UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

FORM 10-Q

☑ QUARTERLY REPORT	PURSUANT TO SEC	TION 13 OR 15(d) OF THE	SECURITIES EXCHAI	NGE ACT OF 1934	
		For the quarterly p	eriod ended September ?	30, 2020	
_			or		
☐ TRANSITION REPORT	PURSUANT TO SEC	` '			
		For the transition period for			
		·	on File Number: <u>0-1402</u>	•	
		7	NCOLN ELECTRIC WELDING EXPERTS*		
	LINC	OLN ELECT	TRIC HOI	LDINGS, INC	l I•
			istrant as specified in i	•	
	Oh:-	(r		
(State or other j	Ohio urisdiction of incorpor	ation or organization)		<u>34-1860551</u> (I.R.S. Employer Identii	=
22801 St. Clair Avenue, C	Cleveland, Ohio	44117 (Address of principal	executive offices)	(Zip Code)	
			216) 481-8100 one number, including a	rea code)	
		<u> </u>	Not applicable		
	(Form	ner name, former address and	l former fiscal year, if ch	anged since last report)	
Securities registered pursuan	nt to Section 12(b) of th	ne Act:			
<u>Title</u>	e of each class		Trading Symbol	Name of exch	nange on which registered
Common Sh	ares, without par value		LECO	The NASD	AQ Stock Market LLC
				or 15(d) of the Securities Excha en subject to such filing require	nge Act of 1934 during the preceding ements for the past
				quired to be submitted pursuant was required to submit such file	
Indicate by check mark whet company. See the definition Act.	ther the registrant is a l s of "large accelerated	arge accelerated filer, an acc filer", "accelerated filer", "s	elerated filer, a non-acce mall reporting company'	lerated filer, smaller reporting c , and "emerging growth compa	ompany, or an emerging growth ny" in Rule 12b-2 of the Exchange
Large accelerated filer	\boxtimes			Accelerated filer	
Non-accelerated filer				Smaller reporting company	
				Emerging growth company	
If an emerging growth comp financial accounting standard □				ded transition period for comply	ring with any new or revised
Indicate by check mark when Yes □ No ⊠	ther the registrant is a s	shell company (as defined in	Rule 12b-2 of the Excha	nge Act).	
The number of shares outstar	nding of the registrant'	s common shares as of Septe	ember 30, 2020 was 59,4	70,712.	
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EX-10.1	Amendment No. 1 to 2005 Deferred Compensation Plan for Executives (Amended and Restated as of January 1, 2018) dated August 1, 2020 (filed herewith).	
EX-10.2	Amendment No. 1 to Non-Employee Directors' Deferred Compensation Plan (Amended and Restated as of January 1, 2019) dated August 1, 2020 (filed herewith).	
EX-10.3	Amendment No. 1 to The Lincoln Electric Company Restoration Plan dated August 1, 2020 (filed herewith).	
EX-10.4	Amendment No. 2 to Supplemental Executive Retirement Plan (As Amended and Restated as of December 31, 2008) dated August 1, 2020 (filed herewith).	
EX-10.5	Amendment No. 1 to Form of Change in Control Severance Agreement (as entered into by the Company and its executive officers) dated August 1, 2020 (filed herewith).	
EX-31.1	Certification of the Chairman, President and Chief Executive Officer (Principal Executive Officer) pursuant to Rule 13a-14(a) of the Securities Exchange Act of 1934.	
EX-31.2	Certification of the Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial Officer) pursuant to Rule 13a-14(a) of the Securities Exchange Act of 1934.	
EX-32.1	Certification of the Chairman, President and Chief Executive Officer (Principal Executive Officer) and Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial Officer) pursuant to 18 U.S.C. Section 1350, as adopted pursuant to Section 906 of the Sarbanes-Oxley Act of 2002.	
EX-101	Instance Document	
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PART I. FINANCIAL INFORMATION

ITEM 1. FINANCIAL STATEMENTS

LINCOLN ELECTRIC HOLDINGS, INC. CONSOLIDATED STATEMENTS OF INCOME (UNAUDITED)

(In thousands, except per share amounts)

		Three Months En	ded S	eptember 30,	Nine Months Ended September 30,			
		2020		2019	2020		2019	
Net sales (Note 2)	\$	668,888	\$	730,783	\$ 1,961,606	\$	2,266,965	
Cost of goods sold		453,501		492,432	1,319,519		1,500,312	
Gross profit		215,387		238,351	 642,087		766,653	
Selling, general & administrative expenses		131,337		148,312	407,440		472,108	
Rationalization and asset impairment charges (Note 6)		6,257		1,495	36,016		6,337	
Operating income		77,793		88,544	 198,631		288,208	
Interest expense, net		5,552		6,400	16,891		17,621	
Other income (expense) (Note 14)		1,062		9,653	1,168		17,612	
Income before income taxes	<u></u>	73,303		91,797	182,908		288,199	
Income taxes (Note 15)		14,797		19,340	41,834		58,832	
Net income including non-controlling interests		58,506		72,457	141,074		229,367	
Non-controlling interests in subsidiaries' income (loss)		27		(4)	37		(26)	
Net income	\$	58,479	\$	72,461	\$ 141,037	\$	229,393	
Basic earnings per share (Note 3)	\$	0.98	\$	1.18	\$ 2.36	\$	3.68	
Diluted earnings per share (Note 3)	\$	0.97	\$	1.17	\$ 2.34	\$	3.64	
Cash dividends declared per share	\$	0.49	\$	0.47	\$ 1.47	\$	1.41	

LINCOLN ELECTRIC HOLDINGS, INC. CONSOLIDATED STATEMENTS OF COMPREHENSIVE INCOME (LOSS) (UNAUDITED) (In thousands)

	Three Months En	ded September 30,	Nine Months End	led September 30,
	2020	2019	2020	2019
Net income including non-controlling interests	\$ 58,506	\$ 72,457	\$ 141,074	\$ 229,367
Other comprehensive income (loss), net of tax:				
Unrealized gain (loss) on derivatives designated and qualifying as cash flow hedges, net of tax of \$337 and \$(62) in the three and nine months ended September 30, 2020; \$(66) and \$(121) in the three and nine months ended September 30, 2019.	639	(348)	(622)	(320)
Defined benefit pension plan activity, net of tax of \$(776) and \$(8,303) in the three and nine months ended September 30, 2020; \$536 and \$673 in the three and nine months ended September 30, 2019.	(1,304)	613	(23,731)	2,491
Currency translation adjustment	13,039	(24,025)	(43,101)	(14,040)
Other comprehensive income (loss):	12,374	(23,760)	(67,454)	(11,869)
Comprehensive income	70,880	48,697	73,620	217,498
Comprehensive income (loss) attributable to non-controlling interests	62	254	14	234
Comprehensive income attributable to shareholders	\$ 70,818	\$ 48,443	\$ 73,606	\$ 217,264

LINCOLN ELECTRIC HOLDINGS, INC. CONDENSED CONSOLIDATED BALANCE SHEETS (In thousands)

	September 30, 2020			December 31, 2019
	(U	NAUDITED)		(NOTE 1)
ASSETS				
Current Assets				
Cash and cash equivalents	\$	152,479	\$	199,563
Accounts receivable (less allowance for doubtful accounts of \$15,657 in 2020; \$16,002 in 2019)		373,044		374,649
Inventories (Note 9)		396,214		393,748
Other current assets		104,474		107,621
Total Current Assets		1,026,211		1,075,581
Property, plant and equipment (less accumulated depreciation of \$858,288 in 2020; \$825,769 in 2019)		504,520		529,344
Goodwill		331,473		337,107
Other assets		355,295		429,181
TOTAL ASSETS	\$	2,217,499	\$	2,371,213
LIABILITIES AND EQUITY		_		
Current Liabilities				
Short-term debt (Note 12)	\$	1,147	\$	34,969
Trade accounts payable		226,494		273,002
Accrued employee compensation and benefits		121,967		83,033
Other current liabilities		183,553		172,131
Total Current Liabilities		533,161		563,135
Long-term debt, less current portion (Note 12)		715,687		712,302
Other liabilities		257,907		276,699
Total Liabilities		1,506,755		1,552,136
Shareholders' Equity				
Common shares		9,858		9,858
Additional paid-in capital		404,086		389,446
Retained earnings		2,790,579		2,736,481
Accumulated other comprehensive loss		(343,281)		(275,850)
Treasury shares		(2,151,417)		(2,041,763)
Total Shareholders' Equity		709,825		818,172
Non-controlling interests		919		905
Total Equity		710,744		819,077
TOTAL LIABILITIES AND TOTAL EQUITY	\$	2,217,499	\$	2,371,213

LINCOLN ELECTRIC HOLDINGS, INC. CONSOLIDATED STATEMENTS OF EQUITY (UNAUDITED)

(In thousands, except per share amounts)

	Common Shares	_	ommon	1	Additional Paid-In	n Retained		ccumulated Other mprehensive	ve Treasury		Non- controlling Interests		
	Outstanding	_	Shares	_	Capital	Earnings		come (Loss)	Shares			_	Total
Balance at December 31, 2019	60,592	\$	9,858	\$	389,446	\$ 2,736,481	\$	(275,850)	\$ (2,041,763)	\$	905	\$	819,077
Net income						55,562					(7)		55,555
Unrecognized amounts from defined benefit pension plans, net of tax								609					609
Unrealized loss on derivatives designated and qualifying as cash flow hedges, net of tax								(2,369)					(2,369)
Currency translation adjustment								(70,567)			(41)		(70,608)
Cash dividends declared – \$0.49 per share						(29,280)							(29,280)
Stock-based compensation activity	152				2,826				1,912				4,738
Purchase of shares for treasury	(1,357)								(109,762)				(109,762)
Other					(5,176)	5,176							_
Balance at March 31, 2020	59,387	\$	9,858	\$	387,096	\$ 2,767,939	\$	(348,177)	\$ (2,149,613)	\$	857	\$	667,960
Net income						26,996					17		27,013
Unrecognized amounts from defined benefit pension plans, net of tax								(23,036)					(23,036)
Unrealized gain on derivatives designated and qualifying as cash flow hedges, net of tax								1,108					1,108
Currency translation adjustment								14,485			(17)		14,468
Cash dividends declared – \$0.49 per share						(29,260)							(29,260)
Stock-based compensation activity	25				4,754				317				5,071
Purchase of shares for treasury	(45)								(3,213)				(3,213)
Other					2,842	(2,842)							_
Balance at June 30, 2020	59,367	\$	9,858	\$	394,692	\$ 2,762,833	\$	(355,620)	\$ (2,152,509)	\$	857	\$	660,111
Net income						58,479					27		58,506
Unrecognized amounts from defined benefit pension plans, net of tax								(1,304)					(1,304)
Unrealized gain on derivatives designated and qualifying as cash flow hedges, net of tax								639					639
Currency translation adjustment								13,004			35		13,039
Cash dividends declared – \$0.49 per share						(29,326)							(29,326)
Stock-based compensation activity	106				8,493				1,315				9,808
Purchase of shares for treasury	(2)								(223)				(223)
Other					901	(1,407)							(506)
Balance at September 30, 2020	59,471	\$	9,858	\$	404,086	\$ 2,790,579	\$	(343,281)	\$ (2,151,417)	\$	919	\$	710,744

LINCOLN ELECTRIC HOLDINGS, INC. CONSOLIDATED STATEMENTS OF EQUITY (UNAUDITED) (In thousands, except per share amounts)

	Common Shares Outstanding	_	ommon	A	Additional Paid-In			ccumulated Other mprehensive	Treasury Shares	Non- controlling Interests			Total
Balance at December 31, 2018	63,546	\$	Shares 9.858	\$		\$ 2,564,440	\$	(203 730)	\$ (1,753,925)	\$	650	\$	887,592
Net income	03,340	Ψ	3,030	Ψ	300,300	71,480	Ψ	(233,733)	ψ (1,733,323)	Ψ	(14)	Ψ	71,466
Unrecognized amounts from defined benefit pension plans, net of tax						71,400		787			(14)		787
Unrealized gain on derivatives designated and qualifying as cash flow hedges, net of tax								329					329
Currency translation adjustment								5,099			37		5,136
Cash dividends declared – \$0.47 per share						(29,847)							(29,847)
Stock-based compensation activity	148				3,302				1,484				4,786
Purchase of shares for treasury	(894)								(75,584)				(75,584)
Other					808	(808)							_
Balance at March 31, 2019	62,800	\$	9,858	\$	364,418	\$ 2,605,265	\$	(287,524)	\$ (1,828,025)	\$	673	\$	864,665
Net income						85,452					(8)		85,444
Unrecognized amounts from defined benefit pension plans, net of tax								1,091					1,091
Unrealized loss on derivatives designated and qualifying as cash flow hedges, net of tax								(301)					(301)
Currency translation adjustment								4,884			(35)		4,849
Cash dividends declared – \$0.47 per share						(29,279)							(29,279)
Stock-based compensation activity	13				4,783				136				4,919
Purchase of shares for treasury	(1,034)								(85,330)				(85,330)
Other					(282)	282							
Balance at June 30, 2019	61,779	\$	9,858	\$	368,919	\$ 2,661,720	\$	(281,850)	\$ (1,913,219)	\$	630	\$	846,058
Net income						72,461					(4)		72,457
Unrecognized amounts from defined benefit pension plans, net of tax								613					613
Unrealized gain on derivatives designated and qualifying as cash flow hedges, net of tax								(348)					(348)
Currency translation adjustment								(24,283)			258		(24,025)
Cash dividends declared – \$0.47 per share						(28,931)							(28,931)
Stock-based compensation activity	107				7,996				1,111				9,107
Purchase of shares for treasury	(737)								(61,028)				(61,028)
Other					669	(764)							(95)
Balance at September 30, 2019	61,149	\$	9,858	\$	377,584	\$ 2,704,486	\$	(305,868)	\$ (1,973,136)	\$	884	\$	813,808

LINCOLN ELECTRIC HOLDINGS, INC. CONSOLIDATED STATEMENTS OF CASH FLOWS (UNAUDITED) (In thousands)

CASH FLOWS FROM OPERATING ACTIVITIES Net income Non-controlling interests in subsidiaries' income (loss) Net income including non-controlling interests	\$ 2020 141,037 37 141,074	\$ 2019 229,393 (26)
Net income Non-controlling interests in subsidiaries' income (loss)	\$ 37	\$
Non-controlling interests in subsidiaries' income (loss)	\$ 37	\$
		(26)
Not income including non-controlling interacts	141,074	(==)
Net income including non-controlling interests		229,367
Adjustments to reconcile Net income including non-controlling interests to Net cash provided by operating activities:		
Rationalization and asset impairment net charges (Note 6)	21,927	1,069
Depreciation and amortization	60,566	60,400
Equity earnings in affiliates, net	(323)	(1,266)
Deferred income taxes	(10,143)	4,045
Stock-based compensation	11,656	12,602
Gain on change in control	_	(7,601)
Other, net	(4,283)	(7,362)
Changes in operating assets and liabilities, net of effects from acquisitions:		
(Increase) decrease in accounts receivable	(6,851)	24,103
Increase in inventories	(3,430)	(36,476)
Decrease in other current assets	8,027	3,227
Decrease in trade accounts payable	(42,333)	(34,202)
Increase in other current liabilities	38,615	31,113
Net change in other assets and liabilities	 1,059	1,647
NET CASH PROVIDED BY OPERATING ACTIVITIES	215,561	280,666
CASH FLOWS FROM INVESTING ACTIVITIES		
Capital expenditures	(37,116)	(53,551)
Acquisition of businesses, net of cash acquired	_	(136,735)
Proceeds from sale of property, plant and equipment	6,957	9,491
Other investing activities	_	2,000
NET CASH USED BY INVESTING ACTIVITIES	(30,159)	(178,795)
CASH FLOWS FROM FINANCING ACTIVITIES		
Payments on short-term borrowings	(3,504)	_
Amounts due banks, net	(29,619)	2,439
Payments on long-term borrowings	(12)	(6)
Proceeds from exercise of stock options	7,961	6,210
Purchase of shares for treasury (Note 8)	(113,198)	(221,942)
Cash dividends paid to shareholders	(88,945)	(89,162)
NET CASH USED BY FINANCING ACTIVITIES	(227,317)	(302,461)
Effect of exchange rate changes on Cash and cash equivalents	(5,169)	(1,647)
DECREASE IN CASH AND CASH EQUIVALENTS	(47,084)	(202,237)
Cash and cash equivalents at beginning of period	199,563	358,849
CASH AND CASH EQUIVALENTS AT END OF PERIOD	\$ 152,479	\$ 156,612

NOTE 1 — SIGNIFICANT ACCOUNTING POLICIES

Principles of Consolidation

As used in this report, the term "Company," except as otherwise indicated by the context, means Lincoln Electric Holdings, Inc. and its wholly-owned and majority-owned subsidiaries for which it has a controlling interest.

The consolidated financial statements include the accounts of all legal entities in which the Company holds a controlling interest. The Company is also considered to have a controlling interest in a variable interest entity ("VIE") if the Company determines it is the primary beneficiary of the VIE. Investments in legal entities in which the Company does not own a majority interest but has the ability to exercise significant influence over operating and financial policies are accounted for using the equity method.

The accompanying unaudited consolidated financial statements have been prepared in accordance with accounting principles generally accepted in the United States ("GAAP") for interim financial information and with the instructions to Form 10-Q and Article 10 of Regulation S-X. Accordingly, these unaudited consolidated financial statements do not include all of the information and notes required by GAAP for complete financial statements. However, in the opinion of management, these unaudited consolidated financial statements contain all the adjustments (consisting of normal recurring accruals) considered necessary to present fairly the financial position, results of operations and cash flows for the interim periods. Operating results for the nine months ended September 30, 2020 are not necessarily indicative of the results to be expected for the year ending December 31, 2020.

The accompanying Consolidated Balance Sheet at December 31, 2019 has been derived from the audited financial statements at that date, but does not include all of the information and notes required by GAAP for complete financial statements. For further information, refer to the consolidated financial statements and notes thereto included in the Company's Annual Report on Form 10-K for the year ended December 31, 2019.

COVID-19 Assessment

In March 2020, the World Health Organization categorized the current coronavirus disease ("COVID-19") as a pandemic, and the President of the United States declared the COVID-19 outbreak a national emergency. COVID-19 continues to spread throughout the United States and other countries across the world, and the ultimate duration and severity on the Company's business remains unknown. New and changing government actions to address the COVID-19 pandemic continue to occur. As a result, the countries in which the Company's products are manufactured and distributed are in varying stages of restrictions. Certain jurisdictions may have to re-establish restrictions due to a resurgence in COVID-19 cases. Additionally, although most of the Company's customers have re-opened and increased operating levels, such customers may be forced to close or limit operations as any new COVID-19 outbreaks occur. Even as government restrictions are lifted and economies reopen, the ultimate shape of the economic recovery is uncertain and may continue to negatively impact the Company's results of operations, cash flows and financial position in subsequent quarters. Given this current level of economic and operational uncertainty over the impacts of COVID-19, the ultimate financial impact cannot be reasonably estimated at this time. The Company's consolidated financial statements presented herein reflect estimates and assumptions made by management that affect the reported amounts of assets and liabilities and disclosure of contingent assets and liabilities at the date of the consolidated financial statements and reported amounts of revenue and expenses during the reporting periods presented. Such estimates and assumptions affect, among other things, the Company's goodwill, long-lived asset and indefinite-lived intangible asset valuation; inventory valuation; assessment of the annual effective tax rate; valuation of deferred income taxes and income tax contingencies; the allowance for doubtful accounts; measurement of compensation cost for certain share-based awards and cash bonus plans; and pension plan assumptions. Events and changes in circumstances arising after September 30, 2020, including those resulting from the continued impacts of COVID-19, will be reflected in management's estimates for future periods.

New Accounting Pronouncements:

This section provides a description of new accounting pronouncements ("Accounting Standard Update" or "ASU") issued by the Financial Accounting Standards Board ("FASB") that are applicable to the Company.

The following ASUs were adopted as of January 1, 2020, unless otherwise noted below:

	Standard	Description						
	ASU No. 2018-14, Compensation - Retirement Benefits - Defined Benefit Plans - General (Subtopic 715-20), issued August 2018.	ASU 2018-14 modifies disclosure requirements for employers that sponsor defined benefit pension or other postretirement plans. The ASU also requires an entity to disclose the weighted-average interest crediting rates for cash balance plans and to explain the reasons for significant gains and losses related to changes in the benefit obligation. These disclosure requirements will be reflected in the Notes to the consolidated financial statements in the Company's Form 10-K for the year ended December 31, 2020.						
	ASU No. 2018-13, Fair Value Measurement (Topic 944), issued August 2018.	ASU 2018-13 eliminates, amends and adds disclosure requirements related to fair value measurements. The ASU removes disclosure requirements pertaining to the amount of and reasons for transfers between Level 1 and Level 2 of the fair value hierarchy, the policy for timing of transfers between levels and the valuation processes for Level 3 fair value measurements. Refer to Note 17 to the consolidated financial statements for further details.						
	ASU No. 2016-13, Financial Instruments - Credit Losses (Topic 326), issued June 2016.	ASU 2016-13 modifies disclosure and measurement requirements related to credit losses. Topic 326 requires that an entity estimate impairment of trade receivables based on expected losses rather than incurred losses. The adoption did not have a material impact on the Company's consolidated financial statements.						
	ASU No. 2020-04, Reference Rate Reform (Topic 848), issued March 2020.	ASU 2020-04 provides temporary optional guidance to ease the financial reporting burden associated with the expected market transition from the London Inter-Bank Offer Rate ("LIBOR") to alternative reference rates. The Company adopted the ASU on March 12, 2020 and it is effective through December 31, 2022. As of September 30, 2020, the Company has not utilized any of the optional guidance; however, it will continue to assess the potential impact on the Company's debt contracts and hedging relationships through the effective period.						

The Company is currently evaluating the impact on its financial statements of the following ASU:

Standard	Description
	ASU 2019-12 simplifies the accounting for income taxes by removing certain exceptions to the general
issued December 2019.	principles in Topic 740. The amendments also improve consistent application of and simplify GAAP for

principles in Topic 740. The amendments also improve consistent application of and simplify GAAP for other areas of Topic 740 by clarifying and amending existing guidance. The ASU is effective January 1, 2021 and early adoption is permitted.

NOTE 2 — REVENUE RECOGNITION

The following table presents the Company's Net sales disaggregated by product line:

	Three Months En	ded Se	ptember 30,	Nine Months Ended September 30,					
	2020		2019		2020		2019		
Consumables	\$ 379,177	\$	420,980	\$	1,118,688	\$	1,308,788		
Equipment	289,711		309,803		842,918		958,177		
Net sales	\$ 668,888	\$	730,783	\$	1,961,606	\$	2,266,965		

Consumable sales consist of electrodes, fluxes, specialty welding consumables and brazing and soldering alloys. Equipment sales consist of arc welding power sources, welding accessories, fabrication, plasma cutters, wire feeding systems, automated joining, assembly and cutting systems, fume extraction equipment, CNC plasma and oxy-fuel cutting systems and regulators and torches used in oxy-fuel welding, cutting and brazing. Consumable and Equipment products are sold within each of the Company's operating segments.

Within the Equipment product line, there are certain customer contracts related to automation products that may include multiple performance obligations. For such arrangements, the Company allocates revenue to each performance obligation based on its relative standalone selling price. The Company generally determines the standalone selling price based on the prices charged to customers or using expected cost plus margin. Less than 10% of the Company's Net sales are recognized over time.

At September 30, 2020, the Company recorded \$15,749 related to advance customer payments and \$14,090 related to billings in excess of revenue recognized. These contract liabilities are included in Other current liabilities in the Condensed Consolidated Balance Sheets. At December 31, 2019, the balances related to advance customer payments and billings in excess of revenue recognized were \$16,040 and \$16,274, respectively. Substantially all of the Company's contract liabilities are recognized within twelve months based on contract duration. The Company records an asset for contracts where it has recognized revenue, but has not yet invoiced the customer for goods or services. At September 30, 2020 and December 31, 2019, \$29,688 and \$33,566, respectively, related to these future customer receivables was included in Other current assets in the Condensed Consolidated Balance Sheets. Contract asset amounts are expected to be billed within the next twelve months.

NOTE 3 — EARNINGS PER SHARE

The following table sets forth the computation of basic and diluted earnings per share:

Three Months En	ded Sep	ptember 30,		Nine Months Ended September 30,			
2020	2019		2020			2019	
\$ 58,479	\$	72,461	\$	141,037	\$	229,393	
59,426		61,380		59,655		62,282	
592		681		547		690	
60,018		62,061		60,202		62,972	
\$ 0.98	\$	1.18	\$	2.36	\$	3.68	
\$ 0.97	\$	1.17	\$	2.34	\$	3.64	
¢	\$ 58,479 59,426 592 60,018 \$ 0.98	\$ 58,479 \$ 59,426 592 60,018 \$ 0.98 \$	\$ 58,479 \$ 72,461 59,426 61,380 592 681 60,018 62,061 \$ 0.98 \$ 1.18	2020 2019 \$ 58,479 \$ 72,461 \$ 59,426 61,380 \$ 592 681 \$ 60,018 62,061 \$ 0.98 \$ 1.18	2020 2019 2020 \$ 58,479 \$ 72,461 \$ 141,037 59,426 61,380 59,655 592 681 547 60,018 62,061 60,202 \$ 0.98 \$ 1.18 \$ 2.36	2020 2019 2020 \$ 58,479 \$ 72,461 \$ 141,037 \$ 59,426 61,380 59,655 592 681 547 60,018 62,061 60,202 \$ 0.98 \$ 1.18 \$ 2.36 \$	

For the three months ended September 30, 2020 and 2019, common shares subject to equity-based awards of 557,198 and 548,049, respectively, were excluded from the computation of diluted earnings per share because the effect of their exercise would be anti-dilutive. For the nine months ended September 30, 2020 and 2019, common shares subject to equity-based awards of 547,329 and 514,402, respectively, were excluded from the computation of diluted earnings per share because the effect of their exercise would be anti-dilutive.

NOTE 4 — ACQUISITIONS

During July 2019, the Company acquired the controlling stake of Kaynak Tekniği Sanayi ve Ticaret A.Ş. ("Askaynak"). Askaynak, based in Turkey, is a supplier and manufacturer of welding consumables, arc welding equipment, including plasma and oxy-fuel cutting equipment and robotic welding systems. The acquisition advanced the Company's regional growth strategy in Europe, the Middle East and Africa.

During April 2019, the Company acquired Baker Industries, Inc. ("Baker"). Baker, based in Detroit, Michigan, is a provider of custom tooling, parts and fixtures primarily serving automotive and aerospace markets. The acquisition complimented the Company's automation portfolio and its metal additive manufacturing service business.

Pro forma information related to the acquisitions discussed above has not been presented because the impact on the Company's Consolidated Statements of Income is not material. Acquired companies are included in the Company's consolidated financial statements as of the date of acquisition.

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LINCOLN ELECTRIC HOLDINGS, INC. NOTES TO UNAUDITED CONSOLIDATED FINANCIAL STATEMENTS (Continued) Dollars in thousands, except per share amounts

NOTE 5 — SEGMENT INFORMATION

The Company's business units are aligned into three operating segments. The operating segments consist of Americas Welding, International Welding and The Harris Products Group. The Americas Welding segment includes welding operations in North and South America. The International Welding segment includes welding operations in Europe, Africa, Asia and Australia. The Harris Products Group includes the Company's global oxy-fuel cutting, soldering and brazing businesses as well as its retail business in the United States.

Segment performance is measured and resources are allocated based on a number of factors, the primary measure being the adjusted earnings before interest and income taxes ("Adjusted EBIT") profit measure. EBIT is defined as Operating income plus Other income (expense). EBIT is adjusted for special items as determined by management such as the impact of rationalization activities, certain asset impairment charges and gains or losses on disposals of assets.

The following table presents Adjusted EBIT by segment:

	Ame	ricas Welding		International The Harris Corporate / Welding Products Group Eliminations						Consolidated			
Three Months Ended September 30, 2020					_								
Net sales	\$	371,535	\$	196,937	\$	100,416	\$	_	\$	668,888			
Inter-segment sales		29,368		4,898		1,898		(36,164)		_			
Total	\$	400,903	\$	201,835	\$	102,314	\$	(36,164)	\$	668,888			
Adjusted EBIT	\$	59,120	\$	13,432	\$	17,587	\$	(1,839)	\$	88,300			
Special items charge (gain) (1)		7,044		2,401		-		_		9,445			
EBIT	\$	52,076	\$	11,031	\$	17,587	\$	(1,839)	\$	78,855			
Interest income										293			
Interest expense										(5,845			
Income before income taxes									\$	73,303			
Three Months Ended September 30, 2019													
Net sales	\$	443,521	\$	205,378	\$	81,884	\$	_	\$	730,783			
Inter-segment sales		31,101		4,441		1,857		(37,399)		_			
Total	\$	474,622	\$	209,819	\$	83,741	\$	(37,399)	\$	730,783			
Adjusted EBIT	\$	74,110	\$	10,184	\$	11,038	\$	(1,632)	\$	93,700			
Special items charge (gain) (2)		_		(4,497)		_		_		(4,497			
EBIT	\$	74,110	\$	14,681	\$	11,038	\$	(1,632)	\$	98,197			
Interest income	<u></u>		_							491			
Interest expense										(6,891)			
Income before income taxes									\$	91,797			
Nine Months Ended September 30, 2020													
Net sales	\$	1,123,299	\$	572,027	\$	266,280	\$	_	\$	1,961,606			
Inter-segment sales		81,644		13,667		5,376		(100,687)		_			
Total	\$	1,204,943	\$	585,694	\$	271,656	\$	(100,687)	\$	1,961,606			
Adjusted EBIT	\$	176,524	\$	29,729	\$	41,792	\$	(4,902)	\$	243,143			
Special items charge (gain) (1)		34,241		9,103		_		_		43,344			
EBIT	\$	142,283	\$	20,626	\$	41,792	\$	(4,902)	\$	199,799			
Interest income			_							1,576			
Interest expense										(18,467			
Income before income taxes									\$	182,908			
Nine Months Ended September 30, 2019													
Net sales	\$	1,377,847	\$	635,770	\$	253,348	\$	_	\$	2,266,965			
Inter-segment sales		95,300		12,838		5,837		(113,975)		_			
Total	\$	1,473,147	\$	648,608	\$	259,185	\$	(113,975)	\$	2,266,965			
Adjusted EBIT	\$	240,713	\$	38,699	\$	35,045	\$	(8,643)	\$	305,814			
Special items charge (gain) (2)		3,115		(4,925)		_		1,804		(6			
EBIT	\$	237,598	\$	43,624	\$	35,045	\$	(10,447)	\$	305,820			
Interest income			_							2,047			
Interest expense										(19,668			
Income before income taxes									\$	288,199			

- (1) In the three months ended September 30, 2020, special items reflect Rationalization and asset impairment charges of \$3,856 and \$2,401 in Americas Welding and International Welding, respectively, and pension settlement charges of \$3,188 in Americas Welding. In the nine months ended September 30, 2020, special items reflect Rationalization and asset impairment charges of \$27,719 and \$8,297 in Americas Welding and International Welding, respectively, amortization of step up in value of acquired inventories of \$806 related to an acquisition in International Welding and pension settlement charges of \$6,522 in Americas Welding.
- (2) In the three months ended September 30, 2019, special items reflect Rationalization and asset impairment charges \$1,495, amortization of step up in value of acquired inventories of \$1,609 related to the acquisition of Askaynak and a gain on change in control of \$7,601 related to the acquisition of Askaynak in International Welding. In the nine months ended September 30, 2019, special items reflect Rationalization and asset impairment charges of \$1,716 and \$4,621 in Americas Welding and International Welding, respectively, amortization of step up in value of acquired inventories of \$1,399 in Americas Welding and \$1,609 related to the acquisition of Askaynak in International Welding, gains on disposals of assets of \$3,554 in International Welding and acquisition transaction and integration costs of \$1,804 in Corporate / Eliminations related to the Air Liquide Welding acquisition and a gain on change in control of \$7,601 related to the acquisition of Askaynak in International Welding.

NOTE 6 — RATIONALIZATION AND ASSET IMPAIRMENTS

The Company recorded Rationalization and asset impairment net charges of \$36,016 and \$6,337 in the nine months ended September 30, 2020 and 2019, respectively. The charges are primarily related to employee severance, non-cash asset impairments of long-lived assets and gains or losses on the disposal of assets.

During 2020, the Company initiated rationalization plans within Americas Welding and International Welding segments. The plans include headcount restructuring and the consolidation of manufacturing facilities to better align the cost structure with economic conditions and operating needs. At September 30, 2020, liabilities of \$218 and \$6,592 for Americas Welding and International Welding, respectively, were recognized in Other current liabilities in the Company's Condensed Consolidated Balance Sheet.

During 2019, the Company initiated rationalization plans within International Welding. The plans include headcount restructuring and the consolidation of manufacturing operations to better align the cost structure with economic conditions and operating needs. At September 30, 2020, liabilities of \$4,934 were recognized in Other current liabilities in the Company's Condensed Consolidated Balance Sheet.

The Company believes the rationalization actions will positively impact future results of operations and will not have a material effect on liquidity and sources and uses of capital. The Company continues to evaluate its cost structure and additional rationalization actions may result in charges in future periods.

The following table summarizes the activity related to rationalization liabilities for the nine months ended September 30, 2020:

	Amei	Americas Welding		national Welding	Consolidated
Balance, December 31, 2019	\$	_	\$	8,202	\$ 8,202
Payments and other adjustments		(5,367)		(5,180)	(10,547)
Charged to expense		5,585		8,504	14,089
Balance, September 30, 2020	\$	218	\$	11,526	\$ 11,744

LINCOLN ELECTRIC HOLDINGS, INC. NOTES TO UNAUDITED CONSOLIDATED FINANCIAL STATEMENTS (Continued) Dollars in thousands, except per share amounts

NOTE 7 – ACCUMULATED OTHER COMPREHENSIVE INCOME (LOSS) ("AOCI")

The following tables set forth the total changes in accumulated other comprehensive income (loss) ("AOCI") by component, net of taxes:

			Т	hree Months Ende	l Septemb	er 30, 2020							
	derivativ and qua	d gain (loss) on yes designated lifying as cash w hedges		l benefit pension lan activity		ency translation ndjustment		Total					
Balance at June 30, 2020	\$	365	\$	(92,973)	\$	(263,012)	\$	(355,620)					
Other comprehensive income (loss) before reclassification		(104)		(4,411) 2		13,004 ³		8,489					
Amounts reclassified from AOCI		743 1		3,107 ²		_		3,850					
Net current-period other comprehensive income (loss)		639		(1,304)		13,004		12,339					
Balance at September 30, 2020	\$	1,004	\$	(94,277)	\$	(250,008)	\$	(343,281)					
	Three Months Ended September 30, 2019												
	derivativ and qua	d gain (loss) on ves designated lifying as cash w hedges		l benefit pension lan activity		ency translation ndjustment		Total					
Balance at June 30, 2019	\$	1,722	\$	(80,171)	\$	(203,401)	\$	(281,850)					
Other comprehensive income (loss) before reclassification		(268)		_		(24,283) ³		(24,551)					
Amounts reclassified from AOCI		(80) 1		613 ²		_		533					
Net current-period other comprehensive income (loss)		(348)		613		(24,283)		(24,018)					
Balance at September 30, 2019	\$	1,374	\$	(79,558)	\$	(227,684)	\$	(305,868)					

- (1) During the 2020 period, this AOCI reclassification is a component of Net sales of \$(551) (net of tax of \$(205)) and Cost of goods sold of \$192 (net of tax of \$8); during the 2019 period, the reclassification is a component of Net sales of \$(15) and Cost of goods sold of \$(95) (net of tax of \$(22)). See Note 16 to the consolidated financial statements for additional details.
- (2) This AOCI component is included in the computation of net periodic pension costs (net of tax of \$(776) and \$536 during the three months ended September 30, 2020 and 2019, respectively). See Note 13 to the consolidated financial statements for additional details.
- (3) The Other comprehensive income (loss) before reclassifications excludes \$35 and \$258 attributable to Non-controlling interests in the three months ended September 30, 2020 and 2019, respectively.

Other comprehensive income (loss)

Amounts reclassified from AOCI

before reclassification

Net current-period other

comprehensive income (loss)

Balance at September 30, 2019

LINCOLN ELECTRIC HOLDINGS, INC. NOTES TO UNAUDITED CONSOLIDATED FINANCIAL STATEMENTS (Continued) Dollars in thousands, except per share amounts

The following tables set forth the total changes in AOCI by component, net of taxes:

			N	Nine Months Ended	Septembe	er 30, 2020	
	derivativ and qua	d gain (loss) on wes designated lifying as cash w hedges		benefit pension an activity		ency translation adjustment	Total
Balance at December 31, 2019	\$	1,626	\$	(70,546)	\$	(206,930)	\$ (275,850)
Other comprehensive income (loss) before reclassification		(2,304)		(30,538) 2		(43,078) ³	(75,920)
Amounts reclassified from AOCI		1,682 ¹		6,807 ²		_	8,489
Net current-period other comprehensive income (loss)		(622)		(23,731)		(43,078)	(67,431)
Balance at September 30, 2020	\$	1,004	\$	(94,277)	\$	(250,008)	\$ (343,281)
			N	Nine Months Ended	Septembe	er 30, 2019	
	derivativ and qua	Unrealized gain (loss) on derivatives designated and qualifying as cash flow hedges		benefit pension an activity		ency translation adjustment	Total
Balance at December 31, 2018	\$	1,694	\$	(82,049)	\$	(213,384)	\$ (293,739)

(1) During the 2020 period, this AOCI reclassification is a component of Net sales of \$(1,657) (net of tax of \$(624)) and Cost of goods sold of \$25 (net of tax of \$(92)); during the 2019 period, this AOCI reclassification is a component of Net sales of \$557 (net of tax of \$203) and Cost of goods sold of \$(284) (net of tax of \$(82)). See Note 16 to the consolidated financial statements for additional details.

\$

2,491

2,491

(79.558)

521

 $(841)^{-1}$

(320)

1,374

(14,300)

(14,300)

(227,684)

\$

(13,779)

(12,129)

(305.868)

1,650

- (2) This AOCI component is included in the computation of net periodic pension costs (net of tax of \$(8,303) and \$673 during the nine months ended September 30, 2020 and 2019, respectively). See Note 13 to the consolidated financial statements for additional details.
- (3) The Other comprehensive income (loss) before reclassifications excludes \$(23) and \$260 attributable to Non-controlling interests in the nine months ended September 30, 2020 and 2019, respectively.

NOTE 8 — COMMON STOCK REPURCHASE PROGRAM

The Company has a share repurchase program for up to 55 million shares of the Company's common shares. On February 12, 2020, the Company's Board of Director's approved a new share repurchase program authorizing the Company to repurchase, in the aggregate, up to an additional 10 million shares of its outstanding common shares under this program. From time to time at management's discretion, the Company repurchases its common shares in the open market, depending on market conditions, stock price and other factors. During the nine months ended September 30, 2020, the Company purchased a total of 1.4 million shares at an average cost per share of \$80.22. As of September 30, 2020, there remained 11.5 million common shares available for repurchase under these programs. The repurchased common shares remain in treasury and have not been retired.

NOTE 9 — INVENTORIES

Inventories in the Condensed Consolidated Balance Sheets are comprised of the following components:

	_	September 30, 2020			December 31, 2019
Raw materials	\$	5	110,590	\$	116,716
Work-in-process			69,501		63,744
Finished goods			216,123		213,288
Total	\$	5	396,214	\$	393,748

At September 30, 2020 and December 31, 2019, approximately 35% and 36%, respectively, of total inventories were valued using the last-in, first-out ("LIFO") method. The excess of current cost over LIFO cost was \$76,204 and \$75,292 at September 30, 2020 and December 31, 2019, respectively.

NOTE 10 — LEASES

The table below summarizes the right-of-use assets and lease liabilities in the Company's Condensed Consolidated Balance sheets:

Operating Leases	Balance Sheet Classification	September 30, 2020	December 31, 2019
Right-of-use assets	Other assets	\$ 46,626	\$ 51,533
Current liabilities	Other current liabilities	\$ 12,821	\$ 13,572
Noncurrent liabilities	Other liabilities	36,949	39,076
Total lease liabilities		\$ 49,770	\$ 52,648

The Company determines if an agreement is a lease at inception. Right-of-use assets represent the Company's right to use an underlying asset for the lease term and lease liabilities represent the Company's obligation to make lease payments arising from the lease. Operating lease right-of-use assets and liabilities are recognized at the lease commencement date based on the present value of lease payments over the lease term. As most of the Company's operating leases do not provide an implicit rate, the Company uses its incremental borrowing rate based on information available at commencement date to present value the lease payments.

The Company has operating leases for sales offices, manufacturing facilities, warehouses and distribution centers, transportation equipment, office equipment and information technology equipment. Some of these leases are noncancelable. Variable or short-term lease costs contained within the Company's operating leases are not material. Most leases include one or more options to renew, which can extend the lease term from 1 year to 11 years or more. The exercise of lease renewal options is at the Company's sole discretion. Certain leases also include options to purchase the leased property. Leases with an initial term of 12 months or less are not recorded on the Company's Condensed Consolidated Balance sheets. The Company recognizes lease expense for these leases on a straight-line basis over the lease term.

The depreciable life of assets and leasehold improvements are limited by the expected lease term, unless there is a transfer of title or purchase option reasonably certain of exercise. The Company's lease agreements do not contain any material residual value guarantees or material restrictive covenants.

Total lease expense, which is included in Cost of goods sold and Selling, general and administrative expenses in the Company's Consolidated Statements of Income, was \$5,655 and \$17,665 in the three and nine months ended September 30, 2020 and \$6,290 and \$18,725 in the three and nine months ended September 30, 2019, respectively. Cash paid for amounts included in the measurement of lease liabilities for the three and nine months ended September 30, 2020, respectively, were \$3,733 and \$11,727 and are included in Net cash provided by operating activities in the Company's Consolidated Statements of Cash Flows. Cash paid for amounts included in the measurement of lease liabilities for the three and nine months ended September 30, 2019, respectively, were \$4,528 and \$13,761 and are included in Net cash provided by operating activities in the Company's Consolidated Statements of Cash Flows. Right-of-use assets obtained in exchange for operating lease liabilities were \$214 and \$2,249 during the three and nine months ended September 30, 2020 and \$1,550 and \$16,223 for the three and nine months ended September 30, 2019, respectively.

The total future minimum lease payments for noncancelable operating leases were as follows:

	S	eptember 30, 2020
2020	\$	3,218
2021		13,619
2022		9,962
2023		8,233
2024		6,754
After 2025		14,544
Total lease payments	\$	56,330
Less: Imputed interest		(6,560)
Operating lease liabilities	\$	49,770

As of September 30, 2020, the weighted average remaining lease term is 7.1 years and the weighted average discount rate used to determine the operating lease liability is 3.5%.

NOTE 11 — PRODUCT WARRANTY COSTS

The changes in the carrying amount of product warranty accruals are as follows:

	Nine Months Ended September 30,								
	2020		2019						
Balance at beginning of year	\$ 20,650	\$	19,778						
Accruals for warranties	13,629		12,494						
Settlements	(10,699)		(11,787)						
Foreign currency translation and other adjustments	(126)		(125)						
Balance at September 30	\$ 23,454	\$	20,360						

NOTE 12 — DEBT

Revolving Credit Agreements

The Company has a line of credit totaling \$400,000 through the Amended and Restated Credit Agreement (the "Credit Agreement"). The Credit Agreement has a term of 5 years with a maturity date of June 30, 2022 and may be increased, subject to certain conditions, by an additional amount up to \$100,000. The interest rate on borrowings is based on either LIBOR or the prime rate, plus a spread based on the Company's leverage ratio, at the Company's election. The Credit Agreement contains customary affirmative, negative and financial covenants for credit facilities of this type, including limitations on the Company and its subsidiaries with respect to liens, investments, distributions, mergers and acquisitions, dispositions of assets, transactions with affiliates and a fixed charges coverage ratio and total leverage ratio. As of September 30, 2020, the Company was in compliance with all of its covenants and had no outstanding borrowings under the Credit Agreement.

The Company has other lines of credit totaling \$50,000. As of September 30, 2020 the Company was in compliance with all of its covenants and had \$1,039 outstanding at September 30, 2020.

Senior Unsecured Notes

On April 1, 2015 and October 20, 2016, the Company entered into separate Note Purchase Agreements pursuant to which it issued senior unsecured notes (the "Notes") through a private placement. The 2015 Notes and 2016 Notes each have an aggregate principal amount of \$350,000, comprised of four different series ranging from \$50,000 to \$100,000, with maturity dates ranging from August 20, 2025 through April 1, 2045, and interest rates ranging from 2.75% to 4.02%. Interest on the Notes is paid semi-annually. The Company's total weighted average effective interest rate and remaining weighted average tenure of the Notes is 3.3% and 13.6 years, respectively. The proceeds of the Notes were used for general corporate purposes. The Notes contain certain affirmative and negative covenants. As of September 30, 2020, the Company was in compliance with all of its debt covenants relating to the Notes.

Shelf Agreements

On November 27, 2018, the Company entered into seven uncommitted master note facilities (the "Shelf Agreements") that allow borrowings up to \$700,000 in the aggregate. The Shelf Agreements have a term of 5 years and the average life of borrowings cannot exceed 15 years. The Company is required to comply with covenants similar to those contained in the Notes. As of September 30, 2020, the Company was in compliance with all of its covenants and had no outstanding borrowings under the Shelf Agreements.

Fair Value of Debt

At September 30, 2020 and December 31, 2019, the fair value of long-term debt, including the current portion, was approximately \$785,579 and \$721,494, respectively, which was determined using available market information and methodologies requiring judgment. The carrying value of this debt at such dates was \$715,795 and \$712,414, respectively. Since judgment is required in interpreting market information, the fair value of the debt is not necessarily the amount which could be realized in a current market exchange.

NOTE 13 — RETIREMENT AND POSTRETIREMENT BENEFIT PLANS

The components of total pension cost were as follows:

	Three Months Ended September 30,									Nine	Months End	led S								
		20)20		2019					20	20		2019							
	U.	S. pension plans		Non-U.S. Ision plans	U.S. pension Non-U.S. plans pension plans			U.S. pension plans p			Non-U.S. nsion plans	U.S. pension plans								
Service cost	\$	39	\$	718	\$	35	\$	697	\$	117	\$	2,216	\$	105	\$	2,126				
Interest cost		3,346		673		4,652		903		11,447		2,052		13,958		2,761				
Expected return on plan assets		(6,009)		(1,076)		(6,245)		(1,087)		(17,431)		(3,097)		(18,735)		(3,317)				
Amortization of prior service cost		_		15		_		16		_		46		_		47				
Amortization of net loss		459		468		413		720		865		1,563		1,240		1,877				
Settlement charges (1)		3,188		_		_		_		6,522		_		_		_				
Defined benefit plans		1,023		798		(1,145)		1,249		1,520		2,780		(3,432)		3,494				
Multi-employer plans		_		274		_		227		_		800		_		717				
Defined contribution plans		4,945		931		5,506		692		15,322		2,406		17,205		1,615				
Total pension cost	\$	5,968	\$	2,003	\$	4,361	\$	2,168	\$	16,842	\$	5,986	\$	13,773	\$	5,826				

⁽¹⁾ Pension settlement charges resulting from lump sum pension payments in the three and nine months ended September 30, 2020.

The defined benefit plan components of Total pension cost, other than service cost, are included in Other income (expense) in the Company's Consolidated Statements of Income.

In March 2020, the Company approved an amendment to terminate the Lincoln Electric Company Retirement Annuity Program plan effective as of December 31, 2020. The Company provided notice to participants of the intent to terminate the plan and applied for a determination letter. Pension obligations will be distributed through a combination of lump sum payments to eligible plan participants and through the purchase of a group annuity contract. Upon settlement of the pension obligations, the Company will reclassify unrecognized actuarial gains or losses, currently recorded in AOCI, to the Company's Consolidated Statements of Income as settlement gains or charges in the second half of 2021. The Company anticipates the termination process will take approximately two years to complete.

NOTE 14 — OTHER INCOME (EXPENSE)

The components of Other income (expense) were as follows:

	7	Three Months En	ded Se	ptember 30,	Nine Months Ended September 30,					
		2020	2019		2020		2019			
Equity earnings in affiliates	\$	81	\$	206	\$	323	\$	3,002		
Other components of net periodic pension (cost) income		(1,064)		628		(1,967)		2,169		
Other income (expense) (1)		2,045		8,819		2,812		12,441		
Total Other income (expense)	\$	1,062	\$	9,653	\$	1,168	\$	17,612		

⁽¹⁾ Includes a gain on change in control related to the acquisition of Askaynak in the three and nine months ended September 30, 2019 of \$7,601. Refer to Note 4 to the consolidated financial statements for details.

NOTE 15 — INCOME TAXES

The Company recognized \$41,834 of tax expense on pretax income of \$182,908, resulting in an effective income tax rate of 22.9% for the nine months ended September 30, 2020. The effective income tax rate was 20.4% for the nine months ended September 30, 2019.

The increase in the effective tax rate for the nine months ended September 30, 2020, as compared with the same period in 2019, was primarily due to recording the tax expense associated with a valuation allowance in 2020, smaller tax benefits related to the vesting of stock based compensation in 2020 and income tax benefits for the settlement of tax items recorded in 2019.

The U.S. Department of Treasury and the Internal Revenue Service released proposed and final regulations on July 20, 2020 pertaining to the Global Intangible Low-Taxed Income and other provisions of the Internal Revenue Code. The Company is assessing the impact of the regulations and potential for early election of the regulations for prior years.

As of September 30, 2020, the Company had \$20,481 of unrecognized tax benefits. If recognized, approximately \$17,043 would be reflected as a component of income tax expense.

The Company files income tax returns in the U.S. and various state, local and foreign jurisdictions. With few exceptions, the Company is no longer subject to U.S. federal, state and local or non-U.S. income tax examinations by tax authorities for years before 2016. The Company is currently subject to U.S., various state and non-U.S. income tax audits.

Unrecognized tax benefits are reviewed on an ongoing basis and are adjusted for changing facts and circumstances, including progress of tax audits and closing of statutes of limitations. Based on information currently available, management believes that additional audit activity could be completed and/or statutes of limitations may close relating to existing unrecognized tax benefits. It is reasonably possible there could be a reduction of \$865 in previously unrecognized tax benefits by the end of the third quarter 2021.

NOTE 16 — DERIVATIVES

The Company uses derivative instruments to manage exposures to currency exchange rates, interest rates and commodity prices arising in the normal course of business. Both at inception and on an ongoing basis, the derivative instruments that qualify for hedge accounting are assessed as to their effectiveness, when applicable. Hedge ineffectiveness was immaterial in the nine months ended September 30, 2020 and 2019.

The Company is subject to the credit risk of the counterparties to derivative instruments. Counterparties include a number of major banks and financial institutions. None of the concentrations of risk with any individual counterparty was considered significant at September 30, 2020. The Company does not expect any counterparties to fail to meet their obligations.

Cash Flow Hedges

Certain foreign currency forward contracts were qualified and designated as cash flow hedges. The dollar equivalent gross notional amount of these shortterm contracts was \$66,566 at September 30, 2020 and \$59,982 at December 31, 2019.

During March and April 2020, in anticipation of future debt issuance associated with the Notes referenced in Note 12, the Company entered into interest rate forward starting swap agreements to hedge the variability of future changes in interest rates. The forward starting swap agreements were qualified and designated as a cash flow hedge. The changes in fair value are recorded as part of AOCI, and upon completion of debt issuance and termination of the swaps, are amortized to interest expense over the life of the underlying debt. The dollar equivalent gross notional amount of the long-term contracts was \$100,000 at September 30, 2020 and have a termination date of August 2025.

Fair Value Hedges

From time to time the company will enter into certain interest rate swap agreements that are qualified and designated as fair value hedges. At September 30, 2020, the Company had no interest rate swap agreements outstanding. The Company terminated \$50,000 of interest rate swaps in the nine months ended September 30, 2020, which resulted in a gain of \$6,629 that will be amortized to interest expense over the remaining life of the underlying debt.

Net Investment Hedges

The Company has cross currency swap agreements that are qualified and designated as net investment hedges. The dollar equivalent gross notional amount of these contracts is \$50,000 as of September 30, 2020 and December 31, 2019, respectively.

Derivatives Not Designated as Hedging Instruments

The Company has certain foreign exchange forward contracts that are not designated as hedges. These derivatives are held as economic hedges of certain balance sheet exposures. The dollar equivalent gross notional amount of these contracts was \$390,926 and \$363,820 at September 30, 2020 and December 31, 2019, respectively.

Fair values of derivative instruments in the Company's Condensed Consolidated Balance Sheets follow:

		September 30, 2020										Decembe	r 31,	2019	
Derivatives by hedge designation	Other Current Assets			Other Current Liabilities Other Assets		L	Other Liabilities	Other Current Assets		Other Current Liabilities		Other Assets		Other Ibilities	
Designated as hedging instruments:															
Foreign exchange contracts	\$	1,034	\$	1,476	\$	_	\$	_	\$	1,288	\$	522	\$	_	\$ _
Interest rate swap agreements		_		_		_		_		_		_		2,964	_
Forward starting swap agreements		_		_		1,876		_		_		_		_	_
Cross currency swap agreements		_		_		_		1,877		_		_		_	653
Not designated as hedging instruments:															
Foreign exchange contracts		3,067		2,872		_		_		2,397		973		_	_
Total derivatives	\$	4,101	\$	4,348	\$	1,876	\$	1,877	\$	3,685	\$	1,495	\$	2,964	\$ 653

The effects of undesignated derivative instruments on the Company's Consolidated Statements of Income consisted of the following:

		Т	hree Months En	eptember 30,	Nine Months End	led Se	eptember 30,	
Derivatives by hedge designation	ction Classification of gain (loss)		2020		2019	2020		2019
	Selling, general &							
Foreign exchange contracts	administrative expenses	\$	6,381	\$	(710)	\$ (12,141)	\$	5,707

The effects of designated hedges on AOCI and the Company's Consolidated Statements of Income consisted of the following:

Total gain (loss) recognized in AOCI, net of tax	Septen	ıber 30, 2020	December 31, 2019
Foreign exchange contracts	\$	(468)	\$ 620
Forward starting swap agreements		1,407	_
Net investment contracts		65	1,006

The Company expects a loss of \$468 related to existing contracts to be reclassified from AOCI, net of tax, to earnings over the next 12 months as the hedged transactions are realized.

		Three Months En	ded S	September 30,	Nine Months End	led September 30,		
Derivative type	Gain (loss) recognized in the Consolidated Statements of Income:	2020		2019	 2020		2019	
Foreign exchange contracts	Sales	\$ (756)	\$	(15)	\$ (2,281)	\$	760	
	Cost of goods sold	(200)		117	67		366	

NOTE 17 - FAIR VALUE

The following table provides a summary of assets and liabilities as of September 30, 2020, measured at fair value on a recurring basis:

Description	Balance as of tember 30, 2020	Quoted Prices in Active Markets for Identical Assets or Liabilities (Level 1)	Significant Other Observable Inputs (Level 2)	Significant Unobservable Inputs (Level 3)
Assets:				
Foreign exchange contracts	\$ 4,101	\$ _	\$ 4,101	\$ _
Forward starting swap agreements	1,876	_	1,876	_
Total assets	\$ 5,977	\$ 	\$ 5,977	\$ _
Liabilities:				
Foreign exchange contracts	4,348	_	4,348	_
Cross currency swap agreements	1,877	_	1,877	_
Deferred compensation	29,728	_	29,728	_
Total liabilities	\$ 35,953	\$ _	\$ 35,953	\$ _

The following table provides a summary of assets and liabilities as of December 31, 2019, measured at fair value on a recurring basis:

Description	Balaı	nce as of December 31, 2019	_	Quoted Prices in Active Markets for Identical Assets or Liabilities (Level 1)	Significant Other Observable Inputs (Level 2)	 Significant Unobservable Inputs (Level 3)
Assets:						
Foreign exchange contracts	\$	3,685	\$	_	\$ 3,685	\$ _
Interest rate swap agreements		2,964		_	2,964	_
Total assets	\$	6,649	\$	_	\$ 6,649	\$ _
Liabilities:						
Foreign exchange contracts	\$	1,495	\$	_	\$ 1,495	\$ _
Cross currency swap agreements		653		_	653	_
Contingent considerations		470		_	_	470
Deferred compensation		29,170			29,170	_
Total liabilities	\$	31,788	\$	_	\$ 31,318	\$ 470

The Company's derivative contracts are valued at fair value using the market approach. The Company measures the fair value of foreign exchange contracts and swap agreements using Level 2 inputs based on observable spot and forward rates in active markets.

The deferred compensation liability is the Company's obligation under its executive deferred compensation plan. The Company measures the fair value of the liability using the market values of the participants' underlying investment fund elections.

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LINCOLN ELECTRIC HOLDINGS, INC. NOTES TO UNAUDITED CONSOLIDATED FINANCIAL STATEMENTS (Continued) Dollars in thousands, except per share amounts

The fair value of Cash and cash equivalents, Accounts receivable, Short-term debt excluding the current portion of long-term debt and Trade accounts payable approximated book value due to the short-term nature of these instruments at both September 30, 2020 and December 31, 2019.

The Company has various financial instruments, including cash and cash equivalents, short and long-term debt and forward contracts. While these financial instruments are subject to concentrations of credit risk, the Company has minimized this risk by entering into arrangements with a number of major banks and financial institutions and investing in several high-quality instruments. The Company does not expect any counterparties to fail to meet their obligations.

ITEM 2. MANAGEMENT'S DISCUSSION AND ANALYSIS OF FINANCIAL CONDITION AND RESULTS OF OPERATIONS (Dollars in thousands, except per share amounts)

This Management's Discussion and Analysis of Financial Condition and Results of Operations should be read together with the Company's unaudited consolidated financial statements and other financial information included elsewhere in this Quarterly Report on Form 10-Q.

General

The Company is the world's largest designer and manufacturer of arc welding and cutting products, manufacturing a broad line of arc welding equipment, consumable welding products and other welding and cutting products. Welding products include arc welding power sources, computer numerical control and plasma cutters, wire feeding systems, robotic welding packages, integrated automation systems, fume extraction equipment, consumable electrodes, fluxes, welding accessories and specialty welding consumables and fabrication. The Company's product offering also includes oxy-fuel cutting systems and regulators and torches used in oxy-fuel welding, cutting and brazing. In addition, the Company has a leading global position in the brazing and soldering alloys market.

The Company's products are sold in both domestic and international markets. In the Americas, products are sold principally through industrial distributors, retailers and directly to users of welding products. Outside of the Americas, the Company has an international sales organization comprised of Company employees and agents who sell products from the Company's various manufacturing sites to distributors and product users.

The Company's business units are aligned into three operating segments. The operating segments consist of Americas Welding, International Welding and The Harris Products Group. The Americas Welding segment includes welding operations in North and South America. The International Welding segment includes welding operations in Europe, Africa, Asia and Australia. The Harris Products Group includes the Company's global oxy-fuel cutting, soldering and brazing businesses as well as its retail business in the United States.

COVID-19 Assessment

In March 2020, the World Health Organization categorized the current coronavirus disease ("COVID-19") as a pandemic, and the President of the United States declared the COVID-19 outbreak a national emergency. COVID-19 continues to spread throughout the United States and other countries across the world, and the ultimate duration and severity on the Company's business remains unknown. The outbreak has resulted in governments around the world implementing stringent measures to help control the spread of the virus, including quarantines, "shelter in place" and "stay at home" orders, travel restrictions, business curtailments, school closures and other measures. In addition, governments and central banks in several parts of the world have enacted fiscal and monetary stimulus measures to counteract the impacts of COVID-19.

During the COVID-19 pandemic, substantially all of the Company's global businesses have continued to operate within a critical infrastructure sector (as established by the Cybersecurity & Infrastructure Security Agency of the U.S. Department of Homeland Security, as well as other governments worldwide) and as a result, the Company has been able to meet the demand of its customers in the various markets it serves. For the nine months ended September 30, 2020, the Company continued to experience weakened global demand trends resulting in a decrease in Net sales and Net income primarily related to COVID-19. To date, the trough in demand occurred in April 2020 with negative impacts continuing to ease through the end of the third quarter. The Company has taken actions to protect the health and well-being of employees, while maintaining its workforce to serve customer requirements. These actions did not and are not expected to have a material negative impact on the Company's profitability.

New and changing government actions to address the COVID-19 pandemic continue to occur. As a result, the countries in which the Company's products are manufactured and distributed are in varying stages of restrictions. Certain jurisdictions may have to re-establish restrictions due to a resurgence in COVID-19 cases. Additionally, although most of the Company's customers have re-opened and increased operating levels, such customers may be forced to close or limit operations as any new COVID-19 outbreaks occur. Even as government restrictions are lifted and economics reopen, the ultimate shape of the economic recovery is uncertain and may continue to negatively impact the Company's results of operations, cash flows and financial position in subsequent quarters. Given this current level of economic and operational uncertainty over the impacts of COVID-19, the ultimate financial impact cannot be reasonably estimated at this time. The Company's consolidated financial statements and discussion and analysis of financial condition and results of operations reflect estimates and assumptions made by management as of September 30, 2020. Events and changes in circumstances arising after September 30, 2020, including those resulting from the continued impacts of COVID-19, will be reflected in management's estimates for future periods.

During March 2020, the Coronavirus Aid, Relief and Economic Security Act, the Families First Coronavirus Response Act and several other state and local legislative acts were signed and enacted into law. The Company continues to evaluate the impact of the new laws on its business, and does not expect a material impact to its consolidated financial statements.

For further discussion of this matter, refer "Item 1A. Risk Factors" in Part II of this report.

Results of Operations

The following table shows the Company's results of operations:

			Three Months Ende	ed September 30,		
	 2020		2019		Favorable (Unfa 2020 vs. 2	
	Amount	% of Sales	Amount	% of Sales	\$	%
Net sales	\$ 668,888		\$ 730,783		\$ (61,895)	(8.5 %)
Cost of goods sold	453,501		492,432		38,931	7.9 %
Gross profit	215,387	32.2 %	238,351	32.6 %	(22,964)	(9.6 %)
Selling, general & administrative expenses	131,337	19.6 %	148,312	20.3 %	16,975	11.4 %
Rationalization and asset impairment charges	6,257	0.9 %	1,495	0.2 %	(4,762)	(318.5 %)
Operating income	77,793	11.6 %	88,544	12.1 %	(10,751)	(12.1 %)
Interest expense, net	5,552		6,400		848	13.3 %
Other income (expense)	1,062		9,653		(8,591)	(89.0 %)
Income before income taxes	73,303	11.0 %	91,797	12.6 %	 (18,494)	(20.1 %)
Income taxes	14,797		19,340		4,543	23.5 %
Effective tax rate	20.2 %		21.1 %		0.9 %	
Net income including non-controlling interests	58,506		72,457		(13,951)	(19.3 %)
Non-controlling interests in subsidiaries' loss	27		(4)		31	775.0 %
Net income	\$ 58,479	8.7 %	\$ 72,461	9.9 %	\$ (13,982)	(19.3 %)
Diluted earnings per share	\$ 0.97		\$ 1.17		\$ (0.20)	(17.1 %)

					_		
			Nine Months Ende	d September 30,			
2020	1		2019				
Amount	% of Sales		Amount	% of Sales		\$	%
\$ 1,961,606		\$	2,266,965		\$	(305,359)	(13.5 %)
1,319,519			1,500,312			180,793	12.1 %
642,087	32.7 %		766,653	33.8 %		(124,566)	(16.2 %)
407,440	20.8 %		472,108	20.8 %		64,668	13.7 %
36,016	1.8 %		6,337	0.3 %		(29,679)	(468.3 %)
198,631	10.1 %		288,208	12.7 %		(89,577)	(31.1 %)
16,891			17,621			730	4.1 %
1,168			17,612			(16,444)	(93.4 %)
182,908	9.3 %		288,199	12.7 %		(105,291)	(36.5 %)
41,834			58,832			16,998	28.9 %
22.9 %		'	20.4 %			(2.5 %)	
141,074			229,367			(88,293)	(38.5 %)
37			(26)			63	242.3 %
\$ 141,037	7.2 %	\$	229,393	10.1 %	\$	(88,356)	(38.5 %)
\$ 2.34		\$	3.64		\$	(1.30)	(35.7 %)
\$	Amount \$ 1,961,606 1,319,519 642,087 407,440 36,016 198,631 16,891 1,168 182,908 41,834 22.9 % 141,074 37 \$ 141,037	\$ 1,961,606 1,319,519 642,087 32.7 % 407,440 20.8 % 36,016 1.8 % 198,631 10.1 % 16,891 1,168 182,908 9.3 % 41,834 22.9 % 141,074 37 \$ 141,037 7.2 %	Amount % of Sales \$ 1,961,606 \$ 1,319,519 32.7 % 642,087 32.7 % 407,440 20.8 % 36,016 1.8 % 198,631 10.1 % 16,891 1,168 182,908 9.3 % 41,834 22.9 % 141,074 37 \$ 141,037 7.2 % \$	2020 2019 Amount % of Sales Amount \$ 1,961,606 \$ 2,266,965 1,319,519 1,500,312 642,087 32.7 % 766,653 407,440 20.8 % 472,108 36,016 1.8 % 6,337 198,631 10.1 % 288,208 16,891 17,621 1,168 17,612 182,908 9.3 % 288,199 41,834 58,832 22.9 % 20.4 % 141,074 229,367 37 (26) \$ 141,037 7.2 % \$ 229,393	Amount % of Sales Amount % of Sales \$ 1,961,606 \$ 2,266,965 \$ 1,500,312 642,087 32.7 % 766,653 33.8 % 407,440 20.8 % 472,108 20.8 % 36,016 1.8 % 6,337 0.3 % 198,631 10.1 % 288,208 12.7 % 16,891 17,621 17,612 182,908 9.3 % 288,199 12.7 % 41,834 58,832 20.4 % 141,074 229,367 229,367 37 (26) (26) \$ 141,037 7.2 % \$ 229,393 10.1 %	2020 2019 Amount % of Sales Amount % of Sales \$ 1,961,606 \$ 2,266,965 \$ 1,319,519 1,500,312 642,087 32.7 % 766,653 33.8 % 407,440 20.8 % 472,108 20.8 % 36,016 1.8 % 6,337 0.3 % 198,631 10.1 % 288,208 12.7 % 16,891 17,621 17,621 1,168 17,612 12.7 % 41,834 58,832 22.9 % 22.9 % 20.4 % 141,074 141,074 229,367 37 (26) \$ 141,037 7.2 % \$ 229,393 10.1 % \$	$\begin{array}{ c c c c c c } \hline \textbf{2020} & \textbf{2019} & \textbf{Favorable (Uz 2020 vs.} \\ \hline \textbf{Amount} & \textbf{\% of Sales} & \textbf{Amount} & \textbf{\% of Sales} & \textbf{\$} \\ \hline \$ 1,961,606 & \$ 2,266,965 & \$ (305,359) \\ 1,319,519 & 1,500,312 & 180,793 \\ \hline 642,087 & 32.7 \% & 766,653 & 33.8 \% & (124,566) \\ 407,440 & 20.8 \% & 472,108 & 20.8 \% & 64,668 \\ 36,016 & 1.8 \% & 6,337 & 0.3 \% & (29,679) \\ \hline 198,631 & 10.1 \% & 288,208 & 12.7 \% & (89,577) \\ \hline 16,891 & 17,621 & 730 \\ 1,168 & 17,612 & (16,444) \\ \hline 182,908 & 9.3 \% & 288,199 & 12.7 \% & (105,291) \\ \hline 41,834 & 58,832 & 16,998 \\ \hline 22.9 \% & 20.4 \% & (2.5 \%) \\ \hline 141,074 & 229,367 & (88,293) \\ \hline 37 & (26) & 63 \\ \hline \$ 141,037 & 7.2 \% & $229,393 & 10.1 \% & $(88,356) \\ \hline \end{array}$

Net Sales:

The following table summarizes the impact of volume, acquisitions, price and foreign currency exchange rates on Net sales on a consolidated basis:

Three Months Ended September 30,											
	 Net Sales 2019	Volume			Acquisitions		Price		oreign Exchange		Net Sales 2020
Lincoln Electric Holdings, Inc.	\$ 730,783	\$	(69,531)	\$	_	\$	8,860	\$	(1,224)	\$	668,888
% Change											
Lincoln Electric Holdings, Inc.			(9.5 %)		_		1.2 %		(0.2 %))	(8.5 %)
Nine Months Ended September 30,					Change in Ne	t Sales	due to:				
Nine Months Ended September 30,	Net Sales 2019		Volume		Change in Ne	t Sales	due to:	Fo	reign Exchange		Net Sales 2020
Lincoln Electric Holdings, Inc.	\$	\$	Volume (325,308)	\$	<u> </u>	t Sales		Fo:	reign Exchange (19,455)	\$	
•	\$ 2019	\$		\$	Acquisitions		Price		<u> </u>	\$	2020

Net sales decreased in the three and nine months ended September 30, 2020 as a result of lower organic sales driven by the impact of COVID-19 on global demand and unfavorable foreign exchange. The decrease in Net sales for the nine months ended September 30, 2020 were partially offset by the acquisitions of Baker within Americas Welding and Askaynak within International Welding. Refer to Note 4 to the consolidated financial statements for details.

Gross Profit:

Gross profit for the three and nine months ended September 30, 2020 decreased, as a percent of sales, compared to the prior year primarily due to lower volumes, including the impact of COVID-19 on global demand.

Selling, General & Administrative ("SG&A") Expenses:

SG&A expenses decreased for the three and nine months ended September 30, 2020 as compared to September 30, 2019 due to lower employee costs and discretionary spending. The decrease in SG&A expenses for the nine months ended September 30, 2020 was partially offset by higher expense from acquisitions.

Rationalization and Asset Impairment Charges:

The Company recorded net charges of \$6,257, \$5,142 after-tax, and \$36,016, \$28,181 after-tax, in the three and nine months ended September 30, 2020, respectively, primarily related to severance charges, non-cash asset impairments of long-lived assets and gains or losses on the disposal of assets. The Company recorded net charges of \$1,495, \$1,240 after-tax, and \$6,337, \$4,991 after-tax, in the three and nine months ended September 30, 2019, respectively, primarily related to severance, asset impairments and gains or losses on the disposal of assets.

Income Taxes:

The decrease in the effective tax rate for the three months ended September 30, 2020 as compared to September 30, 2019 was primarily due to tax benefits from the settlement of tax items in the third quarter of 2020.

The increase in the effective tax rate for the nine months ended September 30, 2020 as compared to September 30, 2019 was primarily due to recording tax expense associated with a valuation allowance in 2020, smaller tax benefits related to the vesting of stock based compensation in 2020 and income tax benefits for the settlement of tax items recorded in 2019.

Net Income:

The decrease in Net income for the three and nine months ended September 30, 2020 as compared to September 30, 2019 was primarily due to lower sales volumes, including the impact of COVID-19 on global demand, higher Rationalization and asset impairment charges and higher pension settlement charges.

Segment Results

International Welding

635,770

Three Months Ended September 30,										
	Net Sales 2019	 Volume (1) Acquisitions (2) Price (3)			Foreign Exchange		Net Sales 2020			
Operating Segments										
Americas Welding	\$ 443,521	\$ (69,028)	\$	\$ —	\$	(682)	\$	(2,276)	\$	371,535
International Welding	205,378	(10,964)		_		70		2,453		196,937
The Harris Products Group	81,884	10,461		_		9,472		(1,401)		100,416
% Change										
Americas Welding		(15.6 %))	_		(0.2 %)		(0.5 %)		(16.2 %)
International Welding		(5.3 %))	_		_		1.2 %		(4.1 %)
The Harris Products Group		12.8 %		_		11.6 %		(1.7 %)		22.6 %
Nine Months Ended September 30,				Change in Ne	et Sale	es due to:			_	
	Net Sales 2019	Volume (1)		Acquisitions (2)		Price (3)		Foreign Exchange		Net Sales 2020
Operating Segments										
Americas Welding	\$ 1,377,847	\$ (245,755)	\$	6,190	\$	(7,479)	\$	(7,504)	\$	1,123,299

The Harris Products Group	253,348	6,370	_	10,073	(3,511)	266,280
% Change						
Americas Welding		(17.8 %)	0.4 %	(0.5 %)	(0.5 %)	(18.5 %)
International Welding		(13.5 %)	5.3 %	(0.5 %)	(1.3 %)	(10.0 %)
The Harris Products Group		2.5 %	_	4.0 %	(1.4 %)	5.1 %
(1) Decrease for three and nir	ne months anded Sent	amber 30 2020 for An	noricas Wolding an	d International Weld	ling due to softer den	nand associated

33,521

(2,901)

(8,440)

572,027

(85,923)

⁽¹⁾ Decrease for three and nine months ended September 30, 2020 for Americas Welding and International Welding due to softer demand associated with the current economic environment and the impacts of COVID-19 on global demand. The Harris Products Group volume increases were primarily due to higher retail volumes.

⁽²⁾ Increase for the nine months ended September 30, 2020 due to the acquisition of Baker within Americas Welding and Askaynak within International Welding. Refer to Note 4 to the consolidated financial statements for details.

⁽³⁾ Decrease for Americas Welding in the nine months ended September 30, 2020 reflects lower tariff-related surcharges in 2020 compared to 2019. Increase for The Harris Products Group in the three and nine months ended September 30, 2020 were due to increases in commodity costs.

Adjusted Earnings Before Interest and Income Taxes:

Segment performance is measured and resources are allocated based on a number of factors, the primary measure being the Adjusted EBIT profit measure. EBIT is defined as Operating income plus Other income (expense). EBIT is adjusted for special items as determined by management such as the impact of rationalization activities, certain asset impairment charges and gains or losses on disposals of assets.

The following table presents Adjusted EBIT by segment:

	Three Months Ended September 30,				Favorable (Unfavorable) 2020 vs. 2019		
		2020		2019		\$	%
Americas Welding:							
Net sales	\$	371,535	\$	443,521	\$	(71,986)	(16.2 %)
Inter-segment sales		29,368		31,101		(1,733)	(5.6 %)
Total Sales	\$	400,903	\$	474,622		(73,719)	(15.5 %)
Adjusted EBIT (4)	\$	59,120	\$	74,110		(14,990)	(20.2 %)
As a percent of total sales (1)		14.7 %		15.6 %			(0.9 %)
International Welding:		_	,				
Net sales	\$	196,937	\$	205,378		(8,441)	(4.1 %)
Inter-segment sales		4,898		4,441		457	10.3 %
Total Sales	\$	201,835	\$	209,819		(7,984)	(3.8 %)
Adjusted EBIT (5)	\$	13,432	\$	10,184		3,248	31.9 %
As a percent of total sales (2)		6.7 %		4.9 %			1.8 %
The Harris Products Group:							
Net sales	\$	100,416	\$	81,884		18,532	22.6 %
Inter-segment sales		1,898		1,857		41	2.2 %
Total Sales	\$	102,314	\$	83,741		18,573	22.2 %
Adjusted EBIT	\$	17,587	\$	11,038		6,549	59.3 %
As a percent of total sales (3)		17.2 %		13.2 %			4.0 %
Corporate / Eliminations:					-		
Inter-segment sales	\$	(36,164)	\$	(37,399)		(1,235)	(3.3 %)
Adjusted EBIT		(1,839)		(1,632)		207	12.7 %
Consolidated:							
Net sales	\$	668,888	\$	730,783	•	(61,895)	(8.5 %)
Net income	\$	58,479	\$	72,461		(13,982)	(19.3 %)
As a percent of total sales		8.7 %		9.9 %			(1.2 %)
Adjusted EBIT ⁽⁶⁾	\$	88,300	\$	93,700		(5,400)	(5.8 %)
As a percent of sales		13.2 %		12.8 %			0.4 %

- (1) Decrease for the three months ended September 30, 2020 as compared to September 30, 2019 primarily driven by lower Net sales volumes driven by the COVID-19 impact on global demand, partially offset by cost reduction actions.
- (2) Increase for the three months ended September 30, 2020 as compared to September 30, 2019 driven by cost reduction actions.
- (3) Increase for the three months ended September 30, 2020 as compared to September 30, 2019 driven by retail volume increases.
- (4) The three months ended September 30, 2020 exclude Rationalization and asset impairment charges of \$3,856 related to severance charges as discussed in Note 6 to the consolidated financial statements. The three months ended September 30, 2020 also exclude pension settlement charges of \$3,188 related to lump sum payments.

- (5) The three months ended September 30, 2020 and 2019 exclude Rationalization and asset impairment charges of \$2,401 and \$1,495, respectively, related to severance as discussed in Note 6 to the consolidated financial statements. The three months ended September 30, 2019 also excludes the amortization of step up in value of acquired inventories of \$1,609 and a gain on change in control of \$7,601 related to the Askaynak acquisition.
- (6) See non-GAAP Financial Measures for a reconciliation of Net income as reported and Adjusted EBIT.

The following table presents Adjusted EBIT by segment:

		Nine Months En	ded Sep	tember 30,		Favorable (Unfavorable) 2020 vs. 2019		
		2020		2019		\$	%	
Americas Welding:								
Net sales	\$	1,123,299	\$	1,377,847	\$	(254,548)	(18.5 %)	
Inter-segment sales		81,644		95,300		(13,656)	(14.3 %)	
Total Sales	<u>\$</u>	1,204,943	\$	1,473,147	=	(268,204)	(18.2 %)	
Adjusted EBIT (3)	\$	176,524	\$	240,713	=	(64,189)	(26.7 %)	
As a percent of total sales (1)		14.6 %		16.3 %	_		(1.7 %)	
International Welding:					_			
Net sales	\$	572,027	\$	635,770		(63,743)	(10.0 %)	
Inter-segment sales		13,667		12,838		829	6.5 %	
Total Sales	\$	585,694	\$	648,608	_	(62,914)	(9.7 %)	
Adjusted EBIT (4)	\$	29,729	\$	38,699		(8,970)	(23.2 %)	
As a percent of total sales (1)		5.1 %		6.0 %	_		(0.9 %)	
The Harris Products Group:					_			
Net sales	\$	266,280	\$	253,348		12,932	5.1 %	
Inter-segment sales		5,376		5,837	_	(461)	(7.9 %)	
Total Sales	<u>\$</u>	271,656	\$	259,185	=	12,471	4.8 %	
Adjusted EBIT	\$	41,792	\$	35,045	_	6,747	19.3 %	
As a percent of total sales (2)		15.4 %		13.5 %	_		1.9 %	
Corporate / Eliminations:					-			
Inter-segment sales	\$	(100,687)	\$	(113,975)		(13,288)	(11.7 %)	
Adjusted EBIT (5)		(4,902)		(8,643)		(3,741)	(43.3 %)	
Consolidated:								
Net sales	\$	1,961,606	\$	2,266,965	_	(305,359)	(13.5 %)	
Net income	\$	141,037	\$	229,393		(88,356)	(38.5 %)	
As a percent of total sales		7.2 %		10.1 %			(2.9 %)	
Adjusted EBIT ⁽⁶⁾	\$	243,143	\$	305,814		(62,671)	(20.5 %)	
As a percent of sales		12.4 %		13.5 %	=		(1.1 %)	

- (1) Decrease for the nine months ended September 30, 2020 as compared to September 30, 2019 primarily driven by lower Net sales volumes from softer demand in the current economic environment, including the impact of COVID-19 on global demand, partially offset by cost reduction actions.
- (2) Increase for the nine months ended September 30, 2020 as compared to September 30, 2019 driven by retail volume increases.
- (3) The nine months ended September 30, 2020 and 2019 exclude Rationalization and asset impairment charges of \$27,719 and \$1,716, respectively, related to severance charges and non-cash asset impairments of long-lived assets as discussed in Note 6 to the consolidated financial statements. The nine months ended September 30, 2020 also exclude pension settlement charges of \$6,522. The nine months ended September 30, 2019 exclude the amortization of step up in value of acquired inventories of \$1,399 related to the Baker acquisition.

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- (4) The nine months ended September 30, 2020 and 2019 exclude Rationalization and asset impairment charges of \$8,297 and \$4,621, respectively, related to severance, asset impairments and gains or losses on the disposal of assets as discussed in Note 6 to the consolidated financial statements. The nine months ended September 30, 2020 also excludes the amortization of step up in value of acquired inventories of \$806 related to an acquisition. The nine months ended September 30, 2019 exclude the amortization of step up in value of acquired inventories of \$1,609 and a gain on change in control of \$7,601 related to the Askaynak acquisition and gains on disposal of assets of \$3,554.
- (5) The nine months ended September 30, 2019 exclude acquisition transaction and integration costs of \$1,804 related to the Air Liquide Welding acquisition.
- (6) See non-GAAP Financial Measures for a reconciliation of Net income as reported and Adjusted EBIT.

Non-GAAP Financial Measures

The Company reviews Adjusted operating income, Adjusted net income, Adjusted EBIT, Adjusted effective tax rate, Adjusted diluted earnings per share, Return on invested capital, Cash conversion, Organic sales, and Earnings before interest, taxes, depreciation and amortization, all non-GAAP financial measures, in assessing and evaluating the Company's underlying operating performance. These non-GAAP financial measures exclude the impact of special items on the Company's reported financial results. Non-GAAP financial measures should be read in conjunction with the generally accepted accounting principles in the United States ("GAAP") financial measures, as non-GAAP measures are a supplement to, and not a replacement for, GAAP financial measures.

The following table presents the reconciliations of Operating income as reported to Adjusted operating income, Net income as reported to Adjusted net income and Adjusted EBIT, Effective tax rate as reported to Adjusted effective tax rate and Diluted earnings per share as reported to Adjusted diluted earnings per share:

	Three Months E	ıded Sej	ptember 30,	Nine Months En	ded Sept	ptember 30,	
	2020		2019	2020		2019	
Operating income as reported	\$ 77,793	\$	88,544	\$ 198,631	\$	288,208	
Special items (pre-tax):							
Rationalization and asset impairment charges (1)	6,257		1,495	36,016		6,337	
Acquisition transaction and integration costs (2)			_	_		1,804	
Amortization of step up in value of acquired inventories (3)	_		1,609	806		3,008	
Gains on asset disposals (4)	_			_		(3,045)	
Adjusted operating income	\$ 84,050	\$	91,648	\$ 235,453	\$	296,312	
Net income as reported	\$ 58,479	\$	72,461	\$ 141,037	\$	229,393	
Special items:							
Rationalization and asset impairment charges (1)	6,257		1,495	36,016		6,337	
Acquisition transaction and integration costs (2)	_		_	_		1,804	
Pension settlement charges (5)	3,188		_	6,522		_	
Amortization of step up in value of acquired inventories ⁽³⁾	_		1,609	806		3,008	
Gains on asset disposals (4)	_		_	_		(3,554)	
Gain on change in control (6)	_		(7,601)	_		(7,601)	
Tax effect of Special items (7)	 (1,911)		(255)	(9,463)		(5,819)	
Adjusted net income	66,013		67,709	174,918		223,568	
Non-controlling interests in subsidiaries' income (loss)	27		(4)	37		(26)	
Interest expense, net	5,552		6,400	16,891		17,621	
Income taxes as reported	14,797		19,340	41,834		58,832	
Tax effect of Special items (7)	 1,911		255	9,463		5,819	
Adjusted EBIT	\$ 88,300	\$	93,700	\$ 243,143	\$	305,814	
Effective tax rate as reported	20.2 %		21.1 %	22.9 %		20.4 %	
Net special item tax impact	_		1.3 %	(0.2 %)		2.0 %	
Adjusted effective tax rate	20.2 %		22.4 %	22.7 %		22.4 %	
Diluted earnings per share as reported	\$ 0.97	\$	1.17	\$ 2.34	\$	3.64	
Special items per share	0.13		(80.0)	0.57		(0.09)	
Adjusted diluted earnings per share	\$ 1.10	\$	1.09	\$ 2.91	\$	3.55	

- (1) Charges primarily related to severance, impairment of long-lived assets and gains or losses on the disposal of assets as discussed in Note 6 to the consolidated financial statements.
- (2) Costs related to the Air Liquide Welding acquisition and are included in SG&A.
- (3) Costs related to an acquisition and are included in Cost of goods sold.
- (4) Gains primarily included in Cost of goods sold.
- (5) Related to lump sum pension payments and are included in Other income (expense).
- (6) Gain on change in control related to the acquisition of Askaynak and is included in Other income (expense).
- (7) Includes the net tax impact of Special items recorded during the respective periods, including tax benefits of \$4,852 for the settlement of a tax item as well as tax deductions associated with an investment in a subsidiary in the nine months ended September 30, 2019.

The tax effect of Special items impacting pre-tax income was calculated as the pre-tax amount multiplied by the applicable tax rate. The applicable tax rates reflect the taxable jurisdiction and nature of each Special item.

Liquidity and Capital Resources

The Company's cash flow from operations can be cyclical. Operational cash flow is a key driver of liquidity, providing cash and access to capital markets. In assessing liquidity, the Company reviews working capital measurements to define areas for improvement. Management anticipates the Company will be able to satisfy cash requirements for its ongoing businesses for the foreseeable future primarily with cash generated by operations, existing cash balances, borrowings under its existing credit facilities and raising debt in capital markets. As the impact of the COVID-19 pandemic on the economy and the Company's operations evolves, it will continue to assess liquidity needs. A continued worldwide disruption could materially affect the Company's future access to its sources of liquidity, particularly cash flows from operations, financial condition, capitalization and capital investments. In the event of a sustained market deterioration, the Company may need additional liquidity, which would require it to evaluate available alternatives and take appropriate actions.

The Company continues to expand globally and periodically looks at transactions that would involve significant investments. The Company can fund its global expansion plans with operational cash flow, but a significant acquisition may require access to capital markets, in particular, the long-term debt market, as well as the syndicated bank loan market. The Company's financing strategy is to fund itself at the lowest after-tax cost of funding. Where possible, the Company utilizes operational cash flows and raises capital in the most efficient market, usually the United States, and then lends funds to the specific subsidiary that requires funding. If additional acquisitions providing appropriate financial benefits become available, additional expenditures may be made.

The following table reflects changes in key cash flow measures:

	Nine Months Ended September 30,				
	2020		2019		\$ Change
Cash provided by operating activities (1)	\$ 215,561	\$	280,666	\$	(65,105)
Cash used by investing activities (2)	(30,159)		(178,795)		148,636
Capital expenditures	(37,116)		(53,551)		16,435
Acquisition of businesses, net of cash acquired	_		(136,735)		136,735
Cash used by financing activities (3)	(227,317)		(302,461)		75,144
(Payments on) proceeds from short-term borrowings, net	(33,123)		2,439		(35,562)
Purchase of shares for treasury	(113,198)		(221,942)		108,744
Cash dividends paid to shareholders	(88,945)		(89,162)		217
Decrease in Cash and cash equivalents (4)	(47,084)		(202,237)		

- (1) Cash provided by operating activities decreased for the nine months ended September 30, 2020, compared with the nine months ended September 30, 2019 primarily due to lower company earnings.
- (2) Cash used by investing activities decreased for the nine months ended September 30, 2020, compared with the nine months ended September 30, 2019 predominantly due to cash used in the acquisition of businesses in 2019. The Company currently anticipates capital expenditures of \$50,000 to \$60,000 in 2020. Anticipated capital expenditures include investments for capital maintenance and projects to increase efficiency, reduce costs, promote business growth or improve the overall safety and environmental conditions of the Company's facilities.
- (3) Cash used by financing activities decreased in the nine months ended September 30, 2020, compared with the nine months ended September 30, 2019 due to lower purchases of shares for treasury in 2020.
- (4) Cash and cash equivalents decreased 23.6%, or \$47,084, to \$152,479 during the nine months ended September 30, 2020, from \$199,563 as of December 31, 2019. This decrease was predominantly due to payments on short-term borrowings, cash used in the purchases of common shares for treasury and cash dividends paid to shareholders, partially offset by cash provided by operating activities. The decrease in Cash and cash equivalents during the nine months ended September 30, 2020 compares to a decrease of 56.4% during the nine months ended September 30, 2019. The decrease in 2019 was predominantly due to cash used in the acquisition of businesses, purchases of common shares for treasury and cash dividends paid to shareholders, partially offset by cash provided by operating activities. At September 30, 2020, \$130,267 of Cash and cash equivalents was held by international subsidiaries.

The Company's total debt levels decreased compared to December 31, 2019 predominately due to lower short-term borrowings. Total debt to total invested capital increased to 50.2% at September 30, 2020 from 47.7% at December 31, 2019.

In October 2020, the Company paid a cash dividend of \$0.49 per share, or \$29,141, to shareholders of record as of September 30, 2020.

Working Capital Ratios

	September 30, 2020	December 31, 2019	September 30, 2019
Average operating working capital to Net sales (1)(2)	20.3 %	16.8 %	19.2 %
Days sales in Inventories (2)	111.6	99.9	106.2
Days sales in Accounts receivable	55.2	51.4	53.9
Average days in Trade accounts payable	51.3	56.0	51.1

- (1) Average operating working capital to net sales is defined as the sum of Accounts receivable and Inventories less Trade accounts payable as of period end divided by annualized rolling three months of Net sales.
- (2) In order to minimize potential supply chain disruptions in serving customers due to the COVID-19 crisis, the Company increased inventories relative to expected Net sales resulting in higher Days sales in Inventories and higher Average operating working capital to Net sales.

Return on Invested Capital

The Company reviews return on invested capital ("ROIC") in assessing and evaluating the Company's underlying operating performance. ROIC is a non-GAAP financial measure that the Company believes is a meaningful metric to investors in evaluating the Company's financial performance and may be different than the method used by other companies to calculate ROIC. ROIC is defined as rolling 12 months of Adjusted net income excluding tax-effected interest income and expense divided by invested capital. Invested capital is defined as total debt, which includes Short-term debt and Long-term debt, less current portions, plus Total equity.

The following table presents ROIC:

		Twelve Months Ended September 30,			
		2020		2019	
Net income	\$	204,753	\$	316,232	
Rationalization and asset impairment charges		44,867		7,269	
Acquisition transaction and integration costs		_		2,637	
Pension settlement charges		6,522		1,696	
Amortization of step up in value of acquired inventories		806		3,008	
Gains on disposal of assets		_		(3,554)	
Gain on change in control		_		(7,601)	
Tax effect of Special items (1)		(11,030)		(12,583)	
Adjusted net income	\$	245,918	\$	307,104	
Plus: Interest expense, net of tax of \$6,177 and \$6,410 in 2020 and 2019, respectively		18,564		19,265	
Less: Interest income, net of tax of \$513 and \$926 in 2020 and 2019, respectively		1,543		2,785	
Adjusted net income before tax effected interest	\$	262,939	\$	323,584	
Invested Capital	Septe	September 30, 2020		September 30, 2019	
Short-term debt	\$	1,147	\$	13,293	
Long-term debt, less current portion		715,687		713,884	
Total debt		716,834		727,177	
Total equity		710,744		813,808	
Invested capital	\$	1,427,578	\$	1,540,985	
Return on invested capital		18.4 %	<u> </u>	21.0 %	

⁽¹⁾ Includes the net tax impact of Special items recorded during the respective periods, including tax benefits of \$4,852 for the settlement of a tax item as well as tax deductions associated with an investment in a subsidiary in the twelve months ended September 30, 2019.

The tax effect of Special items impacting pre-tax income was calculated as the pre-tax amount multiplied by the applicable tax rate. The applicable tax rates reflect the taxable jurisdiction and nature of each Special item.

New Accounting Pronouncements

Refer to Note 1 to the consolidated financial statements for a discussion of new accounting pronouncements.

Acquisitions

Refer to Note 4 to the consolidated financial statements for a discussion of the Company's recent acquisitions.

Debt

Revolving Credit Agreements

The Company has a line of credit totaling \$400,000 through the Amended and Restated Credit Agreement (the "Credit Agreement"). The Credit Agreement has a term of 5 years with a maturity date of June 30, 2022 and may be increased, subject to certain conditions, by an additional amount up to \$100,000. The interest rate on borrowings is based on either the London Inter-Bank Offered Rate ("LIBOR") or the prime rate, plus a spread based on the Company's leverage ratio, at the Company's election. The Credit Agreement contains customary affirmative, negative and financial covenants for credit facilities of this type, including limitations on the Company and its subsidiaries with respect to liens, investments, distributions, mergers and acquisitions, dispositions of assets, transactions with affiliates and a fixed charges coverage ratio and total leverage ratio. As of September 30, 2020, the Company was in compliance with all of its covenants and had no outstanding borrowings under the Credit Agreement.

The Company has other lines of credit totaling \$50,000. As of September 30, 2020 the Company was in compliance with all of its covenants and had \$1,039 outstanding at September 30, 2020.

Senior Unsecured Notes

On April 1, 2015 and October 20, 2016, the Company entered into separate Note Purchase Agreements pursuant to which it issued senior unsecured notes (the "Notes") through a private placement. The 2015 Notes and 2016 Notes each have an aggregate principal amount of \$350,000, comprised of four different series ranging from \$50,000 to \$100,000, with maturity dates ranging from August 20, 2025 through April 1, 2045, and interest rates ranging from 2.75% and 4.02%. Interest on the Notes is paid semi-annually. The Company's total weighted average effective interest rate and remaining weighted average tenure of the Notes is 3.3% and 13.6 years, respectively. The proceeds of the Notes were used for general corporate purposes. The Notes contain certain affirmative and negative covenants. As of September 30, 2020, the Company was in compliance with all of its debt covenants relating to the Notes.

Shelf Agreements

On November 27, 2018, the Company entered into seven uncommitted master note facilities (the "Shelf Agreements") that allow borrowings up to \$700,000 in the aggregate. The Shelf Agreements have a term of 5 years and the average life of borrowings cannot exceed 15 years. The Company is required to comply with covenants similar to those contained in the Notes. As of September 30, 2020, the Company was in compliance with all of its covenants and had no outstanding borrowings under the Shelf Agreements.

As discussed above, the Company's debt agreements require that it maintain certain financial and other covenants. Although the Company currently expects continued compliance with debt covenants for the next twelve months and believes it has adequate liquidity, events resulting from the effects of COVID-19 may negatively impact the Company's ability to comply with these covenants or require the Company to pursue alternative financing. The Company has no assurance that any such alternative financing, if required, could be obtained at acceptable terms or at all.

Pensions

In March 2020, the Company approved an amendment to terminate the Lincoln Electric Company Retirement Annuity Program plan effective as of December 31, 2020. The Company provided notice to participants of the intent to terminate the plan and applied for a determination letter. Pension obligations will be distributed through a combination of lump sum payments to eligible plan participants and through the purchase of a group annuity contract. Upon settlement of the pension obligations, the Company will reclassify unrecognized actuarial gains or losses, currently recorded in AOCI, to the Company's Consolidated Statements of Income as settlement gains or charges in the second half of 2021. The Company anticipates the termination process will take approximately two years to complete.

Forward-looking Statements

The Company's expectations and beliefs concerning the future contained in this report are forward-looking statements within the meaning of the Private Securities Litigation Reform Act of 1995. These statements reflect management's current expectations and involve a number of risks and uncertainties. Forward-looking statements generally can be identified by the use of words such as "may," "will," "expect," "intend," "estimate," "anticipate," "believe," "forecast," "guidance" or words of similar meaning. Actual results may differ materially from such statements due to a variety of factors that could adversely affect the Company's operating results. The factors include, but are not limited to: general economic, financial and market conditions; the effectiveness of operating initiatives; completion of planned divestitures; interest rates; disruptions, uncertainty or volatility in the credit markets that may limit our access to capital; currency exchange rates and devaluations; adverse outcome of pending or potential litigation; actual costs of the Company's rationalization plans; possible acquisitions, including the Company's ability to successfully integrate acquisitions; market risks and price fluctuations related to the purchase of commodities and energy; global regulatory complexity; the effects of changes in tax law; tariff rates in the countries where the Company conducts business; and the possible effects of events beyond our control, such as political unrest, acts of terror, natural disasters and pandemics, including the COVID-19 outbreak, on the Company or its customers, suppliers and the economy in general. The Company has experienced the negative impacts of COVID-19 on its markets and operations; however, the ultimate duration and severity on the Company's business remains unknown. New and changing government actions to address the COVID-19 pandemic continue to occur. As a result, the countries in which the Company's products are manufactured and distributed are in varying stages of restrictions. Certain jurisdictions may have to re-establish restrictions due to a resurgence in COVID-19 cases. Additionally, although most of the Company's customers have re-opened and increased operating levels, such customers may be forced to close or limit operations as any new COVID-19 outbreaks occur. Even as government restrictions are lifted and economies reopen, the ultimate shape of the economic recovery is uncertain and may continue to negatively impact the Company's results of operations, cash flows and financial position in subsequent quarters. Given this current level of economic and operational uncertainty over the impacts of COVID-19, the ultimate financial impact cannot be reasonably estimated at this time. For additional discussion, see "Item 1A. Risk Factors" in the Company's Annual Report on Form 10-K for the year ended December 31, 2019 and on Form 10-Q for the quarters ended March 31, 2020 and June 30, 2020.

ITEM 3. QUANTITATIVE AND QUALITATIVE DISCLOSURES ABOUT MARKET RISK

There have been no material changes in the Company's exposure to market risk since December 31, 2019. See "Item 7A. Quantitative and Qualitative Disclosures About Market Risk" in the Company's Annual Report on Form 10-K for the year ended December 31, 2019.

ITEM 4. CONTROLS AND PROCEDURES

Evaluation of Disclosure Controls and Procedures

The Company carried out an evaluation under the supervision and with the participation of the Company's management, including the Company's Chief Executive Officer and Chief Financial Officer, of the effectiveness of the design and operation of the Company's disclosure controls and procedures as of the end of the period covered by this Quarterly Report on Form 10-Q. Based on that evaluation, the Company's management, including the Chief Executive Officer and Chief Financial Officer, concluded that the Company's disclosure controls and procedures were effective as of September 30, 2020.

Changes in Internal Control Over Financial Reporting

There have been no changes in the Company's internal control over financial reporting during the quarter ended September 30, 2020 that materially affected, or are reasonably likely to materially affect, the Company's internal control over financial reporting.

PART II. OTHER INFORMATION

ITEM 1. LEGAL PROCEEDINGS

The Company is subject, from time to time, to a variety of civil and administrative proceedings arising out of its normal operations, including, without limitation, product liability claims, regulatory claims and health, safety and environmental claims. Among such proceedings are the cases described below.

As of September 30, 2020, the Company was a co-defendant in cases alleging asbestos induced illness involving claims by approximately 2,774 plaintiffs, which is a net decrease of 16 claims from those previously reported. In each instance, the Company is one of a large number of defendants. The asbestos claimants seek compensatory and punitive damages, in most cases for unspecified sums. Since January 1, 1995, the Company has been a co-defendant in other similar cases that have been resolved as follows: 55,481 of those claims were dismissed, 23 were tried to defense verdicts, 7 were tried to plaintiff verdicts (which were reversed or resolved after appeal), 1 was resolved by agreement for an immaterial amount and 1,007 were decided in favor of the Company following summary judgment motions.

ITEM 1A. RISK FACTORS

In addition to the other information set forth in this report, the reader should carefully consider the factors discussed in "Item 1A. Risk Factors" in the Company's Annual Report on Form 10-K for the year ended December 31, 2019 and on Form 10-Q for the quarters ended March 31, 2020 and June 30, 2020, which could materially affect the Company's business, financial condition or future results.

ITEM 2. UNREGISTERED SALES OF EQUITY SECURITIES AND USE OF PROCEEDS

Issuer purchases of its common shares during the third quarter of 2020 were as follows:

Period	Total Number of Shares Repurchased	Average Price Paid Per Share	Total Number of Shares Repurchased as Part of Publicly Announced Plans or Programs	Maximum Number of Shares that May Yet be Purchased Under the Plans or Programs (2) (3)
July 1 - 31, 2020	123	\$ 89.85	_	11,453,193
August 1 - 31, 2020	391 (1)	95.42	_	11,453,193
September 1 - 30, 2020	1,786 (1)	97.58	_	11,453,193
Total	2,300	96.80		

- (1) The above share repurchases include the surrender of the Company's common shares in connection with the vesting of restricted awards.
- (2) On April 20, 2016, the Company announced that the Board of Directors authorized a new share repurchase program, which increased the total number of the Company's common shares authorized to be repurchased to 55 million shares. Total shares purchased through the share repurchase programs were 53.5 million shares at a total cost of \$2.3 billion for a weighted average cost of \$42.53 per share through September 30, 2020.
- (3) On February 12, 2020, the Company's Board of Directors authorized a new share repurchase program for up to an additional 10 million shares of the Company's common stock.

ITEM 4. MINE SAFETY DISCLOSURES

Not applicable.

ITEM 6. EXHIBITS

(a) Exhibits

<u>10.1*</u>	Amendment No. 1 to 2005 Deferred Compensation Plan for Executives (Amended and Restated as of January 1, 2018) dated August 1, 2020 (filed herewith).
10.2*	Amendment No. 1 to Non-Employee Directors' Deferred Compensation Plan (Amended and Restated as of January 1, 2019) dated August 1, 2020 (filed herewith).
<u>10.3*</u>	Amendment No. 1 to The Lincoln Electric Company Restoration Plan dated August 1, 2020 (filed herewith).
10.4*	Amendment No. 2 to Supplemental Executive Retirement Plan (As Amended and Restated as of December 31, 2008) dated August 1, 2020 (filed herewith).
<u>10.5*</u>	Amendment No. 1 to Form of Change in Control Severance Agreement (as entered into by the Company and its executive officers) dated August 1, 2020 (filed herewith).
<u>31.1</u>	Certification of the Chairman, President and Chief Executive Officer (Principal Executive Officer) pursuant to Rule 13a-14(a) of the Securities Exchange Act of 1934.
<u>31.2</u>	Certification of the Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial and Accounting Officer) pursuant to Rule 13a-14(a) of the Securities Exchange Act of 1934.
32.1	Certification of the Chairman, President and Chief Executive Officer (Principal Executive Officer) and Executive Vice President, Chief Financial Officer and Treasurer (Principal Financial and Accounting Officer) pursuant to 18 U.S.C. Section 1350, as adopted pursuant to Section 906 of the Sarbanes-Oxley Act of 2002.
101.INS	Inline XBRL Instance Document
101.SCH	Inline XBRL Taxonomy Extension Schema Document
101.CAL	Inline XBRL Taxonomy Extension Calculation Linkbase Document
101.LAB	Inline XBRL Taxonomy Extension Label Linkbase Document
101.PRE	Inline XBRL Taxonomy Extension Presentation Linkbase Document
101.DEF	Inline XBRL Taxonomy Extension Definition Linkbase Document
104	Cover page Interactive Data File (formatted as Inline XBRL and contained in the Exhibit 101 attachments)

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned thereunto duly authorized.

LINCOLN ELECTRIC HOLDINGS, INC.

/s/ Gabriel Bruno

Gabriel Bruno
Executive Vice President, Chief Financial Officer and Treasurer
(Principal Financial and Accounting Officer)
October 27, 2020

AMENDMENT NO. 1 TO THE

LINCOLN ELECTRIC HOLDINGS, INC. 2005 DEFERRED COMPENSATION PLAN FOR EXECUTIVES (SECOND AMENDMENT and RESTATEMENT EFFECTIVE AS OF JANUARY 1, 2018)

Lincoln Electric Holdings, Inc. hereby adopts this Amendment No. 1 to the Lincoln Electric Holdings, Inc. 2005 Deferred Compensation Plan for Executives (Second Amendment and Restatement Effective as of January 1, 2018) (the "Plan"), effective as of August 1, 2020.

Section 5.2 of the Plan is hereby amended in its entirety to read as follows:

"Section 5.2. Security For Benefits. Notwithstanding the provisions of Section 5.1, nothing in this Plan shall preclude the Corporation from setting aside amounts in trust (the "Trust") pursuant to one (1) or more trust agreements between a trustee and the Corporation. However, no Participant or Beneficiary shall have any secured interest or claim in any assets or property of the Corporation or the Trust and all funds contained in the Trust shall remain subject to the claims of the Corporation's general creditors. In furtherance of the foregoing, in the event of a Potential Change in Control or a Change in Control (as such terms are defined in the Lincoln Electric Holdings, Inc. Rabbi Trust Agreement by and between the Corporation and Wells Fargo Bank, National Association (or its successor trustee) effective as of August 1, 2020 (or any successor trust agreement to the foregoing agreement) (the "Trust Agreement")) or upon any other event specified in the Trust Agreement, the Corporation shall contribute (or cause to be contributed) to the Trust established thereunder assets in the amounts, and in accordance with the terms and conditions, as set forth in the Trust Agreement, provided that any such contribution would not result in a transfer of property within the meaning of Section 83 of the Code as contemplated by Sections 409A(b)(2) or (3) of the Code."

IN WITNESS WHEREOF, Lincoln Electric Holdings, Inc. has caused this Amendment No. 1 to be executed on this 21^{st} day of July, 2020.

LINCOLN ELECTRIC HOLDINGS, INC.

By: /s/ Michele R. Kuhrt

Name: Michele R. Kuhrt

Title: Executive Vice President, Chief Human Resources Officer

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AMENDMENT NO. 1 TO THE LINCOLN ELECTRIC HOLDINGS, INC. NON-EMPLOYEE DIRECTORS' DEFERRED COMPENSATION PLAN (AS AMENDED AND RESTATED EFFECTIVE AS OF JANUARY 1, 2019)

Lincoln Electric Holdings, Inc. hereby adopts this Amendment No. 1 to the Lincoln Electric Holdings, Inc. Non-Employee Directors' Deferred Compensation Plan (As Amended and Restated Effective as of January 1, 2019) (the "Plan"), effective as of August 1, 2020.

Section 5.2 of the Plan is hereby amended in its entirety to read as follows:

"Section 5.2. Security For Benefits. Notwithstanding the provisions of Section 5.1, nothing in this Plan shall preclude the Corporation from setting aside amounts in trust (the "Trust") pursuant to one (1) or more trust agreements between a trustee and the Corporation. However, no Director or Beneficiary shall have any secured interest or claim in any assets or property of the Corporation or the Trust and all funds contained in the Trust shall remain subject to the claims of the Corporation's general creditors. In furtherance of the foregoing, in the event of a Potential Change in Control or a Change in Control (as such terms are defined in the Lincoln Electric Holdings, Inc. Rabbi Trust Agreement by and between the Corporation and Wells Fargo Bank, National Association (or its successor trustee) effective as of August 1, 2020 (or any successor trust agreement to the foregoing agreement) (the "Trust Agreement")) or upon any other event specified in the Trust Agreement, the Corporation shall contribute (or cause to be contributed) to the Trust established thereunder assets in the amounts, and in accordance with the terms and conditions, as set forth in the Trust Agreement, provided that any such contribution would not result in a transfer of property within the meaning of Section 83 of the Code as contemplated by Sections 409A(b)(2) or (3) of the Code."

IN WITNESS WHEREOF, Lincoln Electric Holdings, Inc. has caused this Amendment No. 1 to be executed on this 21st day of July, 2020.

LINCOLN ELECTRIC HOLDINGS, INC.

By: /s/ Michele R. Kuhrt

Name: Michele R. Kuhrt

Title: Executive Vice President, Chief Human Resources Officer

AMENDMENT NO. 1 TO THE LINCOLN ELECTRIC COMPANY RESTORATION PLAN (EFFECTIVE JANUARY 1, 2017)

The Lincoln Electric Company hereby adopts this Amendment No. 1 to the Lincoln Electric Company Restoration Plan (Effective January 1, 2017) (the "<u>Plan</u>"), effective as of August 1, 2020.

Section 8.2 of the Plan is hereby amended in its entirety to read as follows:

"Section 8.2. Limitation on Rights of Participants and Beneficiaries - No Lien. The Plan is designed to be an unfunded, nonqualified plan. Any amounts payable under the Plan shall be paid out of the general assets of the Company or an Employer. Nothing contained herein shall be deemed to create a trust or lien in favor of any Participant or Beneficiary on any assets of the Company, an Employer or any Controlled Group Member. The Company or an Employer shall have no obligation to purchase any assets that do not remain subject to the claims of the creditors of the Company or an Employer for use in connection with the Plan. No Participant or Beneficiary or any other person shall have any preferred claim on, or any beneficial ownership interest in, any assets of the Company, an Employer or any Controlled Group Member prior to the time that such assets are paid to the Participant or Beneficiary as provided herein. Each Participant and Beneficiary shall have the status of a general unsecured creditor of the Company and any Employer. The Plan constitutes a mere promise by the Company or an Employer to make benefit payments in the future. Nothing contained in the Plan shall constitute a guaranty by the Company, an Employer or any other entity that the assets of the Company, any Employer or the Controlled Group Members will be sufficient to pay any benefit hereunder. It is the intention of the Company and each Employer that this Plan be unfunded for purposes of the Code and for purposes of Title I of ERISA. Notwithstanding the foregoing, nothing in this Plan shall preclude the Company or Holdings from setting aside amounts in trust (the "Trust") pursuant to one (1) or more trust agreements between a trustee and the Company or Holdings, as applicable. However, no Participant or Beneficiary shall have any secured interest or claim in any assets or property of the Company, Holdings, an Employer, or the Trust, and all funds contained in the Trust shall remain subject to the claims of general creditors of the Company or Holdings, as applicable. In furtherance of the foregoing, in the event of a Potential Change in Control or a Change in Control (as such terms are defined in the Lincoln Electric Holdings, Inc. Rabbi Trust Agreement by and between Holdings and Wells Fargo Bank, National Association (or its successor trustee) effective as of August 1, 2020 (or any successor trust agreement to the foregoing agreement) (the "Trust Agreement")) or upon any other event specified in the Trust Agreement, Holdings shall contribute (or cause to be contributed) to the Trust established thereunder assets in the amounts, and in accordance with the terms and conditions, as set forth in the Trust Agreement, provided that any such contribution would not result in a transfer of property within the meaning of Section 83 of the Code as contemplated by Sections 409A(b)(2) or (3) of the Code."

IN WITNESS WHEREOF, The Lincoln Electric Company has caused this Amendment No. 1 to be executed on this 21^{st} day of July, 2020.

THE LINCOLN ELECTRIC COMPANY

By: /s/ Michele R. Kuhrt

Name: Michele R. Kuhrt

Title: Executive Vice President, Chief Human Resources Officer

AMENDMENT NO. 2 TO THE LINCOLN ELECTRIC HOLDINGS, INC. SUPPLEMENTAL EXECUTIVE RETIREMENT PLAN (AS AMENDED AND RESTATED AS OF DECEMBER 31, 2008)

Lincoln Electric Holdings, Inc. hereby adopts this Amendment No. 2 to the Lincoln Electric Holdings, Inc. Supplemental Executive Retirement Plan (As Amended and Restated as of December 31, 2008), as amended (the "<u>Plan</u>"), effective as of August 1, 2020.

Article XI of the Plan is hereby amended in its entirety to read as follows:

"ARTICLE XI FUNDING

The entire cost of this Plan shall be paid from the general assets of the Employer. No liability for the payment of benefits under the Plan shall be imposed upon any officer, trustee, employee, or agent of an Employer. Notwithstanding the foregoing, nothing in this Plan shall preclude the Company from setting aside amounts in trust (the "Trust") pursuant to one (1) or more trust agreements between a trustee and the Company. However, no Participant, Spouse, or beneficiary shall have any secured interest or claim in any assets or property of the Company or the Trust, and all funds contained in the Trust shall remain subject to the claims of the Company's general creditors. In furtherance of the foregoing, in the event of a Potential Change in Control or a Change in Control (as such terms are defined in the Lincoln Electric Holdings, Inc. Rabbi Trust Agreement by and between the Company and Wells Fargo Bank, National Association (or its successor trustee) effective as of August 1, 2020 (or any successor trust agreement to the foregoing agreement) (the "Trust Agreement")) or upon any other event specified in the Trust Agreement, the Company shall contribute (or cause to be contributed) to the Trust established thereunder assets in the amounts, and in accordance with the terms and conditions, as set forth in the Trust Agreement, provided that any such contribution would not result in a transfer of property within the meaning of Section 83 of the Code as contemplated by Sections 409A(b)(2) or (3) of the Code."

IN WITNESS WHEREOF, Lincoln Electric Holdings, Inc. has caused this Amendment No. 2 to be executed on this 21st day of July, 2020.

LINCOLN ELECTRIC HOLDINGS, INC.

By: /s/ Michele R. Kuhrt

Name: Michele R. Kuhrt

Title: Executive Vice President, Chief Human Resources Officer

AMENDMENT NO. 1 TO THE [AMENDED AND RESTATED] CHANGE IN CONTROL SEVERANCE AGREEMENT BY AND BETWEEN LINCOLN ELECTRIC HOLDINGS, INC. AND

THIS AMENDMENT NO. 1 (this "<u>Amendment</u>") to the **[Amended and Restated]** Change in Control Severance Agreement dated as of **[_____]** by and between Lincoln Electric Holdings, Inc. (the "<u>Company</u>") and **[_____]** (the "<u>Executive</u>") (the "<u>Agreement</u>"), is effective as of August 1, 2020 (the "<u>Effective Date</u>"). Capitalized terms used herein but not otherwise defined shall have the meanings ascribed to such terms in the Agreement.

Section 7(c) of the Agreement is hereby amended in its entirety to read as follows:

"(c) Subject to the foregoing, the Executive shall have the status of a general unsecured creditor of the Company and shall have no right to, or security interest in, any assets or property of the Company (or any Subsidiary) or any trust established by the Company to fund the payment of benefits hereunder (the "Trust"), and all funds contained in the Trust shall remain subject to the claims of the Company's general creditors. In furtherance of the foregoing, in the event of a Potential Change in Control or a Change in Control (as such terms are defined in the Lincoln Electric Holdings, Inc. Rabbi Trust Agreement by and between the Company and Wells Fargo Bank, National Association (or its successor trustee) effective as of August 1, 2020 (or any successor trust agreement to the foregoing agreement) (the "Trust Agreement")) or upon any other event specified in the Trust Agreement, the Company shall contribute (or cause to be contributed) to the Trust established thereunder assets in the amounts, and in accordance with the terms and conditions, as set forth in the Trust Agreement, provided that any such contribution would not result in a transfer of property within the meaning of Section 83 of the Code as contemplated by Sections 409A(b)(2) or (3) of the Code."

This Amendment may be executed in counterparts, which together shall constitute one executed Amendment, and this Amendment may be signed via PDF, DocuSign or by any other electronic means and will have the same effect as original signatures.

[Signatures on the following page]

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LINCOLN ELECTRIC HOLDINGS, INC.

By:

Name: Michele R. Kuhrt

Title: Executive Vice President, Chief Human Resources Officer

EXECUTIVE

[Executive]

CERTIFICATION

- I, Christopher L. Mapes, certify that:
- 1. I have reviewed this quarterly report on Form 10-Q of Lincoln Electric Holdings, Inc.;
- Based on my knowledge, this report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this report;
- 3. Based on my knowledge, the financial statements, and other financial information included in this report, fairly present in all material respects the financial condition, results of operations and cash flows of the registrant as of, and for, the periods presented in this report;
- 4. The registrant's other certifying officer and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) and internal control over financial reporting (as defined in Exchange Act Rules 13a-15(f) and 15d-15(f)) for the registrant and have:
- a) Designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this report is being prepared;
- Designed such internal control over financial reporting, or caused such internal control over financial reporting to be designed under our supervision, to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles;
- c) Evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this report based on such evaluation; and
- d) Disclosed in this report any change in the registrant's internal control over financial reporting that occurred during the registrant's most recent fiscal quarter (the registrant's fourth fiscal quarter in the case of an annual report) that has materially affected, or is reasonably likely to materially affect, the registrant's internal control over financial reporting; and
- 5. The registrant's other certifying officer and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):
- a) All significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
- b) Any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

Date: October 27, 2020

/s/ Christopher L. Mapes

Christopher L. Mapes Chairman, President and Chief Executive Officer

CERTIFICATION

- I, Gabriel Bruno, certify that:
- 1. I have reviewed this quarterly report on Form 10-Q of Lincoln Electric Holdings, Inc.;
- Based on my knowledge, this report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this report;
- 3. Based on my knowledge, the financial statements, and other financial information included in this report, fairly present in all material respects the financial condition, results of operations and cash flows of the registrant as of, and for, the periods presented in this report;
- 4. The registrant's other certifying officer and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) and internal control over financial reporting (as defined in Exchange Act Rules 13a-15(f) and 15d-15(f)) for the registrant and have:
- a) Designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this report is being prepared;
- Designed such internal control over financial reporting, or caused such internal control over financial reporting to be designed under our supervision, to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles;
- c) Evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this report based on such evaluation; and
- d) Disclosed in this report any change in the registrant's internal control over financial reporting that occurred during the registrant's most recent fiscal quarter (the registrant's fourth fiscal quarter in the case of an annual report) that has materially affected, or is reasonably likely to materially affect, the registrant's internal control over financial reporting; and
- 5. The registrant's other certifying officer and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):
- a) All significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
- b) Any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

Date: October 27, 2020

/s/ Gabriel Bruno

Gabriel Bruno Executive Vice President, Chief Financial Officer and Treasurer

CERTIFICATION PURSUANT TO 18 U.S.C. SECTION 1350, AS ADOPTED PURSUANT TO SECTION 906 OF THE SARBANES-OXLEY ACT OF 2002

In connection with the Quarterly Report on Form 10-Q of Lincoln Electric Holdings, Inc. (the "Company") for the three months ended September 30, 2020, as filed with the Securities and Exchange Commission (the "Report"), each of the undersigned officers of the Company certifies, pursuant to 18 U.S.C. § 1350, as adopted pursuant to § 906 of the Sarbanes-Oxley Act of 2002, that, to such officer's knowledge:

- (1) The Report fully complies with the requirements of Section 13(a) or 15(d) of the Securities Exchange Act of 1934; and
- (2) The information contained in the Report fairly presents, in all material respects, the financial condition and results of operations of the Company as of the dates and for the periods expressed in the Report.

Date: October 27, 2020

/s/ Christopher L. Mapes

Christopher L. Mapes Chairman, President and Chief Executive Officer

/s/ Gabriel Bruno

Gabriel Bruno Executive Vice President, Chief Financial Officer and Treasurer