



October 10, 2024

Federal Minor NSR Permit Coordinator
Air and Radiation Division, U.S. EPA Region 8
Mail Code 8P-AR
1595 Wynkoop Street
Denver, CO 80202

And

Mr. Edmund Baker
Environmental Division
Three Affiliated Tribes of the Mandan, Hidatsa, and Arikara Nation
404 Frontage Road
New Town, ND 58763

RE: Tribal NSR Part 2 Registration
Crosby Chase 2-1H Pad
WPX Energy Williston, LLC

NSR Permit Coordinator:

WPX Energy Williston, LLC (WPX) is submitting this updated Tribal NSR Part 2 Registration for the Crosby Chase 2-1H Pad (Facility). The Facility is located on the Fort Berthold Indian Reservation in the NW1/4 SE1/4 of Section 3, T150N, R94W.

The Facility was classified as a major source under Title V. Potential emissions from the Facility have decreased below the major source thresholds, and a withdrawal of the Title V was submitted by WPX. This updated Part 2 Registration is being submitted to inform EPA of WPX's reevaluation of emissions for this Facility (which has been operating for more than a year) by using site-specific throughputs.

Emission estimates in this registration are based on production during calendar year 2023.

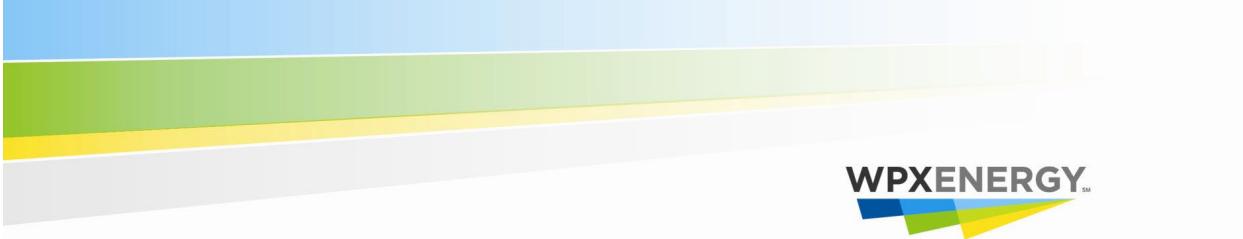
If you have questions or need additional information, please contact me at (918) 807-0647.

Sincerely,

William Fulk
EHS Professional

Attachments

Tribal NSR Part 2 Registration
Crosby Chase 2-1H Pad
McKenzie County, North Dakota



WPX Energy Williston, LLC
333 Sheridan Ave.
Oklahoma City, OK 73102-8260

October 10, 2024

Introduction

The Crosby Chase 2-1H Pad (Facility) is a five-well oil and gas production facility owned and operated by WPX Energy Williston, LLC (WPX). The Facility produces gas, oil and produced water from the Crosby Chase 2-1HC, HG, HY, HZ and HIL wells. No pipelines currently service the Facility, so the oil and produced water are stored in tanks and loaded to trucks for takeaway. Vapors from the oil and water tanks are routed to low-pressure flares. The produced gas is primarily used to fuel equipment owned and operated by Crusoe Energy Systems, Inc. (Crusoe) to power data centers. The Crusoe equipment includes a compressor engine, a generator engine and a turbine engine. Those sources are included in Crusoe's Minor Source Permit and WPX has no environmental control over them. Emissions from WPX's Facility and Crusoe's sources are not aggregated. Gas not consumed by Crusoe is flared. Operations occur 24 hours per day, 7 days per week, 365 days per year.

The Facility is located in the NW1/4 SE1/4 of Section 3, T150N, R94W in McKenzie County, North Dakota, on the Fort Berthold Indian Reservation (FBIR). The FBIR is classified as an attainment area.

Attachments included with this submittal are listed below.

Attachment A: Tribal NSR Part 2 Registration Form

Attachment B: Facility Location

Attachment C: Process Description

Attachment D: Emission Calculation Details

Attachment E: Regulatory Discussion

Attachment F: Annual Production and ProMax® 5.0 Simulation Output

Attachment G: Hydrocarbon Analyses

Attachment H: Combustion Control Device Documentation

Attachment A: Tribal NSR Part 2 Registration Form



United States Environmental Protection Agency
<https://www.epa.gov/tribal-air/tribal-minor-new-source-review>
April 29, 2019

**Part 2: Submit Within 60 Days After Startup
of Production -- Emission and Production
Information**

**FEDERAL IMPLEMENTATION PLAN FOR TRUE MINOR SOURCES IN INDIAN
COUNTRY IN THE OIL AND NATURAL GAS PRODUCTION AND NATURAL
GAS PROCESSING SEGMENTS OF THE OIL AND NATURAL GAS SECTOR**
**Registration for New True Minor Oil and Natural Gas Sources and Minor
Modifications at Existing True Minor Oil and Natural Gas Sources**

Please submit information to:

[Reviewing Authority
Address
Phone]

Federal Minor NSR Permit Coordinator
U.S. EPA, Region 8
1595 Wynkoop Street, 8P-AR
Denver, CO 80202-1129
R8airpermitting@epa.gov

A. GENERAL SOURCE INFORMATION (See Instructions Below)

1. Company Name WPX Energy Williston, LLC	2. Source Name Crosby Chase 2-1H Pad		
3. Type of Oil and Natural Gas Operation Oil and gas production	4. New Minor Source? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No 5. True Source Modification? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No		
6. NAICS Code 2111	7. SIC Code 1311		
8. U.S. Well ID(s) or API Number(s) [if applicable] Crosby Chase 2-1H1L 33-053-09328 Crosby Chase 2-1HG 33-053-09330 Crosby Chase 2-1HC 33-053-09332; Crosby Chase 2-1HZ 33-053-09329 Crosby Chase 2-1HY 33-053-09331			
9. Area of Indian Country Fort Berthold Indian Reservation	10. County McKenzie	11a. Latitude 47.839030	11b. Longitude -102.696031

B. CONTACT INFORMATION (See Instructions Below)

1. Owner Name WPX Energy Williston, LLC	Title
Mailing Address 333 Sheridan Avenue, Oklahoma City, OK 73102-8260	
Email Address Will.Fulk2@dvn.com	
Telephone Number (918) 807-0647	Facsimile Number
2. Operator Name (if different from owner) William Fulk	Title EHS Professional
Mailing Address 333 Sheridan Avenue, Oklahoma City, OK 73102-8260	
Email Address Will.Fulk2@dvn.com	
Telephone Number (918) 807-0647	Facsimile Number

4. Compliance Contact William Fulk	Title EHS Professional
Mailing Address 333 Sheridan Avenue, Oklahoma City, OK 73120-8260	
Email Address Will.Fulk2@dvn.com	
Telephone Number (918) 807-0647	Facsimile Number

C. EMISSIONS AND OTHER SOURCE INFORMATION

Include all of the following information in the table below and as attachments to this form:

Note: The emission estimates can be based upon actual test data or, in the absence of such data, upon procedures acceptable to the Reviewing Authority. The following procedures are generally acceptable for estimating emissions from air pollution sources: (1) unit-specific emission tests; (2) mass balance calculations; (3) published, verifiable emission factors that are applicable to the unit (i.e., manufacturer specifications); (4) other engineering calculations; or (5) other procedures to estimate emissions specifically approved by the Reviewing Authority. Guidance for estimating emissions can be found at <https://www.epa.gov/chief>.

- Narrative description of the operations.
- Identification and description of any air pollution control equipment and compliance monitoring devices or activities.
- Type and actual amount (annually) of each fuel that will be used.
- Type of raw materials used (e.g., water for hydraulic fracturing).
- Actual, annual production rates.
- Actual operating schedules.
- Any existing limitations on source operations affecting emissions or any work practice standards, where applicable, for all regulated New Source Review (NSR) pollutants at your source. Indicate all requirements referenced in the Federal Implementation Plan (FIP) for True Minor Sources in Indian Country in the Oil and Natural Gas Production and Natural Gas Processing Segments of the Oil and Natural Gas Sector that apply to emissions units and air pollution generating activities at the source or proposed. Include statements indicating each emissions unit that is an emissions unit potentially subject to the requirements referenced in the FIP, but does not meet the definition of an affected facility under the referenced requirement, and therefore, is not subject to those requirements.
- For each emissions unit comprising the new source or modification, estimates of the total allowable (potential to emit) annual emissions at startup of production from the air pollution source for the following air pollutants: particulate matter, PM₁₀, PM_{2.5}, sulfur oxides (SO_x), nitrogen oxides (NO_x), carbon monoxide (CO), volatile organic compound (VOC), lead (Pb) and lead compounds, fluorides (gaseous and particulate), sulfuric acid mist (H₂SO₄), hydrogen sulfide (H₂S), total reduced sulfur (TRS) and reduced sulfur compounds, including all calculations for the estimates. Allowable annual emissions are defined as: emissions rate of an emissions unit calculated using the maximum capacity of a stationary source to emit a pollutant under its physical and operational design. Any physical

or operational limitation on the capacity of the source to emit a pollutant, including air pollution control equipment and restrictions on hours of operation or on the type or amount of material combusted, stored, or processed, shall be treated as part of its design if the limitation, or the effect it would have on emissions, is legally and practically enforceable. You must determine the potential for emissions within 30 days from the startup of production.

- For each emissions unit comprising the new source or modification, estimates of the total actual annual emissions during the upcoming, consecutive 12 months from the air pollution source for the following air pollutants: particulate matter (PM, PM₁₀, PM_{2.5}), sulfur oxides (SO_x), nitrogen oxides (NO_x), carbon monoxide (CO), volatile organic compound (VOC), lead (Pb) and lead compounds, ammonia (NH₃), fluorides (gaseous and particulate), sulfuric acid mist (H₂SO₄), hydrogen sulfide (H₂S), total reduced sulfur (TRS) and reduced sulfur compounds, including all calculations for the estimates. Estimates of actual emissions must take into account equipment, operating conditions, and air pollution control measures. You should calculate an estimate of the actual annual emissions using estimated operating hours, production rates, in-place control equipment, and types of materials processed, stored, or combusted.

D. TABLE OF ESTIMATED EMISSIONS

Provide in the table below estimates of the total allowable annual emissions in tons per year (tpy) and total actual annual emissions (tpy) for the following pollutants for all emissions units comprising the new source or modification.

POLLUTANT	TOTAL ALLOWABLE ANNUAL EMISSIONS (TPY)	TOTAL ACTUAL ANNUAL EMISSIONS (TPY)
PM	0.5	0.5
PM ₁₀	0.5	0.5
PM _{2.5}	0.5	0.5
SO _x	0.0	0.0
NO _x	31.0	31.0
CO	65.6	65.6
VOC	84.1	84.1
Pb	0.0	0.0

POLLUTANT	TOTAL ALLOWABLE ANNUAL EMISSIONS (TPY)	TOTAL ACTUAL ANNUAL EMISSIONS (TPY)
NH3	0.0	0.0
Fluorides	0.0	0.0
H ₂ SO ₄	0.0	0.0
H ₂ S	0.0	0.0
TRS	0.0	0.0

Instructions for Part 2

Please answer all questions. If the item does not apply to the source and its operations write "n/a". If the answer is not known write "unknown".

A. General Source Information

1. Company Name: Provide the complete company name. For corporations, include divisions or subsidiary name, if any.
2. Source Name: Provide the source name. Please note that a source is a site, place, or location that may contain one or more air pollution emitting units.
3. Type of Operation: Indicate the generally accepted name for the oil and natural gas production or natural gas processing segment operation (e.g., oil and gas well site, tank battery, compressor station, natural gas processing plant).
4. New True Minor Source: [Per Federal Indian Country Minor New Source Review Rule, 40 CFR 49.153].
5. True Minor Source Modification: [Per Federal Indian Country Minor New Source Review Rule, 40 CFR 49.153].
6. North American Industry Classification System (NAICS): The NAICS Code for your oil and natural gas source can be found at the following link for North American Industry Classification System:
<http://www.census.gov/eos/www/naics/>.
7. Standard Industrial Classification Code (SIC Code): Although the new NAICS code has replaced the SIC codes, much of the Clean Air Act permitting processes continue to use these codes. The SIC Code for your oil and natural gas source can be found at the following link for Standard Industrial Classification Codes:
http://www.osha.gov/pls/imis/sic_manual.html.
8. U.S. Well ID or API Number: Unique well identifier as assigned by the Federal or State oil and gas regulatory agency with primacy, using the American Petroleum Institute (API) Standard for number format (pre-2014) or the Professional Petroleum Data Management (PPDM) Association US Well Number Standard (2014-present). Provide IDs for all oil and natural gas production wells associated with the facility, if applicable. May not be applicable for downstream production sources, such as compressor stations.
9. Area of Indian Country: Provide the name of the Indian reservation within which the source is operating.
10. County: Provide the County within which the source is operating.
11. Latitude & Longitude (11a. and 11b.): Provide latitude and longitude location(s) in decimal degrees, indicating the datum used in parentheses. These are GPS (global positioning system) coordinates. This information should be provided in decimal degrees with 6 digits to the right of the decimal point, indicating the datum used in parentheses (i.e., NAD 27, NAD 83, WGS 84 – WGS 84 is preferred over NAD 27).

B. Contact Information

Please provide the information requested in full.

1. Owners: List the full name (last, middle initial, first) of all owners of the source.
2. Operator: Provide the name of the operator of the source if it is different from the owner(s).
3. Source Contact: The source contact must be the local contact authorized to receive requests for data and information.
4. Compliance Contact: The compliance contact must be the local contact responsible for the source's compliance with this rule. If this is the same as the Source Contact please note this on the form.

C. Attachments

The information requested in the attachments will enable the U.S. Environmental Protection Agency (EPA) to understand the type of oil and natural gas source being registered and the nature and extent of the air pollutants to be emitted.

Disclaimers:

The public reporting and recordkeeping burden for this collection of information is estimated to average 6 hours per response. Send comments on the Agency's need for this information, the accuracy of the provided burden estimates, and any suggested methods for minimizing respondent burden, including through the use of automated collection techniques to the Director, Collection Strategies Division, U.S. Environmental Protection Agency (2822T), 1200 Pennsylvania Ave., NW, Washington, D.C. 20460. Include the OMB control number in any correspondence. Do not send the completed form to this address.

Information in these forms submitted in compliance with the final Federal Indian Country Minor NSR rule may be claimed as confidential. A company may assert a claim of confidentiality for information submitted by clearly marking that information as confidential. Such information shall be treated in accordance with EPA's procedures for information claimed as confidential at 40 CFR part 2, subpart B, and will only be disclosed by the means set forth in the subpart. If no claim of confidentiality accompanies the report when it is received by EPA, it may be made public without further notice to the company (40 CFR 2.203).

Attachment B: Facility Location

Crosby Chase Pad



This map is for illustrative purposes only and is neither a legally recorded map nor survey and is not intended to be used as one. Devon makes no warranty, representation, or guarantee of any kind regarding this map.

WGS_1984/Web_Mercator_Auxiliary_Sphere

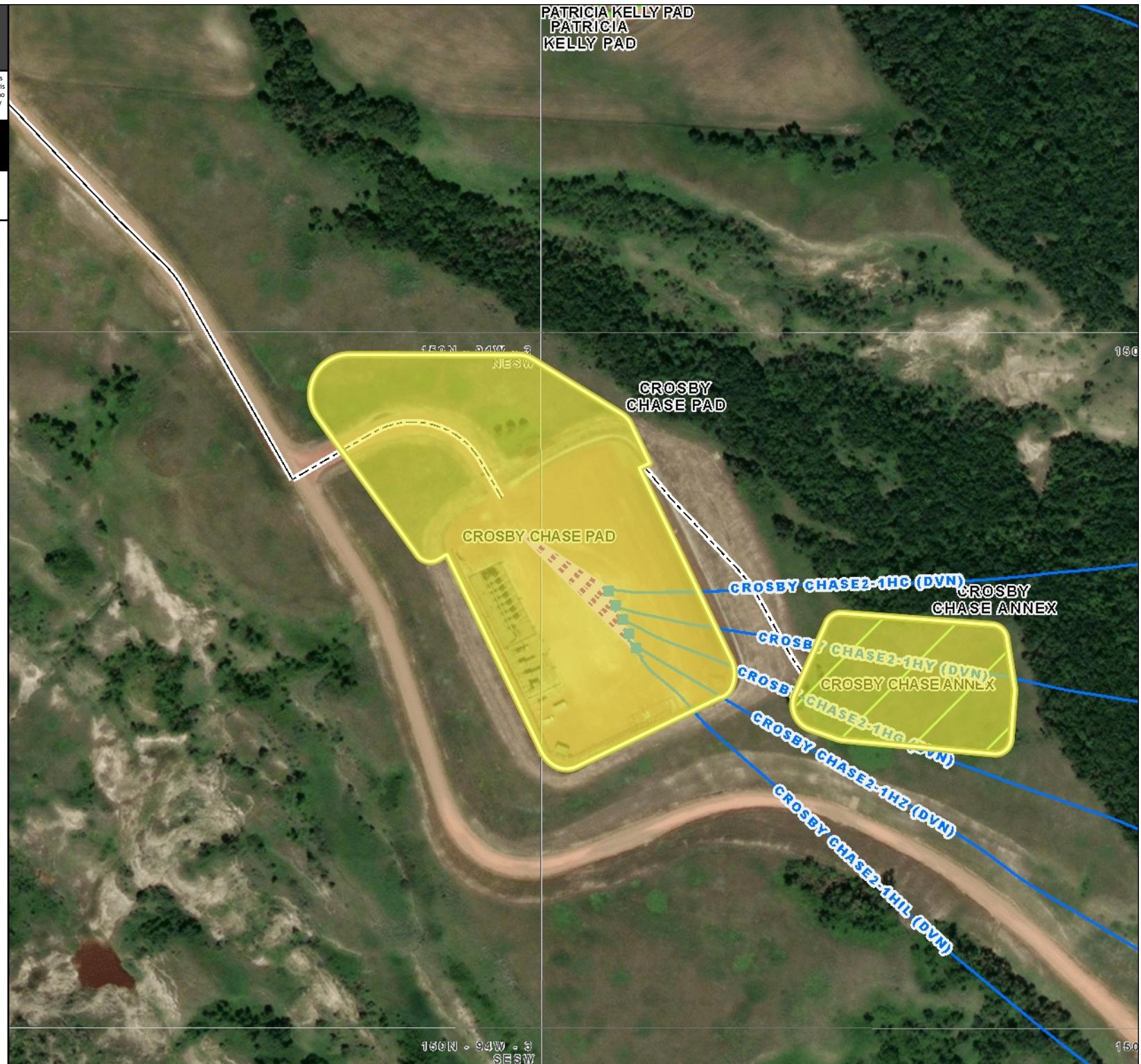
Prepared by:
Map is current as of: 17-Sep-2021



Miles
0 0.02 0.04 0.07 1: 3,557

- Surface Hole (ACT-DVN/OBO)
 - Other
 - Deviated Surface
 - Oil Producing Well
 - Gas Producing Well
 - Oil and Gas Producing Well
 - △ Drilling or Completing
 - △ Injection Well
 - △ Salt Water Disposal Well
 - ✖ Shut In
- Bore Path (ACT-DVN/OBO)
- Surface Hole (PRP-DVN/OBO)
 - Vertical
 - Deviated
- Bore Path (PRP-DVN/OBO)
- Prop / Plan / Const Sites
 - FACILITY
 - GATHERING
 - PAD
 - PROCESSING
 - OTHER
- Operational Sites
 - FACILITY
 - GATHERING
 - PAD
 - PROCESSING
 - OTHER
- Valve
 - EL Construction / Planned
 - EL Operational
- Corridors
 - PL Prop / Plan / Const
 - Air
 - CO2
 - Fiber Optic
 - Fresh Water
 - Gas
 - Oil
 - Mixed
 - Produced Water
 - PL Operational Air Supply
 - PL Operational CO2
 - PL Operational Communications
 - PL Operational Crude
 - PL Operational Fresh Water
 - PL Operational Gas
 - PL Operational Mixed
 - PL Operational Produced Water
 - PL Unknown
 - PL Out of Service
 - Surveyed Roads
 - SURVEY
 - OTHER
 - Well XREF
 - Facilities by Type

PATRICIA KELLY PAD
PATRICIA
KELLY PAD



Attachment C: Process Description

Process Description:

There are two Process Trains at the Facility. In Process Train 1, fluid and gas are pumped from the Crosby Chase 2-1HC, HG, HY, HZ well heads and sent through 3-phase separators. The vessels separate the incoming mixture into oil, gas, and water. Any gas collected is primarily sent to Crusoe's operation. Excess gas not directed to Crusoe's engines is sent to an on-site, high pressure flare.

The oil from Process Train 1 will be passed through a Vapor Recovery Tower (VRT) with an associated 3.25 MMBtu/hr bath heater. The VRT recovers gas that is transferred to a high-pressure flare. Oil continues to one of eight storage tanks, each with a capacity of 400 bbl (barrels). Because oil is transferred to the tanks under higher pressure, there will be potential for flash emissions. Oil is then metered through a LACT unit and takeaway is via truck hauling. The produced water is sent to one of four 400 bbl storage tanks. Water takeaway is also via truck hauling. Tank emissions from the oil and water tanks are collected and routed to the low-pressure flares.

In Process Train 2, fluid and gas are pumped from the Crosby Chase 2-1H HIL well head to a 0.5 MMBtu/hr heater treater which separates the oil, gas, and water. The separated gas is again primarily sent to Crusoe's equipment, with excess gas going to an on-site, high pressure flare. The oil is transferred to one of two 400 bbl storage tanks and the water is sent to one 400 bbl storage tank. Oil and water takeaway is via truck hauling and emissions from the tanks are routed to the low-pressure flares.

Sources of emissions include flashing, working and breathing losses from the oil and water tanks. The emissions from the oil and water tanks at the facility are controlled by the low-pressure flares, with a destruction and removal efficiency (DRE) of 98.0%. Also, fugitive emissions will emanate from various valves, flanges, connectors, pumps and other equipment at the facility. Emissions from the pneumatic devices are either low-bleed, intermittent bleed or mechanically driven. Two engines at the Facility providing electrical power generation also produce emissions.

The following equipment is installed at the facility:

- Ten (10) - 400 bbl oil storage tanks
- Five (5) - 400 bbl produced water storage tanks
- One (1) – 3.25 MMBtu/hr bath heater (Process Train 1)
- One (1) – 0.5 MMBtu/hr heater treater (Process Train 2)
- Two (2) – High-pressure flares w/ separator (control of produced gas)
- Two (2) – Low-pressure flares w/ separator (control of tank emissions)
- One (1) – Vapor recovery tower
- Two (2) - Natural gas-fired, 4-stroke rich burn engines
- Truck Loadouts for produced crude oil and water

Attachment D: Emission Calculation Details

Emission Calculation Details:

Emission calculations in this registration are based on production during calendar year 2023.

Oil Storage Tanks:

Standing, working and breathing losses as well as flashing emissions were estimated using the process simulation software ProMax V5.0. Standing, working and breathing losses are based on the June 2020 revision to AP-42 Chapter 7, Section 7.1. A site-specific hydrocarbon analysis was used to model emissions. The stock tank API gravity was taken from the analysis included in this application. All tank vapors are collected and routed to the low-pressure flares; therefore, controlled tank emissions at the tanks are shown as zero in the calculations. Any uncombusted tank emissions are calculated at the flares and based on a 98% destruction and removal efficiency.

Heaters:

Two heaters are equipped with burners that have rated heat input capacities of either 0.5 or 3.25 MMBtu/hr. Emission factors from AP-42 Chapter 1.4 were utilized to estimate emissions. Per guidance within AP-42, the emission factors were adjusted slightly because of the higher Btu of the field gas compared to natural gas. VOC and HAP emissions were estimated based on the site-specific VOC weight percent of the field gas.

Fugitive Leaks:

Fugitive emission calculations are estimated utilizing the EPA document titled "Protocol for Equipment Leaks Emission Estimates," Table 2.4 (November 1995). Additionally, the speciated emission factors listed in this guidance document were used to estimate VOC and HAP weight percentages for the light oil and water/oil streams at the facility. VOC and HAP weight percentages for light oil and gas were based on outputs from the ProMax simulation and the gas and liquid analyses included in this application.

Truck Loadout:

Oil and produced water at the facility is taken away via trucks. Emissions from the truck loadouts at the facility were estimated based on the equation outlined in AP-42, Chapter 5.2 along with the saturation factor value as outline in Table 5.2-1. Additionally, the vapor pressure and vapor molecular weight were obtained from the ProMax simulation calculations. The VOC and HAP weight percentages were taken from the representative hydrocarbon analysis.

Combustor/Flare Emissions:

Emissions from the low-pressure flares consist of working, breathing and flashing emissions routed from the tanks and the flare's pilot emissions. Emissions are based on estimated production volumes, ProMax simulation of the tank emissions, and a destruction and removal efficiency of 98%.

The high-pressure flares are used to control produced gas not sent to the data center engines. Emissions from the high-pressure flares were calculated based on the amount of gas produced and being flared (i.e., not sent to the data center engines) and the representative gas analysis included in the application.

Natural Gas-Fired Internal Combustion Engines:

Emissions from the natural gas-fired engines were calculated using engine-specific fuel consumption (MMBtu/hr) and AP-42 Table 3.2-3 emission factors. Controlled NO_x, VOC and CO emissions were calculated using engine-specific horsepower ratings and 40 CFR Subpart JJJJ emission standards.

Composite Hydrocarbon Analysis:

A representative hydrocarbon analysis from the Crosby Chase Pad was used for the calculations. This analysis is included in Attachment G.

Attachment E: Regulatory Discussion

Regulatory Discussion:

Indian Country: Air Quality Planning and Management

40 CFR Part 49 Subpart K – Implementation Plan for Tribes Region VIII. Federal Implementation Plan (FIP) for Oil and Natural Gas Well Production Facilities; Fort Berthold Indian Reservation (Mandan, Hidatsa and Arikara Nation), North Dakota.

This FIP applies to each owner or operator constructing, modifying or operating an oil and natural gas production facility located on the Fort Berthold Indian Reservation producing from the Bakken Pool with one or more oil and natural gas wells, for which completion or recompletion operations were performed on or after August 12, 2007. The Facility is a natural gas production facility with various wells producing from the Bakken pool and located in the Fort Berthold Indian Reservation. Therefore, the storage tanks and flares are subject to the control and emission reduction requirements established under this subpart.

New Source Performance Standards (NSPS)

40 CFR Part 60 Subpart JJJJ – Standards of Performance for Stationary Spark Ignition Internal Combustion Engines. This Subpart applies to owners and operators of stationary Spark Ignition (SI) internal combustion engines (ICE) manufactured after July 1, 2007 or modified or reconstructed after June 12, 2006. There are natural gas-fired SI engines manufactured after 2007 at the Facility; therefore, this subpart is applicable.

40 CFR Part 60 Subpart OOOOa: Crude Oil and Natural Gas Production, Transmission, and Distribution. This subpart applies to crude oil and natural gas production, transmission, and distribution facilities constructed after September 18, 2015, which describes this Facility. Affected sources include pneumatic controllers, reciprocating compressors, equipment leaks, natural gas sweetening units and storage vessels. There are no reciprocating compressors or sweetening units, and all pneumatic controllers have a bleed rate of 6 standard cubic feet per hour or less. The Process Train 2 oil storage tanks were previously determined to be subject to the requirements of Subpart OOOOa because each tank's VOC PTE was above 6 ton/year. This determination accounts for the enforceable requirements under 40 CFR Part 49 Subpart K (98% control). The fugitive emission components are subject to the monitoring requirements of Subpart OOOOa.

National Emission Standards for Hazardous Air Pollutants (NESHAP)

40 CFR Part 63 Subpart ZZZZ – National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines. This Subpart applies to reciprocating internal combustion engines located at major and area sources of HAP emissions. There are natural gas-fired SI engines at the Facility; therefore, this subpart is applicable. WPX will comply with the requirements of Subpart ZZZZ by complying with the requirements of NSPS JJJJ, per 40 CFR 63.6590(c). Subpart A does not apply to new or reconstructed stationary reciprocating internal combustion engines located at an area source of HAPs; therefore, the General Provisions do not apply.

Attachment F: Annual Production and ProMax® 5.0 Simulation Output

Crosby Chase 2-1H Pad Production

Crosby Chase 2-1 HC, HG, HZ, HY, and HIL

	Oil (bbl)	Gas (mcf)	Water (bbl)
Total Production 1/1/2023 to 12/31/2023	214,681	961,446	224,892
Average Daily Production	590	2,635	617

DEET

Effective from Date	1/7/2020
Effective to Date	
Comments	
Site Name	Crosby Chase
# of Process Trains	2
State	
Workbook ID	0



Facility	UFID	Process Train 1		Process Train 2	
		Well Origin DUWI	Well Name	Well Origin DUWI	Well Name
Production Information					
Analysis			ND - Crosby Chase		
Tank Design (psi)			Standard		
Oil Throughput	bopd	454.00		136.00	
Water Throughput	bwpd	493.00		124.00	
Gas Throughput	mscfd	2081.00		554.00	
Oil Throughput (Worst Case)	bopd	454.00		136.00	
Water Throughput (Worst Case)	bwpd	493.00		124.00	
Gas Throughput (Worst Case)	mscfd	2081.00		554.00	
2-Phase or 3-Phase Separation		3		3	
1st Stage Separator	psig	150		150	
1st Stage Separator	°F	135		135	
1st Stage Separator % to Flare	%	25%		30%	
1st Stage Separator % to Vent	%	0%		0%	
Volume to Flare	MSCF	0		0	
1st Stage Separator		EQUID		EQUID	
2nd Stage Separator	psig	150		150	
2nd Stage Separator	°F	135		135	
2nd Stage Separator % to Flare	%	0%		0%	
2nd Stage Separator % to Vent	%	0%		0%	
2nd Stage Separator		EQUID		EQUID	
Heater Treater	psig	150		20	
Heater Treater	°F	135		110	
Heater Treater % to Flare	%	0%		100%	
Heater Treater % to Vent	%	0%		0%	
Heater Treater % to Tanks (hourly/annual)	%	0%	0%	0%	0%
Heater Treater		EQUID		EQUID	
ULPS	psig	5		20	
ULPS % to Flare	%	0%		0%	
ULPS % to Vent	%	0%		0%	
ULPS % to Tanks (hourly/annual)	%	0%	0%	0%	0%
GB/FWKO?		N		N	
GB/FWKO	psig	0.0		0.0	
GB/FWKO % to Flare	%	0%		0%	
GB/FWKO % to Vent	%	0%		0%	
Tank Temp Calculations?		EQUID		EQUID	
Tank Temperature	°F	User		User	

Tank Color		Medium Grey	Medium Grey
# Cond/ Tanks	#	8	2
Volume	bbl	400	400
Tank Height/Length	ft	20	20
Tank Diameter	ft	12	12
Control Type		Flare	Flare
Capture Effeciency	%	100%	100%
Run Hours	hrs	8760	8760
VRU Capture	%	0%	0%
Oil Tank		EQUID	EQUID
# Water Tanks:	#	4	1
Volume	bbl	400	400
Tank Height/Length	ft	20	20
Tank Diameter	ft	12	12
Control Type		Flare	Flare
Capture Effeciency	%	100%	100%
Run Hours	hrs	8760	8760
VRU Capture	%	0.00%	0.00%
Water Tank		EQUID	EQUID
# of Slop Oil Tanks	#	0	0
Pre Tank Oil to Pipeline	(Y/N)	N	N
Pre Tank % Oil to Pipeline	%	0%	0%
Post Tank Oil to Pipeline	(Y/N)	N	N
Post Tank % Oil to Pipeline	%	0%	0%
Pre Tank Water to Pipeline	(Y/N)	N	N
Pre Tank % Water to Pipeline	%	0%	0%
Post Tank Water to Pipeline	(Y/N)	N	N
Post Tank % Water to Pipeline	%	0%	0%
Oil lb/1000 gal Caclulation Method		Promax	Promax
Oil VOC Weight %	%	Promax	Promax
Water 1%		n	n
Vapor Balancing?	(Y/N)	Y	Y
Vapor Balancing Effeciency	%	70%	70%
Hourly Loading Rate	bb/hr	300	300
MSS? (y or n)	(Y/N)	N	N
Vent Run Hours	hrs	0	
Venting MSS?	(Y/N)	N	
Apply Venting % to lb/hr	(Y/N)	N	

Haul Road Emissions

Empty Vehicle Weight	tons	0
Truck Capacity	bbls	0
Road Segment Length	mile	0

Fugitive Emissions

Equipment Count Set		Count 1
Run Hours	hrs	8760
LDAR Control Effeciency	%	0%
Compressor		4
Dehydrator		1
Separator (Gas Service)		3
Separator (Oil/Condensate Service)		3
Separator (Water/Light Oil Service)		3
VRT (Gas Service)		1
VRT (Oil Condensate Service)		1
Heater (Gas Service)		2
Heater (Oil/Condensate Service)		2
Heater (Water/Light Oil Service)		2
Oil Tank		10
Water Tank		5
Wellhead		5
Flare		4
Scrubber		7

# of Flares/Combustors	4	Flare/Combustor 1	Flare/Combustor 2	Flare/Combustor 3	Flare/Combustor 4
Process Train 1?	(Y/N)	Y	Y	N	N
Process Train 2?	(Y/N)	N	N	Y	Y
Process Train 3?	(Y/N)	N	N	N	N
Process Train 4?	(Y/N)	N	N	N	N
Process Train 5?	(Y/N)	N	N	N	N
Process Train 6?	(Y/N)	N	N	N	N
Process Train 7?	(Y/N)	N	N	N	N
Process Train 8?	(Y/N)	N	N	N	N
Process Vessels?	(Y/N)	Y	Y	Y	Y
Oil Tanks?	(Y/N)	Y	Y	Y	Y
Water Tanks?	(Y/N)	Y	Y	Y	Y
Slop Tanks?	(Y/N)	N	N	N	N
MSS Tank Degassing?	(Y/N)	N	N	N	N
MSS Blowdown?	(Y/N)	N	N	N	N
MSS VAC Truck?	(Y/N)	N	N	N	N
EQUID					
Permit Group Name		Flare 1	Flare 2	Flare 3	Flare 4
Combustor/Flare		Flare	Flare	Flare	Flare
Max Capacity	mscfd	140	140	140	140
Control Efficiency		98%	98%	98%	98%
Run Time	hr	8760	8760	8760	8760
Stack Height	ft	30	30	30	30
Stack Diameter	ft	4	4	4	4
Exit Temperature	F	250	250	250	250
Exhaust Gas Flowrate	ft3/min	250	250	250	250

# of Engines	2	Engine 1	Engine 2
EQUID			
Permit Group Name		Engine 1	Engine 2
Engine Controls?	(Y/N)	Y	Y
Engine Control Type		AFR/CC	AFR/CC
Engine Control Efficiency		0%	0%
Emission Factor Basis - Uncontrolled		AP-42	AP-42
Emission Factor Basis - Controlled		Quad J	Quad J
Make/Model		Doosan 11.1L	Doosan 11.1L
Max HP	hp	268	268
Fuel		Natural Gas	Natural Gas
Design Class		4-Stroke Rich Burn	4-Stroke Rich Burn
Fuel Consumption	Btu/bhp*hr	8750	8750
Ignition Type		Spark	Spark
Run Time	hr	8760	8760
Manufactured Date		11/1/2019	8/1/2014
Serial Number		EEIOH908942	EEIOH403777
Stack Height	ft	6.33	6.33
Stack Diameter	ft	0.17	0.17
Exit Temperature	F	1391	1391
Exhaust Gas Flowrate	ft3/min	1160	1160
User-Specified EF's		Uncontrolled	
NOX		g/(hp*hr)	
VOC		g/(hp*hr)	
CO		g/(hp*hr)	
PM10		g/(hp*hr)	
PM2.5		g/(hp*hr)	
SO2		g/(hp*hr)	
Formaldehyde		g/(hp*hr)	
User-Specified EF's		Controlled	Controlled
NOX		g/(hp*hr)	
VOC		g/(hp*hr)	
CO		g/(hp*hr)	
PM10		g/(hp*hr)	
PM2.5		g/(hp*hr)	
SO2		g/(hp*hr)	
Formaldehyde		g/(hp*hr)	

# of Heaters	2	Heater 1	Heater 2
EQUID			
Permit Group Name		Heater 1	Heater 2
Rating	mmbtuh	0.50	3.25
Run Time	hr	8760	8760
Stack Height	ft	20	20
Stack Diameter	ft	1	1
Exit Temperature	F	250	250
Exhaust Gas Flowrate	ft3/min	250	250

Total Emission Summary

Owner/Operator: Devon Energy
Facility: Crosby Chase

Emission Source	# Units		NOx		CO		VOC		PM		SO2		H2S		Total HAPS		CO2		Methane	
			lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
Flare	1	All	5.443	23.842	12.230	53.570	16.560	63.742	0.005	0.020	0.000	0.000	0.000	0.000	0.567	2.271	0.519	2.148	14.692	63.611
Fugitive	1	All					1.968	8.618			0.000	0.000	0.000	0.000	0.069	0.303	0.230	1.008	0.139	0.607
Heater Treater 1	1	All	0.061	0.268	0.051	0.226	0.003	0.015	0.005	0.020	0.000	0.001	0.000	0.000	0.001	0.005	73.550	322.151	0.001	0.006
Heater Treater 2	1	All	0.398	1.745	0.335	1.466	0.022	0.096	0.030	0.133	0.002	0.008	0.000	0.000	0.007	0.033	478.077	2093.979	0.009	0.040
Engine 1	1	All	0.591	2.588	1.182	5.176	0.468	2.051	0.044	0.191	0.001	0.006	0.000	0.000	0.066	0.290	257.950	1129.821	0.539	2.362
Engine 2	1	All	0.591	2.588	1.182	5.176	0.468	2.051	0.044	0.191	0.001	0.006	0.000	0.000	0.066	0.290	257.950	1129.821	0.539	2.362
Oil/Cond Tank	8	Process Train 1					0.000	0.000					0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
Water Tank	4	Process Train 1					0.000	0.000					0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
Oil/Cond Loadout	8	Process Train 1					18.794	5.191					0.000	0.000	0.538	0.148	0.221	0.061	2.146	0.593
Water Loadout	4	Process Train 1					0.422	0.127					0.000	0.000	0.153	0.046	0.019	0.006	1.206	0.362
Oil/Cond Tank	2	Process Train 2					0.000	0.000					0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
Water Tank	1	Process Train 2					0.000	0.000					0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
Oil/Cond Loadout	2	Process Train 2					25.883	2.094					0.000	0.000	0.540	0.044	0.406	0.033	1.637	0.132
Water Loadout	1	Process Train 2					0.982	0.074					0.000	0.000	0.148	0.011	0.005	0.000	0.404	0.031
Sum			7.085	31.031	14.980	65.612	65.570	84.058	0.122	0.535	0.005	0.022	0.000	0.000	2.155	3.442	1068.928	4679.028	21.314	70.107

Emission Source	# Units		Formaldehyde		Acetaldehyde		Acrolein		Benzene		Toluene		Xylene		Ethyl-benzene		n-Hexane		
			lb/hr	tpy	lb/hr	tpy	lb/hr	tpy											
Flare	1	All							0.032	0.125	0.027	0.110	0.021	0.089	0.006	0.023	0.481	1.922	
Fugitive	1	All							0.003	0.012	0.005	0.024	0.012	0.051	0.003	0.012	0.047	0.205	
Heater Treater 1	1	All	0.000	0.000					0.000	0.000	0.000	0.000					0.001	0.005	
Heater Treater 2	1	All	0.000	0.001					0.000	0.000	0.000	0.000					0.007	0.031	
Engine 1	1	All	0.048	0.211	0.007	0.029	0.006	0.027	0.004	0.016	0.001	0.006	0.000	0.002	0.000	0.000	0.000	0.000	
Engine 2	1	All	0.048	0.211	0.007	0.029	0.006	0.027	0.004	0.016	0.001	0.006	0.000	0.002	0.000	0.000	0.000	0.000	
Oil/Cond Tank	8	Process Train 1							0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	
Water Tank	4	Process Train 1							0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	
Oil/Cond Loadout	8	Process Train 1							0.032	0.009	0.021	0.006	0.012	0.003	0.003	0.001	0.001	0.469	0.130
Water Loadout	4	Process Train 1							0.057	0.017	0.051	0.015	0.037	0.011	0.008	0.002	0.000	0.000	
Oil/Cond Tank	2	Process Train 2							0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	
Water Tank	1	Process Train 2							0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	
Oil/Cond Loadout	2	Process Train 2							0.033	0.003	0.020	0.002	0.012	0.001	0.003	0.001	0.001	0.472	0.038
Water Loadout	1	Process Train 2							0.058	0.004	0.048	0.004	0.033	0.002	0.007	0.001	0.003	0.000	
Sum			0.096	0.423	0.013	0.057	0.012	0.054	0.222	0.203	0.175	0.172	0.127	0.162	0.029	0.040	1.480	2.332	

The condensate tank, water tank, condensate loadout, water loadout, flare, fugitive, heater treater, and engine emission calculations were performed by Devon Energy Production Company, L.P. using a ProMax simulation.

Devon - Internal

Flare

Owner/Operator: Devon Energy
Facility: Crosby Chase

Equipment Specifications:	# of Flares/ Combustors	4	Flare 1	Flare 2	Flare 3	Flare 4
	MF Capacity	mscf/d	140	140	140	140
Annual Heat Rating	mmbtuh	39.45				
Design Heat Rating	mmbtuh	7.53		7.53	7.53	7.53
Control Efficiency		98%		98%	98%	98%
Stack Height	ft	30	30	30	30	30
Stack Diameter	ft	4	4	4	4	4
Exit Temperature	F	250	250	250	250	250
Exhaust Gas Flowrate	ft ³ /min	250	250	250	250	250

Emission Factors:

Per TCEQ Memorandum - 2/13/1995, (BTU/SCF)(MSCF/D)*(1000 SCF/MSCF)*(1 D/24HR)*(1 MMBTU/ 10⁶ BTU)*(LB/BTU)

Pollutant	LB/MMBTU	
	>1000 BTU/SCF	1000 BTU/SCF
NOX	0.138	
CO	0.31	

TU/SCF *The more conservative (higher) lb/MMBtu factor is selected from between the TCEQ guidance and AP-42 Ch. 13

*Per TCEQ Guidance: Technical Supplement 4 - Flares and EPA AP-42 - Ch 13, Table 13.5.1

*Per TCEQ Guidance: Technical Supplement 4 - Flares and EPA AP-42 - Ch 13, Table 13.5.2

*98% Control Efficiency, 100% Conversion of combusted H₂S to SO₂ assumed

* Heating values are from Promax streams

Heater Treaters

Owner/Operator: Devon Energy
Facility: Crosby Chase

Equipment Specifications:

# of Heaters	2	Heater 1	Heater 2
Design Heat Rating	mmbtuh	0.50	3.25
Stack Height	ft	20	20
Stack Diameter	ft	1	1
Exit Temperature	F	250	250
Exhaust Gas Flowrate	ft3/min	250	250

Emission Factors:

Pollutant	Emission Factors ^a (lb/MMSCF)	Adjusted Factors ^b (lb/MMSCF)
NOx (a)	100.00	125.036
CO (a)	84.00	105.030
VOC (a)	5.50	6.877
SO2 (c)	0.60	0.600
H2S (c)	0.00	0.000
PM/PM ₁₀ (a)	7.60	9.503
CO2	120000.00	150042.748
Methane	2.30	2.876
Formaldehyde (d)	0.075	0.094
Benzene (d)	0.002	0.003
Toluene (d)	0.003	0.004
Hexane (d)	1.800	2.251

^a Criteria Pollutant Emission Factors obtained from AP-42 Nat Gas Combustion, Table 1.4-1, (7/98) < 100 MMBtu/hr heat input; & Table 1.4-2, (7/98).

^b As per EPA AP-42 Emission Factor Adjusted for Fuel Gas Heating Value

^cAs per EPA AP-42 Emission Factors for Criteria Pollutants and Greenhouse Gases from Natural Gas Combustion, Table 1.4-2

^dAs per EPA AP-42 Emission Factors for Speciated Organic Compounds from Natural Gas Combustion

SO2 Emission Factor:	mol H2S in feed gas	Molecular Weight SO2	Combustion Efficiency	Calculated EF
*Assumes ideal gas law:	fractional	lb/lbmol	fractional	lb/MMSCF
379 scf/lbmol	0	64.066	0.98	0

Calculation Method: $(1/379)(\text{lbmol}/\text{scf})(10^6 \text{ SCF/MMSCF})(\text{Combustion Efficiency})(\text{Mol fraction H2S})(64.066 \text{ lb/lbmol SO2}) = \text{lb/MMSCF}$

1. H2S emissions are calculated in the same manner, except using the bypass fraction instead of combustion efficiency and the molecular weight of H2S (34.081 lb/lbmol)

2. If the calculated SO2 EF is less than 0.6 lb/MMSCF (per AP-42 table 1.4-2), the EF is conservatively set at 0.6 lb/MMSCF

	Heat Rating (mmbtuh)	Run Hours	Heating Value (Btu/ft ³)	Emissions															
				NO _x		CO		VOC		SO ₂		H2S		PM		Total HAP		CO ₂	
				lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
Heater 1	0.50	8760.0	1275.4	0.061	0.268	0.051	0.226	0.003	0.015	0.000	0.001	0.000	0.000	0.005	0.020	0.001	0.005	73.550	322.151
Heater 2	3.25	8760.0	1275.4	0.398	1.745	0.335	1.466	0.022	0.096	0.002	0.008	0.000	0.000	0.030	0.133	0.007	0.033	478.077	2093.979

	Heat Rating (mmbtuh)	Run Hours	Heating Value (Btu/ft ³)	Emissions							
				Formaldehyde		Benzene		Toluene		n-Hexane	
				lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
Heater 1	0.50	8760.0	1275.4	0.000	0.000	0.000	0.000	0.000	0.000	0.001	0.005
Heater 2	3.25	8760.0	1275.4	0.000	0.001	0.000	0.000	0.000	0.000	0.007	0.031

Fugitives

Owner/Operator: Devon Energy
 Facility: Crosby Chase

Component Count:
Liquid Stream Compositions ND - Crosby Chase First Stage Separator Liquid
Gas Stream Compositions ND - Crosby Chase First Stage Separator Gas
Equipment Count Method Used Count 1
Run Hours 8760

Gas Service

Component	Count	Emission Factor ^a (lb/hr/component)	Emissions	
			lb/hr	tpy
Valve	140	0.00992	1.389	6.083
Flanges	222	0.00086	0.191	0.836
Pump	0	0.00529	0.000	0.000
Compressor Seal	8	0.01940	0.155	0.680
Relief Valve	34	0.01940	0.660	2.889
Open-Ended Line	1	0.00441	0.004	0.019
Connectors	429	0.00044	0.189	0.827
Other	0	0.01940	0.000	0.000
Total		2.588		11.334

Component	wt fraction	lb/hr	tpy
Total VOC	3.33E-01	0.863	3.779
Hydrogen Sulfide	0.00E+00	0.000	0.000
CO2	1.21E-02	0.040	0.176
Methane	3.62E-01	0.027	0.117
Total HAP	5.18E-03	0.013	0.059
Benzene	0.00E+00	0.000	0.000
Toluene	0.00E+00	0.000	0.000
E-Benzene	0.00E+00	0.000	0.000
Xylenes	0.00E+00	0.000	0.000
N-Hexane	5.18E-03	0.013	0.059
2,2,4 Trimethylpentane	0.00E+00	0.000	0.000

Light Oil > 20° API

Component	Count	Emission Factor ^a (lb/hr/component)	Emissions	
			lb/hr	tpy
Valve	109	0.0055	0.600	2.626
Flanges	255	0.0002	0.061	0.268
Pump	4	0.0287	0.115	0.502
Compressor Seal	0	0.0165	0.000	0.000
Relief Valve	10	0.0165	0.165	0.723
Open-Ended Line	10	0.0031	0.031	0.135
Connectors	292	0.0005	0.134	0.588
Other	0	0.0165	0.000	0.000
Total		1.106		4.842

Component	wt fraction	lb/hr	tpy
Total VOC	9.99E-01	1.105	4.840
Hydrogen Sulfide	0.00E+00	0.000	0.000
CO2	0.00E+00	0.190	0.832
Methane	1.09E-05	0.112	0.489
Total HAP	5.05E-02	0.056	0.245
Benzene	2.47E-03	0.003	0.012
Toluene	4.90E-03	0.005	0.024
E-Benzene	2.43E-03	0.003	0.012
Xylenes	1.05E-02	0.012	0.051
N-Hexane	3.02E-02	0.033	0.146
2,2,4 Trimethylpentane	0.00E+00	0.000	0.000

Fugitives

Owner/Operator: Devon Energy
 Facility: Crosby Chase

Water/Light Oil Service

Component	Count	Emission Factor ^a (lb/hr/component)	Emissions	
			lb/hr	tpy
Valve	65	0.0002	0.014	0.061
Flanges	125	6.17E-06	0.001	0.003
Pump	5	0.0001	0.000	0.001
Compressor Seal	0	0.0309	0.000	0.000
Relief Valve	5	0.0309	0.155	0.677
Open-Ended Line	5	0.0006	0.003	0.013
Connectors	140	0.0002	0.034	0.149
Other	0	0.0309	0.000	0.000
Total			0.207	0.905

Component	wt fraction	lb/hr	tpy
Total VOC	7.74E-05	0.000	0.000
Hydrogen Sulfide	0.00E+00	0.000	0.000
CO2	5.08E-05	0.000	0.000
Methane	3.82E-07	0.000	0.000
Total HAP	2.11E-05	0.000	0.000
Benzene	9.55E-06	0.000	0.000
Toluene	6.39E-06	0.000	0.000
E-Benzene	9.70E-07	0.000	0.000
Xylenes	3.85E-06	0.000	0.000
N-Hexane	3.82E-07	0.000	0.000
2,2,4 Trimethylpentane	0.00E+00	0.000	0.000

Fugitive Emissions Summary

Component		lb/hr	tpy
Total VOC		1.968	8.618
Hydrogen Sulfide		0.000	0.000
CO2		0.230	1.008
Methane		0.139	0.607
Total HAP		0.069	0.303
Benzene		0.003	0.012
Toluene		0.005	0.024
E-Benzene		0.003	0.012
Xylenes		0.012	0.051
N-Hexane		0.047	0.205
2,2,4 Trimethylpentane		0.000	0.000

^a Per TCEQ Fugitive Guidance for Oil/Gas Production Operations, (lb/hr/component)(hr/yr)(1 ton/200(

Oil/Condensate Tank Emissions

Owner/Operator: Devon Energy
Facility: Crosby Chase

Throughput (bbl/hr)	18.92
Throughput (bbl/day)	454.00
Throughput (bbl/yr)	165,710.00
# Tanks	8.00
Controls	Flare
Control Efficiency	98%
Capture Efficiency	100%
Meteorological Data	Williston, ND
Run Hours	8760
VRU Capture	0%

Flashing Emissions

Pollutant	Emission Factors ^a		Emissions					
			Uncontrolled			Controlled		
	tpy/bopd	lb/bbl	lb/hr	tpy	tpy/tank	lb/hr	tpy	tpy/tank
VOC	0.014	0.077	1.453	6.364	0.796	0.000	0.000	0.000
H2S	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
CO2	0.000	0.000	0.009	0.040	0.005	0.000	0.000	0.000
Methane	0.001	0.007	0.129	0.563	0.070	0.000	0.000	0.000
Total HAP	0.001	0.003	0.066	0.290	0.036	0.000	0.000	0.000
Benzene	0.000	0.000	0.004	0.016	0.002	0.000	0.000	0.000
Toluene	0.000	0.000	0.003	0.013	0.002	0.000	0.000	0.000
Xylene	0.000	0.000	0.002	0.009	0.001	0.000	0.000	0.000
Ethyl-benzene	0.000	0.000	0.001	0.002	0.000	0.000	0.000	0.000
n-Hexane	0.001	0.003	0.057	0.248	0.031	0.000	0.000	0.000

Working/Standing

Pollutant	Emission Factors ^b		Emissions					
			Uncontrolled			Controlled		
	tpy/bopd	lb/bbl	lb/hr	tpy	tpy/tank	lb/hr	tpy	tpy/tank
VOC	0.031	0.172	3.246	14.217	1.777	0.000	0.000	0.000
H2S	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
CO2	0.000	0.002	0.038	0.167	0.021	0.000	0.000	0.000
Methane	0.004	0.020	0.371	1.623	0.203	0.000	0.000	0.000
Total HAP	0.001	0.005	0.093	0.407	0.051	0.000	0.000	0.000
Benzene	0.000	0.000	0.006	0.024	0.003	0.000	0.000	0.000
Toluene	0.000	0.000	0.004	0.016	0.002	0.000	0.000	0.000
Xylene	0.000	0.000	0.002	0.009	0.001	0.000	0.000	0.000
Ethyl-benzene	0.000	0.000	0.001	0.002	0.000	0.000	0.000	0.000
n-Hexane	0.001	0.004	0.081	0.355	0.044	0.000	0.000	0.000

Vapor Balance Emissions

Pollutant	Emission Factors		Emissions					
			Uncontrolled			Controlled		
	tpy/bopd	lb/bbl	lb/hr (95°F)	ton/yr	tpy/tank	lb/hr	tpy	tpy/tank
VOC	0.027	0.146	43.852	12.111	1.514	0.000	0.000	0.000
H2S	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
CO2	0.000	0.002	0.515	0.142	0.018	0.000	0.000	0.000
Methane	0.003	0.017	5.007	1.383	0.173	0.000	0.000	0.000
Total HAP	0.001	0.004	1.254	0.346	0.043	0.000	0.000	0.000
Benzene	0.000	0.000	0.075	0.021	0.003	0.000	0.000	0.000
Toluene	0.000	0.000	0.049	0.014	0.002	0.000	0.000	0.000
Xylene	0.000	0.000	0.028	0.008	0.001	0.000	0.000	0.000
Ethyl-benzene	0.000	0.000	0.007	0.002	0.000	0.000	0.000	0.000
n-Hexane	0.001	0.004	1.095	0.302	0.000	0.000	0.000	0.000

Total Emissions

Pollutant	Emission Factors		Emissions					
			Uncontrolled			Controlled		
	tpy/bopd	lb/bbl	lb/hr	tpy	tpy/tank	lb/hr	tpy	tpy/tank
VOC	0.072	0.395	48.551	32.693	4.087	0.000	0.000	0.000
H2S	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
CO2	0.001	0.004	0.563	0.349	0.044	0.000	0.000	0.000
Methane	0.008	0.043	5.506	3.570	0.446	0.000	0.000	0.000
Total HAP	0.002	0.013	1.413	1.043	0.130	0.000	0.000	0.000
Benzene	0.000	0.001	0.084	0.061	0.008	0.000	0.000	0.000
Toluene	0.000	0.001	0.056	0.043	0.005	0.000	0.000	0.000
Xylene	0.000	0.000	0.032	0.026	0.003	0.000	0.000	0.000
Ethyl-benzene	0.000	0.000	0.009	0.007	0.001	0.000	0.000	0.000
n-Hexane	0.002	0.011	1.233	0.906	0.113	0.000	0.000	0.000

^a ProMax Oil Tk Gas Stream

^b Promax W & S Stream

Oil/Condensate Tank Emissions

Owner/Operator: Devon Energy
Facility: Crosby Chase

Throughput (bbl/hr)	5.67
Throughput (bbl/day)	136.00
Throughput (bbl/yr)	49,640.00
# Tanks	2.00
Controls	Flare
Control Efficiency	98%
Capture Efficiency	100%
Meteorological Data	Williston, ND
Run Hours	8760
VRU Capture	0%

Flashing Emissions

Pollutant	Emission Factors ^a		Emissions					
			Uncontrolled			Controlled		
	tpy/bopd	lb/bbl	lb/hr	tpy	tpy/tank	lb/hr	tpy	tpy/tank
VOC	0.427	2.340	13.258	58.069	29.035	0.000	0.000	0.000
H2S	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
CO2	0.002	0.011	0.061	0.267	0.134	0.000	0.000	0.000
Methane	0.014	0.079	0.447	1.959	0.979	0.000	0.000	0.000
Total HAP	0.016	0.090	0.509	2.231	1.116	0.000	0.000	0.000
Benzene	0.001	0.005	0.029	0.129	0.065	0.000	0.000	0.000
Toluene	0.001	0.004	0.022	0.098	0.049	0.000	0.000	0.000
Xylene	0.000	0.003	0.015	0.067	0.034	0.000	0.000	0.000
Ethyl-benzene	0.000	0.001	0.004	0.018	0.009	0.000	0.000	0.000
n-Hexane	0.014	0.077	0.438	1.920	0.960	0.000	0.000	0.000

Working/Standing

Pollutant	Emission Factors ^b		Emissions					
			Uncontrolled			Controlled		
	tpy/bopd	lb/bbl	lb/hr	tpy	tpy/tank	lb/hr	tpy	tpy/tank
VOC	0.069	0.377	2.135	9.352	4.676	0.000	0.000	0.000
H2S	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
CO2	0.001	0.006	0.033	0.147	0.073	0.000	0.000	0.000
Methane	0.004	0.024	0.135	0.592	0.296	0.000	0.000	0.000
Total HAP	0.001	0.008	0.045	0.195	0.097	0.000	0.000	0.000
Benzene	0.000	0.000	0.003	0.012	0.006	0.000	0.000	0.000
Toluene	0.000	0.000	0.002	0.007	0.004	0.000	0.000	0.000
Xylene	0.000	0.000	0.001	0.004	0.002	0.000	0.000	0.000
Ethyl-benzene	0.000	0.000	0.000	0.001	0.001	0.000	0.000	0.000
n-Hexane	0.001	0.007	0.039	0.170	0.085	0.000	0.000	0.000

Vapor Balance Emissions

Pollutant	Emission Factors		Emissions					
			Uncontrolled			Controlled		
	tpy/bopd	lb/bbl	lb/hr (95°F)	ton/yr	tpy/tank	lb/hr	tpy	tpy/tank
VOC	0.036	0.197	60.394	4.887	2.443	0.000	0.000	0.000
H2S	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
CO2	0.001	0.003	0.947	0.077	0.038	0.000	0.000	0.000
Methane	0.002	0.012	3.821	0.309	0.155	0.000	0.000	0.000
Total HAP	0.001	0.004	1.259	0.102	0.051	0.000	0.000	0.000
Benzene	0.000	0.000	0.077	0.006	0.003	0.000	0.000	0.000
Toluene	0.000	0.000	0.048	0.004	0.002	0.000	0.000	0.000
Xylene	0.000	0.000	0.027	0.002	0.001	0.000	0.000	0.000
Ethyl-benzene	0.000	0.000	0.007	0.001	0.000	0.000	0.000	0.000
n-Hexane	0.001	0.004	1.101	0.089	0.000	0.000	0.000	0.000

Total Emissions

Pollutant	Emission Factors		Emissions					
			Uncontrolled			Controlled		
	tpy/bopd	lb/bbl	lb/hr	tpy	tpy/tank	lb/hr	tpy	tpy/tank
VOC	0.532	2.913	75.786	72.307	36.154	0.000	0.000	0.000
H2S	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
CO2	0.004	0.020	1.041	0.490	0.245	0.000	0.000	0.000
Methane	0.021	0.115	4.403	2.859	1.430	0.000	0.000	0.000
Total HAP	0.019	0.102	1.813	2.528	1.264	0.000	0.000	0.000
Benzene	0.001	0.006	0.109	0.147	0.074	0.000	0.000	0.000
Toluene	0.001	0.004	0.072	0.109	0.055	0.000	0.000	0.000
Xylene	0.001	0.003	0.043	0.073	0.037	0.000	0.000	0.000
Ethyl-benzene	0.000	0.001	0.012	0.019	0.010	0.000	0.000	0.000
n-Hexane	0.016	0.088	1.578	2.179	1.090	0.000	0.000	0.000

^a ProMax Oil Tk Gas Stream

^b Promax W & S Stream

Water Tank Emissions

Owner/Operator: Devon Energy
Facility: Crosby Chase

Throughput (bbl/hr)	20.54
Throughput (bbl/day)	493.00
Throughput (bbl/yr)	179,945.00
# Tanks	4.00
Controls	Flare
Control Efficiency	98%
Capture Efficiency	100%
Meteorological Data	Williston, ND
Run Hours	8760
VRU Capture	0%

Flashing Emissions

Pollutant	Emission Factors ^a		Emissions					
			Uncontrolled			Controlled		
	tpy/bopd	lb/bbl	lb/hr	tpy	tpy/tank	lb/hr	tpy	tpy/tank
VOC	0.004	0.020	0.406	1.780	0.445	0.000	0.000	0.000
H2S	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
CO2	0.001	0.008	0.157	0.688	0.172	0.000	0.000	0.000
Methane	0.006	0.033	0.669	2.928	0.732	0.000	0.000	0.000
Total HAP	0.000	0.001	0.030	0.132	0.033	0.000	0.000	0.000
Benzene	0.000	0.001	0.011	0.047	0.012	0.000	0.000	0.000
Toluene	0.000	0.000	0.009	0.038	0.010	0.000	0.000	0.000
Xylene	0.000	0.000	0.006	0.028	0.007	0.000	0.000	0.000
Ethyl-benzene	0.000	0.000	0.002	0.007	0.002	0.000	0.000	0.000
n-Hexane	0.000	0.000	0.003	0.012	0.003	0.000	0.000	0.000

Working/Standing

Pollutant	Emission Factors ^b		Emissions					
			Uncontrolled			Controlled		
	tpy/bopd	lb/bbl	lb/hr	tpy	tpy/tank	lb/hr	tpy	tpy/tank
VOC	0.001	0.003	0.070	0.308	0.077	0.000	0.000	0.000
H2S	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
CO2	0.002	0.010	0.201	0.882	0.220	0.000	0.000	0.000
Methane	0.001	0.003	0.072	0.314	0.079	0.000	0.000	0.000
Total HAP	0.000	0.001	0.025	0.112	0.028	0.000	0.000	0.000
Benzene	0.000	0.000	0.009	0.042	0.010	0.000	0.000	0.000
Toluene	0.000	0.000	0.008	0.037	0.009	0.000	0.000	0.000
Xylene	0.000	0.000	0.006	0.027	0.007	0.000	0.000	0.000
Ethyl-benzene	0.000	0.000	0.001	0.006	0.001	0.000	0.000	0.000
n-Hexane	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000

Total Emissions

Pollutant	Emission Factors		Emissions					
			Uncontrolled			Controlled		
	tpy/bopd	lb/bbl	lb/hr	tpy	tpy/tank	lb/hr	tpy	tpy/tank
VOC	0.004	0.023	0.477	2.089	0.522	0.000	0.000	0.000
H2S	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
CO2	0.003	0.017	0.359	1.570	0.393	0.000	0.000	0.000
Methane	0.007	0.036	0.740	3.243	0.811	0.000	0.000	0.000
Total HAP	0.000	0.003	0.056	0.244	0.061	0.000	0.000	0.000
Benzene	0.000	0.001	0.020	0.089	0.022	0.000	0.000	0.000
Toluene	0.000	0.001	0.017	0.076	0.019	0.000	0.000	0.000
Xylene	0.000	0.001	0.013	0.055	0.014	0.000	0.000	0.000
Ethyl-benzene	0.000	0.000	0.003	0.013	0.003	0.000	0.000	0.000
n-Hexane	0.000	0.000	0.003	0.012	0.003	0.000	0.000	0.000

^a ProMax Water Tank Gas Stream

^b ProMax Water W & S Gas Stream

Water Tank Emissions

Owner/Operator: Devon Energy
Facility: Crosby Chase

Throughput (bbl/hr)	5.17
Throughput (bbl/day)	124.00
Throughput (bbl/yr)	45,260.00
# Tanks	1.00
Controls	Flare
Control Efficiency	98%
Capture Efficiency	100%
Meteorological Data	Williston, ND
Run Hours	8760
VRU Capture	0%

Flashing Emissions

Pollutant	Emission Factors ^a		Emissions					
			Uncontrolled			Controlled		
	tpy/bopd	lb/bbl	lb/hr	tpy	tpy/tank	lb/hr	tpy	tpy/tank
VOC	0.002	0.009	0.046	0.203	0.203	0.000	0.000	0.000
H2S	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
CO2	0.000	0.000	0.002	0.008	0.008	0.000	0.000	0.000
Methane	0.000	0.002	0.012	0.052	0.052	0.000	0.000	0.000
Total HAP	0.000	0.000	0.001	0.005	0.005	0.000	0.000	0.000
Benzene	0.000	0.000	0.000	0.001	0.001	0.000	0.000	0.000
Toluene	0.000	0.000	0.000	0.001	0.001	0.000	0.000	0.000
Xylene	0.000	0.000	0.000	0.001	0.001	0.000	0.000	0.000
Ethyl-benzene	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
n-Hexane	0.000	0.000	0.000	0.002	0.002	0.000	0.000	0.000

Working/Standing

Pollutant	Emission Factors ^b		Emissions					
			Uncontrolled			Controlled		
	tpy/bopd	lb/bbl	lb/hr	tpy	tpy/tank	lb/hr	tpy	tpy/tank
VOC	0.001	0.008	0.041	0.181	0.181	0.000	0.000	0.000
H2S	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
CO2	0.001	0.003	0.017	0.075	0.075	0.000	0.000	0.000
Methane	0.000	0.002	0.010	0.043	0.043	0.000	0.000	0.000
Total HAP	0.000	0.001	0.006	0.027	0.027	0.000	0.000	0.000
Benzene	0.000	0.000	0.002	0.011	0.011	0.000	0.000	0.000
Toluene	0.000	0.000	0.002	0.009	0.009	0.000	0.000	0.000
Xylene	0.000	0.000	0.001	0.006	0.006	0.000	0.000	0.000
Ethyl-benzene	0.000	0.000	0.000	0.001	0.001	0.000	0.000	0.000
n-Hexane	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000

Total Emissions

Pollutant	Emission Factors		Emissions					
			Uncontrolled			Controlled		
	tpy/bopd	lb/bbl	lb/hr	tpy	tpy/tank	lb/hr	tpy	tpy/tank
VOC	0.003	0.017	0.088	0.384	0.384	0.000	0.000	0.000
H2S	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
CO2	0.001	0.004	0.019	0.083	0.083	0.000	0.000	0.000
Methane	0.001	0.004	0.022	0.095	0.095	0.000	0.000	0.000
Total HAP	0.000	0.001	0.007	0.032	0.032	0.000	0.000	0.000
Benzene	0.000	0.001	0.003	0.012	0.012	0.000	0.000	0.000
Toluene	0.000	0.000	0.002	0.010	0.010	0.000	0.000	0.000
Xylene	0.000	0.000	0.002	0.007	0.007	0.000	0.000	0.000
Ethyl-benzene	0.000	0.000	0.000	0.001	0.001	0.000	0.000	0.000
n-Hexane	0.000	0.000	0.001	0.002	0.002	0.000	0.000	0.000

^a ProMax Water Tank Gas Stream

^b ProMax Water W & S Gas Stream

Loading Emissions

Owner/Operator:	Devon Energy	
Facility:	Crosby Chase	
Oil/Condensate Loading	Hourly	Annual
Throughput (bbl/hr)	300.00	-
Throughput (bbl/day)	454.00	454.00
Run Hours	8760	
Throughput (bbl/yr)	-	165,710.00
Saturation Factor, S	1.00	*Per AP-42 Table 5.2-1, Saturation Factors
Average Surface Temperature, (°F)	46.25	46.25
Temperature, T (R)	506.2	506.2
TVP, (psia)	8.83	8.83
Vapor MW, M (lb/lbmol)	34.94	34.94
L _L , lb/1000 gal	7.595	7.595
VOC wt%	65.46%	*Promax Oil Losses Stencil
H2S wt%	0.00%	*Promax Oil Losses Stencil
CO2 wt%	0.77%	*Per AP-42 5.2.2.1.1 - LL = 12.46*SPM/T
Methane wt%	7.47%	
Total HAP wt%	1.87%	
Benzene wt%	0.11%	
Toluene wt%	0.07%	
Xylene wt%	0.04%	
Ethyl-Benzene wt%	0.01%	
n-Hexane wt%	1.63%	
Oil to Pipeline	N	
% Oil to Pipeline	0%	
Controls	Vapor Balancing	
Capture Efficiency, eff	70%	

Pollutant	Emission Factors	Emissions		
		Uncontrolled		
	lb/bbl	lb/hr (95°F)	ton/yr	
VOC	0.063	18.794	5.191	
H2S	0.000	0.000	0.000	
CO2	0.001	0.221	0.061	
Methane	0.007	2.146	0.593	
Total HAP	0.002	0.538	0.148	
Benzene	0.000	0.032	0.009	
Toluene	0.000	0.021	0.006	
Xylene	0.000	0.012	0.003	
Ethyl-benzene	0.000	0.003	0.001	
n-Hexane	0.002	0.469	0.130	

Water Loading	Hourly	Annual
Throughput (bbl/hr)	300.00	-
Throughput (bbl/day)	493.00	493.00
Run Hours	8760	
Throughput (bbl/yr)	-	179,945.00
Saturation Factor, S	0.6	*Per AP-42 Table 5.2-1, Saturation Factors
Average Surface Temperature, (°F)	46.25	46.25
Temperature, T (R)	506.2	506.2
TVP, (psia)	12.56	12.56
Vapor MW, M (lb/lbmol)	23.59	23.59
L _L , lb/1000 gal	4.375	4.375
VOC wt%	14.22%	*Per AP-41 5.2.2.1.1 - LL = 12.46*SPM/T*wt% VOC
H2S wt%	0.00%	
CO2 wt%	40.66%	
Methane wt%	14.50%	
Total HAP wt%	5.15%	
Benzene wt%	1.91%	
Toluene wt%	1.71%	
Xylene wt%	1.25%	
Ethyl-Benzene wt%	0.25%	
n-Hexane wt%	0.01%	
Water to Pipeline	N	
% Water to Pipeline	0%	

Pollutant	Emission Factors	Emissions		
		Uncontrolled		
	lb/bbl	lb/hr (95°F)	ton/yr	
VOC	0.001	0.422	0.127	
H2S	0.000	0.000	0.000	
CO2	0.000	0.019	0.006	
Methane	0.004	1.206	0.362	
Total HAP	0.001	0.153	0.046	
Benzene	0.000	0.057	0.017	
Toluene	0.000	0.051	0.015	
Xylene	0.000	0.037	0.011	
Ethyl-benzene	0.000	0.008	0.002	
n-Hexane	0.000	0.000	0.000	

Loading Emissions

Owner/Operator: Devon Energy
Facility: Crosby Chase

Oil/Condensate Loading	Hourly	Annual	
Throughput (bbl/hr)	300.00	-	*Amount of liquids that can be loading in one hour
Throughput (bbl/day)	136.00	136.00	
Run Hours	8760		
Throughput (bbl/yr)	-	49,640.00	
Saturation Factor, S	1.00		*Per AP-42 Table 5.2-1, Saturation Factors
Average Surface Temperature, (°F)	46.25	46.25	
Temperature, T (R)	506.2	506.2	
TVP, (psia)	12.42	12.42	*Promax Oil Losses Stencil
Vapor MW, M (lb/lbmol)	35.73	34.94	*Promax Oil Losses Stencil
L _L , lb/1000 gal	10.924	10.683	*Per AP-42 5.2.2.1.1 - LL = 12.46*SPM/T
VOC wt%	62.68%		
H2S wt%	0.00%		
CO2 wt%	0.98%		
Methane wt%	3.97%		
Total HAP wt%	1.31%		
Benzene wt%	0.08%		
Toluene wt%	0.05%		
Xylene wt%	0.03%		
Ethyl-Benzene wt%	0.01%		
n-Hexane wt%	1.14%		
Oil to Pipeline	N		
% Oil to Pipeline	0%		
Controls	Vapor Balancing		
Capture Efficiency, eff	70%		

Pollutant	Emission Factors	Emissions		
		Uncontrolled		
	lb/bbl	lb/hr (95°F)	ton/yr	
VOC	0.084	25.883	2.094	
H2S	0.000	0.000	0.000	
CO2	0.001	0.406	0.033	
Methane	0.005	1.637	0.132	
Total HAP	0.002	0.540	0.044	
Benzene	0.000	0.033	0.003	
Toluene	0.000	0.020	0.002	
Xylene	0.000	0.012	0.001	
Ethyl-benzene	0.000	0.003	0.000	
n-Hexane	0.002	0.472	0.038	

Water Loading	Hourly	Annual	
Throughput (bbl/hr)	300.00	-	
Throughput (bbl/day)	124.00	124.00	
Run Hours	8760		
Throughput (bbl/yr)	-	45,260.00	
Saturation Factor, S	0.6		*Per AP-42 Table 5.2-1, Saturation Factors
Average Surface Temperature, (°F)	46.25	46.25	*Promax Water Losses Stencil
Temperature, T (R)	506.2	506.2	
TVP, (psia)	12.33	12.33	*Promax Water Losses Stencil
Vapor MW, M (lb/lbmol)	32.47	23.59	
L _L , lb/1000 gal	5.915	4.297	*Per AP-41 5.2.2.1.1 - LL = 12.46*SPM/T*wt% VOC
VOC wt%	36.27%		
H2S wt%	0.00%		
CO2 wt%	14.94%		
Methane wt%	8.53%		
Total HAP wt%	5.49%		
Benzene wt%	2.16%		
Toluene wt%	1.76%		
Xylene wt%	1.21%		
Ethyl-Benzene wt%	0.26%		
n-Hexane wt%	0.09%		
Water to Pipeline	N		
% Water to Pipeline	0%		

Pollutant	Emission Factors	Emissions		
		Uncontrolled		
	lb/bbl	lb/hr (95°F)	ton/yr	
VOC	0.003	0.982	0.074	
H2S	0.000	0.000	0.000	
CO2	0.000	0.005	0.000	
Methane	0.001	0.404	0.031	
Total HAP	0.000	0.148	0.011	
Benzene	0.000	0.058	0.004	
Toluene	0.000	0.048	0.004	
Xylene	0.000	0.033	0.002	
Ethyl-benzene	0.000	0.007	0.001	
n-Hexane	0.000	0.003	0.000	

Engine 1

Owner/Operator: Devon Energy
Facility: Crosby Chase

Make/Model: Doosan 11.1L
 Manufactured Date: 11/1/2019
 Serial Number: EEIOH908942
 Emission Factors (Uncontrolled): AP-42
 Emission Factors (Controlled): Quad J
 Engine Make/Model: Doosan 11.1L
 Max HP, 100% Load: 268
 Annual Run Time, hrs: 8760
 Design Class: 4-Stroke Rich Burn
 Fuel Type: Natural Gas
 Ignition Type: Spark
 Fuel Consumption, Btu/bhp*hr: 8750
 Fuel Consumption, MMBtu/hr: 2.35
 Gas Heating Value, Btu/scf: 1275.36 *ND - Crosby Chase First Stage Separator Gas
 Stack Height (ft): 6.33
 Stack Diameter (ft): 0.17
 Exit Temperature (°F): 1391.00
 Exhaust Gas Flowrate (ft³/min): 1160.00
 Exhaust Velocity (ft/s): 851.76

Engine Controls

Controls?	Y
Control Type	AFR/CC
Control Efficiency	0

Engine 1 Emission Calculations

Pollutant	Uncontrolled Emissions				
	EF	Units	Reference	lb/hr	ton/yr
NO _x	2.21	(lb/MMBtu)	AP-42	5.182	22.699
VOC	0.0296	(lb/MMBtu)	AP-42	0.124	0.543
CO	3.72	(lb/MMBtu)	AP-42	8.723	38.208
PM ₁₀	0.0186	(lb/MMBtu)	AP-42	0.044	0.191
PM _{2.5}	0.0186	(lb/MMBtu)	AP-42	0.044	0.191
SO ₂	0.000588	(lb/MMBtu)	AP-42	0.001	0.006
CO ₂	110	(lb/MMBtu)	AP-42	257.950	1129.821
Methane	0.23	(lb/MMBtu)	AP-42	0.539	2.362
Formaldehyde	0.0205	(lb/MMBtu)	AP-42	0.048	0.211
Acetaldehyde	0.00279	(lb/MMBtu)	AP-42	0.007	0.029
Acrolein	0.00263	(lb/MMBtu)	AP-42	0.006	0.027
Benzene	0.00158	(lb/MMBtu)	AP-42	0.004	0.016
Toluene	0.000558	(lb/MMBtu)	AP-42	0.001	0.006
Xylene	0.000195	(lb/MMBtu)	AP-42	0.000	0.002
Ethyl-Benzene	0.0000248	(lb/MMBtu)	AP-42	0.000	0.000
n-Hexane	0	(lb/MMBtu)	AP-42	0.000	0.000

Pollutant	Controlled Emissions				
	EF	Units	Reference	lb/hr	ton/yr
NO _x	1	g/(hp*hr)	Quad J	0.591	2.588
VOC	0.7	g/(hp*hr)	Quad J	0.468	2.051
CO	2	g/(hp*hr)	Quad J	1.182	5.176
PM ₁₀	0.0186	(lb/MMBtu)	AP-42	0.044	0.191
PM _{2.5}	0.0186	(lb/MMBtu)	AP-42	0.044	0.191
SO ₂	0.000588	(lb/MMBtu)	AP-42	0.001	0.006
CO ₂	110	(lb/MMBtu)	AP-42	257.950	1129.821
Methane	0.23	(lb/MMBtu)	AP-42	0.539	2.362
Formaldehyde	0.0205	(lb/MMBtu)	AP-42	0.048	0.211
Acetaldehyde	0.00279	(lb/MMBtu)	AP-42	0.007	0.029
Acrolein	0.00263	(lb/MMBtu)	AP-42	0.006	0.027
Benzene	0.00158	(lb/MMBtu)	AP-42	0.004	0.016
Toluene	0.000558	(lb/MMBtu)	AP-42	0.001	0.006
Xylene	0.000195	(lb/MMBtu)	AP-42	0.000	0.002
Ethyl-Benzene	0.0000248	(lb/MMBtu)	AP-42	0.000	0.000
n-Hexane	0	(lb/MMBtu)	AP-42	0.000	0.000

*VOC includes Formaldehyde and Acetaldehyde

Engine 2

Owner/Operator: Devon Energy
Facility: Crosby Chase

Make/Model: Doosan 11.1L
 Manufactured Date: 8/1/2014
 Serial Number: EEIOH403777
 Emission Factors (Uncontrolled): AP-42
 Emission Factors (Controlled): Quad J
 Engine Make/Model: Doosan 11.1L
 Max HP, 100% Load: 268
 Annual Run Time, hrs: 8760
 Design Class: 4-Stroke Rich Burn
 Fuel Type: Natural Gas
 Ignition Type: Spark
 Fuel Consumption, Btu/bhp*hr: 8750
 Fuel Consumption, MMBtu/hr: 2.35
 Gas Heating Value, Btu/scf: 1275.36 *ND - Crosby Chase First Stage Separator Gas
 Stack Height (ft): 6.33
 Stack Diameter (ft): 0.17
 Exit Temperature (°F): 1391.00
 Exhaust Gas Flowrate (ft³/min): 1160.00
 Exhaust Velocity (ft/s): 851.76

Engine Controls

Controls?	Y
Control Type	AFR/CC
Control Efficiency	0

Engine 2 Emission Calculations

Pollutant	Uncontrolled Emissions				
	Emission Factors			Individual Engines	
	EF	Units	Reference	lb/hr	ton/yr
NO _x	2.21	(lb/MMBtu)	AP-42	5.182	22.699
VOC	0.0296	(lb/MMBtu)	AP-42	0.124	0.543
CO	3.72	(lb/MMBtu)	AP-42	8.723	38.208
PM ₁₀	0.0186	(lb/MMBtu)	AP-42	0.044	0.191
PM _{2.5}	0.0186	(lb/MMBtu)	AP-42	0.044	0.191
SO ₂	0.000588	(lb/MMBtu)	AP-42	0.001	0.006
CO ₂	110	(lb/MMBtu)	AP-42	257.950	1129.821
Methane	0.23	(lb/MMBtu)	AP-42	0.539	2.362
Formaldehyde	0.0205	(lb/MMBtu)	AP-42	0.048	0.211
Acetaldehyde	0.00279	(lb/MMBtu)	AP-42	0.007	0.029
Acrolein	0.00263	(lb/MMBtu)	AP-42	0.006	0.027
Benzene	0.00158	(lb/MMBtu)	AP-42	0.004	0.016
Toluene	0.000558	(lb/MMBtu)	AP-42	0.001	0.006
Xylene	0.000195	(lb/MMBtu)	AP-42	0.000	0.002
Ethyl-Benzene	0.0000248	(lb/MMBtu)	AP-42	0.000	0.000
n-Hexane	0	(lb/MMBtu)	AP-42	0.000	0.000

Pollutant	Controlled Emissions				
	Emission Factors			Individual Engines	
	EF	Units	Reference	lb/hr	ton/yr
NO _x	1	g/(hp*hr)	Quad J	0.591	2.588
VOC	0.7	g/(hp*hr)	Quad J	0.468	2.051
CO	2	g/(hp*hr)	Quad J	1.182	5.176
PM ₁₀	0.0186	(lb/MMBtu)	AP-42	0.044	0.191
PM _{2.5}	0.0186	(lb/MMBtu)	AP-42	0.044	0.191
SO ₂	0.000588	(lb/MMBtu)	AP-42	0.001	0.006
CO ₂	110	(lb/MMBtu)	AP-42	257.950	1129.821
Methane	0.23	(lb/MMBtu)	AP-42	0.539	2.362
Formaldehyde	0.0205	(lb/MMBtu)	AP-42	0.048	0.211
Acetaldehyde	0.00279	(lb/MMBtu)	AP-42	0.007	0.029
Acrolein	0.00263	(lb/MMBtu)	AP-42	0.006	0.027
Benzene	0.00158	(lb/MMBtu)	AP-42	0.004	0.016
Toluene	0.000558	(lb/MMBtu)	AP-42	0.001	0.006
Xylene	0.000195	(lb/MMBtu)	AP-42	0.000	0.002
Ethyl-Benzene	0.0000248	(lb/MMBtu)	AP-42	0.000	0.000
n-Hexane	0	(lb/MMBtu)	AP-42	0.000	0.000

*VOC includes Formaldehyde and Acetaldehyde

Process Train 1

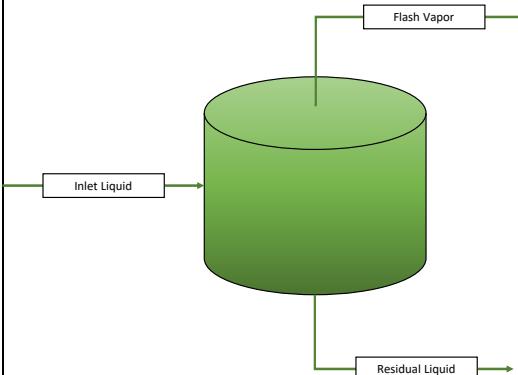
Project Information						
File Name	DEET					
Company	Devon Energy					
City, State	"Williston, ND", "Williston, ND", "Williston, ND"					
Equation of State	{"Peng-Robinson", "Peng-Robinson", "Peng-Robinson"}					
Description	DEET Emissions Report					
Stream Selection for Tank Losses Stencil						
Name of Property Stencil	Oil Tank Losses					
Name of Process Stream	Tank Inlet[Oil Tanks]					
Loading Information						
Mode of Operation	Submerged Loading of a Clean Cargo Tank					
Cargo Carrier	Tank Truck or Rail Tank Car					
Saturation Factor	1.0					
VOCs [C3+]	65					
Tank Information						
Shell Height [ft]	20					
Diameter [ft]	12					
Maximum Fill Percent [%]	90					
Number of Tanks	8					
Average Fill Percent [%]	50					
Total Tank Volume [bbl]	3223.0					
Net Throughput [bbl/yr]	165710					
Max Liquid Surface Temperature [°F]	54.4832					
Average Liquid Surface Temperature [°F]	46.2492					
MW	34.9450					
Turnovers (per year)	63.3851					
Paint Characteristics						
Shell Color	Medium Grey					
Shell Paint Condition	Average					
Roof Color	Medium Grey					
Roof Condition	Average					
Roof Characteristics						
Type	Dome					
Dome Radius [ft]						
Slope [ft/ft]	--					
Breather Vent Settings						
Vacuum Settings [psig]	-0.0300000					
Pressure Settings [psig]	0.0300000					
Meteorological Data						
Location	Williston, ND					
Ambient Pressure [psia]	13.72					
Min Ambient Temperature [°F]	29.9					
Max Ambient Temperature [°F]	53.2					
Solar Insolation [BTU/ft²*day]	1193					
Wind Speed [mph]	8.9					
Emission Summary						
Item		Flash Gas	W/B Losses	Loading Losses	Heater Treater Gas	ULPS Gas
		%	%	%	%	%
Capture Efficiency		100	100	70	0	0
Percent to Flare		100	100	--	0	0
Emission Summary						
Item		Flash Gas	W/B Losses	Loading Losses	Heater Treater Gas	ULPS Gas
		[ton/yr]	[ton/yr]	[ton/yr]	[ton/yr]	[ton/yr]
VOCs [C3+]		0.000	0.000	0.000	0.000	0.000
Benzene		0.000	0.000	0.000	0.000	0.000
H2S		0.000	0.000	0.000	0.000	0.000
						Total Losses
						[ton/yr]

Emission Composition						
No.	Component	Flash Gas [MoL%]	W/B Losses [MoL%]	Loading Losses [MoL%]	Heater Treater [MoL%]	ULPS [MoL%]
1	Hydrogen Sulfide	0.000	0.000	0.000	--	--
2	Nitrogen	0.415	0.200	0.200	--	--
3	Carbon Dioxide	0.443	0.670	0.670	--	--
4	Methane	17.168	17.855	17.855	--	--
5	Ethane	25.030	32.098	32.098	--	--
6	Propane	26.605	26.369	26.369	--	--
7	i-Butane	3.944	3.332	3.332	--	--
8	n-Butane	13.310	10.606	10.606	--	--
9	2,2-Dimethylpropane	0.003	0.002	0.002	--	--
10	i-Pentane	2.738	1.863	1.863	--	--
11	n-Pentane	4.138	2.656	2.656	--	--
12	2,2-Dimethylbutane	0.010	0.006	0.006	--	--
13	Cyclopentane	0.000	0.000	0.000	--	--
14	2,3-Dimethylbutane	0.096	0.055	0.055	--	--
15	2-Methylpentane	0.495	0.280	0.280	--	--
16	3-Methylpentane	0.299	0.166	0.166	--	--
17	n-Hexane	1.410	0.727	0.727	--	--
18	Methylcyclopentane	0.408	0.225	0.225	--	--
19	Benzene	0.103	0.055	0.055	--	--
20	Cyclohexane	0.208	0.110	0.110	--	--
21	2-Methylhexane	0.125	0.058	0.058	--	--
22	3-Methylhexane	0.166	0.075	0.075	--	--
23	2,2,4-Trimethylpentane	0.000	0.000	0.000	--	--
24	n-Heptane	0.413	0.177	0.177	--	--
25	Methylcyclohexane	0.257	0.116	0.116	--	--
26	Toluene	0.070	0.030	0.030	--	--
27	n-Octane	0.446	0.156	0.156	--	--
28	Ethylbenzene	0.011	0.004	0.004	--	--
29	m-Xylene	0.022	0.008	0.008	--	--
30	p-Xylene	0.008	0.003	0.003	--	--
31	o-Xylene	0.013	0.005	0.005	--	--
32	n-Nonane	0.114	0.032	0.032	--	--
33	n-Decane	0.037	0.009	0.009	--	--
34	Undecane	0.007	0.001	0.001	--	--
35	Dodecane	0.001	0.000	0.000	--	--
36	Tridecane	0.000	0.000	0.000	--	--
37	Tetradecane	0.001	0.000	0.000	--	--
38	Pentadecane	0.000	0.000	0.000	--	--
39	Hexadecane	0.000	0.000	0.000	--	--
40	Heptadecane	0.000	0.000	0.000	--	--
41	Octadecane	0.000	0.000	0.000	--	--
42	Nonadecane	0.000	0.000	0.000	--	--
43	Eicosane	0.000	0.000	0.000	--	--
44	Heneicosane	0.000	0.000	0.000	--	--
45	Docosane	0.000	0.000	0.000	--	--
46	Tricosane	0.000	0.000	0.000	--	--
47	Tetracosane	0.000	0.000	0.000	--	--
48	Pentacosane	0.000	0.000	0.000	--	--
49	Hexacosane	0.000	0.000	0.000	--	--
50	Heptacosane	0.000	0.000	0.000	--	--
51	Octacosane	0.000	0.000	0.000	--	--
52	Nonacosane	0.000	0.000	0.000	--	--
53	C30	0.000	0.000	0.000	--	--
54	Water	1.486	2.051	2.051	--	--
55	C10+	0.000	0.000	0.000	--	--

Stream Compositional Data							
No.	Component	Flash Gas [ton/yr]	W/B Losses [ton/yr]	Loading Losses [ton/yr]	Heater Treater [ton/yr]	ULPS [ton/yr]	Total Losses [ton/yr]
1	Hydrogen Sulfide	0.000	0.000	0.000			0
2	Nitrogen	0.000	0.000	0.000			0
3	Carbon Dioxide	0.000	0.000	0.000			0
4	Methane	0.000	0.000	0.000			0
5	Ethane	0.000	0.000	0.000			0
6	Propane	0.000	0.000	0.000			0
7	i-Butane	0.000	0.000	0.000			0
8	n-Butane	0.000	0.000	0.000			0
9	2,2-Dimethylpropane	0.000	0.000	0.000			0
10	i-Pentane	0.000	0.000	0.000			0
11	n-Pentane	0.000	0.000	0.000			0
12	2,2-Dimethylbutane	0.000	0.000	0.000			0
13	Cyclopentane	0.000	0.000	0.000			0
14	2,3-Dimethylbutane	0.000	0.000	0.000			0
15	2-Methylpentane	0.000	0.000	0.000			0
16	3-Methylpentane	0.000	0.000	0.000			0
17	n-Hexane	0.000	0.000	0.000			0
18	Methylcyclopentane	0.000	0.000	0.000			0
19	Benzene	0.000	0.000	0.000			0
20	Cyclohexane	0.000	0.000	0.000			0
21	2-Methylhexane	0.000	0.000	0.000			0
22	3-Methylhexane	0.000	0.000	0.000			0
23	2,2,4-Trimethylpentane	0.000	0.000	0.000			0
24	n-Heptane	0.000	0.000	0.000			0
25	Methylcyclohexane	0.000	0.000	0.000			0
26	Toluene	0.000	0.000	0.000			0
27	n-Octane	0.000	0.000	0.000			0
28	Ethylbenzene	0.000	0.000	0.000			0
29	m-Xylene	0.000	0.000	0.000			0
30	p-Xylene	0.000	0.000	0.000			0
31	o-Xylene	0.000	0.000	0.000			0
32	n-Nonane	0.000	0.000	0.000			0
33	n-Decane	0.000	0.000	0.000			0
34	Undecane	0.000	0.000	0.000			0
35	Dodecane	0.000	0.000	0.000			0
36	Tridecane	0.000	0.000	0.000			0
37	Tetradecane	0.000	0.000	0.000			0
38	Pentadecane	0.000	0.000	0.000			0
39	Hexadecane	0.000	0.000	0.000			0
40	Heptadecane	0.000	0.000	0.000			0
41	Octadecane	0.000	0.000	0.000			0
42	Nonadecane	0.000	0.000	0.000			0
43	Eicosane	0.000	0.000	0.000			0
44	Heneicosane	0.000	0.000	0.000			0
45	Docosane	0.000	0.000	0.000			0
46	Tricosane	0.000	0.000	0.000			0
47	Tetracosane	0.000	0.000	0.000			0
48	Pentacosane	0.000	0.000	0.000			0
49	Hexacosane	0.000	0.000	0.000			0
50	Heptacosane	0.000	0.000	0.000			0
51	Octacosane	0.000	0.000	0.000			0
52	Nonacosane	0.000	0.000	0.000			0
53	C30	0.000	0.000	0.000			0
54	Water	0.000	0.000	0.000			0
55	C10+	0.000	0.000	0.000			0

Stream Properties					
	Flash Gas	W/B Losses	Loading Losses	Heater Treater	ULPS
MW	41.975	38.323	38.323	--	42.932
Heating Value [BTU/scf]	2172.885	1985.089	1985.089	--	2218.465
Specific Gravity	1.449	1.323	1.323	--	1.482
VOC Concentration [wt%]	100.000	100.000	100.000	--	100.000
Temperature [°F]	99.914	54.483	54.483	135.000	122.177
Gas Volumetric Flow [scf/hr]	17.721	49.102	27.246	0.000	0.000

Inlet Stream Data	
Component	Tank Inlet [Mol%]
Hydrogen Sulfide	0.000
Nitrogen	0.001
Carbon Dioxide	0.006
Methane	0.106
Ethane	0.690
Propane	2.427
i-Butane	0.823
n-Butane	3.928
2,2-Dimethylpropane	0.001
i-Pentane	1.976
n-Pentane	3.876
2,2-Dimethylbutane	0.015
Cyclopentane	0.000
2,3-Dimethylbutane	0.188
2-Methylpentane	1.043
3-Methylpentane	0.702
n-Hexane	4.140
Methylcyclopentane	1.179
Benzene	0.319
Cyclohexane	0.745
2-Methylhexane	0.745
3-Methylhexane	1.089
2,2,4-Trimethylpentane	0.000
n-Heptane	3.505
Methylcyclohexane	2.082
Toluene	0.699
n-Octane	11.473
Ethylbenzene	0.333
m-Xylene	0.721
p-Xylene	0.241
o-Xylene	0.488
n-Nonane	8.675
n-Decane	8.219
Undecane	4.895
Dodecane	1.561
Tridecane	0.503
Tetradecane	8.630
Pentadecane	0.000
Hexadecane	0.000
Heptadecane	0.000
Octadecane	0.000
Nonadecane	0.000
Eicosane	0.000
Heneicosane	0.000
Docosane	0.000
Tricosane	0.000
Tetracosane	0.000
Pentacosane	0.000
Hexacosane	0.000
Heptacosane	0.000
Octacosane	0.000
Nonacosane	0.000
C30	0.000
Water	0.028
C10+	23.946



Residual Liquid Data	
Flow (bbl/d)	454.000
TPV [psia]	8.831

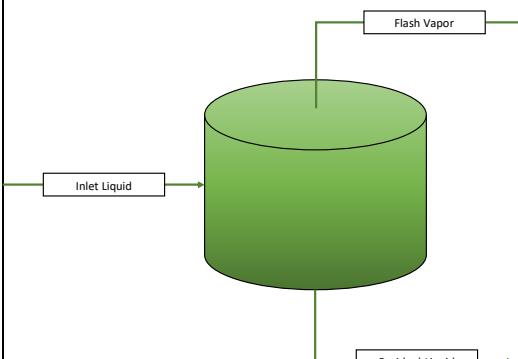
Project Information						
File Name	DEET					
Company	Devon Energy					
City, State	{"Williston, ND", "Williston, ND", "Williston, ND"}					
Equation of State	{"Peng-Robinson", "Peng-Robinson", "Peng-Robinson"}					
Description	DEET Emissions Report					
Stream Selection for Tank Losses Stencil						
Name of Property Stencil	Water Tank Losses					
Name of Process Stream	Inlet[Water Tanks]					
Loading Information						
Mode of Operation	Submerged Loading of a Clean Cargo Tank					
Cargo Carrier	Tank Truck or Rail Tank Car					
Saturation Factor	0.6					
VOCs [C3+]	14					
Tank Information						
Shell Height [ft]	20					
Diameter [ft]	12					
Maximum Fill Percent [%]	90					
Number of Tanks	4					
Average Fill Percent [%]	50					
Total Tank Volume [bbl]	1611.5					
Net Throughput [bbl/yr]	178204					
Max Liquid Surface Temperature [°F]	54.4832					
Average Liquid Surface Temperature [°F]	46.2492					
MW	23.5897					
Turnovers (per year)	137.991					
Paint Characteristics						
Shell Color	Medium Grey					
Shell Paint Condition	Average					
Roof Color	Medium Grey					
Roof Condition	Average					
Roof Characteristics						
Type	Dome					
Dome Radius [ft]						
Slope [ft/ft]	--					
Breather Vent Settings						
Vacuum Settings [psig]	-0.030000					
Pressure Settings [psig]	0.030000					
Meteorological Data						
Location	Williston, ND					
Ambient Pressure [psia]	13.72					
Min Ambient Temperature [°F]	29.9					
Max Ambient Temperature [°F]	53.2					
Solar Insolation [BTU/ft ² *day]	1193					
Wind Speed [mph]	8.9					
Emission Summary						
Item	Flash Gas	W/B Losses				
	%	%				
Capture Efficiency	100	100				
Percent to Flare	100	100				
Emission Summary						
Item	Flash Gas	W/B Losses				Total Losses
	[ton/yr]	[ton/yr]				[ton/yr]
VOCs [C3+]	0.000	0.000				0.000
Benzene	0.000	0.000				0.000
H2S	0.000	0.000				0.000

Emission Composition					
No.	Component	Flash Gas [Mol%]	W/B Losses [Mol%]		
1	Hydrogen Sulfide	0.000	0.000		
2	Nitrogen	2.489	0.683		
3	Carbon Dioxide	4.170	27.089		
4	Methane	48.658	26.497		
5	Ethane	17.958	15.109		
6	Propane	6.117	3.835		
7	i-Butane	0.339	0.171		
8	n-Butane	1.794	1.037		
9	2,2-Dimethylpropane	0.000	0.000		
10	i-Pentane	0.184	0.084		
11	n-Pentane	0.176	0.028		
12	2,2-Dimethylbutane	0.000	0.000		
13	Cyclopentane	0.000	0.000		
14	2,3-Dimethylbutane	0.005	0.003		
15	2-Methylpentane	0.022	0.005		
16	3-Methylpentane	0.027	0.016		
17	n-Hexane	0.036	0.004		
18	Methylcyclopentane	0.058	0.054		
19	Benzene	0.161	0.719		
20	Cyclohexane	0.056	0.102		
21	2-Methylhexane	0.002	0.001		
22	3-Methylhexane	0.004	0.001		
23	2,2,4-Trimethylpentane	0.000	0.000		
24	n-Heptane	0.007	0.001		
25	Methylcyclohexane	0.035	0.033		
26	Toluene	0.111	0.544		
27	n-Octane	0.004	0.000		
28	Ethylbenzene	0.018	0.070		
29	m-Xylene	0.034	0.195		
30	p-Xylene	0.012	0.062		
31	o-Xylene	0.024	0.088		
32	n-Nonane	0.001	0.000		
33	n-Decane	0.000	0.000		
34	Undecane	0.000	0.000		
35	Dodecane	0.000	0.000		
36	Tridecane	0.000	0.000		
37	Tetradecane	0.000	0.000		
38	Pentadecane	0.000	0.000		
39	Hexadecane	0.000	0.000		
40	Heptadecane	0.000	0.000		
41	Octadecane	0.000	0.000		
42	Nonadecane	0.000	0.000		
43	Eicosane	0.000	0.000		
44	Heneicosane	0.000	0.000		
45	Docosane	0.000	0.000		
46	Tricosane	0.000	0.000		
47	Tetracosane	0.000	0.000		
48	Pentacosane	0.000	0.000		
49	Hexacosane	0.000	0.000		
50	Heptacosane	0.000	0.000		
51	Octacosane	0.000	0.000		
52	Nonacosane	0.000	0.000		
53	C30	0.000	0.000		
54	Water	17.499	23.567		
55	C10+	0.000	0.000		

Stream Compositional Data					
No.	Component	Flash Gas [ton/yr]	W/B Losses [ton/yr]		Total Losses [ton/yr]
1	Hydrogen Sulfide	0.000	0.000		0.000
2	Nitrogen	0.000	0.000		0.000
3	Carbon Dioxide	0.000	0.000		0.000
4	Methane	0.000	0.000		0.000
5	Ethane	0.000	0.000		0.000
6	Propane	0.000	0.000		0.000
7	i-Butane	0.000	0.000		0.000
8	n-Butane	0.000	0.000		0.000
9	2,2-Dimethylpropane	0.000	0.000		0.000
10	i-Pentane	0.000	0.000		0.000
11	n-Pentane	0.000	0.000		0.000
12	2,2-Dimethylbutane	0.000	0.000		0.000
13	Cyclopentane	0.000	0.000		0.000
14	2,3-Dimethylbutane	0.000	0.000		0.000
15	2-Methylpentane	0.000	0.000		0.000
16	3-Methylpentane	0.000	0.000		0.000
17	n-Hexane	0.000	0.000		0.000
18	Methylcyclopentane	0.000	0.000		0.000
19	Benzene	0.000	0.000		0.000
20	Cyclohexane	0.000	0.000		0.000
21	2-Methylhexane	0.000	0.000		0.000
22	3-Methylhexane	0.000	0.000		0.000
23	2,2,4-Trimethylpentane	0.000	0.000		0.000
24	n-Heptane	0.000	0.000		0.000
25	Methylcyclohexane	0.000	0.000		0.000
26	Toluene	0.000	0.000		0.000
27	n-Octane	0.000	0.000		0.000
28	Ethylbenzene	0.000	0.000		0.000
29	m-Xylene	0.000	0.000		0.000
30	p-Xylene	0.000	0.000		0.000
31	o-Xylene	0.000	0.000		0.000
32	n-Nonane	0.000	0.000		0.000
33	n-Decane	0.000	0.000		0.000
34	Undecane	0.000	0.000		0.000
35	Dodecane	0.000	0.000		0.000
36	Tridecane	0.000	0.000		0.000
37	Tetradecane	0.000	0.000		0.000
38	Pentadecane	0.000	0.000		0.000
39	Hexadecane	0.000	0.000		0.000
40	Heptadecane	0.000	0.000		0.000
41	Octadecane	0.000	0.000		0.000
42	Nonadecane	0.000	0.000		0.000
43	Eicosane	0.000	0.000		0.000
44	Heneicosane	0.000	0.000		0.000
45	Docosane	0.000	0.000		0.000
46	Tricosane	0.000	0.000		0.000
47	Tetracosane	0.000	0.000		0.000
48	Pentacosane	0.000	0.000		0.000
49	Hexacosane	0.000	0.000		0.000
50	Heptacosane	0.000	0.000		0.000
51	Octacosane	0.000	0.000		0.000
52	Nonacosane	0.000	0.000		0.000
53	C30	0.000	0.000		0.000
54	Water	0.000	0.000		0.000
55	C10+	0.000	0.000		0.000

Stream Properties			
	Flash Gas	W/B Losses	
MW	23.636	29.322	
Heating Value [BTU/scf]	978.644	693.946	
Specific Gravity	0.816	1.012	
VOC Concentration [wt%]	100.000	100.000	
Temperature [°F]	135.341	54.483	
Gas Volumetric Flow [scf/hr]	32.503	6.409	

Inlet Stream Data	
Component	Tank Inlet [Mol%]
Hydrogen Sulfide	0.000
Nitrogen	0.001
Carbon Dioxide	0.002
Methane	0.011
Ethane	0.004
Propane	0.001
i-Butane	0.000
n-Butane	0.000
2,2-Dimethylpropane	0.000
i-Pentane	0.000
n-Pentane	0.000
2,2-Dimethylbutane	0.000
Cyclopentane	0.000
2,3-Dimethylbutane	0.000
2-Methylpentane	0.000
3-Methylpentane	0.000
n-Hexane	0.000
Methylcyclopentane	0.000
Benzene	0.000
Cyclohexane	0.000
2-Methylhexane	0.000
3-Methylhexane	0.000
2,2,4-Trimethylpentane	0.000
n-Heptane	0.000
Methylcyclohexane	0.000
Toluene	0.000
n-Octane	0.000
Ethylbenzene	0.000
m-Xylene	0.000
p-Xylene	0.000
o-Xylene	0.000
n-Nonane	0.000
n-Decane	0.000
Undecane	0.000
Dodecane	0.000
Tridecane	0.000
Tetradecane	0.000
Pentadecane	0.000
Hexadecane	0.000
Heptadecane	0.000
Octadecane	0.000
Nonadecane	0.000
Eicosane	0.000
Heneicosane	0.000
Docosane	0.000
Tricosane	0.000
Tetracosane	0.000
Pentacosane	0.000
Hexacosane	0.000
Heptacosane	0.000
Octacosane	0.000
Nonacosane	0.000
C30	0.000
Water	99.979
C10+	0.000



Residual Liquid Data	
Flow (bbl/d)	488.231
TPV [psia]	12.559

Project Information							
File Name	DEET						
Company	Devon Energy						
City, State	{"Williston, ND", "Williston, ND", "Williston, ND"}						
Equation Of State	{"Peng-Robinson", "Peng-Robinson", "Peng-Robinson"}						
Description	DEETMax Emissions Report						
Stream Selection							
Item		Inlet Gas	Inlet Gas	Inlet Oil	Inlet Oil		
Name of Process Stream		Gas	Gas	Oil	Oil		
Emission Composition							
No.	Component	Inlet Gas [Mol%]	Inlet Gas [Mass%]	Inlet Oil [Mol%]	Inlet Oil [Mass%]		
1	Hydrogen Sulfide	0.000	0.000	0.000	0.000		
2	Nitrogen	5.481	6.027	0.000	0.000		
3	Carbon Dioxide	0.698	1.206	0.000	0.000		
4	Methane	57.542	36.235	0.010	0.001		
5	Ethane	19.651	23.194	0.266	0.054		
6	Propane	10.279	17.792	1.521	0.455		
7	i-Butane	1.138	2.596	0.626	0.247		
8	n-Butane	3.487	7.955	3.492	1.379		
9	2,2-Dimethylpropane	0.000	0.000	0.006	0.003		
10	i-Pentane	0.633	1.793	1.930	0.946		
11	n-Pentane	0.914	2.588	3.999	1.959		
12	2,2-Dimethylbutane	0.000	0.000	0.030	0.018		
13	Cyclopentane	0.000	0.000	0.000	0.000		
14	2,3-Dimethylbutane	0.000	0.000	0.327	0.191		
15	2-Methylpentane	0.000	0.000	1.758	1.029		
16	3-Methylpentane	0.000	0.000	1.132	0.662		
17	n-Hexane	0.153	0.518	5.168	3.025		
18	Methylcyclopentane	0.000	0.000	1.748	0.999		
19	Benzene	0.000	0.000	0.465	0.247		
20	Cyclohexane	0.000	0.000	1.032	0.590		
21	2-Methylhexane	0.000	0.000	0.916	0.623		
22	3-Methylhexane	0.000	0.000	1.315	0.895		
23	2,2,4-Trimethylpentane	0.000	0.000	0.000	0.000		
24	n-Heptane	0.020	0.079	3.914	2.663		
25	Methylcyclohexane	0.000	0.000	2.408	1.606		
26	Toluene	0.000	0.000	0.783	0.490		
27	n-Octane	0.003	0.013	11.716	9.090		
28	Ethylbenzene	0.000	0.000	0.337	0.243		
29	m-Xylene	0.000	0.000	0.725	0.523		
30	p-Xylene	0.000	0.000	0.242	0.175		
31	o-Xylene	0.000	0.000	0.487	0.351		
32	n-Nonane	0.001	0.005	8.446	7.357		
33	n-Decane	0.000	0.000	7.858	7.593		
34	Undecane	0.000	0.000	4.643	4.929		
35	Dodecane	0.000	0.000	1.477	1.708		
36	Tridecane	0.000	0.000	0.476	0.595		
37	Tetradecane	0.000	0.000	8.149	10.979		
38	Pentadecane	0.000	0.000	0.000	0.000		
39	Hexadecane	0.000	0.000	0.000	0.000		
40	Heptadecane	0.000	0.000	0.000	0.000		
41	Octadecane	0.000	0.000	0.000	0.000		
42	Nonadecane	0.000	0.000	0.000	0.000		
43	Eicosane	0.000	0.000	0.000	0.000		
44	Heneicosane	0.000	0.000	0.000	0.000		
45	Docosane	0.000	0.000	0.000	0.000		
46	Tricosane	0.000	0.000	0.000	0.000		
47	Tetracosane	0.000	0.000	0.000	0.000		
48	Pentacosane	0.000	0.000	0.000	0.000		
49	Hexacosane	0.000	0.000	0.000	0.000		
50	Heptacosane	0.000	0.000	0.000	0.000		
51	Octacosane	0.000	0.000	0.000	0.000		
52	Noracosane	0.000	0.000	0.000	0.000		
53	C30	0.000	0.000	0.000	0.000		
54	Water	0.000	0.000	0.000	0.000		
55	C10+	0.000	0.000	22.601	38.375		

Stream Selection										
Item		Pilot Gas	Slop Tank	1st Stage Gas	2nd Stage Gas	Heater Treater Gas	Gunbarrel Gas	ULPS Gas	Oil Tanks	Water Tanks
Name of Process Stream		1st Stage Gas	See Slop Tank Report	1st Stage Gas	2nd Stage Gas	HT Gas	5	ULPS Gas	See Oil Tank Report	See Water Tank Report
Emission Summary										
Item		Pilot Gas	Slop Tank	1st Stage Gas	2nd Stage Gas	Heater Treater Gas	Gunbarrel Gas	ULPS Gas	Oil Tanks	Water Tanks
		[%]		[%]	[%]	[%]	[%]	[%]	[%]	[%]
Control Efficiency		98		98	98	98	98	98	98	98
Percent to Flare		100.00		25	0	0	0	0	100	100
Emission Summary										
Item		Pilot Gas	Slop Tank	1st Stage Gas	2nd Stage Gas	Heater Treater Gas	Gunbarrel Gas	ULPS Gas	Oil Tanks	Water Tanks
		[ton/yr]		[ton/yr]	[ton/yr]	[ton/yr]	[ton/yr]	[ton/yr]	[ton/yr]	[ton/yr]
VOCs [C3+]		0.259		45.205				0.000	0.412	0.042
Benzene		0.000		0.087	0.000	0.000	0.000	0.000	0.001	0.002
H2S		0.000		0.000	0.000	0.000	0.000	0.000	0.000	0.000
Emission Composition										
No.	Component	Pilot Gas [Mol%]	Slop Tank [Mol%]	1st Stage Gas [Mol%]	2nd Stage Gas [Mol%]	Heater Treater [Mol%]	Gunbarrel Gas [Mol%]	ULPS [Mol%]	Oil Tanks [Mol %]	Water Tanks [Mol %]
1	Hydrogen Sulfide	0.000	See Slop Tank Report	0.000	--	--	--	0.000	See Oil Tank Report	See Water Tank Report
2	Nitrogen	5.467		5.467	--	--	--	0.604		
3	Carbon Dioxide	0.684		0.684	--	--	--	0.421		
4	Methane	57.098		57.098	--	--	--	17.651		
5	Ethane	19.019		19.019	--	--	--	23.171		
6	Propane	9.527		9.527	--	--	--	25.695		
7	i-Butane	1.017		1.017	--	--	--	3.983		
8	n-Butane	3.115		3.115	--	--	--	13.712		
9	2,2-Dimethylpropane	0.001		0.001	--	--	--	0.003		
10	i-Pentane	0.569		0.569	--	--	--	2.974		
11	n-Pentane	0.852		0.852	--	--	--	4.585		
12	2,2-Dimethylbutane	0.002		0.002	--	--	--	0.012		
13	Cyclopentane	0.000		0.000	--	--	--	0.000		
14	2,3-Dimethylbutane	0.020		0.020	--	--	--	0.111		
15	2-Methylpentane	0.102		0.102	--	--	--	0.575		
16	3-Methylpentane	0.062		0.062	--	--	--	0.349		
17	n-Hexane	0.301		0.301	--	--	--	1.686		
18	Methylcyclopentane	0.084		0.084	--	--	--	0.479		
19	Benzene	0.021		0.021	--	--	--	0.121		
20	Cyclohexane	0.043		0.043	--	--	--	0.247		
21	2-Methylhexane	0.028		0.028	--	--	--	0.155		
22	3-Methylhexane	0.038		0.038	--	--	--	0.209		
23	2,2,4-Trimethylpentane	0.000		0.000	--	--	--	0.000		
24	n-Heptane	0.098		0.098	--	--	--	0.528		
25	Methylcyclohexane	0.059		0.059	--	--	--	0.324		
26	Toluene	0.016		0.016	--	--	--	0.089		
27	n-Octane	0.121		0.121	--	--	--	0.613		
28	Ethylbenzene	0.003		0.003	--	--	--	0.015		
29	m-Xylene	0.006		0.006	--	--	--	0.030		
30	p-Xylene	0.002		0.002	--	--	--	0.010		
31	o-Xylene	0.004		0.004	--	--	--	0.018		
32	n-Nonane	0.036		0.036	--	--	--	0.169		
33	n-Decane	0.014		0.014	--	--	--	0.059		
34	Undecane	0.003		0.003	--	--	--	0.013		
35	Dodecane	0.000		0.000	--	--	--	0.002		
36	Tridecane	0.000		0.000	--	--	--	0.000		
37	Tetradecane	0.000		0.000	--	--	--	0.001		
38	Pentadecane	0.000		0.000	--	--	--	0.000		
39	Hexadecane	0.000		0.000	--	--	--	0.000		
40	Heptadecane	0.000		0.000	--	--	--	0.000		
41	Octadecane	0.000		0.000	--	--	--	0.000		
42	Nonadecane	0.000		0.000	--	--	--	0.000		
43	Eicosane	0.000		0.000	--	--	--	0.000		
44	Henicosane	0.000		0.000	--	--	--	0.000		
45	Docosane	0.000		0.000	--	--	--	0.000		
46	Tricosane	0.000		0.000	--	--	--	0.000		
47	Tetracosane	0.000		0.000	--	--	--	0.000		
48	Pentacosane	0.000		0.000	--	--	--	0.000		
49	Hexacosane	0.000		0.000	--	--	--	0.000		
50	Heptacosane	0.000		0.000	--	--	--	0.000		
51	Octacosane	0.000		0.000	--	--	--	0.000		
52	Nonacosane	0.000		0.000	--	--	--	0.000		
53	C30	0.000		0.000	--	--	--	0.000		
54	Water	1.590		1.590	--	--	--	1.387		
55	C10+	0.000		0.000	--	--	--	0.000		

Stream Compositional Data											
No.	Component	Pilot Gas [ton/yr]	Slop Tank [ton/yr]	1st Stage Gas [ton/yr]	2nd Stage Gas [ton/yr]	Heater Treater [ton/yr]	Gunbarrel Gas [ton/yr]	ULPS [ton/yr]	Oil Tanks [ton/yr]	Water Tanks [ton/yr]	Total [ton/yr]
1	Hydrogen Sulfide	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
2	Nitrogen	0.05		8.02	0.00	0.00	0.00	0.00	0.00	0.01	8.073
3	Carbon Dioxide	0.01		1.58	0.00	0.00	0.00	0.00	0.00	0.03	1.620
4	Methane	0.27		47.97	0.00	0.00	0.00	0.00	0.04	0.06	48.350
5	Ethane	0.17		29.95	0.00	0.00	0.00	0.00	0.14	0.05	30.307
6	Propane	0.13		22.00	0.00	0.00	0.00	0.00	0.18	0.02	22.327
7	i-Butane	0.02		3.09	0.00	0.00	0.00	0.00	0.03	0.00	3.145
8	n-Butane	0.05		9.48	0.00	0.00	0.00	0.00	0.10	0.01	9.645
9	2,2-Dimethylpropane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.003
10	i-Pentane	0.01		2.15	0.00	0.00	0.00	0.00	0.02	0.00	2.186
11	n-Pentane	0.02		3.22	0.00	0.00	0.00	0.00	0.03	0.00	3.271
12	2,2-Dimethylbutane	0.00		0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.010
13	Cyclopentane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
14	2,3-Dimethylbutane	0.00		0.09	0.00	0.00	0.00	0.00	0.00	0.00	0.090
15	2-Methylpentane	0.00		0.46	0.00	0.00	0.00	0.00	0.00	0.00	0.467
16	3-Methylpentane	0.00		0.28	0.00	0.00	0.00	0.00	0.00	0.00	0.283
17	n-Hexane	0.01		1.36	0.00	0.00	0.00	0.00	0.01	0.00	1.378
18	Methylcyclopentane	0.00		0.37	0.00	0.00	0.00	0.00	0.00	0.00	0.374
19	Benzene	0.00		0.09	0.00	0.00	0.00	0.00	0.00	0.00	0.090
20	Cyclohexane	0.00		0.19	0.00	0.00	0.00	0.00	0.00	0.00	0.194
21	2-Methylhexane	0.00		0.15	0.00	0.00	0.00	0.00	0.00	0.00	0.150
22	3-Methylhexane	0.00		0.20	0.00	0.00	0.00	0.00	0.00	0.00	0.202
23	2,2,4-Trimethylpentane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
24	n-Heptane	0.00		0.51	0.00	0.00	0.00	0.00	0.00	0.00	0.520
25	Methylcyclohexane	0.00		0.30	0.00	0.00	0.00	0.00	0.00	0.00	0.306
26	Toluene	0.00		0.08	0.00	0.00	0.00	0.00	0.00	0.00	0.080
27	n-Octane	0.00		0.73	0.00	0.00	0.00	0.00	0.00	0.00	0.734
28	Ethylbenzene	0.00		0.02	0.00	0.00	0.00	0.00	0.00	0.00	0.017
29	m-Xylene	0.00		0.03	0.00	0.00	0.00	0.00	0.00	0.00	0.034
30	p-Xylene	0.00		0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.012
31	o-Xylene	0.00		0.02	0.00	0.00	0.00	0.00	0.00	0.00	0.020
32	n-Nonane	0.00		0.24	0.00	0.00	0.00	0.00	0.00	0.00	0.242
33	n-Decane	0.00		0.10	0.00	0.00	0.00	0.00	0.00	0.00	0.102
34	Undecane	0.00		0.03	0.00	0.00	0.00	0.00	0.00	0.00	0.026
35	Dodecane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.004
36	Tridecane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.001
37	Tetradecane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.004
38	Pentadecane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
39	Hexadecane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
40	Heptadecane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
41	Octadecane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
42	Nonadecane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
43	Eicosane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
44	Heneicosane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
45	Docosane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
46	Tricosane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
47	Tetracosane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
48	Pentacosane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
49	Hexacosane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
50	Heptacosane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
51	Octacosane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
52	Nonacosane	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
53	C30	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
54	Water	0.01		1.50	0.00	0.00	0.00	0.00	0.01	0.03	1.544
55	C10+	0.00		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.001

Stream Properties										
	Pilot Gas	Slop Tank	1st Stage Gas	2nd Stage Gas	Heater Treater	Gunbarrel	ULPS	Oil Tanks	Water Tanks	
Heating Value [BTU/scf]	1275.363	See Slop Tank Report	1275.363	--	--	--	2218.465	See Oil Tank Report	See Oil Tank Report	
Molecular Weight [lb/lbmol]	25.630		25.630	--	--	--	42.932			
Gas Volumetric Flow [mscf/day]	3.120		543.748	0.000	0.000	0.000	0.000	1.604	0.019	

Process Train 2

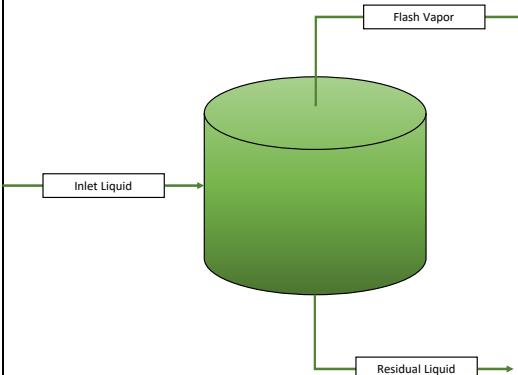
Project Information						
File Name	DEET					
Company	Devon Energy					
City, State	"Williston, ND", "Williston, ND", "Williston, ND"					
Equation of State	{"Peng-Robinson", "Peng-Robinson", "Peng-Robinson"}					
Description	DEET Emissions Report					
Stream Selection for Tank Losses Stencil						
Name of Property Stencil	Oil Tank Losses					
Name of Process Stream	Tank Inlet[Oil Tanks]					
Loading Information						
Mode of Operation	Submerged Loading of a Clean Cargo Tank					
Cargo Carrier	Tank Truck or Rail Tank Car					
Saturation Factor	1.0					
VOCs [C3+]	63					
Tank Information						
Shell Height [ft]	20					
Diameter [ft]	12					
Maximum Fill Percent [%]	90					
Number of Tanks	2					
Average Fill Percent [%]	50					
Total Tank Volume [bbl]	805.7					
Net Throughput [bbl/yr]	49640.0					
Max Liquid Surface Temperature [°F]	54.4832					
Average Liquid Surface Temperature [°F]	46.2492					
MW	35.7314					
Turnovers (per year)	76.6888					
Paint Characteristics						
Shell Color	Medium Grey					
Shell Paint Condition	Average					
Roof Color	Medium Grey					
Roof Condition	Average					
Roof Characteristics						
Type	Dome					
Dome Radius [ft]						
Slope [ft/ft]	--					
Breather Vent Settings						
Vacuum Settings [psig]	-0.0300000					
Pressure Settings [psig]	0.0300000					
Meteorological Data						
Location	Williston, ND					
Ambient Pressure [psia]	13.72					
Min Ambient Temperature [°F]	29.9					
Max Ambient Temperature [°F]	53.2					
Solar Insolation [BTU/ft²*day]	1193					
Wind Speed [mph]	8.9					
Emission Summary						
Item		Flash Gas %	W/B Losses %	Loading Losses %	Heater Treater Gas %	ULPS Gas %
Capture Efficiency		100	100	70	0	0
		100	100	--	0	0
Emission Summary						
Item		Flash Gas [ton/yr]	W/B Losses [ton/yr]	Loading Losses [ton/yr]	Heater Treater Gas [ton/yr]	ULPS Gas [ton/yr]
VOCs [C3+]		0.000	0.000	0.000	0.000	0.000
	Benzene	0.000	0.000	0.000	0.000	0.000
	H2S	0.000	0.000	0.000	0.000	0.000
Total Losses						

Emission Composition						
No.	Component	Flash Gas [MoL%]	W/B Losses [MoL%]	Loading Losses [MoL%]	Heater Treater [MoL%]	ULPS [MoL%]
1	Hydrogen Sulfide	0.000	0.000	0.000	--	--
2	Nitrogen	0.093	0.041	0.041	--	--
3	Carbon Dioxide	0.366	0.866	0.866	--	--
4	Methane	7.365	9.583	9.583	--	--
5	Ethane	25.671	40.829	40.829	--	--
6	Propane	32.939	29.737	29.737	--	--
7	i-Butane	4.601	3.139	3.139	--	--
8	n-Butane	14.928	9.318	9.318	--	--
9	2,2-Dimethylpropane	0.004	0.002	0.002	--	--
10	i-Pentane	2.794	1.429	1.429	--	--
11	n-Pentane	4.140	1.987	1.987	--	--
12	2,2-Dimethylbutane	0.011	0.005	0.005	--	--
13	Cyclopentane	0.000	0.000	0.000	--	--
14	2,3-Dimethylbutane	0.096	0.041	0.041	--	--
15	2-Methylpentane	0.493	0.206	0.206	--	--
16	3-Methylpentane	0.295	0.121	0.121	--	--
17	n-Hexane	1.344	0.514	0.514	--	--
18	Methylcyclopentane	0.397	0.162	0.162	--	--
19	Benzene	0.100	0.040	0.040	--	--
20	Cyclohexane	0.200	0.078	0.078	--	--
21	2-Methylhexane	0.117	0.040	0.040	--	--
22	3-Methylhexane	0.155	0.052	0.052	--	--
23	2,2,4-Trimethylpentane	0.000	0.000	0.000	--	--
24	n-Heptane	0.379	0.122	0.122	--	--
25	Methylcyclohexane	0.238	0.079	0.079	--	--
26	Toluene	0.064	0.021	0.021	--	--
27	n-Octane	0.399	0.106	0.106	--	--
28	Ethylbenzene	0.010	0.003	0.003	--	--
29	m-Xylene	0.020	0.005	0.005	--	--
30	p-Xylene	0.007	0.002	0.002	--	--
31	o-Xylene	0.012	0.003	0.003	--	--
32	n-Nonane	0.100	0.022	0.022	--	--
33	n-Decane	0.032	0.006	0.006	--	--
34	Undecane	0.006	0.001	0.001	--	--
35	Dodecane	0.001	0.000	0.000	--	--
36	Tridecane	0.000	0.000	0.000	--	--
37	Tetradecane	0.001	0.000	0.000	--	--
38	Pentadecane	0.000	0.000	0.000	--	--
39	Hexadecane	0.000	0.000	0.000	--	--
40	Heptadecane	0.000	0.000	0.000	--	--
41	Octadecane	0.000	0.000	0.000	--	--
42	Nonadecane	0.000	0.000	0.000	--	--
43	Eicosane	0.000	0.000	0.000	--	--
44	Heneicosane	0.000	0.000	0.000	--	--
45	Docosane	0.000	0.000	0.000	--	--
46	Tricosane	0.000	0.000	0.000	--	--
47	Tetracosane	0.000	0.000	0.000	--	--
48	Pentacosane	0.000	0.000	0.000	--	--
49	Hexacosane	0.000	0.000	0.000	--	--
50	Heptacosane	0.000	0.000	0.000	--	--
51	Octacosane	0.000	0.000	0.000	--	--
52	Nonacosane	0.000	0.000	0.000	--	--
53	C30	0.000	0.000	0.000	--	--
54	Water	2.626	1.443	1.443	--	--
55	C10+	0.000	0.000	0.000	--	--

Stream Compositional Data							
No.	Component	Flash Gas [ton/yr]	W/B Losses [ton/yr]	Loading Losses [ton/yr]	Heater Treater [ton/yr]	ULPS [ton/yr]	Total Losses [ton/yr]
1	Hydrogen Sulfide	0.000	0.000	0.000			0
2	Nitrogen	0.000	0.000	0.000			0
3	Carbon Dioxide	0.000	0.000	0.000			0
4	Methane	0.000	0.000	0.000			0
5	Ethane	0.000	0.000	0.000			0
6	Propane	0.000	0.000	0.000			0
7	i-Butane	0.000	0.000	0.000			0
8	n-Butane	0.000	0.000	0.000			0
9	2,2-Dimethylpropane	0.000	0.000	0.000			0
10	i-Pentane	0.000	0.000	0.000			0
11	n-Pentane	0.000	0.000	0.000			0
12	2,2-Dimethylbutane	0.000	0.000	0.000			0
13	Cyclopentane	0.000	0.000	0.000			0
14	2,3-Dimethylbutane	0.000	0.000	0.000			0
15	2-Methylpentane	0.000	0.000	0.000			0
16	3-Methylpentane	0.000	0.000	0.000			0
17	n-Hexane	0.000	0.000	0.000			0
18	Methylcyclopentane	0.000	0.000	0.000			0
19	Benzene	0.000	0.000	0.000			0
20	Cyclohexane	0.000	0.000	0.000			0
21	2-Methylhexane	0.000	0.000	0.000			0
22	3-Methylhexane	0.000	0.000	0.000			0
23	2,2,4-Trimethylpentane	0.000	0.000	0.000			0
24	n-Heptane	0.000	0.000	0.000			0
25	Methylcyclohexane	0.000	0.000	0.000			0
26	Toluene	0.000	0.000	0.000			0
27	n-Octane	0.000	0.000	0.000			0
28	Ethylbenzene	0.000	0.000	0.000			0
29	m-Xylene	0.000	0.000	0.000			0
30	p-Xylene	0.000	0.000	0.000			0
31	o-Xylene	0.000	0.000	0.000			0
32	n-Nonane	0.000	0.000	0.000			0
33	n-Decane	0.000	0.000	0.000			0
34	Undecane	0.000	0.000	0.000			0
35	Dodecane	0.000	0.000	0.000			0
36	Tridecane	0.000	0.000	0.000			0
37	Tetradecane	0.000	0.000	0.000			0
38	Pentadecane	0.000	0.000	0.000			0
39	Hexadecane	0.000	0.000	0.000			0
40	Heptadecane	0.000	0.000	0.000			0
41	Octadecane	0.000	0.000	0.000			0
42	Nonadecane	0.000	0.000	0.000			0
43	Eicosane	0.000	0.000	0.000			0
44	Heneicosane	0.000	0.000	0.000			0
45	Docosane	0.000	0.000	0.000			0
46	Tricosane	0.000	0.000	0.000			0
47	Tetracosane	0.000	0.000	0.000			0
48	Pentacosane	0.000	0.000	0.000			0
49	Hexacosane	0.000	0.000	0.000			0
50	Heptacosane	0.000	0.000	0.000			0
51	Octacosane	0.000	0.000	0.000			0
52	Nonacosane	0.000	0.000	0.000			0
53	C30	0.000	0.000	0.000			0
54	Water	0.000	0.000	0.000			0
55	C10+	0.000	0.000	0.000			0

Stream Properties					
	Flash Gas	W/B Losses	Loading Losses	Heater Treater	ULPS
MW	44.588	38.766	38.766	35.475	--
Heating Value [BTU/scf]	2298.957	2012.689	2012.689	1813.515	--
Specific Gravity	1.540	1.338	1.338	1.225	--
VOC Concentration [wt%]	100.000	100.000	100.000	100.000	--
Temperature [°F]	96.608	54.483	54.483	110.000	--
Gas Volumetric Flow [scf/hr]	143.635	33.343	11.899	0.000	0.000

Inlet Stream Data	
Component	Tank Inlet [Mol%]
Hydrogen Sulfide	0.000
Nitrogen	0.003
Carbon Dioxide	0.017
Methane	0.296
Ethane	1.577
Propane	4.135
i-Butane	1.127
n-Butane	4.979
2,2-Dimethylpropane	0.002
i-Pentane	2.156
n-Pentane	4.114
2,2-Dimethylbutane	0.016
Cyclopentane	0.000
2,3-Dimethylbutane	0.197
2-Methylpentane	1.087
3-Methylpentane	0.726
n-Hexane	4.136
Methylcyclopentane	1.199
Benzene	0.324
Cyclohexane	0.748
2-Methylhexane	0.730
3-Methylhexane	1.063
2,2,4-Trimethylpentane	0.000
n-Heptane	3.380
Methylcyclohexane	2.016
Toluene	0.673
n-Octane	10.847
Ethylbenzene	0.315
m-Xylene	0.680
p-Xylene	0.227
o-Xylene	0.459
n-Nonane	8.127
n-Decane	7.674
Undecane	4.563
Dodecane	1.455
Tridecane	0.469
Tetradecane	8.039
Pentadecane	0.000
Hexadecane	0.000
Heptadecane	0.000
Octadecane	0.000
Nonadecane	0.000
Eicosane	0.000
Heneicosane	0.000
Docosane	0.000
Tricosane	0.000
Tetracosane	0.000
Pentacosane	0.000
Hexacosane	0.000
Heptacosane	0.000
Octacosane	0.000
Nonacosane	0.000
C30	0.000
Water	0.137
C10+	22.305



Residual Liquid Data	
Flow (bbl/d)	136.000
TPV [psia]	12.421

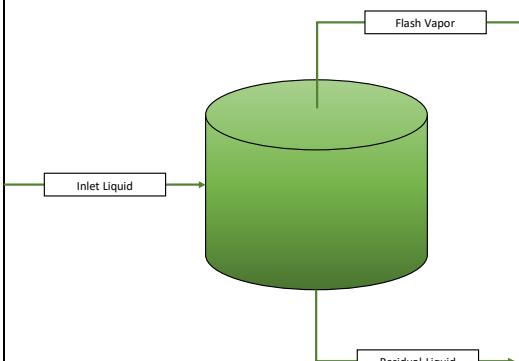
Project Information						
File Name	DEET					
Company	Devon Energy					
City, State	{"Williston, ND", "Williston, ND", "Williston, ND"}					
Equation of State	{"Peng-Robinson", "Peng-Robinson", "Peng-Robinson"}					
Description	DEET Emissions Report					
Stream Selection for Tank Losses Stencil						
Name of Property Stencil	Water Tank Losses					
Name of Process Stream	Inlet[Water Tanks]					
Loading Information						
Mode of Operation	Submerged Loading of a Clean Cargo Tank					
Cargo Carrier	Tank Truck or Rail Tank Car					
Saturation Factor	0.6					
VOCs [C3+]	36					
Tank Information						
Shell Height [ft]	20					
Diameter [ft]	12					
Maximum Fill Percent [%]	90					
Number of Tanks	1					
Average Fill Percent [%]	50					
Total Tank Volume [bbl]	402.9					
Net Throughput [bbl/yr]	44795.1					
Max Liquid Surface Temperature [°F]	54.4832					
Average Liquid Surface Temperature [°F]	46.2492					
MW	32.4730					
Turnovers (per year)	138.740					
Paint Characteristics						
Shell Color	Medium Grey					
Shell Paint Condition	Average					
Roof Color	Medium Grey					
Roof Condition	Average					
Roof Characteristics						
Type	Dome					
Dome Radius [ft]						
Slope [ft/ft]	--					
Breather Vent Settings						
Vacuum Settings [psig]	-0.030000					
Pressure Settings [psig]	0.030000					
Meteorological Data						
Location	Williston, ND					
Ambient Pressure [psia]	13.72					
Min Ambient Temperature [°F]	29.9					
Max Ambient Temperature [°F]	53.2					
Solar Insolation [BTU/ft ² *day]	1193					
Wind Speed [mph]	8.9					
Emission Summary						
Item	Flash Gas	W/B Losses				
	%	%				
Capture Efficiency	100	100				
Percent to Flare	100	100				
Emission Summary						
Item	Flash Gas	W/B Losses				Total Losses
	[ton/yr]	[ton/yr]				[ton/yr]
VOCs [C3+]	0.000	0.000				0.000
Benzene	0.000	0.000				0.000
H2S	0.000	0.000				0.000

Emission Composition					
No.	Component	Flash Gas [Mol%]	W/B Losses [Mol%]		
1	Hydrogen Sulfide	0.000	0.000		
2	Nitrogen	0.601	0.220		
3	Carbon Dioxide	1.497	10.490		
4	Methane	26.341	16.430		
5	Ethane	30.963	24.898		
6	Propane	19.882	12.525		
7	i-Butane	1.661	0.818		
8	n-Butane	7.198	4.281		
9	2,2-Dimethylpropane	0.001	0.000		
10	i-Pentane	0.938	0.442		
11	n-Pentane	0.841	0.198		
12	2,2-Dimethylbutane	0.002	0.000		
13	Cyclopentane	0.000	0.000		
14	2,3-Dimethylbutane	0.029	0.014		
15	2-Methylpentane	0.115	0.036		
16	3-Methylpentane	0.126	0.071		
17	n-Hexane	0.186	0.033		
18	Methylcyclopentane	0.230	0.182		
19	Benzene	0.127	0.853		
20	Cyclohexane	0.164	0.224		
21	2-Methylhexane	0.016	0.004		
22	3-Methylhexane	0.023	0.007		
23	2,2,4-Trimethylpentane	0.000	0.000		
24	n-Heptane	0.037	0.005		
25	Methylcyclohexane	0.136	0.105		
26	Toluene	0.084	0.589		
27	n-Octane	0.020	0.001		
28	Ethylbenzene	0.014	0.075		
29	m-Xylene	0.026	0.196		
30	p-Xylene	0.009	0.064		
31	o-Xylene	0.016	0.091		
32	n-Nonane	0.004	0.000		
33	n-Decane	0.000	0.000		
34	Undecane	0.000	0.000		
35	Dodecane	0.000	0.000		
36	Tridecane	0.000	0.000		
37	Tetradecane	0.000	0.000		
38	Pentadecane	0.000	0.000		
39	Hexadecane	0.000	0.000		
40	Heptadecane	0.000	0.000		
41	Octadecane	0.000	0.000		
42	Nonadecane	0.000	0.000		
43	Eicosane	0.000	0.000		
44	Heneicosane	0.000	0.000		
45	Docosane	0.000	0.000		
46	Tricosane	0.000	0.000		
47	Tetracosane	0.000	0.000		
48	Pentacosane	0.000	0.000		
49	Hexacosane	0.000	0.000		
50	Heptacosane	0.000	0.000		
51	Octacosane	0.000	0.000		
52	Nonacosane	0.000	0.000		
53	C30	0.000	0.000		
54	Water	8.713	27.147		
55	C10+	0.000	0.000		

Stream Compositional Data					
No.	Component	Flash Gas [ton/yr]	W/B Losses [ton/yr]		Total Losses [ton/yr]
1	Hydrogen Sulfide	0.000	0.000		0.000
2	Nitrogen	0.000	0.000		0.000
3	Carbon Dioxide	0.000	0.000		0.000
4	Methane	0.000	0.000		0.000
5	Ethane	0.000	0.000		0.000
6	Propane	0.000	0.000		0.000
7	i-Butane	0.000	0.000		0.000
8	n-Butane	0.000	0.000		0.000
9	2,2-Dimethylpropane	0.000	0.000		0.000
10	i-Pentane	0.000	0.000		0.000
11	n-Pentane	0.000	0.000		0.000
12	2,2-Dimethylbutane	0.000	0.000		0.000
13	Cyclopentane	0.000	0.000		0.000
14	2,3-Dimethylbutane	0.000	0.000		0.000
15	2-Methylpentane	0.000	0.000		0.000
16	3-Methylpentane	0.000	0.000		0.000
17	n-Hexane	0.000	0.000		0.000
18	Methylcyclopentane	0.000	0.000		0.000
19	Benzene	0.000	0.000		0.000
20	Cyclohexane	0.000	0.000		0.000
21	2-Methylhexane	0.000	0.000		0.000
22	3-Methylhexane	0.000	0.000		0.000
23	2,2,4-Trimethylpentane	0.000	0.000		0.000
24	n-Heptane	0.000	0.000		0.000
25	Methylcyclohexane	0.000	0.000		0.000
26	Toluene	0.000	0.000		0.000
27	n-Octane	0.000	0.000		0.000
28	Ethylbenzene	0.000	0.000		0.000
29	m-Xylene	0.000	0.000		0.000
30	p-Xylene	0.000	0.000		0.000
31	o-Xylene	0.000	0.000		0.000
32	n-Nonane	0.000	0.000		0.000
33	n-Decane	0.000	0.000		0.000
34	Undecane	0.000	0.000		0.000
35	Dodecane	0.000	0.000		0.000
36	Tridecane	0.000	0.000		0.000
37	Tetradecane	0.000	0.000		0.000
38	Pentadecane	0.000	0.000		0.000
39	Hexadecane	0.000	0.000		0.000
40	Heptadecane	0.000	0.000		0.000
41	Octadecane	0.000	0.000		0.000
42	Nonadecane	0.000	0.000		0.000
43	Eicosane	0.000	0.000		0.000
44	Heneicosane	0.000	0.000		0.000
45	Docosane	0.000	0.000		0.000
46	Tricosane	0.000	0.000		0.000
47	Tetracosane	0.000	0.000		0.000
48	Pentacosane	0.000	0.000		0.000
49	Hexacosane	0.000	0.000		0.000
50	Heptacosane	0.000	0.000		0.000
51	Octacosane	0.000	0.000		0.000
52	Nonacosane	0.000	0.000		0.000
53	C30	0.000	0.000		0.000
54	Water	0.000	0.000		0.000
55	C10+	0.000	0.000		0.000

Stream Properties			
	Flash Gas	W/B Losses	
MW	32.343	30.897	
Heating Value [BTU/scf]	1593.454	1126.192	
Specific Gravity	1.117	1.067	
VOC Concentration [wt%]	100.000	100.000	
Temperature [°F]	110.047	54.483	
Gas Volumetric Flow [scf/hr]	1.071	1.398	

Inlet Stream Data	
Component	Tank Inlet [Mol%]
Hydrogen Sulfide	0.000
Nitrogen	0.000
Carbon Dioxide	0.001
Methane	0.001
Ethane	0.002
Propane	0.001
i-Butane	0.000
n-Butane	0.000
2,2-Dimethylpropane	0.000
i-Pentane	0.000
n-Pentane	0.000
2,2-Dimethylbutane	0.000
Cyclopentane	0.000
2,3-Dimethylbutane	0.000
2-Methylpentane	0.000
3-Methylpentane	0.000
n-Hexane	0.000
Methylcyclopentane	0.000
Benzene	0.000
Cyclohexane	0.000
2-Methylhexane	0.000
3-Methylhexane	0.000
2,2,4-Trimethylpentane	0.000
n-Heptane	0.000
Methylcyclohexane	0.000
Toluene	0.000
n-Octane	0.000
Ethylbenzene	0.000
m-Xylene	0.000
p-Xylene	0.000
o-Xylene	0.000
n-Nonane	0.000
n-Decane	0.000
Undecane	0.000
Dodecane	0.000
Tridecane	0.000
Tetradecane	0.000
Pentadecane	0.000
Hexadecane	0.000
Heptadecane	0.000
Octadecane	0.000
Nonadecane	0.000
Eicosane	0.000
Heneicosane	0.000
Docosane	0.000
Tricosane	0.000
Tetracosane	0.000
Pentacosane	0.000
Hexacosane	0.000
Heptacosane	0.000
Octacosane	0.000
Nonacosane	0.000
C30	0.000
Water	99.995
C10+	0.000



Residual Liquid Data	
Flow (bbl/d)	122.726
TPV [psia]	12.334

Project Information							
File Name	DEET						
Company	Devon Energy						
City, State	{"Williston, ND", "Williston, ND", "Williston, ND"}						
Equation Of State	{"Peng-Robinson", "Peng-Robinson", "Peng-Robinson"}						
Description	DEETMax Emissions Report						
Stream Selection							
Item		Inlet Gas	Inlet Gas	Inlet Oil	Inlet Oil		
Name of Process Stream		Gas	Gas	Oil	Oil		
Emission Composition							
No.	Component	Inlet Gas [Mol%]	Inlet Gas [Mass%]	Inlet Oil [Mol%]	Inlet Oil [Mass%]		
1	Hydrogen Sulfide	0.000	0.000	0.000	0.000		
2	Nitrogen	5.481	6.027	0.000	0.000		
3	Carbon Dioxide	0.698	1.206	0.000	0.000		
4	Methane	57.542	36.235	0.010	0.001		
5	Ethane	19.651	23.194	0.266	0.054		
6	Propane	10.279	17.792	1.521	0.455		
7	i-Butane	1.138	2.596	0.626	0.247		
8	n-Butane	3.487	7.955	3.492	1.379		
9	2,2-Dimethylpropane	0.000	0.000	0.006	0.003		
10	i-Pentane	0.633	1.793	1.930	0.946		
11	n-Pentane	0.914	2.588	3.999	1.959		
12	2,2-Dimethylbutane	0.000	0.000	0.030	0.018		
13	Cyclopentane	0.000	0.000	0.000	0.000		
14	2,3-Dimethylbutane	0.000	0.000	0.327	0.191		
15	2-Methylpentane	0.000	0.000	1.758	1.029		
16	3-Methylpentane	0.000	0.000	1.132	0.662		
17	n-Hexane	0.153	0.518	5.168	3.025		
18	Methylcyclopentane	0.000	0.000	1.748	0.999		
19	Benzene	0.000	0.000	0.465	0.247		
20	Cyclohexane	0.000	0.000	1.032	0.590		
21	2-Methylhexane	0.000	0.000	0.916	0.623		
22	3-Methylhexane	0.000	0.000	1.315	0.895		
23	2,2,4-Trimethylpentane	0.000	0.000	0.000	0.000		
24	n-Heptane	0.020	0.079	3.914	2.663		
25	Methylcyclohexane	0.000	0.000	2.408	1.606		
26	Toluene	0.000	0.000	0.783	0.490		
27	n-Octane	0.003	0.013	11.716	9.090		
28	Ethylbenzene	0.000	0.000	0.337	0.243		
29	m-Xylene	0.000	0.000	0.725	0.523		
30	p-Xylene	0.000	0.000	0.242	0.175		
31	o-Xylene	0.000	0.000	0.487	0.351		
32	n-Nonane	0.001	0.005	8.446	7.357		
33	n-Decane	0.000	0.000	7.858	7.593		
34	Undecane	0.000	0.000	4.643	4.929		
35	Dodecane	0.000	0.000	1.477	1.708		
36	Tridecane	0.000	0.000	0.476	0.595		
37	Tetradecane	0.000	0.000	8.149	10.979		
38	Pentadecane	0.000	0.000	0.000	0.000		
39	Hexadecane	0.000	0.000	0.000	0.000		
40	Heptadecane	0.000	0.000	0.000	0.000		
41	Octadecane	0.000	0.000	0.000	0.000		
42	Nonadecane	0.000	0.000	0.000	0.000		
43	Eicosane	0.000	0.000	0.000	0.000		
44	Heneicosane	0.000	0.000	0.000	0.000		
45	Docosane	0.000	0.000	0.000	0.000		
46	Tricosane	0.000	0.000	0.000	0.000		
47	Tetracosane	0.000	0.000	0.000	0.000		
48	Pentacosane	0.000	0.000	0.000	0.000		
49	Hexacosane	0.000	0.000	0.000	0.000		
50	Heptacosane	0.000	0.000	0.000	0.000		
51	Octacosane	0.000	0.000	0.000	0.000		
52	Noracosane	0.000	0.000	0.000	0.000		
53	C30	0.000	0.000	0.000	0.000		
54	Water	0.000	0.000	0.000	0.000		
55	C10+	0.000	0.000	22.601	38.375		

Stream Selection											
Item				1st Stage Gas	2nd Stage Gas	Heater Treater Gas	Gunbarrel Gas	ULPS Gas	Oil Tanks	Water Tanks	
Name of Process Stream				1st Stage Gas	2nd Stage Gas	HT Gas	5	ULPS Gas	See Oil Tank Report	See Water Tank Report	
Emission Summary											
Item				1st Stage Gas	2nd Stage Gas	Heater Treater Gas	Gunbarrel Gas	ULPS Gas	Oil Tanks	Water Tanks	
Control Efficiency				[%]	[%]	[%]	[%]	[%]	[%]	[%]	
Percent to Flare				98	98	98	98	98	98	98	
30				0	100	0	0	0	100	100	
Emission Summary											
Item				1st Stage Gas [ton/yr]	2nd Stage Gas [ton/yr]	Heater Treater Gas [ton/yr]	Gunbarrel Gas [ton/yr]	ULPS Gas [ton/yr]	Oil Tanks [ton/yr]	Water Tanks [ton/yr]	Total [ton/yr]
VOCs [C3+]				14.035		2.094			1.348	0.008	17.485
Benzene				0.028	0.000	0.004	0.000	0.000	0.003	0.000	0.035
H2S				0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
Emission Composition											
No.	Component			1st Stage Gas [Mol%]	2nd Stage Gas [Mol%]	Heater Treater [Mol%]	Gunbarrel Gas [Mol%]	ULPS [Mol%]	Oil Tanks [Mol %]	Water Tanks [Mol %]	
1	Hydrogen Sulfide			0.000	--	0.000	--	--			
2	Nitrogen			5.481	--	0.981	--	--			
3	Carbon Dioxide			0.684	--	0.688	--	--			
4	Methane			57.206	--	26.924	--	--			
5	Ethane			18.993	--	27.776	--	--			
6	Propane			9.463	--	22.218	--	--			
7	i-Butane			1.006	--	2.705	--	--			
8	n-Butane			3.083	--	8.526	--	--			
9	2,2-Dimethylpropane			0.001	--	0.002	--	--			
10	i-Pentane			0.564	--	1.557	--	--			
11	n-Pentane			0.847	--	2.315	--	--			
12	2,2-Dimethylbutane			0.002	--	0.006	--	--			
13	Cyclopentane			0.000	--	0.000	--	--			
14	2,3-Dimethylbutane			0.021	--	0.054	--	--			
15	2-Methylpentane			0.106	--	0.279	--	--			
16	3-Methylpentane			0.064	--	0.168	--	--			
17	n-Hexane			0.306	--	0.773	--	--			
18	Methylcyclopentane			0.086	--	0.226	--	--			
19	Benzene			0.022	--	0.057	--	--			
20	Cyclohexane			0.045	--	0.114	--	--			
21	2-Methylhexane			0.029	--	0.069	--	--			
22	3-Methylhexane			0.039	--	0.092	--	--			
23	2,2,4-Trimethylpentane			0.000	--	0.000	--	--			
24	n-Heptane			0.099	--	0.228	--	--			
25	Methylcyclohexane			0.059	--	0.141	--	--			
26	Toluene			0.016	--	0.038	--	--			
27	n-Octane			0.122	--	0.251	--	--			
28	Ethylbenzene			0.003	--	0.006	--	--			
29	m-Xylene			0.006	--	0.012	--	--			
30	p-Xylene			0.002	--	0.004	--	--			
31	o-Xylene			0.004	--	0.007	--	--			
32	n-Nonane			0.036	--	0.066	--	--			
33	n-Decane			0.014	--	0.022	--	--			
34	Undecane			0.003	--	0.005	--	--			
35	Dodecane			0.000	--	0.001	--	--			
36	Tridecane			0.000	--	0.000	--	--			
37	Tetradecane			0.000	--	0.000	--	--			
38	Pentadecane			0.000	--	0.000	--	--			
39	Hexadecane			0.000	--	0.000	--	--			
40	Heptadecane			0.000	--	0.000	--	--			
41	Octadecane			0.000	--	0.000	--	--			
42	Nonadecane			0.000	--	0.000	--	--			
43	Eicosane			0.000	--	0.000	--	--			
44	Henicosane			0.000	--	0.000	--	--			
45	Docosane			0.000	--	0.000	--	--			
46	Tricosane			0.000	--	0.000	--	--			
47	Tetracosane			0.000	--	0.000	--	--			
48	Pentacosane			0.000	--	0.000	--	--			
49	Hexacosane			0.000	--	0.000	--	--			
50	Heptacosane			0.000	--	0.000	--	--			
51	Octacosane			0.000	--	0.000	--	--			
52	Nonacosane			0.000	--	0.000	--	--			
53	C30			0.000	--	0.000	--	--			
54	Water			1.590	--	3.687	--	--			
55	C10+			0.000	--	0.000	--	--			

Stream Compositional Data											
No.	Component			1st Stage Gas [ton/yr]	2nd Stage Gas [ton/yr]	Heater Treater [ton/yr]	Gunbarrel Gas [ton/yr]	ULPS [ton/yr]	Oil Tanks [ton/yr]	Water Tanks [ton/yr]	Total [ton/yr]
1	Hydrogen Sulfide			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
2	Nitrogen			2.51	0.00	0.03	0.00	0.00	0.00	0.00	2.537
3	Carbon Dioxide			0.49	0.00	0.03	0.00	0.00	0.01	0.00	0.531
4	Methane			14.99	0.00	0.42	0.00	0.00	0.05	0.00	15.466
5	Ethane			9.33	0.00	0.81	0.00	0.00	0.35	0.00	10.497
6	Propane			6.82	0.00	0.95	0.00	0.00	0.58	0.00	8.355
7	i-Butane			0.96	0.00	0.15	0.00	0.00	0.10	0.00	1.211
8	n-Butane			2.93	0.00	0.48	0.00	0.00	0.33	0.00	3.740
9	2,2-Dimethylpropane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.001
10	i-Pentane			0.66	0.00	0.11	0.00	0.00	0.07	0.00	0.849
11	n-Pentane			1.00	0.00	0.16	0.00	0.00	0.11	0.00	1.271
12	2,2-Dimethylbutane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.004
13	Cyclopentane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
14	2,3-Dimethylbutane			0.03	0.00	0.00	0.00	0.00	0.00	0.00	0.036
15	2-Methylpentane			0.15	0.00	0.02	0.00	0.00	0.02	0.00	0.189
16	3-Methylpentane			0.09	0.00	0.01	0.00	0.00	0.01	0.00	0.114
17	n-Hexane			0.43	0.00	0.06	0.00	0.00	0.04	0.00	0.537
18	Methylcyclopentane			0.12	0.00	0.02	0.00	0.00	0.01	0.00	0.149
19	Benzene			0.03	0.00	0.00	0.00	0.00	0.00	0.00	0.035
20	Cyclohexane			0.06	0.00	0.01	0.00	0.00	0.01	0.00	0.077
21	2-Methylhexane			0.05	0.00	0.01	0.00	0.00	0.00	0.00	0.058
22	3-Methylhexane			0.06	0.00	0.01	0.00	0.00	0.01	0.00	0.078
23	2,2,4-Trimethylpentane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
24	n-Heptane			0.16	0.00	0.02	0.00	0.00	0.01	0.00	0.198
25	Methylcyclohexane			0.10	0.00	0.01	0.00	0.00	0.01	0.00	0.117
26	Toluene			0.02	0.00	0.00	0.00	0.00	0.00	0.00	0.030
27	n-Octane			0.23	0.00	0.03	0.00	0.00	0.02	0.00	0.271
28	Ethylbenzene			0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.006
29	m-Xylene			0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.012
30	p-Xylene			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.004
31	o-Xylene			0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.007
32	n-Nonane			0.07	0.00	0.01	0.00	0.00	0.00	0.00	0.087
33	n-Decane			0.03	0.00	0.00	0.00	0.00	0.00	0.00	0.036
34	Undecane			0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.009
35	Dodecane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.001
36	Tridecane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
37	Tetradecane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.001
38	Pentadecane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
39	Hexadecane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
40	Heptadecane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
41	Octadecane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
42	Nonadecane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
43	Eicosane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
44	Heneicosane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
45	Docosane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
46	Tricosane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
47	Tetracosane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
48	Pentacosane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
49	Hexacosane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
50	Heptacosane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
51	Octacosane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
52	Nonacosane			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
53	C30			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000
54	Water			0.47	0.00	0.06	0.00	0.00	0.02	0.00	0.552
55	C10+			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.000

Stream Properties										
			1st Stage Gas	2nd Stage Gas	Heater Treater	Gunbarrel	ULPS	Oil Tanks	Water Tanks	
Heating Value [BTU/scf]			1273.695	--	1813.515	--	--	See Oil Tank Report	See Oil Tank Report	
Molecular Weight [lb/lbmol]			25.602	--	35.475	--	--			
Gas Volumetric Flow [mscf/day]			169.649	0.000	10.099	0.000	0.000	4.247	0.001	

Attachment G: Hydrocarbon Analyses



Date: 10-Jan-2022

Certificate of Analysis: WN22-00001.001

The results shown in this test report specifically refer to the sample(s) tested as received unless otherwise stated. All tests have been performed using the latest revision of the methods indicated, unless specifically marked otherwise on the report. Precision parameters apply in the determination of the above results. Users of analytical results, when establishing conformance with commercial or regulatory requirements should note the full provisions of ASTM D3244, IP 367 and ISO 4259 in that context; the default confidence level of petroleum testing having been set at the 95% confidence level. Your attention is specifically drawn to Sections 7.3.6., 7.3.7 and 7.3.8 of ASTM D3244. With respect to the UOP methods listed in the report below, the user is referred to the method and the statement within it specifying that the precision statements were determined using UOP Method 999. This Test Report is issued under the Company's General Conditions of Service (copy available upon request or on the company website at <https://www.sgs.com/en/terms-and-conditions>). Attention is drawn to the limitations of liability, indemnification and jurisdictional issues defined therein. This report shall not be reproduced except in full, without the written approval of the laboratory.

The sample(s) to which the findings recorded herein (the "Findings") relate was(were) drawn and / or provided by the Client or by a third party acting at the Client's direction. The Findings constitute no warranty of the sample's representativeness of any goods and strictly relate to the sample(s). The Company accepts no liability with regard to the origin or source from which the sample(s) is/are said to be extracted.

Kevin Dixon

CLIENT ORDER NUMBER :	T&T MEASUREMENT	SGS ORDER NO.:	4867205
CLIENT ID :	DEVON/WPX		
LOCATION :	Crosby, ND	PRODUCT DESCRIPTION :	Natural Gas
SAMPLE SOURCE :	As Supplied		
SAMPLE TYPE :	As Submitted	SAMPLED BY :	Client
SAMPLED :	02-Dec-2022	RECEIVED	22-Dec-2022
ANALYSED :	10-Jan-2022	COMPLETED :	10-Jan-2022
SAMPLE COMMENT :	Conditions: 162.7 psi @ 125 °F Sampled by Derrick Thompson		

PROPERTY	METHOD	RESULT UNITS
Extended Analysis of Natural Gas and Similar Gaseous Mixtures by GC	GPA 2286	
See Attachment		See Attached --

AUTHORISED SIGNATORY

Curtis Kendall
Laboratory Technician

100120220908000009483

SGS North America Inc.

Page: 1 of 2

OGC-En_report-2014-08-12_v59j

Oil, Gas & Chemicals Services 301 West 2nd Street, P.O.Box 1527, Williston, ND, 58801, U.S.A. Tel: +1-(701)-572-3632 Fax: +1-(701)-572-4654

SGS North America_Williston, N.D.
C10+ Extended Natural Gas Analysis Report

Sample Information

Sample Information	
Analysis Number	Job#00001
Customer	T&T MEASUREMENTS INC
Sample Name	DEVON/ WPX
Property	CROSBY CHASE
Well ID	
Sample Type	Natural Gas
Cylinder Number	
Pressure PSIG	162.7 psi
Temp F	125°F
Field H2S ppm	
Moisture (mmcf)	
Sample Technician	Derek T
Sample Date	12/22/21
Lab Technician	Paige Wallery
Reviewed by	Curtis Kendal
Comments	
Methods/Calculations/Constants	GPA 2286, GPA 2172, GPA 2145
Report Date	2022-01-07 17:12:29

Component Results

Component Name	Norm Mole%	Norm Weight%	Norm Volume%	GPM (Dry) (Gal. / 1000 cu.ft.)
Nitrogen	5.481	6.027	2.917	0.606
Methane	57.542	36.234	47.186	9.802
Carbon Dioxide	0.698	1.206	0.576	0.120
Ethane	19.651	23.194	25.422	5.281
Propane	10.279	17.792	13.699	2.845
i-Butane	1.138	2.596	1.801	0.374
n-Butane	3.487	7.955	5.317	1.105
i-Pentane	0.633	1.793	1.120	0.233
n-Pentane	0.914	2.588	1.602	0.333
n-Hexane	0.153	0.518	0.305	0.063
n-Heptane	0.020	0.079	0.045	0.009
n-Octane	0.003	0.013	0.007	0.002
n-Nonane	0.001	0.005	0.003	0.001
n-Decane	0.000	0.000	0.000	0.000
Total:	100.000	100.000	100.000	20.773

Results Summary

Result	Dry	C6+
Gross Heating Value (BTU / Ideal cu.ft.)	1412.2	4898.8
Gross Heating Value (BTU / Real cu.ft.)	1419.3	
Gross Heating Value (BTU / lbm)	20987	20922
Gross Heating Value (BTU / gal.)	68326	116644
Relative Density (G), Ideal	0.8796	3.0607
Relative Density (G), Real	0.8837	
Compressibility (Z) Factor	0.9950	
Total Molecular Weight	25.476	88.647
Total Vapor Pressure (psia)	3339.24	4.46
Total Volume (cu.ft. / gal.)	48.3831	23.8110

Total Component Results

Component	Weight%	Mole%	Volume%
Nitrogen	6.027	5.481	2.917
Methane	36.234	57.542	47.186
Carbon Dioxide	1.206	0.698	0.576
Ethane	23.194	19.651	25.422
Propane	17.792	10.279	13.699
i-Butane	2.596	1.138	1.801
n-Butane	7.955	3.487	5.317
i-Pentane	1.793	0.633	1.120
n-Pentane	2.588	0.914	1.602
n-Hexane	0.518	0.153	0.305
n-Heptane	0.079	0.020	0.045
n-Octane	0.013	0.003	0.007
n-Nonane	0.005	0.001	0.003
n-Decane	0.000	0.000	0.000
Total:	100.000	100.000	100.000



Date: 10-Jan-2022

Certificate of Analysis: WN22-00001.002

The sample(s) to which the findings recorded herein (the "Findings") relate was(were) drawn and / or provided by the Client or by a third party acting at the Client's direction. The Findings constitute no warranty of the sample's representativeness of any goods and strictly relate to the sample(s). The Company accepts no liability with regard to the origin or source from which the sample(s) is/are said to be extracted.

Kevin Dixon

CLIENT ORDER NUMBER :	T&T MEASUREMENT	SGS ORDER NO.:	4867205
CLIENT ID :	DEVON/WPX		
LOCATION :	Crosby, ND	PRODUCT DESCRIPTION :	Natural Gas Liquid
SAMPLE SOURCE :	As Supplied		
SAMPLE TYPE :	As Submitted	SAMPLED BY :	Client
SAMPLED :	22-Dec-2022	RECEIVED	22-Dec-2022
ANALYSED :	10-Jan-2022	COMPLETED :	10-Jan-2022
SAMPLE COMMENT :	Conditions: 162.7 psi @ 125 °F Sampled by Derrick Thompson		

PROPERTY	METHOD	RESULT UNITS
Individual Components in Spark Ignition Engine Fuels by 100m HRGC	ASTM D6730 See Attachment	See Attached --
		** End of Analytical Results **

This document is only valid in its entirety and your attention is drawn to the Terms and Conditions on Page 1 of this report

AUTHORISED SIGNATORY

Curtis Kendal
Laboratory Technician

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SGS North America Inc.

Page 2 of 2

Oil, Gas & Chemicals Services 301 West 2nd Street, P.O.Box 1527, Williston, ND, 58801, U.S.A. Tel: +1-(701)-572-3632 Fax: +1-(701)-572-4654

OGC-En_report-2014-08-12_v591

Sample: DP21-00227-001

07-Jan-22, 16:10:49

File: C:\Chem32\1\DATA\010722\122221 2022-01-07 16-03-25\DP21-00227-001.D\DP21-00227-001_FID1_A.SSM

Parameter: C:\SeparationSystems\HCE5\Templates\normal-D6730-052421.HCDX

LIMS Id:

Summary by Group

Dr.
Wain

<u>Group</u>	<u>%Wgt</u>	<u>%Vol</u>	<u>%Mol</u>	<u>Avg MW</u>	<u>Avg SG</u>
Paraffin	23.409	26.925	29.395	27.315	0.180
I-Paraffins	26.112	28.378	26.552	30.470	0.200
Aromatics	12.037	10.452	11.328	14.046	0.092
<i>Mono-Aromatics</i>	11.350	9.917	10.738	13.244	0.087
<i>Naphthalenes</i>	0.437	0.328	0.373	0.510	0.003
<i>Indanes</i>	0.251	0.207	0.217	0.293	0.002
<i>Indenes</i>	0.000	0.000	0.000	0.000	0.000
Naphthenes	18.629	18.613	20.565	21.738	0.143
<i>Mono-Naphthenes</i>	18.535	18.532	20.483	21.628	0.142
<i>Di/Bicyclo-Naphthenes</i>	0.094	0.081	0.083	0.109	0.001
Olefins	0.817	0.879	0.761	0.954	0.006
<i>n-Olefins</i>	0.000	0.000	0.000	0.000	0.000
<i>Iso-Olefins</i>	0.718	0.775	0.656	0.838	0.006
<i>Naphtheno-Olefins</i>	0.099	0.104	0.105	0.116	0.001
<i>Di-Olefins</i>	0.000	0.000	0.000	0.000	0.000
Oxygenates	0.000	0.000	0.000	0.000	0.000
Unidentified	1.084	1.014	0.844	1.265	0.008
Plus	17.911	13.739	10.556	20.901	0.137
	100.000	100.000	100.000	116.690	0.767

Sample: DP21-00227-001

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File: C:\Chem32\1\DATA\010722\122221 2022-01-07 16-03-25\DP21-00227-001.D\DP21-00227-001_FID1_A.SSM

Parameter: C:\SeparationSystems\HCE5\Templates\normal-D6730-052421.HCDX

LIMS Id:

Summary by Carbon

C#	%Wgt	%Vol	%Mol
C1	0.002	0.005	0.013
C2	0.089	0.200	0.344
C3	0.744	1.141	1.970
C4	2.657	3.542	5.335
C5	4.754	5.843	7.688
C6	9.586	10.641	13.125
C7	12.936	13.681	15.282
C8	14.585	14.903	15.178
C9	11.873	12.040	10.942
C10	12.151	11.913	10.179
C11	7.920	7.741	6.015
C12	2.735	2.610	1.913
C13	0.973	0.986	0.616
C14	17.911	13.739	10.556

Sample: DP21-00227-001
File: C:\Chem32\1\DATA\010722\122221 2022-01-07 16-03-25\DP21-00227-001.D\DP21-00227-001_FID1_A.SSM
Parameter: C:\SeparationSystems\HCE5\Templates\normal-D6730-052421.HCDX
LIMS Id:

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Calculated Octane Numbers

<u>Group</u>	<u>RON</u>	<u>MON</u>
Paraffin	2.33	2.30
I-Paraffins	13.43	14.85
Aromatics	0.00	0.00
<i>Mono-Aromatics</i>	12.36	11.27
<i>Naphthalenes</i>	0.33	0.29
<i>Indanes</i>	0.29	0.26
<i>Indenes</i>	0.00	0.00
Naphthenes	0.00	0.00
<i>Mono-Naphthenes</i>	13.94	13.20
<i>Di/Bicyclo-Naphthenes</i>	0.12	0.11
Olefins	0.00	0.00
<i>n-Olefins</i>	0.00	0.00
<i>Iso-Olefins</i>	0.62	0.53
<i>Naphtheno-Olefins</i>	0.09	0.08
<i>Di-Olefins</i>	0.00	0.00
Oxygenates	0.00	0.00
Unidentified	0.00	0.00
Plus	0.22	0.19

Total Linear RON = 43.74

Total Linear MON = 43.10.

Total Calculated RON = 45.42

Total Calculated MON = 45.39

Sample: DP21-00227-001

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File: C:\Chem32\1\DATA\010722\122221 2022-01-07 16-03-25\DP21-00227-001.D\DP21-00227-001_FID1_A.SSM

Parameter: C:\SeparationSystems\HCE5\Templates\normal-D6730-052421.HCDX

LIMS Id:

Component List

Pk#	Time	RI	C# Component	%Wgt	%Vol	%Mol
1	6.63	100.00	1 Methane	0.002	0.005	0.013
2	6.81	200.00	2 Ethane	0.089	0.200	0.344
3	7.36	300.00	3 Propane	0.744	1.141	1.970
4	8.36	354.21	4 i-Butane	0.404	0.556	0.811
5	9.31	400.00	4 n-Butane	2.253	2.986	4.524
6	9.78	410.87	5 2,2-Dimethylpropane	0.005	0.006	0.008
7	12.97	472.36	5 i-Pentane	1.546	1.914	2.500
8	14.72	500.00	5 n-Pentane	3.203	3.923	5.180
9	17.16	538.30	6 2,2-Dimethylbutane	0.029	0.034	0.039
10	19.11	565.13	6 2,3-Dimethylbutane	0.312	0.362	0.423
11	19.29	567.45	6 4-Methyl-c-pentene-2	0.152	0.172	0.210
12	19.64	571.93	6 2-Methylpentane	1.682	1.975	2.277
13	20.64	584.28	6 3-Methylpentane	1.082	1.250	1.466
14	21.98	600.00	6 n-Hexane	3.328	3.871	4.506
15	23.91	622.33	7 2,2-Dimethylpentane	0.034	0.039	0.040
16	24.07	624.11	6 Methylcyclopentane	1.633	1.673	2.264
17	24.47	628.54	7 2,4-Dimethylpentane	0.114	0.130	0.133
18	24.86	632.74	7 2,2,3-Trimethylbutane	0.007	0.007	0.008
19	26.32	647.92	6 Benzene	0.403	0.352	0.602
20	26.74	652.18	7 3,3-Dimethylpentane	0.030	0.033	0.035
21	27.10	655.73	6 Cyclohexane	0.964	0.950	1.337
22	28.12	665.54	7 2-Methylhexane	1.001	1.132	1.186
23	28.26	666.87	7 2,3-Dimethylpentane	0.392	0.433	0.457
24	28.53	669.41	7 1,1-Dimethylcyclopentane	0.317	0.322	0.376
25	29.05	674.24	7 3-Methylhexane	1.463	1.633	1.704
26	29.74	680.42	7 1c,3-Dimethylcyclopentane	0.685	0.706	0.815
27	30.06	683.28	7 1t,3-Dimethylcyclopentane	0.649	0.665	0.772
28	30.23	684.77	7 3-Ethylpentane	0.129	0.142	0.150
29	30.39	686.16	7 1t,2-Dimethylcyclopentane	1.203	1.228	1.430
30	32.01	700.00	7 n-Heptane	3.277	3.677	3.816
31	34.69	717.08	7 Methylcyclohexane	2.624	2.616	3.119
32	35.14	719.77	8 1,1,3-tm-cycloC5 + 2,2-dm-C6	0.525	0.539	0.546
33	36.50	727.83	7 Ethylcyclopentane	0.209	0.209	0.248
34	36.68	728.87	8 2,5-Dimethylhexane	0.122	0.135	0.125
35	36.98	730.63	8 2,4-Dimethylhexane	0.217	0.237	0.221
36	37.91	735.86	8 1c,2t,4-Trimethylcyclopentane	0.569	0.571	0.591
37	38.12	737.04	8 3,3-Dimethylhexane	0.053	0.058	0.055
38	39.19	742.90	8 1t,2c,3-Trimethylcyclopentane	0.551	0.549	0.573
39	39.66	745.47	8 2,3,4-Trimethylpentane	0.023	0.025	0.024
40	40.63	750.56	7 Toluene	0.801	0.709	1.014
41	41.82	756.67	8 2,3-Dimethylhexane	0.368	0.396	0.375
42	42.03	757.74	8 2-Methyl-3-ethylpentane	0.079	0.085	0.080
43	43.07	762.93	8 2-Methylheptane	1.386	1.523	1.416
44	43.38	764.44	8 4-Methylheptane	0.489	0.533	0.500
45	43.70	766.01	8 3,4-Dimethylhexane	0.164	0.175	0.168
46	44.16	768.24	8 1-c,2-t,4-trimethyl cyclopent	0.085	0.085	0.088
47	44.69	770.75	8 1,3-dimethyl-t-cyclohexane	0.904	0.900	0.940
48	44.93	771.92	8 1,3-dimethyl-c-cyclohexane	1.400	1.409	1.456

Sample: DP21-00227-001

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Parameter: C:\SeparationSystems\HCE5\Templates\normal-D6730-052421.HCDX

LIMS Id:

Component List

Pk#	Time	RI	C#	Component	%Wgt	%Vol	%Mol
49	45.36	773.91	8	3-ethylhexane	0.377	0.405	0.385
50	46.59	779.60	8	1t,3-Dimethylcyclohexane	0.126	0.125	0.131
51	47.50	783.68	8	1t,4-Dimethylcyclohexane	0.162	0.163	0.168
52	48.01	785.98	8	1,1-Dimethylcyclohexane	0.141	0.138	0.147
53	48.33	787.35	8	C8 MonoNaph - 2	0.325	0.323	0.338
54	48.82	789.51	9	2,2,5-Trimethylhexane	0.070	0.076	0.064
55	49.49	792.42	8	1t,2-Dimethylcyclohexane	0.588	0.581	0.612
56	51.30	800.00	8	n-Octane	3.005	3.281	3.070
57	53.38	808.17	8	1c,4-Dimethylcyclohexane	0.091	0.089	0.095
58	54.43	812.16	8	C8 MonoNaph - 3	0.020	0.020	0.021
59	55.10	814.65	8	C8 - MonoNaph - 4	0.047	0.047	0.049
60	55.91	817.67	9	2,2,3,4-Tetramethylpentane	0.041	0.043	0.038
61	56.40	819.44	9	2,3,4-Trimethylhexane	0.045	0.046	0.041
62	57.06	821.83	8	Cyclopentane, 1-ethyl-2-methyl	0.032	0.032	0.034
63	58.20	825.90	8	1,4-Dimethyl-1-cyclohexene	0.099	0.104	0.105
64	58.43	826.70	8	1c,2-Dimethylcyclohexane	0.230	0.221	0.239
65	59.13	829.14	?	Unidentified	0.044	0.041	0.034
66	59.94	831.95	9	1,3,5-trimethylhexane	0.932	0.985	0.848
67	60.65	834.36	9	1,1,4-Trimethylcyclohexane	0.438	0.435	0.405
68	61.05	835.72	9	2,2,3-Trimethylhexane	0.050	0.054	0.046
69	61.72	837.94	9	2,4-dimethylheptane	0.506	0.546	0.460
70	62.51	840.56	9	4,4-dimethylheptane	0.064	0.068	0.058
71	62.94	841.98	8	Ethylcyclohexane	0.223	0.218	0.232
72	63.37	843.37	8	n-Propylcyclopentane	0.072	0.071	0.074
73	63.65	844.28	9	1c,3c,5-Trimethylcyclohexane	0.088	0.088	0.081
74	64.12	845.77	9	2,5-Dimethylheptane	0.176	0.189	0.160
75	64.71	847.64	9	3,3-dimethylheptane	0.097	0.103	0.088
76	66.23	852.42	9	1,1,3-Trimethylcyclohexane	0.057	0.055	0.052
77	66.81	854.21	8	Ethylbenzene	0.398	0.352	0.437
78	67.32	855.76	9	1c,2t,4t-Trimethylcyclohexane	0.436	0.429	0.403
79	68.06	858.00	9	C9 - MonoNaph - 4	0.037	0.036	0.034
80	68.93	860.60	10	C10 - Isoparaffin - 2	0.064	0.068	0.053
81	70.11	864.10	8	m-Xylene	0.854	0.758	0.939
82	70.50	865.25	8	p-Xylene	0.286	0.255	0.314
83	70.74	865.94	9	2,3-Dimethylheptane	0.226	0.239	0.206
84	71.44	867.95	9	3,4-Dimethylheptane	0.251	0.263	0.228
85	72.51	871.01	9	C9 - MonoNaph - 5	0.174	0.173	0.161
86	73.57	873.99	9	4-Ethylheptane	0.474	0.505	0.431
87	73.93	874.97	9	3,3-Diethylpentane	0.510	0.520	0.464
88	74.34	876.12	9	2-Methyloctane	0.049	0.053	0.045
89	75.04	878.04	10	C10 - MonoNaph - 1	0.170	0.180	0.140
90	75.51	879.33	9	1c,2t,3-Trimethylcyclohexane	0.197	0.200	0.182
91	75.94	880.47	9	Heptane, 3-ethyl-	0.852	0.900	0.776
92	77.14	883.70	8	o-Xylene	0.574	0.500	0.631
93	78.93	888.41	9	Cyclohexane, 1,2,4-trimethyl-	0.779	0.774	0.720
94	79.53	889.96	9	Cyclohexane, 1-ethyl-2-methyl-	0.266	0.255	0.246
95	80.33	892.02	9	C9 MonoNaph - 6	0.033	0.032	0.031
96	80.76	893.11	9	i-Butylcyclopentane	0.083	0.081	0.077

Sample: DP21-00227-001

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Parameter: C:\SeparationSystems\HCE5\Templates\normal-D6730-052421.HDX

LIMS Id:

Component List

Pk#	Time	RI	C# Component	%Wgt	%Vol	%Mol
97	81.86	895.89	9 C9 - mononaph - 8	0.033	0.032	0.031
98	82.55	897.61	10 C10 - IsoOlefin - 1	0.074	0.080	0.061
99	83.17	899.14	10 C10 - isoparaffin - 5	0.127	0.134	0.104
100	83.52	900.00	9 n-Nonane	2.454	2.623	2.233
101	84.14	903.60	9 1-ethyl-4-methylcyclohexane	0.052	0.049	0.048
102	84.40	905.12	10 3,7-Dimethyloctene-1	0.060	0.065	0.050
103	85.40	910.84	9 Cyclohexane, 1-ethyl-4-methyl-, trans	0.024	0.024	0.023
104	85.67	912.39	9 i-Propylbenzene	0.067	0.060	0.065
105	86.01	914.30	9 i-Propylcyclohexane	0.315	0.302	0.292
106	86.55	917.39	10 2,3-Dimethyloctane	0.184	0.195	0.151
107	87.26	921.37	10 Heptane, 2,3,5-trimethyl-	0.146	0.112	0.120
108	87.79	924.33	10 Heptane, 2,4,6-trimethyl-	0.177	0.136	0.145
109	88.44	927.91	9 Cyclohexane, 1-ethyl-2-methyl-, trans	0.084	0.081	0.078
110	88.97	930.81	10 C10 IsoParaffin - 1	0.459	0.484	0.377
111	89.33	932.78	9 C9 MonoNaph - 8	0.138	0.132	0.128
112	89.94	936.12	10 C10 - IsoParaffin - 2(1)	0.148	0.156	0.121
113	90.26	937.85	10 2,5-Dimethyloctane	0.190	0.200	0.156
114	90.68	940.10	9 C9-MonoNaphthene-9	0.095	0.091	0.088
115	91.11	942.39	10 2,6-Dimethyloctane	0.571	0.600	0.468
116	91.54	944.71	10 3,3-dimethyloctane	0.174	0.181	0.143
117	91.87	946.46	9 n-Propylbenzene	0.108	0.096	0.105
118	92.08	947.56	? Unidentified	0.189	0.176	0.147
119	92.43	949.40	10 3,6-Dimethyloctane	0.351	0.366	0.288
120	92.77	951.21	10 3-Methyl-5-ethylheptane	0.109	0.115	0.089
121	93.39	954.48	9 1-Methyl-3-ethylbenzene	0.467	0.414	0.453
122	93.74	956.25	9 1-Methyl-4-ethylbenzene	0.152	0.135	0.148
123	94.05	957.90	9 1,3,5-Trimethylbenzene	0.221	0.196	0.215
124	94.86	962.07	10 2,3-Dimethyloctane(1)	0.674	0.700	0.552
125	95.19	963.76	10 2,3-Dimethyl-2-octene	0.141	0.154	0.117
126	95.35	964.56	? Unidentified	0.106	0.099	0.083
127	96.00	967.91	10 4-Methylnonane	0.165	0.173	0.136
128	96.30	969.43	10 117	0.617	0.640	0.506
129	96.77	971.78	10 2-Methylnonane	0.475	0.501	0.389
130	97.32	974.53	10 3-Ethyloctane	0.182	0.188	0.149
131	97.86	977.25	10 3-Methylnonane	0.544	0.569	0.446
132	98.61	980.98	10 C10-Isoparaffin-7	0.048	0.051	0.040
133	99.07	983.25	11 C11-Isoparaffin-2	1.350	1.392	1.008
134	99.65	986.10	10 C10 IsoParaffin - 8	0.292	0.306	0.240
135	99.90	987.32	10 i-Butylcyclohexane	0.215	0.207	0.179
136	101.35	994.32	9 C9 - MonoNaph - 10	0.306	0.293	0.282
137	101.67	995.85	10 C10 - MonoNaph - 2	0.072	0.069	0.060
138	102.04	997.62	10 sec-Butylbenzene	0.245	0.218	0.213
139	102.54	1000.00	10 n-Decane	1.725	1.813	1.415
140	103.39	1006.66	9 1,2,3-Trimethylbenzene	0.423	0.362	0.410
141	103.79	1009.77	10 1-Methyl-3-i-propylbenzene	0.122	0.109	0.106
142	104.23	1013.14	10 1-Methyl-4-i-propylbenzene	0.094	0.084	0.082
143	104.79	1017.42	11 C11 IsoParaffin - 5	0.038	0.039	0.028
144	104.99	1018.95	11 C11 IsoParaffin - 6	0.203	0.209	0.152

Recovery = 100.000

Sample: DP21-00227-001

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Parameter: C:\SeparationSystems\HCE5\Templates\normal-D6730-052421.HCDX

LIMS Id:

Component List

Pk#	Time	RI	C#	Component	%Wgt	%Vol	%Mol
145	105.54	1023.10	11	C11-Isoparaffin-7	0.223	0.230	0.167
146	106.13	1027.60	10	1-Methyl-2-i-propylbenzene	0.533	0.467	0.464
147	106.89	1031.83	11	2,5,6-Trimethyloctane	0.427	0.441	0.319
148	107.32	1036.52	11	C11-Isoparaffin-9	0.238	0.245	0.177
149	107.77	1039.89	10	1,3-Diethylbenzene	0.142	0.126	0.124
150	108.33	1044.06	11	Nonane, 3,7-dimethyl-	0.476	0.491	0.355
151	108.61	1046.11	10	1-Methyl-4-n-propylbenzene	0.109	0.097	0.095
152	108.77	1047.27	10	1,4-Diethylbenzene	0.078	0.069	0.067
153	109.07	1049.51	10	1,3-Dimethyl-5-ethylbenzene	0.200	0.175	0.174
154	109.46	1052.37	10	1,2-Diethylbenzene	0.224	0.195	0.194
155	110.14	1057.32	10	1-Methyl-2-n-propylbenzene	0.386	0.339	0.336
156	110.46	1059.59	11	C11 IsoParaffin - 13	0.036	0.037	0.027
157	110.85	1062.46	11	C11 IsoParaffin - 14	0.236	0.243	0.176
158	111.25	1065.35	11	C11- Isoparaffin-16	0.303	0.313	0.226
159	111.58	1067.74	11	C11- Isoparaffin - 17	0.157	0.162	0.117
160	111.75	1068.90	10	1,4,Dimethyl-2-ethylbenzene	0.408	0.357	0.355
161	112.56	1074.69	10	1,2-Dimethyl-4-ethylbenzene	0.478	0.419	0.416
162	112.87	1076.91	11	C11 - IsoOlefin - 2	0.136	0.141	0.103
163	113.19	1079.20	10	1,3-Dimethyl-2-ethylbenzene	0.083	0.071	0.072
164	113.53	1081.57	?	Unidentified	0.047	0.044	0.037
165	113.99	1084.79	11	C11 - IsoParaffin - 19	0.127	0.131	0.095
166	114.18	1086.12	11	C11 - IsoParaffin - 20	0.155	0.160	0.116
167	114.50	1088.39	11	1-methyl-4-(1-methylpropyl)be	0.133	0.114	0.105
168	114.71	1089.85	11	1-Octene, 6-methyl-	0.097	0.100	0.073
169	114.97	1091.69	11	1-Ethyl-3-i-propylbenzene	0.110	0.094	0.086
170	115.21	1093.36	10	1,2-Dimethyl-3-ethylbenzene	0.196	0.169	0.171
171	115.46	1095.07	10	2-Methylindan	0.101	0.081	0.090
172	115.71	1096.82	11	1-Ethyl-2-i-propylbenzene	0.078	0.067	0.061
173	116.17	1100.00	11	n-Undecane	1.424	1.468	1.063
174	116.64	1104.31	10	1,2,4,5-Tetramethylbenzene	0.220	0.190	0.191
175	117.05	1108.14	11	1-Methyl-1-n-butylbenzene	0.437	0.376	0.344
176	117.59	1113.09	11	C11-MonoNaphthene-2	0.049	0.048	0.037
177	117.99	1116.81	11	1-t-Butyl-2-methylbenzene	0.108	0.093	0.085
178	118.35	1120.05	11	C11 - Aromatic - 2	0.064	0.055	0.050
179	118.47	1121.13	12	C12 IsoParaffin - 2	0.181	0.187	0.124
180	119.00	1125.97	11	1-Methyl-3-n-butylbenzene	0.199	0.172	0.157
181	119.16	1127.45	10	5-Methylindan	0.033	0.029	0.030
182	119.57	1131.14	12	1,2-Di-i-propylbenzene	0.140	0.121	0.101
183	119.81	1133.32	10	4-Methylindan	0.050	0.043	0.044
184	120.08	1135.77	11	Benzene, 1-(1,1-dimethylethyl)-3-methyl-69	0.145	0.133	
185	120.24	1137.19	10	2-Methylindan(1)	0.023	0.020	0.021
186	120.55	1139.99	11	C11 - Aromatic - 4	0.050	0.043	0.040
187	120.77	1141.92	12	1,3-Di-i-propylbenzene	0.077	0.066	0.055
188	120.98	1143.87	11	Benzene, 1-ethyl-3-(1-methylethyl)-	0.075	0.064	0.059
189	121.19	1145.66	12	Heptane, 3-ethyl-2-methyl-	0.006	0.006	0.004
190	121.45	1148.01	11	2,4-diethyl-1-methylbenzene	0.074	0.064	0.059
191	121.83	1151.41	11	n-Pentylbenzene	0.012	0.010	0.009
192	121.97	1152.68	12	1t-M-2-(4-MP)cyclopentane	0.016	0.015	0.011

Sample: DP21-00227-001

07-Jan-22, 16:10:49

File: C:\Chem32\1\DATA\010722\122221 2022-01-07 16-03-25\DP21-00227-001.D\DP21-00227-001_FID1.A.SSM

Parameter: C:\SeparationSystems\HCE5\Templates\Normal-D6730-052421.HCDX

LIMS Id:

Component List

Pkt#	Time	RI	C#	Component	%Wat	%Vol	%Mol
193	122.09	1153.73	11	C11 - Aromatic - 5	0.022	0.019	0.017
194	122.31	1155.63	11	1,4-diethyl-2-methylbenzene	0.022	0.019	0.017
195	122.60	1158.20	12	C12 - Isoparaffin - 5	0.248	0.253	0.170
196	122.74	1159.39	11	1-Methyl-2-n-butylbenzene	0.133	0.114	0.104
197	123.16	1163.12	10	Tetralin	0.094	0.081	0.083
198	123.63	1167.24	10	Naphthalene	0.173	0.130	0.158
199	123.83	1169.02	11	C11 - Aromatic - 9	0.016	0.014	0.013
200	124.35	1173.52	12	1-t-Butyl-4-ethylbenzene	0.146	0.126	0.105
201	124.61	1175.79	12	1-t-Butyl-3,5-dimethylbenzene	0.021	0.018	0.015
202	124.77	1177.16	?	Unidentified	0.004	0.004	0.003
203	124.77	1177.18	12	C12 - IsoParaffin - 6	0.002	0.002	0.002
204	124.94	1178.63	12	C12 - IsoParaffin - 7	0.011	0.012	0.008
205	125.14	1180.38	12	C12-Aromatic-1	0.015	0.013	0.010
206	125.29	1181.69	11	1,1-Dimethyl Indane	0.033	0.026	0.026
207	125.45	1183.02	?	Unidentified	0.091	0.085	0.070
208	125.83	1186.33	11	C11 - Aromatic - 10	0.017	0.016	0.014
209	126.03	1188.02	12	1,3-Di-n-propylbenzene	0.085	0.074	0.061
210	126.22	1189.61	11	C11 - Aromatic - 11	0.008	0.008	0.007
211	126.47	1191.76	12	C12-IsoOlefin-5	0.060	0.062	0.041
212	126.80	1194.58	12	1,1,3-Trimethyl Indane	0.010	0.008	0.007
213	127.18	1197.83	11	C11 - Aromatic - 12	0.069	0.062	0.054
214	127.44	1200.00	12	n-Dodecane	1.072	1.092	0.734
215	127.65	1202.25	?	Unidentified	0.003	0.003	0.002
216	128.11	1207.08	?	Unidentified	0.051	0.048	0.040
217	128.46	1210.65	?	Unidentified	0.020	0.019	0.016
218	128.82	1214.39	12	1,3,5-Triethylbenzene	0.020	0.017	0.014
219	129.06	1216.85	12	1,2,4-Triethylbenzene	0.409	0.352	0.294
220	129.42	1220.63	?	Unidentified	0.020	0.019	0.016
221	129.68	1223.29	?	Unidentified	0.011	0.010	0.008
222	129.85	1224.97	?	Unidentified	0.045	0.042	0.035
223	130.14	1228.02	?	Unidentified	0.060	0.056	0.047
224	130.72	1233.91	?	Unidentified	0.000	0.000	0.000
225	131.39	1240.69	12	1-Methyl-4-n-pentylbenzene	0.065	0.056	0.046
226	131.67	1243.54	?	Unidentified	0.039	0.037	0.031
227	131.88	1245.67	?	Unidentified	0.014	0.014	0.011
228	132.44	1251.35	?	Unidentified	0.033	0.031	0.026
229	132.82	1255.14	12	n-Hexylbenzene	0.151	0.130	0.109
230	133.02	1257.21	?	Unidentified	0.054	0.051	0.042
231	133.49	1261.89	?	Unidentified	0.090	0.084	0.070
232	133.79	1264.86	?	Unidentified	0.036	0.033	0.028
233	133.90	1265.95	?	Unidentified	0.019	0.018	0.015
234	133.95	1266.42	?	Unidentified	0.087	0.082	0.068
235	134.13	1268.24	?	Unidentified	0.017	0.016	0.014
236	134.60	1272.88	13	C13 - IsoParaffin - 1	0.141	0.143	0.089
237	135.01	1276.92	11	Pentamethylbenzeno	0.155	0.119	0.122
238	135.37	1280.52	11	2-Methylnaphthalene	0.218	0.165	0.178
239	135.61	1282.85	?	Unidentified	0.002	0.002	0.002
240	135.87	1285.41	11	1-Methylnaphthalene	0.045	0.034	0.036

Sample: DP21-00227-001
File: C:\Chem32\1\DATA\010722\122221 2022-01-07 16-03-25\DP21-00227-001.D\DP21-00227-001_FID1_A.SSM
Parameter: C:\SeparationSystems\HCE5\Templates\normal-D6730-052421.HCDX
LIMS Id:

Component List

Pk#	Time	RI	C#	Component	%Wgt	%Vol	%Mol
241	136.99	1296.35	14	C14+	0.200	0.153	0.118
242	137.36	1300.00	13	n-Tridecane	0.832	0.843	0.526
243	154.64	1455.84	14	C14+	17.711	13.585	10.438



Steve Hackley

Gas Measurement

Division Branch Manager

steve@doubleee.com

701-572-2332

Williston, ND

Analyzed By: Chris Hackley

Meter ID: Valence

Residue Gas Trailer (Crosby/Chase Pad)

Sample Source: Residue Gas

Ambient Temp: 62 Deg. F

Analysis Time: 06/21/2021 11:25

Sample Type: Spot

Flowing Temp.: 63 Deg. F

Flowing Pressure: 500 psig

Comp	UnNorm %	Normal %	Liquids (USgal/MCF)	Ideal (Btu/SCF)	Rel. Density
Nitrogen	3.12037	3.13364	0.34592	0.00000	0.03031
Methane	69.71163	70.00816	11.90864	707.08246	0.38778
Carbon Dioxide	0.66843	0.67127	0.11495	0.00000	0.01020
Ethane	18.95184	19.03246	5.10720	336.81741	0.19760
Propane	5.68923	5.71343	1.57937	143.75560	0.08699
IsoButane	0.32920	0.33060	0.10855	10.75087	0.00663
Butane	0.86474	0.86842	0.27471	28.33055	0.01743
NeoPentane	0.00082	0.00082	0.00030	0.03285	0.00002
IsoPentane	0.07359	0.07390	0.02712	2.95663	0.00184
Pentane	0.09159	0.09198	0.03346	3.68737	0.00229
Hexanes	0.02826	0.02838	0.01171	1.34955	0.00084
Heptanes	0.01412	0.01418	0.00656	0.78025	0.00049
Octanes	0.00747	0.00750	0.00386	0.46888	0.00030
Nonane+	0.02514	0.00000	0.00000	0.00000	0.00000
Nonanes	0.00000	0.02524	0.01425	1.76608	0.00112
Total	99.57643	100.00000	19.53658	1237.77856	0.74627

Inferior Wobbe	1418.3320 (Btu/SCF)	Superior Wobbe	1441.3716 (Btu/SCF)
Compressibility	0.9964	Density	0.0571 (lbm/ft ³)
Real Rel. Density	0.7463	Ideal CV	1237.7786 (Btu/SCF)
Wet CV	1223.5262 (Btu/SCF)	Dry CV	1245.1537 (Btu/SCF)
Contract Temp.	60.0000 (deg F)	Contract Press.	14.7300 (psia)
Number of Cycles	3	Connected Stream	1
Atmospheric Pressure	13.5		

Portable gas chromatograph - ABB Totalflow 8209

Last Cal.: 8-3-2020

Last Verify: 6-14-2021

Attachment H: Combustion Control Device Documentation



**Steffes Corporation
Dickinson, North Dakota**

**High Pressure Coanda Flare Tip
And
Low Pressure Ball Tip
Performance Testing**

**Test Dates:
July 24 & 25, 2012**

Report Prepared By:

A handwritten signature in black ink that reads "Steve Freeman".

Steve Freeman
Project Manager



Summary:

Precision Analysis was contracted to evaluate for compliance, the Steffes Corporation Flare Stacks. Field testing was conducted at the Kodiak Oil & Gas Inc., Smokey 16-20-32-16H3 location in McKenzie County south of Watford City, North Dakota. The high pressure Coanda flare tip and the low pressure Ball flare tip were tested to satisfy the specifications as described in 40 Code of Federal Reference (CFR) §60.18.

- Flare Operates with no visible emissions
 - High Pressure Flare. Confirmed no visible emissions at 27 mscfd and 1403 mscfd.
 - Low Pressure Flare. Confirmed no visible emissions at 17,280 scfd and 106.560 scfd.
- Flame is present at all times
 - Observed thermocouple data logging system of pilot temperature was operational.
- Exit Velocity is less than 400 fps
 - High Pressure Flare. Confirmed exit velocity less than 400 fps for flow rates up to 1.1 mmscf/d.
 - Low Pressure Flare. Confirmed exit velocity less than 400 fps for all flow rates tested. Tested to 146,880 scfd.
- BTU content of gas in high and low pressure flare systems was greater than 1,000 BTU/scf which allows an exit velocity of 400 fps. Actual measurements during the test ranged from 1477 to 1774 BTU/scf.

The testing occurred on Tuesday, July 24 and Wednesday, July 25, 2012. Present during the tests were Dean Kovash, Jim Godlevsky, Todd Mayer, and Levi Jurgens from the Steffes Corporation. Kodiak Oil and Gas was represented by Travis Simmioniw and the testers for Precision Analysis were Scott Fairfield and Steve Freeman.

The high pressure Coanda flare tip and the low pressure Ball flare tip performance tests have shown the flares to be operating in accordance to specifications as described in 40 Code of Federal Reference (CFR) §60.18.

Methods:

The following EPA source emissions test methods were used.

40 CFR Part 60, Appendix A

- EPA Test Method 2 – Determination of Stack Gas Velocity and Volumetric Flow Rate
- EPA Test Method 22 – Visual Determination of Fugitive Emissions from Material Sources and Smoke Emissions from Flares

GPA METHOD 2261

- GPA Test Method 2261 – Analysis for Natural and Similar Gaseous Mixtures by Gas Chromatography

Analysis for Natural Gas and Similar Gaseous Mixtures by Gas Chromatography

Components to be determined in a gaseous sample are physically separated by gas chromatography and compared to calibration data obtained under identical operating conditions. A fixed volume of sample in the gaseous phase is isolated in a suitable inlet sample system and entered into the column.

Flare Tip Model		Technology	Back Pressure*	Max Flow Rate* ¹	Power Required	Pipe Connections	Typical Installations	
High Pressure	Produced Gas						Tank Gas	
SHP - 6	5.5 - 10 PSI	Variable Orifice	1.1 MMSCFD	No	4"	X		
SHC - 6	4 - 6 PSI		3.0 MMSCFD	No	4"	X		
Low Pressure	SVG - 3B4		3 - 5 OSI	106 MSCFD	No	3"		X
	SVG - 3D4		4 - 6 OSI	106 MSCFD	No	3"		X
	SVG - 3D8		7 - 10 OSI	120 MSCFD	No	3"		X
SAA - 2	Air Assist		0 - 3 OSI	200 MSCFD	120 v	3"		X
Pilot ²	SPL-1	Pilot	8 PSI	264 SCFD	Spark System Required	3/8" Compression	X or Propane	

*MEASURED AT FLARE TIP. *¹DATA IS FOR REFERENCE ONLY. CALL FACTORY FOR MORE SPECIFICS.

²PILOT CAN RUN AT 6 - 10 PSI, FLOW RATE WILL VARY BY PRESSURE AND GAS COMPOSITION.

STEFFES IS COMMITTED TO WORKING WITH OUR CUSTOMERS TO PROVIDE THE SIMPLEST, MOST EFFICIENT, AND MOST RELIABLE SOLUTIONS FOR FLARING REQUIREMENTS. THE PATENT PENDING TECHNOLOGY IS DESIGNED TO HELP OPERATORS MEET THE EPA 40 CFR §60.18 REQUIREMENTS.

ENGINEERED FLARE SYSTEM



SHP - 6



SHC - 6



SVG - 3B4



SVG - 3D4



SVG - 3D8

The Steffes Engineered Flare System's variable orifice design gives optimum system performance over a wide range of gas flows for both high pressure and low pressure gases. Configure your flare system with a singular or multiple flare tips to maximize performance. Models SHP - 6, SHC - 6, SVG - 3B4, SVG - 3D4, and SVG - 3D8.



AIR ASSIST SYSTEM

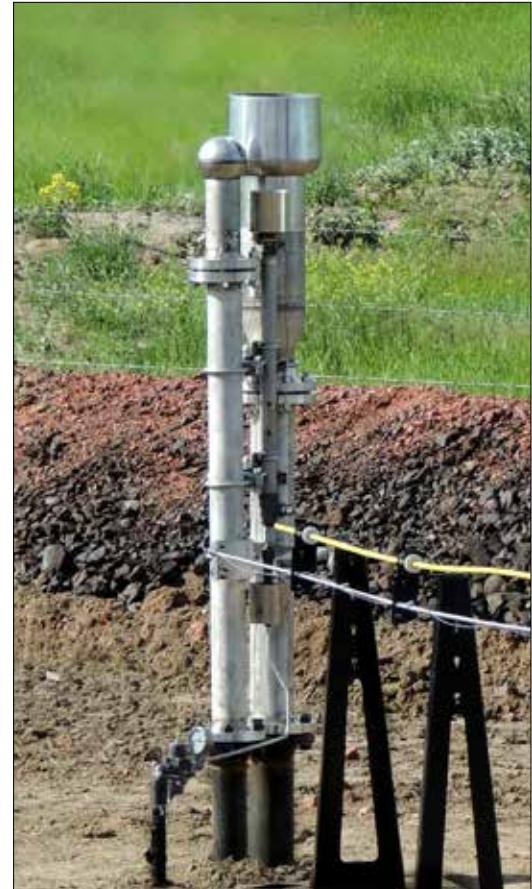
The Steffes Air Assist Flare burns low pressure gas over a wide range of flow rates. Low pressure gas is mixed with air from a variable speed fan to provide a clean burn. Model SAA - 2.

Steffes is committed to working with our customers to provide the simplest, most efficient, and most reliable solutions for flaring requirements.

The variable annular orifice designs used on the Steffes Engineered Flare System give optimum system performance over a wide range of gas flows for both high pressure and low pressure gases. The annular orifice provides excellent mixing of air with the gas prior to combustion, which helps to facilitate smokeless operation under most conditions.

CAPABILITIES:

- High capacity flare tip - max flow rate 3.0 MMSCFD
- High pressure flare tip - max flow rate 1.1 MMSCFD
- Low pressure flare tip - max flow rate 106 MSCFD
- Single or combo flare tip
- Patent pending technology
- Designed to meet the EPA 40 CFR §60.18 requirements



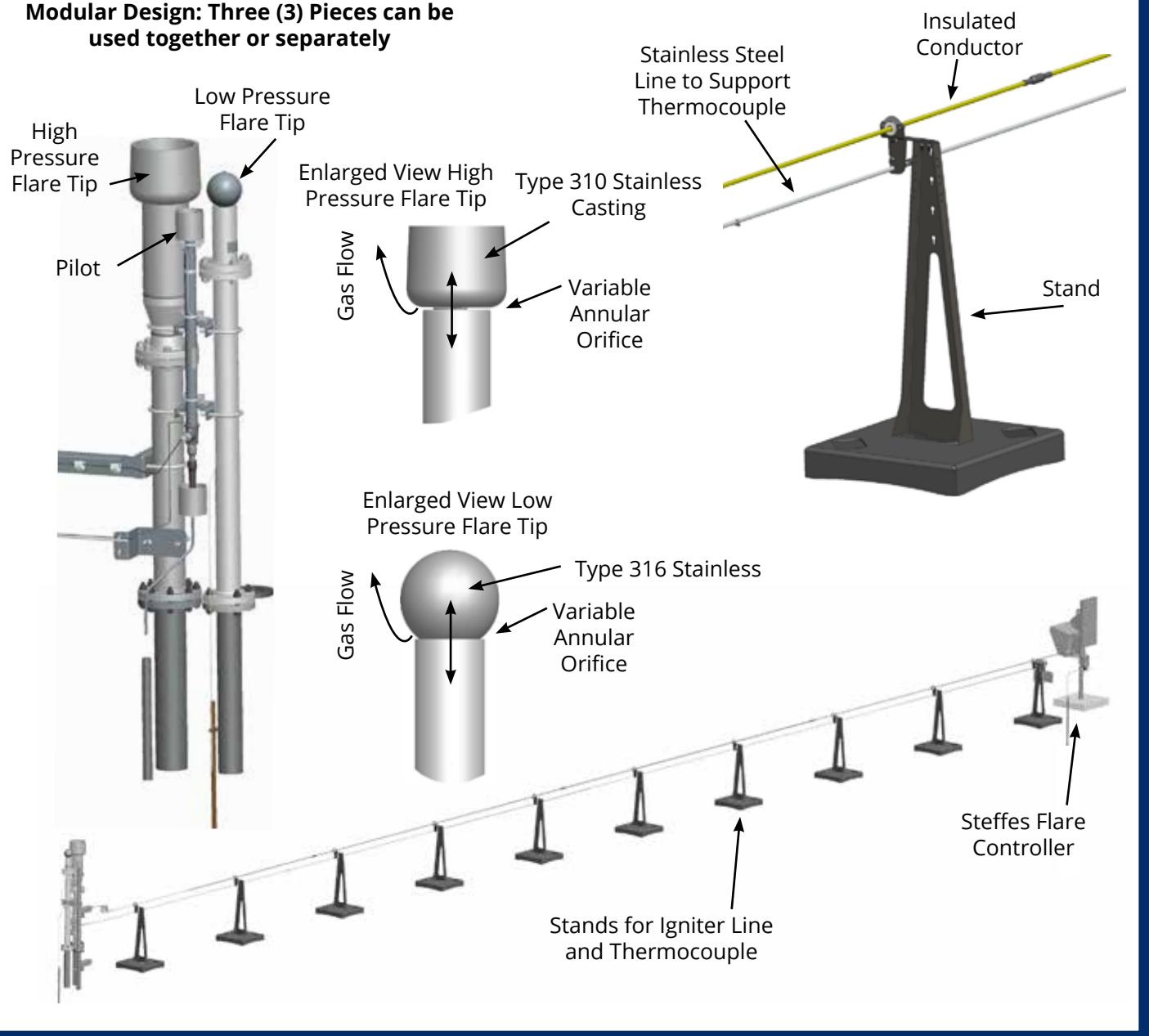
FEATURES:

- High, low, and combination pressure systems
- High temperature ignition
- Data logger and thermocouple monitoring
- Stainless steel construction
- Ignition controller operating options:
 - Steffes flare controller
 - Standard fencer
- Reliable and complete solution
- Pre-fabricated flare bases are available
- Flare extension kits are available

High Pressure		Low Pressure	Pilot
Standard Capacity Flare Tip	High Capacity Flare Tip	Flare Tip	
Model: SHP-6 Max Flow Rate: 1.1 MMSCFD*	Model: SHC-6 Max Flow Rate: 3.0 MMSCFD*	Model: SVG-3 Max Flow Rate: 106 MSCFD*	Model: SPL-1 Gas Flow Rate: Pilot orifice is a #70 MTD Propane at 8 PSI is 11 Cu. Ft./Hr.* Propane at 10 PSI is 13 Cu. Ft./Hr.* Weight: 15 lbs Multiply flow by 1.6 for Natural Gas
Weight: 200 lbs	Weight: 230 lbs	Weight: 70 lbs	

*DATA IS FOR REFERENCE ONLY. CALL FACTORY FOR MORE SPECIFICS.

Modular Design: Three (3) Pieces can be used together or separately



Phone: 888.783.3337
www.steffes.com
oilfieldproducts@steffes.com

The Steffes Gas Assist Ring is an option for improving the combustion performance of low pressure flares. This option is used to reduce smoke from low pressure flares, in cases when the BTU of gas is too high and the flow rate is too low or too high. The gas assist ring creates a flame shroud between the tip of the flare and the ignition point of the flares flame front to ensure that any reactants do not escape without hitting the flame first.

FEATURES:

- Stable and reliable combustion
- Stainless steel Construction
- Fits for the Steffes low pressure ball design (SVG-3B4) and dashpot designs (SVG-3D4 and SVG-3D8)

BENEFITS:

- Tank gas flow rates of up to 160,000 SCFD depending on the gas type
- Can increase operating range for smokeless flaring
- Long service life under normal operating conditions

SPECIFICATIONS:

- Model SGA-80 - flow rate up to 80,000 SCFD
- Model SGA-140 - flow rate up to 160,000 SCFD





Steffes Air Assist Flares are a reliable solution to burn gases at low pressures. We've equipped our Air Assist Flares with an efficient variable speed fan to produce a smokeless, clean burn. The continuous running stable pilot ensures the flare remains lit and running, even in some of the harshest conditions. All Steffes Air Assist Flares have user-friendly controllers to operate the variable speed fans and provide reliable pilot monitoring.

In addition to their smokeless operation, Steffes Air Assist Flares can reduce back pressure for safer, more efficient production. Steffes Air Assist Flares come in two models to accommodate a variety of flow rates. Our experienced sales team can help you determine which model meets your requirements.

FEATURES:

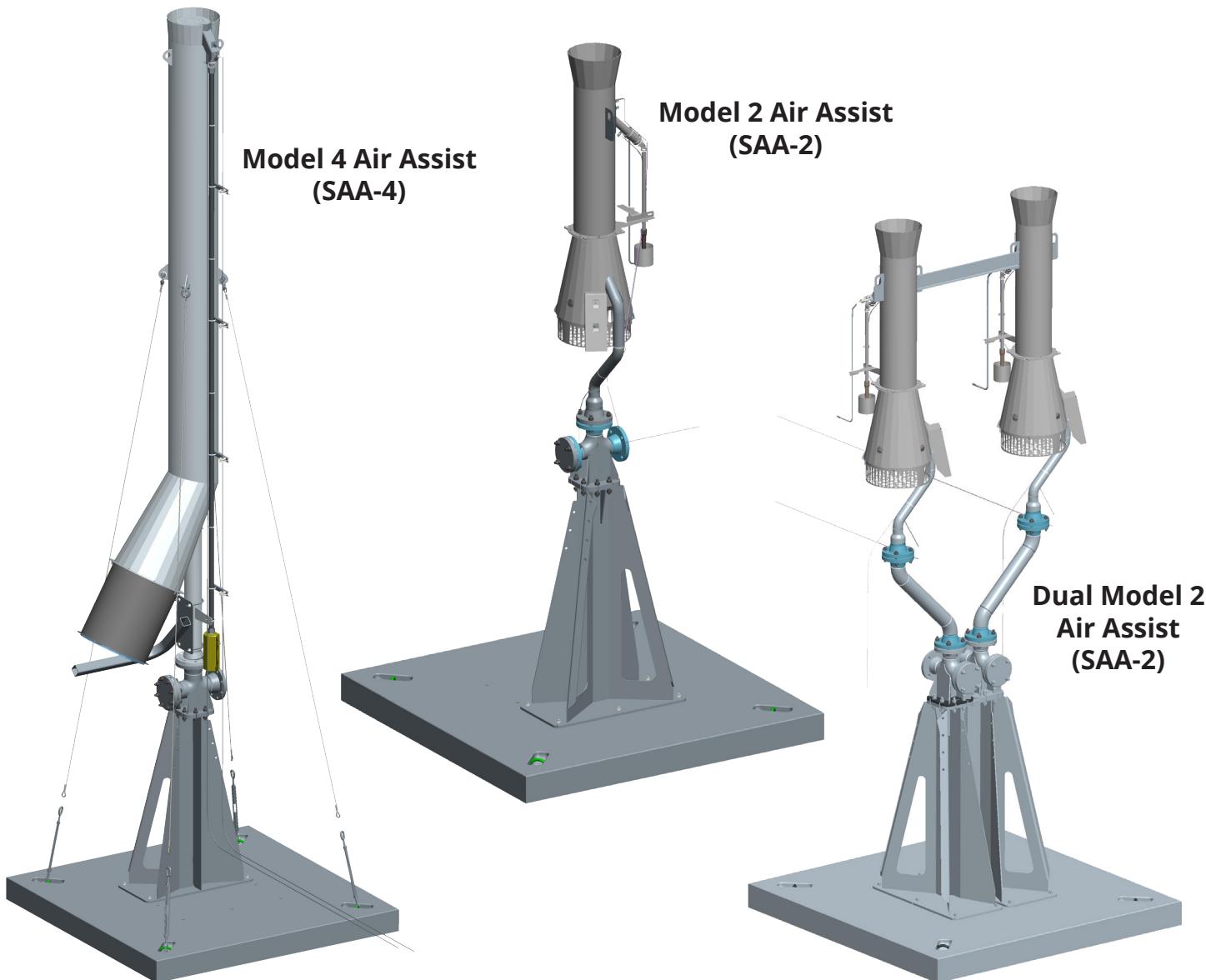
- Two models with capabilities to burn gases at low pressure over a wide range of flow rates
- Clean burn from a variable speed fan
- Stainless steel construction
- Field proven 98% destruction efficiency
- Designed to meet EPA 40 CFR §60.18 requirement

BENEFITS:

- Low back pressure operation
- Continuous running stable pilot
- Thermocouple for monitoring pilot with datalogger and temperature transmitter
- Smokeless operation
- Reliable and complete solution



AIR ASSIST FLARES		Pilot
Model 2 Air Assist	Model 4 Air Assist	
Model: SAA-2 Rated Flow Rate: 200 MSCFD* Max Flow Capacity: * ¹ 450 MSCFD* ² Weight: 160 lbs Power Requirements: 120AC	Model: SAA-4 Rated Flow Rate: 600 MSCFD* Max Flow Capacity: * ¹ 2.2 MMSCFD* ² Weight: 800 lbs Power Requirements: 480VAC 3 Phase	Gas Flow Rate: Pilot orifice is a #70 MTD Propane at 8 PSI is 11 Cu. Ft./Hr. Propane at 10 PSI is 13 Cu. Ft./Hr. Weight: 15 lbs Multiply flow by 1.6 for Natural Gas <i>All data is for reference only. Call Factory for more specifics.</i>
<small>*Rated flow, third party tested, to meet EPA 40 CFR §60.18 requirements was with 2479 BTU gas. *¹Max flow rate to meet exit velocity per EPA 40 CFR §60.18 *²Flow rates higher than rated flow need to be evaluated for flame stability, re-light capability, radiation and smokeless operation per Method 22.</small>		



Phone: 888.783.3337
www.steffes.com
oilfieldproducts@steffes.com



Steffes flares meet all federal and State of North Dakota environmental regulations.

The use of flares as a control device in oil and gas extraction activity is governed by a mixture of federal and state laws. Federal regulations developed by the U.S. Environmental Protection Agency pursuant to the Clean Air Act¹ (42 U.S.C. §7401 *et seq.*) and found in the U.S. Code of Federal Regulations at 40 CFR 60.18 (for VOCs) and 40 CFR 63.11 (for HAPs) establish prescriptive compliance requirements for flares.

For both VOCs and HAPs, EPA presumes compliance with these prescriptive requirements will result in a “destruction efficiency of 98 percent or greater.”²

While EPA is responsible for establishing minimum requirements, the Clean Air Act delegates responsibility for administering and enforcing these federal requirements to the individual states. In addition, the Clean Air Act specifies that states like North Dakota may lawfully modify EPA’s regulations so long as such modifications do not make the requirements less stringent.

Under the prescriptive federal regulations for flares cited above, key provisions are:

1. Smoke must not be visible from the flare for more than 5 minutes during any continuous two hour observation period,
2. A flame must be present at all times, and
3. The flare must destroy at least 98% of:
 - a. volatile organic compounds (40 CFR 60.18) and/or
 - b. volatile hazardous air pollutants (40 CFR 63.11).

On May 2, 2011, the North Dakota Department of Health, Division of Air Quality issued a document entitled, *Bakken Pool Oil and Gas Production Facilities, Air Pollution Control Permitting & Compliance Guidance*.³ Appendix C to that document states that acceptable control systems include

¹ See <https://www.epa.gov/laws-regulations/summary-clean-air-act>.

² See *Basis and Purpose Document on Specifications for Hydrogen-Fueled Flares*, U.S. Environmental Protection Agency (1998) found at <http://nepis.epa.gov/Exe/ZyPDF.cgi/2000NX99.PDF?Dockey=2000NX99.PDF> at 1.

³ See <http://www.ndhealth.gov/AQ/Policy/20110502Oil%20Gas%20Permitting%20Guidance.pdf>. The document has not been updated since 2011.

An enclosed, smokeless combustion device or utility flare that is designed and operated to reduce the mass content of VOC and total HAP emissions in the vapors vented to the device by at least 98% by weight. A utility flare is any flare that is designed and operated in accordance with the requirements of NDAC 33-15-12-02, Subpart A 60.18 (40 CFR 60.18).⁴

Thus, North Dakota has adopted federal flare design and performance requirements without modification; flares built and operated to the prescriptive specifications found in 40 CFR 60.18 are deemed to be 98% efficient in their destruction of VOCs and HAPs. (See footnote 2 above).

Independent, third party testing has confirmed that Steffes flares comply with the prescriptive requirements of 40 CFR 60.18 (and by inference, 40 CFR 63.11).

Accordingly, Steffes flares comply with all federal and State of North Dakota regulations governing the construction and use of flares in oil and gas exploration activities.

⁴ The language found in 40 CFR 63.11 with respect to prescriptive flare requirements is identical to that in 40 CFR 60.18.