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UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

PROPOSED AMENDMENTS TO THE COKE OVENS PUSHING,

QUENCHING, AND BATTERY STACKS NESHAP AND THE

COKE OVENS BATTERIES NESHAP

Remote Public Hearing

August 31, 2023

11:00 A.M. - 4:00 P.M.

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      SESSION 1:
                                               (11:00 A.M.)
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                THE HEARING HOST: Before we begin,
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      just a quick reminder that everyone should be
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      muted, and we ask that cameras remain off until
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      it is your turn to provide testimony.
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                I will now turn the meeting over to the
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      Hearing Chair, Chuck French, to welcome everyone
      to today's hearing.
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                MR. CHUCK FRENCH: Hello, everyone, and
      welcome to the public hearing for EPA's proposed
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      amendments to the Coke Ovens Pushing, Quenching,
      and Battery Stacks National Emission Standards
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      for Hazardous Air Pollutants, which we also refer
      to as the NESHAP, and also reviewing the proposed
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      updates to Coke Oven Batteries in NESHAP.
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                EPA is proposing to update and
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      strengthen the emission standards for the
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      hazardous air pollutants also known as HAPS, such
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      as benzene, mercury, lead, arsenic, that are
      emitted from coke oven facilities.
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                                           These
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Page 4 1 proposed amendments will further reduce the emissions of HAPS and improve the accountability 2 and compliance of the coke facilities. 3 4 As Shane said, my name is Chuck French, I'm the Group Leader of the Metals and Inorganic 5 Chemicals Group within the EPA's Office of Air 6 Quality Planning and Standards. I will be the 7 Chair for this session, as Shane mentioned. 8 Thank you to everyone for attending today's 9 hearing and we are looking forward to hear your 10 comments regarding the proposal. 11 Also, we are quite pleased to have 12 13 Tomas Carbonell, who is the Deputy Assistant Administrator for Stationary Sources for the 14 15 Office of Air and Radiation in EPA, has joined us for the meeting. So we welcome him. 16 And Thomas, thank you for being here. 17 And with that I'd like to turn things over to you 18 for some remarks before we begin over caring. 19 thank you. 20 21 MR. TOMAS CARBONELL: Thank you very 22 much, Chuck.

Page 5 1 I just want to take a moment to welcome you all and to thank you for attending today's 2 public hearing, so that we can hear your input 3 and feedback on our proposed rules for Coke Ovens 4 Pushing, Quenching, and Battery Stacks and Coke 5 Oven Batteries. 6 The proposed rule for Coke Oven 7 Batteries includes the proposed requirements for 8 fenceline monitoring for benzene, as well as more 9 protective standards for leaks. And the proposed 10 11 rule for Coke Ovens Pushing, Quenching, and 12 Battery Stacks includes new standards based on 13 maximum achievable control technology for fifteen 14 types of air toxics, or hazardous air pollutants, 15 that have been previously unregulated from the 16 source category. In addition, we're proposing standards 17 that go -- go beyond maximum achievable control 18 technology for requirements for particulate metal 19 -- for particulate metals and for mercury. 20 thinking together these two proposed rules would 21 22 reduce emissions of hazardous air pollutants in

Page 6 1 communities that have been historically overburdened by toxic air pollution. 2 As we were working on these proposed 3 rules, EPA collected a significant amount of data 4 from facilities, including data on emissions, the 5 types of technologies they're using to control 6 these pollutants, and work practices that are 7 available to minimize emissions. But now we want 8 9 to hear from you. And this public hearing is really a critical opportunity for us to do that 10 so that we can develop a final rule that is as 11 well informed as possible, that's based on the 12 13 best information possible, and -- and -- and reflects the best decisions that we can make. 14 15 I want to just encourage you all to submit comments in writing in addition to taking 16 advantage of today's public hearing opportunity. 17 You can submit comments in writing through 18 October 2nd and, of course, we'll give all 19 20 comments, whether offered here or offered in 21 writing, the same degree of close consideration. 22 So once again, we really appreciate

## Page 7 1 your taking time out of your day to offer this input, and we really look forward to -- look 2 forward to hearing your thoughts. 3 So with that, I'll turn it back over to 4 5 Chuck French to get the hearing started. again. 6 MR. CHUCK FRENCH: Thank you, Tomas. 7 So now, the Hearing Host will provide 8 more instructions about how the hearing will go 9 today. 10 So for that, I'll hand it off to Shane, 11 the Hearing Host. 12 13 THE HEARING HOST: Thank you so much, 14 Chuck, and thank you so much, Tomas, for being 15 here for providing those remarks. During today's hearing you will -- we 16 will take comment on EPS proposed action 17 addressing the Risk and Technology Review for 18 19 these NESHAP's. 20 Now, I'd like to ask our other EPA 21 Panelists to introduce themselves. On the Panel 22 are Donna Lee Jones and Mandy Hanson.

Page 8 1 MS. DONNA LEE JONES: Hello, my name is Donna Lee Jones and I'm the Project Leader for 2 the Coke Ovens RTR, Residual Risk and Technology 3 Review. 4 MS. MANDY HANSEN: Hello, my name is 5 Mandy Hansen and I also work in the Metals and 6 Inorganic Chemicals Group in the Office of Air 7 Quality Planning and Standards with Chuck and 8 Donna Lee. 9 THE HEARING HOST: Thank you so much, 10 Panelists. 11 Before we begin today, hearing from 12 13 you, we have a few ground rules and housekeeping items to help make today's hearing run smoothly. 14 15 We are joined today by a court reporter who will produce a written transcript of today's 16 hearing. We will add the transcript to the 17 public docket for this rulemaking and we'll 18 carefully consider your comments as we develop a 19 20 final rule. 21 The EPA is committed to an environment of mutual respect and safety. We want to hear 22

Page 9 1 your views on the proposed rule today. However, the Agency will not tolerate harassment, 2 discrimination, intimidation, inappropriate 3 language and images, or sustained disruption of 4 5 the public hearing. The EPA expects everyone participating in this hearing, including 6 registered speakers, attendees, and those of us 7 on this panel, to conduct themselves in a 8 9 respectful and civil manner. We will monitor and moderate this virtual event to ensure that common 10 standards of decency are upheld. 11 Please note, by registering for this 12 13 event you are agreeing to abide by the ground rules of this virtual hearing. 14 15 We ask that everyone remain muted with their cameras off until it is your turn to speak. 16 17 If you have joined us through Zoom, please keep the chat box open. It is at the bottom of your 18 We will put the names of the next 19 speakers in the chat box and we may use the chat 20 21 box to communicate directly with you during this 22 hearing. I will call on each speaker when it is

Page 10 1 their turn. And let me apologize in advance for any mispronunciations. 2 3 If you are speaking today, please rename yourself in the Zoom participant list to 4 5 match your registered speaker name. This will allow our logistics staff to quickly queue up the 6 next speakers. And for assistance, chat with 7 Attendee Support. 8 9 When I call on you to speak, please unmute your line. And if you're joining us via 10 Zoom, that button is on the lower left of your 11 12 If you're joining us by phone, you can 13 mute and unmute yourself by pressing \*6. 14 Please state your first and last name 15 and spell it for the record. Please speak slowly so that our court reporter can capture your 16 17 entire testimony. When you are providing testimony, you're welcome to activate your video 18 camera by clicking on the Start Video icon at the 19 bottom left of your screen. If you're not 20 testifying, please keep your camera off. Each 21 22 speaker will have four minutes to give comments.

Page 11

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1	A four-minute timer will be displayed on the
2	screen to help you keep track of your time. And
3	the timer will start when you state your name.
4	And when your four minutes are up it is time to
5	stop. If you are testifying by phone, the
6	timekeeper will alert you when you have one
7	minute remaining.
8	To be fair to everyone, we are going to
9	strictly enforce the four-minute limit. If you
10	have additional items that you would like to
11	share, such as a slide presentation or videos,
12	you may submit them to the docket for the
13	proposal through October 2nd, 2023. Instructions
14	for submitting comments are on our website. We
15	encourage you to also submit a written copy of
16	the testimony you provide today we will post
17	reminders about how to submit written comments in
18	the chat box throughout the hearing. The panel
19	is here to listen to you today; however, Panel
20	Members may ask questions to clarify your
21	comments. When you are finished speaking, please
22	remain on the line until the Chair can confirm

Page 12 1 that there are no further clarifying questions from our panel. Once we are done, please re mute 2 your line and turn off your camera. I will then 3 call the next speaker, and so on. 4 If time allows, we might be able to add 5 additional speakers. If you did not pre-register 6 and are interested in speaking, please send our 7 direct message to Attendee Support in the chat 8 9 Our logistics team will let you know if there are any time slots available and assist you 10 with registering. 11 For those of you watching the hearing 12 13 on YouTube and would like to speak please email 14 our registration support team. That email 15 address is in the public hearing box on our website and under the YouTube screen. 16 Finally, today's hearing consists of 17 two sessions. If there are no additional 18 speakers, we may close a session fifteen minutes 19 after the last resident speaker has testified. 20 We may also take short breaks as needed. 21 22 Thank you again for taking the time

08/31/2023

**Coke Ovens: NESHAP** 

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      today to share your comments on EPA 's proposal.
      Now let's get started.
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                Our first two speakers are David Ailor,
3
      and Matthew Mehalik.
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                David?
                David, if you're ready.
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7
                Okay. So, I have not heard from David,
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                DAVID AILOR: Okay, so --
                THE HEARING HOST: -- let us --
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                DAVID AILOR: I'm sorry. Can you hear
                This is Dave Ailor. I thought you all
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      me now?
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                THE HEARING HOST: Great.
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                <u>DAVID AILOR:</u> -- would unmute me, so.
                THE HEARING HOST: Very good. Thank
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17
      you.
                DAVID AILOR: Shall I go ahead and
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19
      start?
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                THE HEARING HOST: Yes. As you -- as
      you begin --
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                DAVID AILOR: Okay.
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Page 14 1 THE HEARING HOST: -- please -- please state and spell your first and last name, for the 2 3 record, and you may begin. **DAVID AILOR:** Okay. Good morning my 4 name is David Ailor, spelled D-A-V-I-D, 5 A-I-L-O-R. I am President of the American Coke 6 and Coal chemicals Institute, or ACCCI, a 7 Washington, D.C. based trade association that 8 9 represents the US metallurgical coke industry. am speaking today on behalf of the ACCCI managed 10 Coke Oven Environmental Task Force, COETF. 11 12 The COETF represents all four companies 13 that operate byproduct recovery coke plants in 14 These four companies operate a total of 15 six plants. During 2022, they produce nearly 7.3 million tons of metallurgical coke, a vital 16 ingredient and making the steel that is the 17 backbone of US investments in infrastructure, 18 electrification of the transportation sector, and 19 our national defense. Since 2015, the COETF has 20 21 been working with EPA on the Pushing, Quenching, 22 and Battery Stack RTR rulemaking, including on

Page 15 1 two separate Section 114 information collection requests, and countless rounds where we 2 voluntarily provided the information, data, and 3 analysis needed to produce a technically sound 4 and legally defensible role. 5 The COETF and its members have long 6 supported rules that are grounded in sound 7 science, use the best available data, and comply 8 9 with EPA's legal obligations. Importantly, a defensible rule must not simply be a fine 10 generating machine containing shutdown standards 11 but must be demonstrated to be achievable on a 12 13 long-term basis. The COETF will be submitting 14 written comments on the proposed rule. However, 15 today I want to emphasize the following five 16 points. 17 First, even using a very conservative risk modeling approach, and assumptions that 18 significantly overstate risk, EPA's risk modeling 19 20 shows that all coke facilities are well within 21 the range of acceptable risk within an ample margin of safety. This fact is the strong 22

Page 16 evidence of the effectiveness of the existing 1 Clean Air Regulations and standards that the Coke 2 sector has been diligently implementing over the 3 past three decades. It is also a testimony to 4 the strong role that coke manufacturing sector 5 plays as stewards in their communities and to the 6 environment. 7 Second, we have a major concern 8 9 regarding the new proposed fenceline monitoring requirements. These go beyond EPA's legal 10 authority and present serious implementation and 11 compliance challenges that EPA has not fully 12 considered or addressed. 13 14 Third, we have a major concern 15 regarding EPA's proposal to lower already stringent percent leaking door standards even 16 17 further. This proposal is not grounded in any new development in technology for coke oven 18 doors, ignores important differences among --19 20 among types of doors, and it's not necessary to 21 address any risk of public health of the 22 environment.

Page 17 1 THE HEARING HOST: One minute remaining. 2 3 SPEAKER: Okay. Fourth, we have a major concern regard -- regarding the new 4 emission limits that were derived using 5 insufficient data and are not representative of 6 the very -- very -- variability within our 7 industry. Potential measures required to meet 8 the new proposed numerical limits have not been 9 proven technologically feasible for coke plant 10 operations. 11 And fifth, EPA has only provided a 12 13 45-day public comment period, which is completely inadequate given the multiple different proposed 14 15 actions that EPA has combined into a single proposal and the sheer volume of documents and 16 other supporting material, numbering over 2,300 17 and counting, that EPA has placed in the 18 rulemaking dockets that cover this proposal. 19 20 COETF has requested a 30-day extension to the 21 public comment period, which we ask EPA to 22 approve expeditiously as the minimum amount of

Page 18 1 time needed for meaningful public review and comments on this proposal. 2 3 Thank you. MR. CHUCK FRENCH: Well, thank you for 4 5 your testimony. I'd like to ask the Panel Members if 6 they have any clarifying questions at this time. 7 Okay, well, thanks again. And I'll 8 hand it back to the Hearing Hosts. 9 THE HEARING HOST: Thank you. The next 10 speaker is Matthew Mehalik. 11 MATTHEW MEHALIK: All right. 12 13 to the Panel for this opportunity to provide remarks for this hearing. My name is Matthew 14 15 Mehalik, M-A-T-T-H-E-W, Mehalik, M-E-H-A-L-I-K, and I am the Director of the Brief Project, the 16 Southwestern Pennsylvania collaboration of over 17 sixty-five organizations working to improve air 18 quality, eliminate climate pollution, and make 19 20 our region a healthy and prosperous place to 21 live. We emphasize the need to strengthen the NESHAP standards for Coke Oven Batteries to 22

Page 19 1 address ongoing severe health impacts on residents in the Mon Valley in Southwestern 2 Pennsylvania, the site of the US Steel's Clairton 3 Coke Works. 4 The current situation is untenable. 5 The Clairton Coke Works admits large quantities 6 of hazardous air pollutants, such as benzene and 7 metals that harm health. Allegheny County's in 8 9 the top one percent of all counties for cancer risk from Point Source's air toxics emissions. 10 Ninety percent of this risk is attributable to 11 coke oven facilities, with 90% attributable to 12 13 the Clairton Coke Works. People in the Mon 14 Valley already have their that's worse than 93% 15 of the entire country for fine particulate matter, and it's well known that particles are 16 17 carriers for hazardous air pollutants, such as benzene and metals, that are delivered directly 18 into the bloodstream of residents. The Clairton 19 20 Coke Works is located in an environmental justice community. Approximately 130,000 people live 21 22 within a five-mile radius of the Clairton Coke

Page 20 1 Works property. One-third of the people who have low income, 36% are minority population, 2 primarily African American, and one-fifth are 3 older than sixty-four. 4 Recently, NYU's School of Public Health 5 documented the improvement in health and 6 communities near the Shenango Coke Works in 7 Allegheny County after it closed in 2016. 8 9 Average weekly visits to the local emergency departments for heart related problems decreased 10 11 by 42% immediately after the shutdown. 12 Clairton Coke Works is ten times larger than the 13 Shenango facility and over one hundred years old. 14 In 2022, these residents in Mon Valley have 15 experienced air quality being ranked in the top ten worst air sheds in the US Forty percent of 16 17 all days, or at least a portion of the day, based on the EPA's Air Quality Index hourly values. 18 These areas ranked as the number one worst air 19 20 shed about 10% of these periods. We experience a 21 substantial number of days with temperature 22 inversions and these inversions trap pollution

Page 21 1 emitted overnight by the Coke Works. Short term spikes and pollution impact the health of 2 residents who are exposed to high level pollution 3 for hours at a time. And we have cameras that 4 are pointed at the Clairton Coke Works that 5 captured this phenomenon. 6 To protect our community we're 7 requesting EPA to please do the following: 8 One, require fenceline monitoring of 9 benzene at existing facilities immediately upon 10 execution of the rule. Communities in the Mon 11 Valley already have evidence of elevated benzene 12 13 levels from monitoring using EPA method 325A. They should not be forced to wait an additional 14 15 year for fenceline monitoring near the Clairton facilities. 16 Number two, keep the proposed benzene 17 action level of three micrograms per cubic meter. 18 This level is protective of workers and 19 20 communities. 21 Number three, update standards on 22 byproduct recovery plants which are not included

Page 22 1 in this roommate -- rulemaking but are sources of hazardous emissions at Coke facilities. 2 Number four include a short-term 3 concentration action level with provisions to 4 require immediate interventions. ATSDR has a 5 minimum risk level of benzene at 29 micrograms 6 per cubic meter for acute exposures of one to 7 fourteen days, and 19 micrograms for in an 8 9 intermediate term exposures. Number five, require data for each 10 11 fenceline monitor to be provided to the public 12 monthly, so that people can be aware of their 13 exposure risks on a website that's easily accessible. 14 15 And number six, require fenceline monitoring continuously and permanently for 16 coking facilities for as long as the facility 17 operates. 18 19 Let's save lives, reduce burdens on 20 vulnerable people and take action that makes 21 everyone proud of our country. Thank you very 22 much.

Page 23 1 MR. CHUCK FRENCH: Thank you for your testimony. And for all speakers, we encourage 2 you to submit written comments in addition to 3 testimony today. So, we welcome written 4 5 comments. So with that, does the Panel Members 6 have any -- any questions from the Panel Members? 7 8 MS. DONNA LEE JONES: Yes, can you --9 can you spell out the acronym ATDSR (sic)? 10 MATTHEW MEHALIK: ATSDR. That's the -the Toxics -- Air Toxics Agency affiliated with 11 EPA. 12 13 MR. CHUCK FRENCH: Yes, thank you. 14 Yes. 15 Any other questions? Okay. Well, I'll hand it back to the Hearing Host. Thank you. 16 THE HEARING HOST: Thank you very much. 17 The next two speakers are Zachary Barber and 18 Hilary Lewis. 19 20 Zachary, I see your video up, please begin your testimony. 21 ZACHARY BARBER: Great. Thank you so 22

Page 24 1 much for the opportunity to speak today. My name is Zachary Barber. I'm the Clean Air Advocate 2 with PennEnvironment based in Pittsburgh, 3 Pennsylvania, near two of the Coke facilities 4 covered by this rule, the Clairton Coke Works in 5 Allegheny County, and then Cleveland-Cliffs 6 facility in Minassian. And here in Allegheny 7 County, we sadly suffer from some of the dirtiest 8 9 air in the entire country, where we rank in the worst two percent of the country for cancer risk 10 from industrial air pollution, and the Clairton 11 12 Coke Works ranks as the single most toxic air 13 polluter in Allegheny County according to our review of the toxic release inventory. 14 15 The Clairton Coke Works releases more toxic emissions than any other facility, and 70% 16 17 of the toxicity can be attributed to emissions of benzene, hydrogen cyanide, and poly aromatic 18 hydrocarbons. In particular, the 30,000 pounds 19 20 of benzene that the facility reported in 2021 are 21 highly concerning, and these aren't just numbers 22 behind these cancer statistics. And these risks

Page 25 1 are residents who have first-hand experience of family members and neighbors dying of cancer. 2 I've stood in Clairton, within view of the Coke 3 Works, talking with the EPA Regional 4 Administrator and local residents as the 5 residents count down the block who has suffered 6 from cancer in the various families. And so it's 7 important to keep in mind that lowering these 8 emissions will directly benefit the health of 9 those residents. 10 11 In particular, we were excited to see the fenceline monitoring provisions and the 12 13 action level around benzene emissions. This is 14 one of the most important parts of the updated 15 proposals from EPA. And so we ask that they -that you keep the monitoring provision and 16 include the three-microgram action level. 17 are a few ways where this will be helpful, as 18 residents and regulators use this data to ensure 19 that facilities are doing their part and are 20 21 following the law. This will be helpful from a transparency, enforcement, and advocacy 22

Page 26

1 perspective, and it's something that residents have been asking for -- for a long time. 2 are a few ways where this could be made even more 3 helpful and more effective; it would be very 4 5 helpful for residents to have access to data more frequently to ensure that people have the most up 6 to date information. So making reporting 7 requirements, either bi-weekly or monthly, would 8 be helpful as well. Classifying repeated or 9 severe exceedances as high priority violations so 10 that regulators and advocates will have an easier 11 time enforcing these provisions, and then 12 13 ensuring that the corrective action taken if and when concentrations rise above the limit should 14 15 address any source of benzene within the fenceline, whether they are specifically covered 16 under the -- the portions of the NESHAP that are 17 being revised under this proposal or not. 18 19 But the bottom line is this proposal 20 would go a long way to cleaning up some of the dirtiest emissions from one of the most toxic air 21 22 polluters here in the Pittsburgh region, as well

Page 27 1 as thirteen others across the country. We're very excited that the EPA is moving forward with 2 this and asks that you finalize these rules as 3 quickly as possible. Thank you. 4 5 MR. CHUCK FRENCH: Thank you for your testimony. 6 Do any of the Panel Members have 7 8 questions? 9 Okay, well, thanks again. I'll hand it back to the Host. 10 11 THE HEARING HOST: Thank you very much. 12 The next speaker will be Hillary Lewis. 13 MS. HILLARY LEWIS: Hi, my name is Hilary Lewis and I'm the Steel Director at 14 15 Industrious Labs. H-I-L-L-A-R-Y, L-E-W-I-S. Thank you for the opportunity to comment on the 16 proposed NESHAP for coke ovens today. 17 Carbon emissions are harmful to human 18 health, and like so many other harmful industrial 19 20 emissions, are disproportionately harming low-income communities. In fact, one hundred 21 22 percent of coke facilities in the US are in low-

Page 28 1 income communities. EPA has a responsibility to protect clean air and ensure that everyone, 2 regardless of where they live or their income, 3 can breathe freely. And yet, the maximum 4 individual cancer risk from coke ovens is 5 currently 5 in 10,000, which is five times 6 greater than EPA own benchmark goal in setting 7 risk-based standards. 8 9 To protect clean air, EPA must start The proposed benzene 10 with strong data. monitoring program is a great first step, and you 11 12 have the opportunity to go further and improve 13 this proposal. These rules were last updated 14 almost two decades ago. To start, we cannot 15 afford to unnecessarily delay implementation of any monitoring program. Benzene monitoring 16 should begin immediately once the rule goes into 17 effect. 18 In addition, I urge you to strengthen 19 20 your proposed monitoring program to include 21 short-term action levels for acute and 22 intermediate exposures and increase reporting to

Page 29 1 every two weeks instead of quarterly so that local residents have timely access to critical 2 health related information. Monitoring is an 3 affordable and essential tool to addressing 4 hazardous air pollution from cokemaking, and we 5 cannot wait for shortchange our efforts. 6 Also, in regards to benzene, I wanted 7 to support the three micrograms per cubic meter 8 limit in the proposed rule, which is both 9 reasonable and achievable. It is also in line 10 with the California EPA's eight hour and chronic 11 12 reference exposure levels for benzene, which are 13 health-based standards, a critical measure for 14 carcinogens like benzene. To that end, each --15 EPA should also advance a process to strictly enforce this limit. For example, excess 16 emissions on more than one occasion should 17 trigger a highly -- a high priority violation and 18 be subjected to meaningful -- meaningful 19 20 financial penalty. I also wanted to address the 21 issue of byproducts recovery plants. Most of the 22 facilities subject to this rule have byproduct

Page 30 1 recovery plants, yet new rules were not proposed. Byproduct recovery rules have not been updated 2 for over three decades. Any new coke oven rules 3 must include stronger safeguards for byproduct 4 recovery plants and substantially addressed 5 flaring. 6 Finally, I wanted to thank EPA for 7 eliminating the use of startup, shutdown, and 8 malfunction loopholes that allowed releases 9 unlimited amounts of coke oven emissions without 10 consequence. These rules are critical to 11 12 protecting human health in some of our most 13 vulnerable communities. I urge you to advance 14 the strongest role possible and as quickly as 15 possible. Thank you for listening. 16 MR. CHUCK FRENCH: Well, thank you for 17 18 your testimony. And again, we welcome your comments, so please -- please submit written 19 20 comments before October 2nd. 21 Do any of the Panel Members have 22 questions? Clarifying questions?

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Page 31
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                Well, thanks again. I'll hand it back
      to the host.
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                THE HEARING HOST: Thank you very much.
      The next two speakers are Jay Walker and Susan
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5
      Thomas.
                Jay, I see your video up. Please begin
6
      your testimony when ready.
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                MR. JAY TING WALKER: Morning. My name
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9
      is Jay Ting Walker and I'm an Outreach
      Coordinator with Clean Air Council, a non-profit
10
      environmental health organization with offices in
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      Philadelphia and Pittsburgh, Pennsylvania.
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                The Council has been working to protect
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      everyone's right to a healthy environment for
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      over fifty years. The Council's approximately
      35,000 members, including frontline community
16
      members in Allegheny County, whose families have
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      been injured by steel plant emissions for
18
      generations. Several members who live near US
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20
      Steel's Mon Valley Clairton Coke Works suffer
21
      from cancer and cardiovascular and respiratory
22
                 They endure foul odor and regular
      ailments.
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Page 32 1 pollution spikes which prevent outdoor activities. Some can't afford commercial air 2 filters and try to rig their own to improve their 3 indoor air quality. 4 The Council thanks EPA for its work in 5 proposing the updated standards for coke ovens. 6 In particular, the proposed fenceline monitoring 7 for benzene with an action level of three 8 9 micrograms per cubic meter is necessary to protect public health. Environmental Integrity 10 11 Project and CreateLabs community monitoring 12 programs set up eight monitors at residences in 13 Mon -- in Mon Valley, six of which showed average exposures over that level for eighteen months. 14 15 Scientists have found ample evidence of health harms from long-term exposures to levels above 16 three micrograms per cubic meter. EPA -- the EPA 17 should retain this standard in the final rule. 18 Additionally, the EPA should strengthen 19 20 the rule in the following ways: 21 First, EPA should revise the standards 22 for byproduct recovery plants, which have not

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Page 33 1 been reviewed for 32 years. Second, EPA should require facilities 2 to -- (audio glitch) -- fenceline monitoring upon 3 the rules effective dates. The passive benzene 4 5 monitors are cheap and simple to setup, so there's no reason to delay for an additional 6 7 year. Third, short-term spikes in benzene and 8 associated coke oven and emissions can cause 9 serious health injuries. Thus, EPA should set 10 shorter term action levels based on data from the 11 Agency for Toxic Substances and Disease Registry, 12 13 ATSDR, which provides information on risks associated with acute and intermediate term 14 15 exposures Forth, facilities should submit data 16 every two weeks instead of quarterly, and that 17 data should be publicly accessible. That 18 practice is required and several consent decrees 19 20 for refineries, so it is also practical here. 21 Communities have a right to know their exposures 22 and health care providers need that information

**Coke Ovens: NESHAP** 

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Page 34
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      to properly assess their patients.
                Fifth, serious or repeated exceedances
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      must be considered violations and result in
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      penalties strong enough to incentivize
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      compliance. Fines must be high enough that
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      operators cannot consider them to be part of the
6
      cost of doing business.
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                The Council's written comments will
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9
      include more extensive suggestions to better
      protect the health of frontline communities.
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11
                Thank you.
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                MR. CHUCK FRENCH: Thank you for your
13
      testimony.
                Do the Panelists have any questions?
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15
                Okay, thank you. I'll hand it back to
      the host
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                THE HEARING HOST: Thank you very much.
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      The next speaker is Susan Thomas.
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                MS. SUSAN THOMAS: Good morning.
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      S-U-S-A-N, T-H-O-M-A-S. Thank you for this
      opportunity.
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22
                I live in Beverly Shores, Indiana,
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Page 35 located in the Indiana Dunes National Park, an 1 ecosystem of flora and fauna that is unique on 2 the entire planet. It is truly a natural wonder 3 that exists sandwiched between the worst 4 polluting industries on the planet whose toxic 5 emissions and spills harmed the process of 6 photosynthesis in these rare plants, and thus 7 impact the entire extraordinary food chain here. 8 I'm asking EPA, in the NESHAP coke oven 9 rules, to please increase the appropriately cited 10 11 fenceline benzene air monitoring, starting now. No need to wait. And make the monitoring real 12 13 time and assessable with reporting every two 14 weeks, not quarterly, and within twenty-four 15 hours to the public if there is a severe issue. Establish a benzene action level that protects 16 workers and communities. Include a rule for 17 byproduct recovery plants. 18 However, none of these changes are 19 20 meaningful unless EPA stops allowing industry to 21 self-monitor and self-implement the required 22 EPA needs to make a sharper plan to rules.

Page 36 1 declare high priority violations in a timely and transparent way rather than allowing industry to 2 finagle around endless back and forth with 3 excessive emission labels that disguise 4 wrongdoing. Meaningful penalties are paramount. 5 Otherwise, we're back to the same old 6 pay-to-pollute. 7 I have commented now on at least four 8 different EPA revised rules hearing hearings for 9 a variety of issues since June. Across the 10 board, what all of these revisions have in common 11 is EPA has continued bread crumbing of 12 13 environmental justice communities, doing way less in their revisions that could actually make a 14 15 difference, regardless of what the actual science is documented, or the cheap expense for industry 16 to make corrections, with virtually no impacts to 17 their astounding profit margins. This is handing 18 polluting industries a gift, ultimately 19 20 meaningless rules that can continue to skirt, 21 laughing all the way to the bank. 22 Please, no more fox guarding the

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Page 37
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      henhouse. Include penalties with actual
      consequences that protect our workers and
2
      communities. Thank you so much.
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4
                MR. CHUCK FRENCH: Thank you for your
      testimony. We welcome your comments, of course.
5
                Do any of the Panelists have questions?
6
                Okay, thank you. I'll hand it back to
7
      the host.
8
9
                THE HEARING HOST: Thank you very much.
      The next few speakers are Qiyam Ansari and
10
      Kenneth Zapinski.
11
12
                Qiyam, whenever you're ready.
13
                MR. QIYAM ANSARI: Hello, everyone.
14
      Can you hear me?
15
                THE HEARING HOST: Yes, we can.
                MR. QIYAM ANSARI: Okay, awesome.
16
17
                So, my name is Qiyam Ansari, it is
      spelled Q-I-Y-A-M, and my last name is Ansari,
18
      spelled A-N-S-A-R-I. I appreciate the
19
20
      opportunity to testify here today.
21
                I want to start off by thanking the EPA
22
      for releasing these updated regulations.
                                                 We feel
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Page 38 1 like the three-microgram level for benzene monitoring will definitely protect the 2 community's health. I represent an organization 3 called Valley Clean Air Now, and a lot of our 4 members live within five miles of the Clairton 5 Coke Works, as you can see behind me, and a lot 6 of them are suffering from serious ailments, 7 including cancer, asthma, we've had multiple 8 folks that we know and we love, we've lost them 9 due to health effects that come from these 10 polluting industries. 11 We will be submitting written comments 12 13 with specifics that we would like to see that could strengthen this regulation. But we just 14 15 wanted to -- I wanted to take some time to thank EPA for following through with this isn't that 16 they said they were going to make and the 17 promises that they made to the community to fight 18 and improve the health of the folks that live 19 20 near these events line. 21 Thank you very much. 22 MR. CHUCK FRENCH: Thank you. Thank

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Page 39
1
      you for your testimony.
                Do the Panel Members have any
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3
      questions?
4
                So, thanks again. I'll hand it back to
      the host.
5
                THE HEARING HOST: Thank you. The next
6
      speaker is Kenneth Zapinski.
7
8
                Kenneth, I see your video up, please
9
      start your testimony.
10
                MR. KENNETH ZAPINSKI: My name is
11
      Kenneth Zapinski, K-E, Double N, E-T-H,
      Z-A-P-I-N-S-K-I, and I am the Director of
12
      Research and Public Policy for Pittsburgh Works
13
      Together, an alliance of organized labor and
14
15
      employers created to protect and advance the
      industries that are at the foundation of our
16
      society, including energy and manufacturing, in
17
      order to provide economic opportunities and
18
      family sustaining jobs for all people.
19
                When the Biden Administration is
20
21
      pumping hundreds of billions of dollars into the
22
      economy through the infrastructure bill and other
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Page 40 1 programs, it's the wrong time to attack an industry critical for building infrastructure and 2 energy facilities those programs call for. 3 to build wind turbines? You need steel. Need 4 high voltage transmission lines to carry power 5 from solar farms? Steel. The facilities to 6 house high tech chip manufacturing coming back to 7 the US from overseas? Steel. Coke production is 8 9 a critical step in the integrated steel production process. We cannot meet all our needs 10 with steel made from recycling scrap and electric 11 arc furnaces. 12 13 As a matter of national security and 14 maintenance of our advanced economy, we need to 15 retain the ability and skills necessary to turn rocks into steel. That process has environmental 16 17 impacts, but it is already highly regulated and the country's air and water are cleaner now than 18 they have been at any time since the Industrial 19 20 Revolution. According to the EPA estimates coke 21 facilities present low, acceptable risks with a 22 sufficient margin of safety to protect public

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Page 41 1 health. Life expectancy is dropping in the US 2 but not because of a public health threat from 3 coke ovens or steel production. It is from 4 deaths of despair from suicide and addiction, 5 much of it driven by economic circumstances and a 6 loss of hope in today's economy. Unnecessarily 7 burning the steel production process with 8 increased regulation is an effective way to shut 9 down plans and increase economic hopelessness, 10 which itself is a public health issue. 11 12 These proposals are of particular 13 concern in southwestern Pennsylvania, as a section of the proposed regulations appear to 14 15 have been arbitrarily set specifically to target the Clairton Coke Plant that is part of the US 16 Steel's Mon Valley Works. The Mon Valley Works 17 supports nearly 4,000 direct jobs and contributes 18 close to \$5 billion annually to the regional 19 20 economy. The Coke Plant is the linchpin of the 21 operation, and it would be subject to new 22 regulations that are not consistent with EPA's

Page 42 1 own procedures. Once again, the EPA is overreaching by 2 trying to impose environmental outcomes that have 3 not been proven to be possible using existing 4 technology. By law, the results that the 5 proposed regulations require must be achievable, 6 both technologically and economically. 7 8 burden is on the EPA to demonstrate with hard 9 data over long operating periods that the proposed regulations meet that standard. 10 The 11 Agency has not done so. Showing that one plant on one day for one moment in time can meet a 12 13 particular emissions profile is not a sufficient 14 basis to tear down an industry that is critical 15 to union workers, to the US economy, the global energy transition, and national defense. 16 17 Any amendments made to the existing coke oven regulations should be consistent with 18 the requirements of the Clean Air Act based on 19 sound science and consider the costs to implement 20 21 and operate. 22 Thank you.

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Page 43
1
                MR. CHUCK FRENCH: Thank you for your
      testimony.
2
3
                Do the Panel Members have any
      questions?
4
5
                Okay, thank you. Thanks again. Back
      to the host.
6
                THE HEARING HOST: Thank you very much.
7
8
      The next two speakers are Kurt Barshick and Mark
      Jeffery.
9
                Kurt, I see your video up. Please
10
      begin your testimony when ready.
11
                MR. KURT BARSHICK: Good morning. My
12
13
      name is Kurt Barshick; that's K-U-R-T,
      B-A-R-S-H-I-C-K. I'm the Vice President for US
14
15
      Steel Mon Valley Works which is located in
      Pittsburgh, Pennsylvania. Thank you for the
16
      opportunity to comment on behalf of the
17
      hard-working men and women employed with US Steel
18
      Mon Valley Works.
19
20
                The Mon Valley Works includes several
21
      integrated operations, including the largest coke
22
      facility in North America, which is the US Steel
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Page 44

1 Clairton Coke Plant. The Clairton Coke Plant is critical to our company's success, in particular 2 to the future of the Mon Valley Works. 3 Clairton Coke Plant provides coke for most of our 4 blast furnaces, including our Edgar Thompson 5 Plant and our Gary Works. In addition, US 6 Steel's Mon Valley Works reuses the coke oven gas 7 generated to make our own electricity and operate 8 our furnaces of the hot strip mill, which allows 9 the Mon Valley Works to operate one of the most 10 energy efficient steel mills in North America. 11 The Mon Valley Works is committed to 12 13 meeting the challenge and protecting our shared In 2022 -- 2023, we continue our 14 environment. 15 pursuit of environmental excellence, maintaining a historically high compliance rate with the 16 17 Allegheny County Health Department standards that apply to charging emissions, door leaks, battery 18 combustion stack opacity, off takes, lids, 19 20 pushing, and travel compliance. These standards 21 are among the most stringent in the entire 22 country. They exceed requirements for the

Page 45 1 Pennsylvania Department of Environmental Protection and the United States Environmental 2 Protection Agency. Our world class performance 3 is evident in all regional monitors in Allegheny 4 5 County, have demonstrated attainment with the National Ambient Air Quality Standards, noting in 6 particular, demonstrating attainment for PM 2.5 7 and SO2. This is a great accomplishment and 8 we're committed to doing our fair share to ensure 9 the area's air quality continues to meet the 10 standards. 11 12 For these reasons, I strongly urge the 13 Agency to take a more reasonable approach in amending the National Emission Standards for 14 15 Hazardous Air Pollutants for cokemaking facilities. Any amendments made to the existing 16 regulations should be consistent with the Clean 17 Air Act, based on sound science, and technically 18 achievable with proven control technology. 19 20 rule revision should be aligned throughout the 21 cokemaking industry and consider the cost to 22 implement and operate. Some people today will

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Page 46 1 testify that US Steal can afford these new limits. Yet EPA's new proposed numerical limits 2 have not been proven to be technically feasible 3 for any coke plant nor has the EPA provided any 4 justification for the proposal to lower existing 5 limits on coke plants that produce over three 6 million tons of annual production. 7 unlimited finances cannot obtain unfeasible 8 limits. These new limits would result in 9 significant economic consequences, not only for 10 the Pittsburgh region, but a cascading impact in 11 economic hardship to the future of Gary Works, 12 13 our river barge industry, coal companies, and our surrounding communities as well. 14 15 Thank you again on behalf of US Steel Mon Valley Works to testify. 16 17 MR. CHUCK FRENCH: Thank you for your testimony. 18 19 Do the Panel Members have any 20 questions? 21 Thank you, and again, we welcome your 22 With that I'll hand it to -written comments.

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Page 47
1
      hand it off back to the host.
                THE HEARING HOST: Thank you. The next
2
3
      speaker is Mark Jeffrey.
                Mark, I see your video up. Please go
4
5
      ahead and begin your testimony.
                MR. MARK JEFFREY: Good afternoon, my
6
7
      name is Mark Jeffrey, M-A-R-K, J-E-F-F-R-E-Y.
      I'm the Plant Manager at US Steel's Mon Valley
8
9
      Works Clairton Coke Plant, which employs more
      than 1,200 hardworking and highly skilled men and
10
      women who operate the nation's largest coke and
11
12
      coal byproduct plant.
13
                Environmental excellence achieved by
      our dedicated employees have yielded significant,
14
15
      measurable environmental results. These efforts
      have contributed to Allegheny County air monitors
16
      demonstrating continuous attainment with all
17
      federal, health-based air quality standards.
18
      region sustained attainment of the National
19
20
      Ambient Air Quality standards. In addition to
21
      EPA's determination that the coke manufacturing
22
      source category presents a low, acceptable risk,
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Page 48 1 is an accomplishment we should all be very proud. Efforts become reality when regulatory agencies 2 work collaboratively with industry. We believe 3 open communications between the regulator, 4 regulated community, and the local communities 5 benefit the environment, reduces litigation, and 6 best serves the public. 7 The US Steel's Clairton Plant is 8 9 committed to working with US EPA to develop and implement revisions to the coke regulations which 10 11 are: One, consistent with the Clean Air Act. 12 13 Two, based on sound science and data. Three, have demonstrated benefits to 14 15 the environment. And four, are technologically and 16 economically feasible. 17 Specific areas of concern with the 18 proposed revisions include the new emission 19 20 limits in the proposed rule have -- are based 21 upon insufficient data and are not representative of the industry. In addition, I will note that 22

Page 49 1 many of the potential measures required to meet the new proposed and miracle limits have not been 2 proven to be technologically feasible for our 3 operations. EPA is also mischaracterizing new 4 RTR test data that shows compliance with the 5 existing standards and technology development, 6 warranting tighter standards. The proposed 7 fenceline monitoring requirements would cover the 8 9 entire facility, extending beyond the intended regulation and including sources that are not 10 subject to the current code rule. 11 The significance of the Clairton Plant, 12 13 including its products and byproducts, goes well 14 beyond the geographic footprint. Clairton 15 Plant's operations have a tremendous impact on the local, regional, and national economy. 16 the nation's largest coke producer and coal 17 chemicals, our operations have a multiplier 18 effect in supporting thousands of additional 19 20 manufacturing trans -- transportation and 21 supplier jobs. The cokemaking processes is the 22 essential first step and integrate steel-making

Page 50 1 It is critical so that we continue to process. maintain a balance of environmental 2 responsibility, economic opportunity for our 3 country, and not risk the future of our many, 4 many manufacturing jobs and national security. 5 Clairton Plant asks the EPA to work 6 collaboratively of industry, to come up with 7 8 regulations that are consistent with the Clean Air Act and based on sound science and data. 9 Working together, we can accomplish two important 10 goals for future generation: protect our region's 11 12 jobs and preserve our shared environment. 13 Thank you for this opportunity to speak 14 today. 15 MR. CHUCK FRENCH: Thank you for your testimony. 16 Do any of the Panel Members have 17 questions? 18 19 Okay, thanks again. I'll hand it back 20 to the host. 21 THE HEARING HOST: Thank you very much. 22 The next few speakers are Jon Olszewski and Dave

Page 51 1 Reaume. Jon, I see your video up. Please begin 2 3 your testimony when ready. MR. JON OLSZEWSKI: Hello, my name is 4 John Olszewski, J-O-N, O-L-S-Z-E-W-S-K-I, and I 5 am the Plant Manager of US Steel Mon Valley Works 6 Edgar Thompson Plant and I am speaking on behalf 7 of the 750 employees who work at the Edgar 8 9 Thompson plant. As the iron- and steel-making facility 10 of the Mon Valley Works, Edgar Thompson is a 11 customer of our Clairton cokemaking plant for 12 13 coke and coke oven and gas, both of which are critical to our operations. Cokemaking is the 14 15 first step in the integrated steelmaking process that is critical to produce many of the products 16 necessary in our daily lives and needed to ensure 17 national security. 18 The steel produced at the Mon Valley is 19 20 one hundred percent Made in America by more than 21 3,000 hard working men and women, many of whom 22 live in the Mon Valley communities. The Mon

Page 52 1 Valley Works creates thousands of additional jobs, which supports our plants operational and 2 maintenance needs. These workers also live in 3 the Mon Valley community. Mon Valley Works 4 generates \$4.6 billion in economic output 5 throughout the region. The Pennsylvania steel 6 industry generates \$9.3 billion in economic 7 output a year in Pennsylvania and plays an 8 integral role in the State's economy. Mon Valley 9 Works is the largest contributor among all 10 Pennsylvania steel operations. 11 The EPA has determined that the coke 12 13 manufacturing source category presents a low, 14 acceptable risk. Potential measures recall are 15 to meet the new proposed numerical limits have not been proven to be technologically feasible 16 for cokemaking facilities. The new limits are 17 based upon insufficient data and are not 18 representative of the industry. 19 20 US Steel has a strong commitment to our 21 environment, and to provide good paying jobs and 22 other important economic and social benefits to

		Pag	e 5	53
1	our region. It is critical that we continue to			
2	maintain the balance of environmental			
3	responsibility and economic opportunity to our			
4	country and not risk the future of our remaining			
5	manufacturing jobs and national security. Coke			
6	facilities are critical to our region and			
7	country. The men and women of the Edgar Thompson			
8	Plant ask that the EPA work collaboratively with			
9	industry to come up with regulations that are			
10	consistent with the Clean Air Act and are based			
11	on sound science and data.			
12	Working together, we can accomplish two			
13	important goals for future generation: protect			
14	our region's jobs and preserve our shared			
15	environment. Thank you.			
16	MR. CHUCK FRENCH: Thank you. Thank			
17	you for your testimony.			
18	Do the Panel Members have many			
19	questions?			
20	Thanks again. We welcome your written			
21	comments, of course. With that I'll hand it back			
22	to the host			

Page 54 THE HEARING HOST: Thank you very much. 1 The next speaker is David Reaume. 2 3 David, I see your video. Please begin your testimony when ready. 4 MR. DAVID REAUME: Good morning, 5 everybody, and thank you for the opportunity. 6 My name is David, D-A-V-I-D, Reaume, 7 R-E-A-U-M-E. I'm the Primary Plant Manager of 8 9 our US Steel's Gary Works facility located in Gary, Indiana. US Steel's Gary Works primary 10 operations employ more than 1,800 hard working 11 men and women, most of whom are proud United 12 13 Steel Worker members. They produce steel that we 14 use every day in our cities, our workplaces, our 15 vehicles, and in our homes. The cokemaking process is the essential 16 17 first step in the integrated steel-making process. Gary Works' blast 18 furnaces, of which we have four of them, rely on 19 20 and operate on the quality coke that we receive from the Clairton Plant. The domestic iron steel 21 22 industry faces significant impacts from the

Page 55 1 proposed rule, along with other EPA proposed rules, including the Taconite Mac, the Iron and 2 Steel MACT, the Good Neighbor rule, the PM 2.5, 3 and Ozone NAAQS. 4 5 My coworkers and I are concerned for the future of iron and steel-making in the United 6 It is my understanding that the new 7 emission limits in the proposed rule are based on 8 limited data and are not representative of the 9 industry. Potential measures required to meet 10 the new proposed numerical limits have not been 11 proven to be technologically feasible for our 12 13 operations. In addition, the proposed new limits are inconsistent with the Clean Air Act, 14 15 recognizing that the EPA has an obligation under the Clean Air Act to fill gaps and set limits on 16 hazardous air pollutants, we do have concerns 17 with the stringent, unproven, and unsupported 18 proposed limits. 19 20 Clairton coke is critical to the success of Gary Works, Northwest Indiana, and our 21 country. It is critical that we continue to 22

Page 56 1 maintain the balance of environmental responsibility and economic opportunity for our 2 country, and not risk the future of our remaining 3 manufacturing jobs and national security. 4 5 We ask the EPA to work collaboratively with industry to come up with regulations that 6 are consistent with the Clean Air Act and are 7 based on sound science and data. Working 8 together, we can accomplish two important goals 9 for the future generations: protecting our jobs 10 and preserving our shared environment. 11 Thank you for your consideration. 12 13 MR. CHUCK FRENCH: Thank you. Thank 14 you for your testimony. 15 Do any of the Panel Members have any questions? 16 Thank you. I'll hand it back to the 17 host. 18 19 THE HEARING HOST: Thank you very much. 20 The next two speakers are Don Furko and Lee 21 Lasich. 22 Don, I see your video. Please begin

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Page 57
1
      your testimony when ready.
                (PAUSE.)
2
3
                MR. CHUCK FRENCH: You're -- you're on
      mute.
4
5
                MR. DON FURKO: Okay. That should be
      fine.
6
                MR. CHUCK FRENCH:
                                    Thank you.
7
8
                MR. DON FURKO: Now it's the camera.
9
      Sorry about that.
10
                Okay. Don Furko. D-O-N, F-U-R-K-O.
      I'm the President of United Steelworkers Local
11
12
      1557 where I represent the nearly 1,100
13
      production maintenance employees, the best in the
      business, at the Clairton Coke Works, part of US
14
15
      Steel's Mon Valley Works, the last fully
      integrated steelmaking facility in the region.
16
      Clairton is the largest and cleanest coking
17
      facility in the country, if not the world.
18
19
                I appreciate this platform to speak
      about the EPA's proposed amendments coking
20
21
      regulations.
22
                Research has been done by the
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Page 58 1 Pennsylvania Steel Alliance, and each steel job supports at least five non-steel jobs in the 2 state. From the vendors to the contractors to 3 the employees of the speedway outside our gates, 4 the Mon Valley Works is integral to the region, 5 to the state, and in general to industry. Our 6 membership includes hundreds of workers whose 7 sole duty is environmental in nature from sealing 8 coke oven doors and lids to patching up walls, 9 maintaining the pushing emissions control 10 equipment, and rebuilding doors. However, at 11 Clairton, it's well known that environmental 12 13 compliance is everybody's responsibility. We all -- we all --14 15 (VIDEO AND AUDIO FROZEN.) -- have to keep the plant compliance, 16 17 and in fact, we are in compliance most of the time. The cleaner environment where we work 18 means a cleaner environment where we live. 19 20 I've been -- I've been President of 21 Clairton for five years; it is my duty to 22 represent our membership and our protect our

Page 59 1 jobs. When I see proposed changes to emission standards that may make it harder for our members 2 to keep the plant in compliance, which may 3 endanger the future of Clairton Works, I get 4 concerned. These new emissions limits are based 5 on non-sufficient -- on insufficient data and not 6 representative of the industry --7 (VIDEO AND AUDIO FROZEN.) 8 9 -- not just coking operations. plant is already surrounded by monitors, and 10 again, we are in compliance and overwhelming 11 majority of the time. 12 13 Our biggest challenge is the topography 14 of the region, which creates weather inversions 15 that trap coke oven emissions lower in the atmosphere. My members can't do anything to help 16 17 this phenomenon. So production is halted, again. We shut down production to help curb the effects 18 of these inversions --19 20 (VIDEO AND AUDIO FROZEN.) 21 -- last five years of everyone else. 22 Fenceline monitoring is a term that I've heard

Page 60 1 over and over and over from the script of the environmental groups, so it seems like the EPA is 2 3 caving to those NGOs with those proposals. Potential measures required to keep the new 4 5 proposed numerical limits have not been proven to be technologically feasible for our operations. 6 This plan is critical to the industry, to the 7 security, defense, and infrastructure of our 8 9 country --(VIDEO AND AUDIO FROZEN.) 10 -- urge EPA to work collaboratively and 11 cooperatively with the company to find common 12 13 sense solutions, instead of making unilateral 14 proposals and then opening up for public comment. 15 The whole process seems counterproductive. Come on out to the plant; I'm sure they'll give you a 16 17 tour so you can see my members working hard to keep us in environmental compliance, and then 18 maybe come up with proposals together. 19 20 Again, thank you for this opportunity. 21 MR. CHUCK FRENCH: Thank you and thank 22 you for the invitation to visit your facility.

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Page 61
1
                Yet again, we welcome written comments.
      You broke up a little bit a couple of times
2
      there. So I will -- I will strongly encourage
3
      you to submit it all in writing.
4
                MR. DON FURKO: Okay.
5
                MR. CHUCK FRENCH: So does the Panel
6
      Members have any questions?
7
8
                So thanks again. I'll hand it back to
      the host.
9
                THE HEARING HOST: Thank you. Our next
10
      speaker is Lee Lasich.
11
12
                Lee, when you're ready.
                MS. LEE LASICH: Hi, my name is Lee
13
14
      Lasich, L-E-E, L-A-S-I-C-H.
15
                Can you hear me? Okay.
                I live in the city of Clairton,
16
      Pennsylvania. I'm a retired legal secretary.
17
      do value a healthy, clean environment to live,
18
      work, and raise my family, and I have raised my
19
20
      family. I also value a positive economic impact
21
      that US Steel has on this region. And I've lived
22
      here my whole life. My family members have
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Page 62 1 worked at US Steel and I have seen many improvements in the Clairton Coke Plant over the 2 3 years and believe me there have been many. It is my understanding that the 4 5 regulation using the EPA own conservative estimates shows that the coke facilities present 6 low, acceptable risks with an -- an am -- ample 7 margin of safety to protect public health. 8 9 also understand that the current proposed amendments have been based on limited data. 10 got to do your job, EPA. Any amendments made to 11 the existing regulations should be consistent 12 13 with the Clean Air Act, based on sound science, 14 and consider the costs to implement and operate. 15 Additional coke production in the US -- United States is already subject to -- subjected to some 16 17 of the most stringent environmental protection requirements in the world, especially the 18 Clairton Coke Plant, and I'm talking about 19 20 Allegheny County. And believe me, they are 21 watching the Clairton Coke Plant. 22 US Steel has a strong commitment to our

Page 63 1 environment and to providing good, paying jobs, and other important economic benefits to our 2 region. It's critical, really, to continue to 3 maintain the balance of environmental 4 responsibility and economic opportunity for our 5 country, and not risk the future of our remaining 6 manufacturing jobs and national security. 7 US Steel provides employment for many 8 people in the Mon Valley outside -- and outside 9 I mean, US Steel has developed many clean, 10 environmentally driven activities involving 11 neighboring communities. I mean, US Steel 12 13 maintains a balance of keeping regulations for 14 pro -- producing coke, government -- governmental 15 employees. Its neighboring communities are advised of each violation and each adherence to a 16 I'm talking about EPA and Allegheny County 17 18 Health Department. We, as residents, know firsthand what 19 20 US Steel Coke Clairton Works has done to the 21 plant over the years. We see it and we breathe 22 the air. We know what is being done down at US

Page 64 1 Steel. So help us help US Steel stay in Clairton. 2 3 Thank you. MR. CHUCK FRENCH: Thank you for your 4 5 testimony. Of course, we encourage you to submit written comments. 6 Any questions from the Panelists? 7 Thanks again, I'll hand it back to the 8 host now. 9 THE HEARING HOST: Thank you so much. 10 The next few speakers are Jim Barker and Judson 11 Kroh. 12 13 MR. JIM BARKER: My name is Jim Barker and I'm President Rosebud Mining Company. Jim, 14 15 J-I-M, B-A-R-K-E-R. and we are a supplier of coking coal to US Steel. So we operate mines in 16 Indiana, Cambria, Somerset, Jefferson, and Elk 17 counties in Western Pennsylvania, which supply a 18 portion of the coke that they use in the Mon 19 20 Valley Works at Clairton. 21 We value a clean and healthy 22 environment for our more than 850 employees

Page 65 1 living, working, and raising their families in Western Pennsylvania. Almost all of our 2 3 employees are outdoorsmen and women who enjoy the outdoors and respect the environment. We also 4 value the positive economic impact of US Steel 5 and our company and other vendors of US Steel 6 have in the region through employment and are 7 spending with local suppliers. 8 9 For these reasons, I strongly urge the Agency to take a reasonable approach in amending 10 the regulation. It's my understanding that the 11 above regulation, when used -- when using the 12 EPA's conservative estimates shows that 13 14 cokemaking facilities present low, acceptable 15 risks with an ample margin of safety to protect public health. The currently proposed amendments 16 have been based on limited data and do not 17 consider variations and operations. In addition, 18 potential measures required to meet the new 19 20 proposed numerical limits have not been proven to 21 be technologically or economically feasible. Ιt 22 is our understanding of the EPA found no new

Page 66 1 developments in practices, processes or control technologies and necessitated revisions with 2 existing capacity standards. But nonetheless, 3 EPA has reduced the opacity standards in its 4 5 proposed rulemaking. Any amendments made to the existing regulations should be consistent with 6 Clean Air Act based on sound science and consider 7 the cost to implement and operate. 8 The iron and steel industry faces 9 significant impacts from the proposed rule, along 10 11 with other EPA proposed rules, including the 12 Taconite MACT, the Iron and Steel MACT, American 13 Neighbor Rule, and PM 2.5. We are concerned about the future of iron- and steelmaking in the 14 15 United States. China presently produces 53% of the world's steel, which is roughly 1.3 billion 16 tons out of 1.95 billion tons. All these numbers 17 cited are for 2021, the most recent available 18 China, Russia, Iran, and Taiwan 19 20 collectively produce about 60% of the world's 21 steel. Steel production in the entire Western 22 Hemisphere amounts to only 8% of the world's

Page 67 1 steel output, or 161 million tons out of 1.95 These figures are for all steel 2 billion. production, including both the EAF and blast 3 furnace produce steel. 4 If we look at just the pig iron 5 production, which is the process of transforming 6 newly mined iron ore in the ground, or iron 7 oxide, into pig iron that is used in the 8 9 steelmaking process, the numbers are even more alarming. US produces only 1.6% of the world's 10 pig iron, 22 million tons out of 1.4 billion 11 12 The entire Western Hemisphere produces 13 only about 5% of the world's pig iron. China produces, just by itself, 63% of the world's pig 14 15 iron, or 880 million tons out of 1.4 billion tons. And if we look at China, Russia, Iran, and 16 Taiwan collectively, they produce over two-thirds 17 of the world's pig iron. 18 It is imperative that the US holds on 19 20 to its pig iron production capabilities. 21 national security, in both the economic and 22 military senses, depends on being able to convert

Page 68 1 iron ore, out in Minnesota, into a usable product for our nation. For manufacturing, 2 transportation, construction, energy, and 3 military all require steel. The US steel 4 industry cannot be one hundred percent recycled 5 steel, as it needs new iron units for quality and 6 quantity reasons. Coke batteries make coke, coke 7 reduces iron oxide from the ground into usable 8 9 pig iron, and pig iron makes steel. fundamental to so much of the US economy. 10 need US Steel's coke batteries to remain 11 operationally competitive. 12 13 Department of Commerce has recognized that the domestic steel industry is vital to 14 15 assuring our national security and maintaining critical infrastructure. It is crucial that we 16 continue to maintain the balance of environmental 17 responsibility, which we all care about, an 18 economic opportunity for our country. We should 19 not risk the future over remaining manufacturing 20 21 jobs and national security. We have to preserve 22 our ability to convert iron ore into steel for

**Coke Ovens: NESHAP** 

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Page 69
1
      our national, economic, and military security.
                Thank you for the opportunity to give
2
3
      some comments today.
4
                MR. CHUCK FRENCH: Thank you for your
5
      testimony and we welcome your comments in any,
      you know, studies, references you've talked
6
      about. So thanks again.
7
                And do the Panel Members have any
8
9
      questions?
                Thank you. I'll hand it back to the
10
      host.
11
12
                THE HEARING HOST: Thank you. Our next
13
      speaker is Judson Kroh.
14
                MR. JUDSON KROH: Hi, my -- can you
15
      hear me?
                THE HEARING HOST: Yes. Yes, please go
16
17
      on.
                MR. JUDSON KROH: Hi, my name is Judson
18
      Kroh, J-U-D-S-O-N, K-R-O-H, and I'm President of
19
      Robindale Energy and Associated Companies. We
20
21
      are based in Latrobe, Pennsylvania, and operate
22
      in the power, mining, mine reclamation, commodity
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Page 70 1 trading, transportation, and dry bulk material and -- material handling sectors. 2 As of today, we have close to a 3 thousand hardworking individuals, and we provide 4 them with family-sustaining jobs with excellent 5 pay and benefits. Last year, we contributed to 6 our local economy an annual payroll in excess of 7 \$100 million and have numerous operations that 8 interact with Clairton via material handling, as 9 well as mining coking coal to provide fuel for 10 the facility. All of our operations, all operate 11 in economically distressed regions of the -- of 12 13 Pennsylvania and these regions have very limited 14 economic opportunities outside of mining. 15 All of us at Robindale want to have clean air and clean water. Ninety-five percent 16 of our employees live in the Central and Western 17 Pennsylvania region. Yet those goals must be 18 balanced with a prudent and achievable 19 environmental regulations that do not devastate 20 21 local economic activity. It is my understanding 22 that the proposed EPA regulations are not

Page 71 1 feasible which, in turn, risks the critical ability -- in turn, risk the ability for Clairton 2 to operate in the future. 3 Clairton -- we estimate Clairton 4 provides an excess of 1,000 jobs in the mining 5 and transportation sectors and is one of the most 6 important drivers of economic -- economic 7 activity in the energy sector in the State of 8 9 Pennsylvania. Any given year, we estimate that Clairton provides north of \$300 million worth of 10 11 economic activity -- (unintelligible) coking and coal purchases from Central -- Central 12 13 Pennsylvania coal producers. This economic --14 economic activity is a true value add to our 15 local economies by supporting multiple service sector jobs for every one mine worker. 16 In addition, we see Clairton as one of 17 the most critical suppliers of carbon to numerous 18 industrial applications in the Western World. 19 20 goes without saying that the Russian invasion of 21 Ukraine has fundamentally changed the energy and 22 industrial landscape around the world, and in

Page 72

1 particular in the United States. Before the invasion, Russia was one of the largest exporters 2 of carbon products, including met coke and 3 anthracite, with which anthracite is a met coke 4 5 replacement, and was supplying close to 90% of the world's supply in the seaborne market for 6 these products. Ukraine was also an integral 7 part in the global carbon markets, being one of 8 9 the largest exporters of pig iron and met coke. Since the invasion, we've seen an acute shortage 10 develop of carbon products, of which Clairton has 11 12 become a critical supplier of. To give a sense 13 of clarity and roles in the global met coke The entire seaborne market of met coke 14 15 was estimated to be 24 million tons last year. Clairton output represents close to 18% of the 16 17 world's seaborne supply, which, in our view, is not replaceable if Clairton would cease to exist. 18 Over the last forty years, it has been 19 said that no region has lost more manufacturing 20 21 jobs in the -- in the country than Western 22 This is evident by the fact that Pennsylvania.

Page 73 1 Greater Pittsburgh Metro populations continues to decline during this timeframe. Albeit, for a few 2 brief years this past decade, when the population 3 stabilize. Most Recent estimates have shown our 4 region resuming the loss of population. Clairton 5 alone supports an innumerable amount of economic 6 activity. In our group alone, Clairton is an 7 integral customer and supports one-fourth of our 8 workforce. 9 Aggressive environmental regulations 10 pose unclarity; they're not achievable risk not 11 12 only the jobs that Clairton, but also have the 13 cascading effect on the mining materially handing -- handling sectors and jobs in the state. 14 15 history is any guide, this could accelerate the loss of additional population in the region. 16 This type of economic up -- upheaval has profound 17 public health implications, which must be 18 considered with any environmental regulation 19 20 that's being proposed in the name of Public 21 Health. 22 Thank you for your time.

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Page 74
1
                MR. CHUCK FRENCH: Thank you for your
      testimony.
2
3
                Do the Panel Members have any
      questions?
4
5
                Thanks again. And I'll hand it back to
      the host.
6
                THE HEARING HOST: Thank you very much.
7
8
      Our next speaker is Kevin Polick.
                Kevin, I see your video up. Please
9
      begin your testimony when ready.
10
11
                MR. KEVIN POLICK: Hello, my name is
      Kevin Polick, K-E-V-I-N, P-O-L-I-C-K, from
12
13
      Jefferson Hills, Pennsylvania, and I am here as a
      private citizen. For the record, I am also
14
15
      currently employed by US Steel.
                As we heard from me the prior speakers,
16
      there are questions regarding proposed
17
      regulations and amendments. I agree with those
18
      stating that proposed amendments need to be
19
20
      further discussed and reviewed based on the
21
      concerns mentioned. We all have a common value
      -- excuse me -- a common value of clean and
22
```

Page 75 1 healthy environment to live, work, and raise our families. I think that was recognized by the 2 3 list of speakers today. We also need to understand the positive economic impact US Steel 4 has on the region of Allegheny County and local 5 region -- communities. Not just -- not just 6 those employed, but the many contractors and 7 suppliers, besides the 3,000 Mon Valley 8 employees. Many of those live in Jefferson 9 hills. Coke production United States is already 10 subject to some of the most stringent 11 environmental protection requirements in the 12 13 world, especially at the Clairton Coke Plant. 14 And we all agree this is important for our 15 communities. But the balance is always 16 necessary. 17 While I was preparing to talk today, I was reviewing EPA economic impact of these 18 tentative amendments and saw part of the impact 19 study of the additional costs for steelmaking 20 21 using a blast furnace versus a mini mill, which 22 does not need to coke -- (glitch) -- we'll make

Page 76 1 those called the integrated steel producers, an additional cost compared to the mini mills. 2 the integrated steel producers make the advanced 3 steel grades that made today's automotive 4 5 manufacturers required, which starts with coke, not scrap. What I did not see any economic 6 impact that potential costs compared to the true 7 competition. Foreign steel. If you did not 8 know, America is one of the few countries that 9 does not produce enough steel and needs foreign 10 steel to meet that -- the demand. Foreign steel, 11 that does not have the main restrictions as a 12 13 domestic producers. I think we learned during 14 COVID, it's important to have things made here. 15 Again, balance. My concern are these amendments are truly vetted and the technology is proven for 16 17 both the manufacturers and the health agencies to properly monitor. If not, please continue to 18 investigate. 19 20 Being a lifelong resident of Jefferson 21 Hills, I've witnessed the importance of the 22 checks and balances between our health agencies

Page 77 1 and manufacturers, but it also needs to be recognized that Allegheny County is not just in 2 competition with foreign steel, but it's also in 3 competition with other states, as well as other 4 countries. Again, balance. 5 It is critical that we continue to 6 maintain the balance or environmental 7 8 responsibility and economic opportunity for our country. Not risk the future with our remaining 9 manufacturing jobs and national security. 10 11 Thank you for your time. 12 MR. CHUCK FRENCH: Thank you for your 13 testimony. 14 Do the Panel Members have any 15 questions? Okay, thanks again. With that, I'll 16 hand it back to the host. 17 THE HEARING HOST: Thank you all very 18 19 much. 20 At this time, we do not have any other 21 pre-registered speakers currently present. We'll 22 take a fifteen-minute break until 12:30 p.m.

**Coke Ovens: NESHAP** 

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Page 78
1
      Eastern, and at that time, we will return and see
      if we have any newly registered speakers, and if
2
      not, we will take a longer break until the sec --
3
      the second session.
4
                So, at this time we'll take a break
5
      till 12:30 p.m. Eastern. Thank you.
6
                MS. CHRISTINE GRAZIANO: Now, may I ask
7
      a quick question? I'm an unregistered speaker
8
      who would like to speak but I have to leave the
9
      call between 12:30 and 1:00. Would it be
10
      possible to give my comments right now?
11
12
                THE HEARING HOST: Can you please chat
13
      with Attendee Support and they can assist with
      your -- at this time, registration?
14
15
                MS. CHRISTINE GRAZIANO: I did at the
      about an hour -- when the call started and nobody
16
17
      has replied to me.
18
                THE HEARING HOST: Oh, what is your
      name?
19
20
                MS. CHRISTINE GRAZIANO: It's uh, oh,
21
      okay, I must have -- I see now there are multiple
22
      options. So Attendee Support. My name is
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Coke Ovens: NESHAP

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```
1
      Christine Graziano.
2
                 THE HEARING HOST: Okay. We'll be
3
      back with you in just a moment.
                MS. CHRISTINE GRAZIANO: Okay, thank
4
5
      you.
                          (PAUSE.)
6
7
                THE HEARING HOST: We will take a short
8
      break until 12:25 and then we will recommence the
      Session 1 (sic).
9
10
                          (THEREUPON, AFTER A BRIEF
11
           RECESS, THE HEARING CONTINUED AS FOLLOWS:)
12
                THE HEARING HOST: All right, welcome
13
      back from that short break. We do have a newly
      registered speaker. Our next speaker will be
14
15
      Christine Graziano.
                Christine, when you are ready, please
16
      unmute and begin your testimony.
17
                MS. CHRISTINE GRAZIANO: Thank you. I
18
      tried to turn my video on. It didn't turn on.
19
20
      Okay.
                THE HEARING HOST: I just --
21
22
                MS. CHRISTINE GRAZIANO:
                                         Okay.
```

## **OLENDER REPORTING, INC.**

Page 80 1 THE HEARING HOST: -- request is coming 2 up now. There we are. 3 SPEAKER: My name is Christine Graziano. I'm a resident of Squirrel Hill in 4 Pittsburgh, and as well a privately practicing 5 environmental consultant with degreed education 6 and over twenty years of professional practice in 7 environmental policy design, natural resource 8 management, and regional urban and municipal 9 planning. I'm a mother of a ten-year-old son who 10 11 lives with me here in Allegheny County. I'm here because of my personal 12 13 suffering, living within the detectable emissions 14 and smell plumes from the cokes work -- coke 15 works and other area polluters, and the clearly evidenced suffering of my neighbors in the 16 region, especially in Clairton, Braddock, from 17 the nearby coke works, but also my immediate 18 neighbors here in the East End. Our collective 19 20 suffering is evidenced by many thousands of 21 annual complaints to the smell PGH app year after 22 year, and also to GovQA.

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	Page 81
1	Personally, since moving to Pittsburgh
2	thirteen years ago, unknowingly to an area out of
3	compliance regularly with the Clean Air Act, for
4	my husband's highly specialized job making it
5	difficult to move now, my health has deteriorated
6	with early childhood asthma, years gone,
7	periodically returning and more worrisome after
8	recently developing severe episodes of dermatitis
9	that include full body inflammation, notable
10	redness and swelling of my hands, my lips, which
11	is accompanied by cracking and bleeding and
12	severe itching.
13	I recently underwent comprehensive
14	allergy and dermatological testing and learned
15	that I have a somewhat rare allergy allergy to
16	a benzene compound called benzyl alcohol.
17	Medically, we're still trying to determine if
18	benzene spikes in the air are triggering these
19	episodes, and this allergy, but as I understand
20	it, this is certainly conceivable and possible.
21	I'll also note that there are many days
22	I've not been able to safely record recreate

Page 82 1 outside due to poor air quality, and find myself struggling to keep weight off and to enjoy the 2 outside as I was previously used to doing without 3 concern. And all of this impacts physical and 4 5 mental health. I support many of the comments that have been given so far in support of this 6 rule and strengthening it, and please include me 7 as a second to those and in support of them. 8 9 I do not support comments such as those put forth today by Ken Zapinski, Judson Kroh, and 10 other US Steel representatives, whereby they've 11 implied that these regulations are too onerous 12 13 and threaten to shut them down. There is no 14 merit to any argument of this dichotomy that pits 15 business success against health and welfare at the population, particularly with the earnings 16 17 history of a company like US Steel. Emissions, like benzene are simply their own inefficiencies 18 and waste, gaseous trash that those around them 19 have to absorb. Any business worth its salt will 20 21 be striving to eliminate those wasteful 22 inefficiencies for the simple reason of becoming

Page 83 1 more competitive and successful financially for themselves and for their communities. And by 2 that measure, they should be welcoming these 3 regulations and accepting them as a challenge 4 that can only strengthen their profit margins in 5 the long run. 6 In addition, consider what their 7 ongoing pollution could do to pull down this 8 region economically if it continues. 9 population is especially stagnant. No one wants 10 11 to live in a region or county with this kind of pollution if they can avoid it. Parents 12 13 encourage their children to leave when they graduate. The city of Pittsburgh can reportedly 14 15 barely retain new recruits here for more than two years after spending 30k a person to get them 16 here, and many leave because of the stench and 17 note the health risks concern to their families. 18 I urge you not to be swayed by these 19 20 arguments. Follow the data and the lived 21 experience of many thousands. Do your job to 22 project protect the larger public from pollution,

Page 84 1 so that we can meet the most basic of standards for quality of life. Three ask more 2 specifically: increase appropriately cited 3 fenceline benzene air monitoring starting now, no 4 need to wait and make the monitoring real time 5 and accessible; establish a benzene action level 6 that protects workers and communities; include a 7 rule for byproduct recovery plants. 8 9 Thank you. MR. CHUCK FRENCH: Thank you for your 10 testimony and we encourage you to submit written 11 12 comments, you know, as well. 13 Do the Panel Members have any 14 questions? No. 15 Thanks again, and I'll hand it back to the host. 16 THE HEARING HOST: Thank you very much. 17 Well, thank you all. Chuck French has 18 been Chairing this hearing session. We'd like to 19 20 thank everyone who has shared comments on EPA's proposed action. 21 22 If you have questions about today's

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		Page	85
1	hearing or interested in registering to speak,		
2	please send a direct message to Attendee Support		
3	in the chat box. If you are joining us by phone,		
4	you can raise your hand by pressing *9 and our		
5	logistics team will reach out to you to let you		
6	know if there are any time slots available. If		
7	you're watching the hearing on YouTube and are		
8	interested in speaking, please email our		
9	registration support team that email addresses		
10	under the video screen and on our website.		
11	At this time, we are going to take a		
12	short recess and we'll resume the hearing at		
13	1:30, as you will soon screen see on the screen		
14	shared.		
15	So, once again, we're taking a recess		
16	until 1:30. Thank you very much.		
17			
18	~ 000 ~		
19			
20	(WHEREUPON, SESSION 1 OF THE		
21	PUBLIC HEARING WAS CONCLUDED.)		
22			

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1
      SESSION 2:
                                                (1:30 P.M.)
2
                             000
3
                THE HEARING HOST: Hello, everyone and
4
      welcome back from the break at this time I'd like
5
      to invite the Hearing Chair and Panelist to
6
      introduce themselves
7
                Steve, I think you're up on deck at the
8
9
      moment.
                MR. STEVE FRUH: How's that?
10
11
                THE HEARING HOST: Very good.
                MR. STEVE FRUH: Sorry. My name is
12
      Steve Fruh. I'm a Senior Adviser to EPA's Office
13
      of Air Quality Planning and Standards. Thank you
14
15
      to everyone for attending today's hearing and
      sharing your comments on EPA's proposal.
16
                This is the Coke Ovens Pushing,
17
      Quenching, and Battery Stacks. NESHAP.
18
19
                The Hearing Host will now provide more
20
      instructions for the hearing.
21
                MS. DONNA LEE JONES: My name is Donna
22
      Lee Jones, I'm the Project Leader for the Coke
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Page 87 1 Ovens Residual Risk and Technology Review project. 2 3 MS. KATIE BOAGGIO: My name is Katiee Boaggio. I'm in the Office of Air Quality 4 Planning and Standards helping out with the Coke 5 Ovens Rule as well. 6 THE HEARING HOST: Great, thank you so 7 much to our -- our Chair and our Panelists for 8 today's session number 2. 9 As a reminder, today's hearing is being 10 recorded and transcribed to produce a written 11 transcript of the hearing. We will add the 12 13 transcript to the public docket for this rulemaking, and we'll carefully consider your 14 15 comments as we develop the final rule. For those of you on Zoom, if you have 16 questions about today's hearing, or interested in 17 registering to speak, please send a direct 18 message to Attendee Support in the chat box. 19 20 you're joining us via phone, you can raise your 21 hand by pressing \*9 and our logistics team will 22 add you to today's agenda if there are any time

Page 88 1 slots available. If you're watching this hearing on YouTube and are interested in speaking, please 2 email our registration support team, and that 3 email address is under the video screen and on 4 our website. Please note by registering for this 5 event, you are agreeing to abide by the ground 6 rules of the virtual hearing that includes Rules 7 of Behavior. EPA is committed to an environment 8 9 of mutual respect and safety. The Agency will not tolerate 10 harassment, discrimination, intimidation, 11 12 inappropriate language in images or sustained 13 disruption of the public hearing event in 14 meeting. The EPA expects all participants 15 including Panelists, registered speakers, and attendees to conduct themselves in a respectful, 16 professional civil manner, and we will monitor 17 and moderate this virtual event to ensure that 18 common standards of decency are upheld. 19 20 When you are called speak, please unmute your line. While you're providing 21 22 testimony are a welcome to activate your camera

Page 89 1 by clicking on the Start Video icon. Please state and spell your name for the record and a 2 four-minute timer will be started. When you 3 state your name. The speakers for the upcoming 4 sessions will be posted into the chat box so 5 please keep the chat box open so you are aware of 6 when you are being called upon. 7 8 Our first two speakers for this session 9 are Mayor Richard Lattanzi and Lisa Graves Marcucci. 10 11 Richard, when you're ready, please 12 unmute your line. 13 MAYOR RICHARD LATTANZI: Okay, can you hear me? I hit the video. I don't know if 14 15 anybody consumer not. THE HEARING HOST: One moment. 16 Okay, looks like you're coming up now. 17 MAYOR RICHARD LATTANZI: Okay. All 18 right. 19 20 Good afternoon and thanks for allowing me to speak. My name is Richard Lattanzi, 21 R-I-C-H-A-R-D, L-A-T-T-A-N-Z-I. I am the Mayor 22

Page 90 1 of the City of Clairton, and I'm in my fourteenth 2 year as the Mayor. 3 Here in Clairton, we value a clean and healthy environment to live, work and raise our 4 families. We also value the positive economic 5 impact US Steel has on a region. It supplies 6 many jobs; it helps us with taxes; it -- they are 7 definitely a good community partner and the 8 9 economic spending is -- is abundant. It is my understanding that the regulations using the 10 EPA's own conservative estimates show that the 11 12 coke facility present low and acceptable risk, 13 and yet today we still continue to impose more 14 and more stringent requirements. I also 15 understand that the current proposed amendments have been based on limited data and any amendment 16 made to this existing regulations should be 17 consistent with the Clean Air Act, based on good 18 science and consider the cost of implements in 19 the operations. 20 21 Additionally, Coke production in the 22 United States is already subject to some of the

Page 91 1 most stringent environmental protection requirements in the world, especially here at the 2 Clairton Coke Works. US Steel has a strong 3 commitment to the environment and to provide a 4 5 good paying jobs and other important economic benefits to my region. 6 As Mayor of the City of Clairton, I 7 take health and safety very serious. My job as 8 9 Mayor is to continually monitor the air that we breathe, the water that we drink, drug activity, 10 mental health, crime, and such. I have been 11 12 elected overwhelmingly four consecutive times. 13 The vast majority of people here trust me and 14 believe in me. I could never turn my back on my 15 constituents and allow a large corporation to sicken and kill my family, friends, and 16 neighbors. I just couldn't live with that. 17 18 I do know is that we, as a city, and our officials meet quarterly with the managers and 19 20 union people at US Steel to discuss current 21 conditions, environmental numbers, plans for improvement, and most of all, reasons for 22

	Page 92
1	pollution exceeding event.
2	I personally lived here for 59 years,
3	and only a few blocks from the mill. The
4	Clairton Mill has made many environmental
5	improvements. I see it every day. Vegetation is
6	abundant all around the valley, clean water, less
7	odors of sulfur, and little to no residue on my
8	car or windowsills. I personally ask that the
9	EPA and whoever else is working on these
10	regulations, work with US Steel to set reasonable
11	goals and limits. The City of Clairton would not
12	be able to grow and prosper without our mill and
13	I implore I pray that we can all work together
14	for an amicable settlement.
15	Thank you very much. Have a good day.
16	MR. STEVE FRUH: Thank you for your
17	testimony.
18	Are there any questions from the Panel?
19	Okay. We'll turn it back over.
20	THE HEARING HOST: Thank you very much.
21	Our next speaker is Lisa Graves Marcucci.
22	Lisa, when you're ready, please unmute

**Coke Ovens: NESHAP** 

Page 93 1 to begin your testimony. MS. LISA GRAVES MARCUCCI: Thank you. 2 3 My name is Lisa Graves, G-R-A-V-E-S, Marcucci, M-A-R-C-U-C-C-I. I'm a lifelong 4 resident of Pittsburgh's Monongahela Valley. 5 For decades, I have had a front row 6 seat to the pollution that has spewed from all 7 three of the US Steel Mon Valley Works, include 8 us -- including the biggest offender, the 9 Clairton Coke Works. Sadly, the poor air quality 10 of the Mon Valley has plagued our region for too 11 long, and it's time for a meaningful change. 12 13 According to 2021 TRI data, the Clairton Coke Works emitted 38,801 pounds of benzene, just in 14 15 that year alone. That represents 96.9% of the total pounds of benzene emitted in 2021 in 16 17 Allegheny County. A staggering statistic, and a very clear example of why fenceline monitoring 18 with strict enforcement action requirements is 19 essential. 20 21 As staggering as that benzene statistic 22 is, the Allegheny County Health Department has

Page 94 1 not provided robust oversight or enforcement of this chronic polluter. It's time to end the 2 practice of allowing this facility to pay to 3 pollute by choosing to pay fines instead of being 4 required to remediate the root causes of the 5 massive amounts of toxic pollution like their 6 benzene emissions. It is long overdue that 7 changes are made that will force the Allegheny 8 9 County Health Department to properly hold polluters like US Steel Clairton Coke Works 10 11 accountable. 12 The proposed rule is an important first 13 step, and although I am grateful EPA has proposed 14 the updated rule, much more needs to be done to 15 protect the health of workers and the community members. For example, fenceline monitoring 16 requirements should be implemented upon the 17 effective date of the final rule. Time is of the 18 essence. Our health is at stake and action 19 20 sooner rather than later is essential. 21 needs to be short-term action levels to include 22 acute and intermediate exposure risks. People

Page 95 1 living near these facilities are exposed short-, intermediate-, and long-term, so there needs to 2 be action plans in in place to address all 3 scenarios. 4 Data should be required to be submitted 5 more frequently, every two weeks instead of 6 quarterly, and submitted sooner after each of the 7 sampling periods within 30-days of sample 8 9 collection. Data should be reported to the public in his near as real time as possible. 10 11 Workers and community members are breathing dangerous pollution in real time and deserve 12 13 notifications quickly. A notification system should be established in coordination with 14 15 regulatory agencies like ACHD so that folks affected by known exposures are informed promptly 16 17 and can take the necessary precautions. Timeframes for undertaking corrective actions 18 must be shortened. 19 20 And finally, and most importantly, 21 repeated and severe exceedances of fenceline 22 standards should be treated as actual violations

Page 96 1 subject to penalties. This is particularly important given that Clairton Coke Works is a 2 notorious polluter and chooses to pay fines 3 instead of taking those corrective actions that 4 would protect the health of their workers and 5 folks in the neighboring communities. 6 No community should ever have to choose 7 8 between jobs or health. Everyone, every community, and every worker deserves both health 9 protections and jobs. US Steel should be held 10 11 accountable and we believe this rule is a step in that direction. 12 13 Thank you very much. 14 MR. STEVE FRUH: Thank you for your 15 comments. Any questions from Panelist? 16 Thank you. I'll turn it back to the 17 Hearing Host. 18 19 THE HEARING HOST: Thank you very much. 20 The next two speakers are Myron Arnowitt and Fred 21 Bickerton. 22 Myron, when you're ready, please

Page 97 1 unmute. MR. MYRON ARNOWITT: Hi, my name is 2 3 Myron Arnowitt -- okay. 4 My name is Myron Arnowitt with -- and that's spelled M-Y-R-O-N, A-R-N-O-W-I-T-T. 5 the Pennsylvania Director for Clean Water Action. 6 I live in Pittsburgh, Pennsylvania. Thank you 7 very much for letting us speak at this public 8 9 hearing on this important issue. We're excited to see EPA addressing the 10 11 issue of coke plant toxic emissions, something which our organization and our members have been 12 13 very concerned about for a long time. Clean 14 Water Action, and I, personally, have had a long 15 history of working with residents who are neighbors to coke plants in our area, helping to 16 conduct citizen monitoring projects, video 17 monitoring, and, you know, I've -- I've seen and 18 watched so many violations at coke plants through 19 20 these -- through these efforts. And I think one 21 thing that you learn when you -- when you work on 22 coke plants is that most coke plants are fairly

Page 98

- 1 old. They are often not well maintained, as is
- 2 evidenced by the significant fire at US Steel's
- 3 Clairton Coke Works in 2018, and they have very
- 4 poor compliance records.
- 5 Both of -- both of the coke plants that
- 6 were in Allegheny County, the Clairton Coke Works
- 7 and the Shenango Coke Works, now closed, that was
- 8 on Neville Island outside of Pittsburgh, had long
- 9 histories of consent decrees over and over again.
- 10 But yet the violations kept -- kept going on.
- 11 And we need rules that are going to recognize
- this; that we need to be specific about what is
- 13 required; that we need to be specific about what
- 14 happens when you don't -- when you stop complying
- 15 with the rules.
- One issue is the age of the plants.
- 17 Many coke plants are operating far beyond their
- 18 useful lifespan. We need to stop giving old coke
- 19 plants laxer emission rules that exist currently
- 20 and make sure that all coke plants are -- or --
- 21 need to show that they can come up to current
- 22 standards in order to continue -- continue

Page 99 1 operating. The bandsaw -- benzene fenceline 2 monitoring that's proposed by EPA is a strong 3 step forward and we're really excited to see it. 4 5 There are many other dangerous hazardous air pollutants that are being emitted, and I think 6 EPA should consider what else needs to be 7 monitored for -- in order to protect the public's 8 The fenceline data needs to be available 9 health. to the public as -- as soon as possible and 10 action needs to be taken off the data, quickly, 11 12 to recognize the problem. 13 There are -- some of these problems 14 have been going on for years, and even if -- the 15 fenceline monitoring, especially when the rule starts, is going to be considered new. 16 doesn't mean that the problem has just arisen. 17 It's important also that EPA consider the idea 18 that there are acute effects from this that 19 although EPA setting an annual standard for 20 21 action on benzene, there are acute effects and 22 EPA should consider the idea of acting more

Page 100

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1
      quickly.
                And finally, I think -- I think it's
2
      worth noting on -- on the issue of benzene that
3
      the data that EPA has, right now, from preparing
4
      for this rule shows that the US Steel's Clairton
5
      Coke Works is far exceeding nine times the level
6
      of -- of the action level that EPA is considered
7
      -- is considering in this rule. And to us, you
8
      know, we should -- there are two things: one, is
9
      that you should consider the size of the
10
      facilities in these rules, and the need for
11
      action.
12
13
                The Clairton Coke Works is the largest
14
      coke plant in North America. There are seven
15
      coke batteries there, even with the three that
      they just recently closed down from the 1950s.
16
      But it's -- it's important that EPA take action
17
      now and not wait for this role to be finalized to
18
      address the benzene issue in in Clairton.
19
20
      is something which is -- is an urgent need --
21
                THE HEARING HOST: Sir, your time has
22
      concluded. If you please could wrap up your
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**Coke Ovens: NESHAP** 

		Page	101
1	comments.		
2	MR. MYRON ARNOWITT: The only other		
3	thing I would I would like to say is that I		
4	think that it's important for EPA to look at some		
5	of the study that's been done around the closure		
6	of the Shenango Coke Works. A recent study by		
7	the New York University School of Medicine shows		
8	stunning decreases in emergency and		
9	hospitalization in nearby residents, and that's		
10	something which I think should be considered as		
11	part of this rule.		
12	Thank you.		
13	MR. STEVE FRUH: Thank you for your		
14	testimony.		
15	Any additional questions from the		
16	Panel?		
17	In that case, I'll turn it back to the		
18	host to call the next speaker.		
19	THE HEARING HOST: Thank you very much.		
20	Our next speaker will be Fred Bickerton.		
21	Fred, I see your camera please begin		
22	your testimony when ready		

Page 102 1 MR. FRED BICKERTON: Yes, my name is Fred Bickerton, it's F-R-E-D, B-I-C-K-E-R-T-O-N. 2 3 Thank you very much for the opportunity to speak. Citizens in the Mun Valley have been 4 5 exposed to excessive toxic discharges from the Mon Valley Coke facilities for years. It's time 6 for a change. I very strongly support the 7 fenceline monitoring for benzene. However, I'm 8 concerned with the lack of provisions to require 9 fenceline monitoring for other toxins that are 10 11 being emitted by the coke works. These should be monitored in the same continuous basis as outline 12 13 for the benzene. Results should be provided to the public through a public website within a 14 15 day's completion of the analysis. Not weeks or months later. People have the right to know what 16 toxins they are being exposed to, how much, and 17 when. 18

I understand the benzene levels above
three micrograms per cubic meter will trigger a
root cause analysis and corrective action. In
what timeframe will just be required? A

Page 103 1 timeframe for completion of the root cause analysis and corrective action needs to be 2 established and adhered to with no exceptions. 3 If this timeframe is not met, the facility should 4 be shut down until the root cause analysis or 5 corrective action is approved and completed to 6 the satisfaction of your Agency. Otherwise, as 7 we've seen in the past, the industry will take 8 years to study the problem and to continue to 9 pollute. 10 11 The last comment I have is no way should the facilities be permitted to operate 12 13 with a lesser monitoring frequency and continue -- on a continuous basis. 14 15 Thank you very much. MR. STEVE FRUH: Thank you for your 16 17 comments. Any additional questions? Okay, we'll 18 turn it back to the host for the next speaker. 19 20 THE HEARING HOST: Thank you very much. Our next few speakers are Yong Kwon and Phoebe 21 22 Reese.

Page 104 1 Mr. Kwon, I see your video. Please unmute and begin your testimony when ready. 2 3 MR. YONG KWON: Thank you. My name is Yong Kwon, Y-O-N-G, K-W-O-N, 4 and I'm a Policy Advisor for the Sierra Club. 5 Thank you for the opportunity to speak today. 6 I appreciate the EPA for crafting rules 7 that take into account the potential health harms 8 from metallurgical coke facilities for fenceline 9 communities, and I urge the Agency to take the 10 11 added step to further strengthen reporting 12 requirements from the proposed rule in order to 13 capture the known risks of exposure to chronic or acute releases of benzene and other hazardous air 14 15 pollutants. Thanks to public health research and 16 data collection by the EPA, we know quite a bit 17 about benzene and the profile of fenceline 18 communities living around coke facilities that 19 20 release them. Benzene is a cancer-causing 21 pollutant. Long-term exposure to low levels of benzene causes a wide range of adverse health 22

Page 105 1 effects. EPA initially enacted controls and emissions from coking facilities to address the 2 serious health hazards posed by benzene 3 pollution. Facilities that have acted as good 4 5 faith partners to their communities and to EPA should be able to fall below the three micrograms 6 per cubic meter concentration action level 7 proposed in the rule. As such, this action level 8 should not be amended in deference to higher 9 action levels set for other industries. We know 10 that regulating hazardous air pollutants from 11 metallurgical coke industry is vital because 12 communities around these facilities are more 13 14 densely populated than the US average or peer 15 communities in other industry -- industrial sectors like cement and aluminum. Over 1,000 16 people per square mile live in fenceline 17 communities around metallurgical coke facilities 18 compared to the US national average of ninety-six 19 20 per square mile. 21 As the EPA knows, for these many people 22 living in the fenceline communities around

Page 106 1 metallurgical coke facilities, the emissions from industry exacerbate existing burdens. We know 2 that 56% of people living in communities around 3 metallurgical coke facilities also live in 4 housing stock built prior to 1960, increasing the 5 risk of exposure to hostile sources of lead. The 6 national average is almost precisely half at 7 around 28%. These communities around 8 metallurgical coke facilities are also 95% more 9 likely to be located near Superfund site, 160% 10 11 more likely to be near a risk management program 12 facility, and 30% more likely to be near a hazardous waste facility than the average 13 American. 14 15 What we currently -- what is currently unknown is exactly what volumes of hazardous air 16 pollutants, including benzene, are being released 17 by metallurgical coke facilities into these 18 already overburdened communities. This 19 20 shortcoming is a result of self-reporting by facilities for which EPA allows extensive 21 22 flexibility currently. Sierra Club's survey of

Page 107 1 the EPA database suggests that nearly 60% of the data reported by metallurgical coke facilities 2 for toxic releases use engineering estimates, a 3 method that relies on individual assumptions and 4 5 judgments and presents more variability compared to alternative methods of missions measurements 6 such as direct continuous measurement or periodic 7 or random monitoring of emissions from 8 9 facilities. As a consequence, EPA lacks valuable information on releases of toxic pollutants when 10 incidents like flaring occur at these facilities. 11 12 This leaves the surrounding communities with 13 little information on how to best protect themselves. 14 15 Sierra Club understands that this new amendment to the rule has the potential to fill 16 17 these gaps and unknowns and the fenceline monitoring is particularly important for that 18 purpose. Currently, the amendment to the rule 19 20 requires quarterly reporting of six -- two weeks 21 sampling periods submitted electronically to the 22 EPA within 45-days of the quarters end. More --

Page 108 1 moreover, the facilities have been given a year to install these equipment. 2 Given the urgency demonstrated by what 3 is known about the health effects of benzene and 4 taking into account the existing health risks 5 borne by the communities around the metallurgical 6 coke facilities, we believe that reporting 7 requirements must be further strengthened to 8 better relate incidences of exposure to fenceline 9 communities in a more timely manner. 10 frequent reporting and faster submission of this 11 data is essential to protecting communities. 12 While the current rule underscores that 13 14 high variability in short-term fenceline 15 concurrence, concentrations make corrective action based on a single tweak sampling and 16 convention appropriate. There is no explanation 17 provided for why the data itself can't be 18 submitted more frequently than every quarter. 19 20 Moreover, given the facilities a shorter amount of time to install fenceline monitors seems 21 22 appropriate given the immediate availability of

Page 109 1 resources for installation of such devices through the Inflation Reduction Act. 2 Finally, we call on the EPA to use the 3 data to create differentiated responses for 4 chronic violators; polluters that disregard 5 environmental justice and public health effects 6 of metallurgical coke production should not be 7 allowed to continue business as usual operations. 8 9 Thank you very much for your time. MR. STEVE FRUH: Thank you for your 10 11 comments. Any additional questions from the 12 13 Panel? 14 Okay, thank you. The host will now 15 call the next speaker. THE HEARING HOST: Thank you very much. 16 Our next speaker is Phoebe Reese. 17 I see your video up now. Please start 18 your testimony when ready. 19 20 MS. PHOEBE REESE: Hello, friends at 21 My name is Phoebe Reese. I live in the EPA. 22 Pittsburgh, Pennsylvania. I'm on the leadership

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Page 110 1 team and am the immediate past chair of Climate Reality Chapter in Pittsburgh and Southwestern 2 Pennsylvania. We have more than six hundred 3 members across ten counties and we are all 4 volunteers who care about addressing the climate 5 crisis. We would request that EPA consider the 6 impact in the climate crisis when making these 7 regulations. 8 9 And to be clear, we want to say, clearly, we care about good, local union jobs 10 11 that allow us to provide for our families. 12 value locally manufactured products and a robust 13 domestic economy, and we recognize that our 14 country was built thanks to the steel industry. 15 We've benefited from that and we contribute -continue to benefit from that and we appreciate 16 this. 17 We disagree with the framing that take 18 taking care of each other -- others health and 19 20 safety is being pitted against jobs in a robust

economy. We think this is a false dichotomy.

urge the EPA to consider the full costs to

Page 111 1 implement and operate the status quo. includes the cost of climate, the climate crisis, 2 resulting from the emissions under review. 3 Business as usual is costing US 4 taxpayers billions of dollars that conveniently 5 don't show up on US Steel's balance sheet. We're 6 paying for asthma clinics to be built in Mon 7 Valley Schools in Allegheny County. We're paying 8 for trips to the ER. We're paying for elevated 9 rates of respiratory disease and cancer. You've 10 11 heard the statistics from other organizations and engineers and scientists from our region. 12 13 paying also for more intense national disasters due to the influence of climate change caused by 14 15 emissions, including the ones we are asking the EPA to regulate today. 16 And Allegheny County, According to the 17 Pennsylvania Auditor General's report, we are 18 experiencing -- where these, you know, in 19 20 Allegheny County, where these facilities operate, 21 we're -- we're experiencing climate change in the 22 form of landslides, flooding, excessive heat

Page 112 1 days, loss of agriculture, these -- these are impacts of emissions. 2 3 The same point source emissions that are impacting our local air quality are also 4 contributing to Pennsylvania and the United 5 States contribution to the climate crisis, and in 6 our region, particularly in the Mon Valley, when 7 we get hit by, you know, we have poor local air 8 9 quality, and then we get the overlay, you know, from this point source air pollution, which 10 contributes to climate change, and then we're --11 we get the wildfire smoke from Canada. So we're 12 13 getting a double whammy of -- from these emissions. 14 15 Now, to be clear, climate change itself does not cause hurricanes, it does not cause 16 17 wildfires, but climate change creates the context where an inflammation -- conflagration or a storm 18 become natural disaster. Hurricanes are born as 19 20 babies spiral storms at the equator and warm sea 21 surface temperatures, ocean surface temperatures, turn them into storms, just et cetera. 22 And this

Page 113 1 is a national security issue, so regulating them is -- is critical to our national security. 2 Earlier, hope was mentioned the high 3 suicide rates in mental health. We -- I feel 4 like Princess Leia at the beginning of Star Wars, 5 help us EPA; you're our only hope. We lose hope 6 because we as individuals can't change these 7 global systems, but you have the power to with 8 9 these regulations to help us address air pollution, to help us address climate change, and 10 11 without monitoring, we can't make choices in our 12 everyday lives to protect ourselves on a day-by-13 day or house-by-house basis. 14 We need you EPA; you're our only hope. 15 Please help. And we endorse the recommendations from other organizations, including Valley 16 Cleaner -- Clean Air Now, Women for Healthy 17 Environment, Industrious Labs, the Breathe 18 Project, Carnegie Mellon's CREATE Lab, and Clean 19 20 Air Council, among others. 21 Thank you very much. 22 Thank you for your MR. STEVE FRUH:

Page 114 1 comments and testimony. Any additional questions from the 2 Panel? 3 4 Okay, thank you. The Hearing Host can 5 call the next speaker please. THE HEARING HOST: Thank you very much. 6 The next few speakers are Mark Dixon and Randy 7 8 sergeant. 9 Mark, I see your video up now. Please begin your testimony one ready. 10 11 MR. MARK DIXON: Great. Thank you very 12 much. 13 My name is Mark Dixon, and I'm speaking as a community member and filmmaker. Thank you 14 15 for this opportunity to speak here today. And thank you for proposing improvements to current 16 coke oven rules. 17 I live in Pittsburgh, Pennsylvania, 18 about eight miles north of US Steel's Clairton 19 20 Coke Works. You can see the facility in the 21 brief cam footage behind me with footage credit 22 due to the CMU CREATE Lab and Breathe Project.

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- 1 This is what we live with in this region. Both
- 2 residents and workers. This is not okay, and
- 3 these unacceptable conditions are happening under
- 4 current EPA regulations. So I hope you can
- 5 understand why I, and countless others, are
- 6 seeking stricter regulations with real time
- 7 fenceline monitoring, lower pollution thresholds,
- 8 stronger enforcement options, and higher
- 9 penalties.
- I moved here from California. I never
- 11 experienced industrial stench before like I have
- 12 here. In fact, I'm shocked that such frequent
- and horrific industrial odor can exist in a
- 14 highly populated, modern city like Pittsburgh,
- 15 but it gets worse when I drive down to Clairton.
- 16 Virtually every time I go there, I get a headache
- in the middle of my forehead, and there's often a
- 18 horrible industrial smell in the area. When I
- 19 encounter residents that talk about cancer,
- 20 cancer, and more cancer; they talk about
- 21 sarcoidosis, asthma, and lung disease. They talk
- about burying family members who died too soon.

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- 1 As you deliberate on the updated rules, keep in
- 2 mind that many communities have already been
- 3 suffering for decades, and they deserve relief.
- 4 I generally sleep with my windows
- 5 closed because the stench of hydrogen sulfide
- 6 that regularly drifts through the region during
- 7 weather inversion events, even eight miles away.
- 8 The Allegheny County Health Department has
- 9 determined that US Steel's Mon Valley Works
- 10 Clairton Coke Plant is responsible for the
- 11 exceedances of H2S standards. In fact, just in
- 12 2022, the ACHD announced that it fined US Steel
- over \$1.8 million for over 2,000 H2S hourly
- 14 exceedances recorded in just 153 days between
- 15 January 1, 2020, and March 1, 2022. But the
- 16 stench continues. And we know there's benzene in
- the air and a host of other pollutants mixed with
- 18 it. And concerns about this pollution are
- 19 driving people away. I've already had six
- 20 friends move away in the last few years in part
- 21 due to air pollution, and another couple of
- friends are actively considering moving soon.

Page 117 1 Regulators like the Allegheny County Health Department must not just fine companies, they 2 have to require the industries improve and clean 3 up; not just a little but a whole lot, and fast. 4 5 Perpetual pay-to-pollute approaches don't protect people. You -- you the EPA can 6 give the Achd tools necessary to make a 7 difference in our lives. Please do that. 8 Enact 9 the strongest possible benzene -- benzene fenceline monitoring requirements. Keep the 10 proposed benzene action level of three micrograms 11 per cubic meter. Consider real time readings 12 13 like we get with the countless purple air 14 monitors deployed by community members, myself 15 included. News three months from now that benzene levels were high for a while does not 16 protect residents. Consider eight, even maybe 17 even fifteen benzene monitors per facility, 18 especially for larger facilities. Include 19 20 byproduct recovery plants in this rule, or 21 address those in new rules ASAP. 22 Overall, strengthen the coke oven rule

Page 118 1 and commit the necessary staff and funding to actually enforce those rules. If you're trying 2 to improve air quality long-term, keep in mind 3 that insufficient enforcement decades ago 4 probably slowed the transition to low carbon, 5 less polluting technologies. Now climate change 6 has brought wildfire smoke to Pittsburgh, so that 7 even on days that are not polluted by Clairton 8 Coke Works we still breathe pollution. 9 Stronger enforcement of air quality 10 laws creates economic necessity to move to new 11 12 technologies that have low or zero CO2 and other 13 emissions. So we win on climate long-term and air quality short-term and air quality long-term. 14 15 And it will move our nation's essential industries towards a zero-carbon future that is 16 17 necessary to remain competitive in a global marketplace hungry for climate solutions. 18 Thank you for your consideration. 19 20 MR. STEVE FRUH: Thank you for your 21 testimony. 22 Any of the Panelists have additional

Page 119 1 questions? MS. DONNA LEE JONES: Yes, I have a 2 3 question. I noticed that film going behind your 4 5 uh -- picture. How many of those films were at coke plants? 6 MR. MARK DIXON: This is the Clairton 7 8 Coke Works behind me. On three separate occasions -- three -- or three different periods. 9 One is during a power outage you're seeing right 10 now, that happened this year. The same kind of 11 12 power outage happened also last year with similar 13 flaring. And the clip that starts the video 14 cycle is on just another random day, I believe, 15 in 2023, where you can just see emissions just pouring out. 16 17 This was on the power outage day. 18 there's a power outage it appears that there are -- there's flaring that occurs for hours and 19 hours and hours after every single power outage. 20 21 So this is all at Clairton Coke Works. 22 MS. DONNA LEE JONES: Thank you.

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                MR. MARK DIXON:
                                  Thank you.
                MR. STEVE FRUH: Any other questions
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      from the Panel?
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4
                Okay, thank you. I'll turn it back to
5
      the Hearing Host.
                THE HEARING HOST: Thank you very much.
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      Our next featured speecher -- speaker is Randy
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      Sargent.
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9
                Randy, I see your video. Please go
      ahead and begin your testimony when ready.
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11
                SPEAKER: Thank you.
                My name is Randy Sargent and I'm a
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13
      researcher with Carnegie Mellon University's
      CREATE Lab in Pittsburgh. We work with
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15
      communities impacted by air pollution and help
      communities document exposure and document
16
      fugitive and other pollution emission from large
17
      industrial sources, and in fact, we -- we helped
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      operate the cameras that that Mark was showing
19
20
      footage from.
21
                We will be submitting a number of
22
      technical comments but I wanted to speak in
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- 1 person today. To strongly disagree with us, you might claim that the health impacts of coke 2 production today are acceptable and explain why 3 we need to reduce emissions and health impacts. 4 It -- it's very difficult to listen to residents 5 talk about health impacts to themselves, to their 6 children, to their families, to their neighbors. 7 Impacts that they believe and know are due to, by 8 9 far, the largest source of pollution and their air shed that they've lived with, perhaps, most 10 of or all of their lives. 11 12 In data we look at -- we observe cancer 13 and asthma hotspots adjacent to Clairton Coke 14 Works today and adjacent to She -- where Shenango 15 Coke Works operated before it closed down with geography consistent with air patterns that we 16 see from these facilities. Residents in these 17 hotspots have experienced much higher asthma 18
- than is average for our county, and our county
- 21 average isn't particularly safe, as you might
- have heard in testimony earlier today.

incidents, cancer incidents, and cancer mortality

Page 122 1 The closure of our county's Shenango Coke Works at the end of 2016, has given us a 2 natural experiment by which we can better 3 estimate the health impacts of coke production. 4 Here are some of the findings, and 5 you've heard a few of these: 6 Dr. Deborah Gentile (ph.), who's a 7 pediatric asthma doctor, who also does research, 8 had been working with kids close to Shenango and 9 then continued working with kids after the 10 shutdown, and she measured a 42% reduction of 11 uncontrolled asthma in those diagnosed with 12 13 asthma, kids diagnosed with asthma, and a 59% after closure reduction of children showing risk 14 15 of asthma, but not diagnosed. She also found a 25% reduction in the 16 17 physician diagnoseable asthma, and by this measure, it means the asthma was developing in 18 25% fewer kids after Shenango closed. 19 think about the lifetime impact of that. 20 21 Allegheny County Health Department also 22 studied hospital records and found, after the

Page 123 shutdown, that 27% decrease in cardiovascular 1 emergency visits; a 38% decrease in respiratory 2 emergency department visits; 3.3-fold, three 3 times full -- three times decrease in all asthma, 4 5 and we're gonna see department visits, and over five full fold decrease more than 80% reduction 6 and pediatric asthma emergency department visits. 7 And our county's monitor showed a 96% reduction 8 of benzene from before and after in a close by 9 neighborhood, and sulfur dioxide reductions of 10 90%. 11 12 In a more recent study, Professor 13 George Thurston Scroop at New York University's School of Public Health added to these findings. 14 15 After shut down, hospitalizations continued to decrease in the year since 2016 and measured 16 pollution reductions more than ten kilometers 17 away. Clairton is ten times as big. We see 18 measures that are much higher, as you heard from 19 -- from Myron earlier. 20 21 When I hear people talk about the 22 economic difficulty of reducing leaks from the

Page 124 1 coke facilities, I think facilities might need to hire more employees or buy more steel to reduce 2 That doesn't strike me as the same sort 3 leaks. of economic downside as the cost that we see, the 4 economic cost of these health impacts and 5 memorial costs of these health impacts. 6 Thank you for your time, and we'll be 7 adding to this testimony in written form. 8 9 MR. STEVE FRUH: Thank you. Any questions from the Panel? 10 11 Okay, I'll turn it back to the Hearing 12 Host. 13 THE HEARING HOST: Thank you very much. 14 Our next two speakers are Traci Forrester and 15 Dominic Yanke. Tracy, I see your video. Please go 16 ahead and begin your testimony when ready. 17 MS. TRACI FORRESTER: Thank you. My 18 name is Traci Forrester, spelled T-R-A-C-I, 19 F-O-R-R-E-S-T-E-R. 20 21 Thank you for the opportunity --22 opportunity to share comments on EPA' proposed

Page 125 1 rule and titled National Emission Standards for Coke Ovens Pushing, Quenching, and Battery Stacks 2 and Coke Oven Batteries. 3 I am Cleveland-Cliffs Executive Vice 4 President of Environmental Sustainability. 5 Cleveland-Cliffs is the largest flat rolled steel 6 producer in North America and operates five 7 integrated steelmaking facilities in the Great 8 Lakes region. These five facilities employ 9 approximately 13,500 individuals, which account 10 for approximately half of our workforce. Over 11 11,000 of these employees are represented by one 12 13 of three prominent unions: the United 14 Steelworkers, the United Auto Workers, and the 15 International Association of Machinists and Aerospace Workers. Our three coke plants provide 16 17 vital feedstock to these integrated mills and employ approximately 750 people, a large majority 18 of whom are represented by a union. 19 20 Cleveland-Cliffs takes great pride in our environmental management program and efforts. 21 22 Our business is highly regulated and we

Page 126 1 understand the importance of maintaining compliance and going beyond what is expected. 2 3 Cliffs operators are prompted to be proactive in mitigating potential risks that are plants and to 4 be good neighbors to the communities where we 5 operate. Cliffs supports environmental 6 regulations that result in limits that are 7 achievable and are based on sound science and 8 9 proven technology for industry. We worked with EPA over an eight-year period to ensure that the 10 11 Agency had accurate data and information about 12 the cokemaking process in order to write a 13 well-informed rules package. We asked EPA to consider the following 14 15 input prior to finalizing the regulations: First, we're pleased that EPA's on 16 17 modeling and analysis demonstrates that the risk to public health from the coke oven source 18 categories is low. EPA's modeling shows that the 19 20 emissions from our coke operations do not 21 adversely affect nearby communities, such that 22 changes are necessary to reduce emissions in

Page 127 1 order to reduce risk. Just as modeling has shown that the risk from iron and steel sources is low, 2 so it was the risk from coke sources. 3 Second, all regulations should be based 4 on sound science and reliable technical 5 processes. EPA has determined that despite the 6 low risk of --7 (AUDIO FADES OUT.) 8 9 -- should be subject to an even more stringent standard than the already rigorous 10 standard. EPA is using its authority to conduct 11 technology reviews for the reduced door -- oven 12 13 door standard, but there are no new demonstrated technologies or developments that warrant that 14 15 lower standard. Therefore, we believe that EPA is imposing an arbitrary and capricious reduced 16 limit for doors that are not legally required or 17 supported under its risk and technology review 18 authority. Furthermore, for decades, EPA has 19 treated taco GM and battery doors differently 20 21 than shore stores. In accordance with sound 22 technical arguments, the differences among coke

Page 128 1 oven door types should not be ignored. Third, the proposed rule requires 2 fenceline monitoring at coke plants. This is of 3 concern because EPA's on conservative modeling 4 demonstrates that the risk from coke lands to the 5 public is low. Fenceline monitors will record 6 emissions from offsite sources that do not 7 originate from a coke plant. Because the miners 8 are not able to distinguish between on- and 9 off-site sources this requirement will provide 10 misleading results. These present serious 11 implementation and compliance challenges. 12 13 Fourth with our leadership role in 14 steel production, this recognizes the importance 15 of advancing the sustainability of the steel industry. In early 2021, Cliffs issued a climate 16 commitment to reduce greenhouse gas emissions 25% 17 by 2030. We achieved that goal ahead of schedule 18 last year by increasing utilization of scrap and 19 copper coated iron. This strategy allowed us to 20 21 reduce coke usage and retire two coke plants 22 while achieving the same levels of production of

Page 129 1 shipments this year as we did in 2021. while utilizing one less blast furnace. Further 2 driving down our GHG emissions will require major 3 capital investments. We're concerned this 4 regulation will demand the level of investment 5 that detracts from our ability to further 6 decarbonize and will not provide commensurate 7 environmental benefits. 8 Finally, the 45-day public comment 9 period is not adequate given the multiple 10 11 different proposed actions that EPA has combined into a single proposed rule. A 30-day extension 12 13 has been requested the public comment period, 14 which we asked you to approve promptly, as 15 minimum amount of time needed for meaningful public review and comments on this proposal. 16 17 Thank you again for being able to provide comments. We look forward to continuing 18 a collaborative working relationship with the 19 20 EPA. 21 MR. STEVE FRUH: Thank you for your 22 comments and testimony.

Page 130 1 Any additional questions from the Panel? 2 3 Okay, thank you. I'll turn it back to the Hearing Host. 4 THE HEARING HOST: Thank you very much. 5 Our next speaker is Dominic Yanke. 6 Dominic, when you're ready, please 7 unmute. And I see your video. Please begin your 8 9 testimony when ready. MR. DOMINIC YANKE: My name is Dominic 10 11 Yanke, D-O-M-I-N-I-C, Y-A-N-K-E. I live in Indiana leads the nation 12 Michigan City, Indiana. 13 in the amount of toxic pollutants released per square mile. US Steel in Gary is Indiana's top 14 15 polluter and Northwest Indiana has some of the worst air pollution in the country. 16 Benzene is carcinogenic, meaning that 17 it causes cancer. I learned as much and one of 18 my organic chemistry classes. In organic 19 chemistry, my class worked with strict safety 20 21 procedures and the thought of handling benzene in 22 a way that causes unsafe levels in neighboring

Page 131 communities is ridiculous to me. Implementing 1 more thorough rules and regulations won't make 2 coke ovens unprofitable; they'll still make money 3 hand over fist. 4 I understand that the economic impact 5 of any proposed rule is important. But I urge 6 the EPA to remember that the health impacts of 7 pollutants do translate into economic impacts by 8 9 causing more sick days and the development of chronic illnesses, both of which negatively 10 impact the economy, as well as people's quality 11 of life. 12 13 There have been days where I can't 14 leave my house due to the air pollution causing 15 difficulty breathing with my asthma. The toxic inflammatory chemicals that are released are bad 16 17 for my airways and health in general. Particulate matter 2.5 has been shown to get deep 18 into the lungs and enter the bloodstream and 19 20 damage the blood brain barrier. It -- it also 21 causes cardiovascular illness and strokes and 22 other debilitating issues.

Page 132 1 Over the past few years, my hometown of Michigan City has had fewer and fewer days with 2 acceptable air quality. I fear that one day 3 there won't be any days where the air quality is 4 good enough to eat my house. Breathing isn't 5 optional, so maintaining clean air shouldn't be 6 optional either. 7 I urge the EPA to increase 8 9 appropriately cited fenceline benzene air monitoring starting now, establish a benzene 10 11 action level that protects workers and nearby communities, and to include a rule for byproducts 12 13 recovery plants. Also, I hope that you'll make sure that any fines are large enough to actually 14 15 discourage breaking rules and regulations, and that you enforce any rules that are broken with 16 very -- in a timely manner. 17 I appreciate the EPA proposed rule and 18 hope that you'll make it more thorough in order 19 20 to protect vulnerable workers and their -- in 21 nearby communities. 22 Thank you for the opportunity to speak

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      today.
                MR. STEVE FRUH: Thank you for your
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      comments.
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                Any additional questions from the
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      Panel?
                Okay, thank you. Turn it back to the
6
      host.
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                THE HEARING HOST: Thank you very much.
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      The next few speakers are Nina Morgan and Arthur
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      Thomas.
                Nina, I see your video. Please go
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      ahead and begin your testimony when ready.
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                MS. NINA MORGAN: My name is Nina
14
      Morgan, N-I-N-A, M-O-R-G-A-N, and I'm
15
      representing the Magic City Youth Initiative.
                We are a By Youth for Youth grassroots
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      organization based in Birmingham, Alabama,
17
      working to make our communities healthy places
18
      where we cannot just survive but thrive, and the
19
20
      reality of the lived experiences of many of our
21
      members includes living next to, and in many
22
      cases, right across the street from major sources
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Page 134 1 of pollution. Two of these sources happen to be coke 2 plants, namely Bluestone Coke and ABC Coke; two 3 of the fourteen existing coke facilities in the 4 United States. Both of these facilities have a 5 bad track record spanning decades for non-6 compliance and violations of the Clean Air Act. 7 Most recently, Bluestone coke's operating permit 8 was denied was -- was denied and a lawsuit 9 against the company was announced in the fall of 10 2021 because of numerous violations of air 11 pollution regulations. This happened after the 12 13 facility was issued Notice of Violation in 2020 and failed a series of inspections during the 14 15 summer of 2021 leading up to the duck denial of their operating permit in the lawsuit. 16 ABC Coke has a history of unlawful 17 benzene emissions, and an inspection of the 18 facility conducted in 2011 found a number of 19 20 violations related to wastewater from the plant 21 containing benzene coming in contact with open 22 air because of improperly sealed pipes and

Page 135 1 equipment. And in 2019, unfortunately, eight long years after the -- this inspection, these 2 violations resulted in the facility incurring 3 fines and entering into a consent decree require 4 -- requiring the establishment of semi-annual 5 monitoring for weeks. And even with all these 6 fines and penalties and changes, ABC Coke 7 continues to emit high levels of pollutants. 8 9 According to you all data from the EPA, in preparing for this rule, it reflects periods 10 where the benzene emissions were over the 11 proposed action level of three micrograms with 12 13 levels as high as twenty-two micrograms. Both of 14 these coke plants are located in majority black 15 and brown neighborhoods where people feel like they have been left behind and whose families 16 have been riddled with cancer and illness. 17 I am speaking on behalf of young people 18 living there who are fighting for viable futures 19 20 who have no choice in many cases, but to stay and try to make a difference. Yes, Bluestone Coke is 21 22 not currently operating, giving those who live in

Page 136 1 the surrounding neighborhoods some relief, but there is no guarantee that the plant won't 2 And in the case of ABC Coke, it remains 3 reopen. active; operating 24/7, sunup to sundown. 4 drive by this facility almost every day and smell 5 the chemicals from the plants and Bluestone --6 and Magic City Youth Initiative members work and 7 go to school in these communities, they walk 8 9 their younger siblings to and from elementary schools that are situated less than one mile from 10 these facilities. 11 12 The proposed amendments to NESHAP for 13 coke ovens must include fenceline monitoring for additional air toxics and establish a fencing 14 15 action level that protects workers and community members. Additionally, reoccurring exceedances 16 of action levels should be treated as violations 17 of the Clean Air Act. Yes, root cause analysis 18 and repair are good, but when it's the same ones 19 over and over for a period of years, facilities 20 21 -- but -- but it's not good enough. And so 22 facilities must be forced to follow the law and

Page 137 1 there needs to be violations when there's reoccurring instances, especially considering the 2 existence of facilities like Bluestone Coke and 3 ABC coke who both -- both have deplorable track 4 records of doing so. 5 6 Thank you MR. STEVE FRUH: Thank you for your 7 testimony. 8 9 Any questions from the Panel? Thank you. I'll turn it back to the 10 hearing house. The next speaker, 11 THE HEARING HOST: Thank you very much. 12 13 Our next speaker is Author Thomas. 14 Author, I can see your video, if you 15 want to start your testimony when ready. MR. ARTHUR THOMAS: Hello. 16 Thank you 17 for having me. My name is Arthur Thomas, that's A-R-T-H-U-R, T-H-O-M-A-S. 18 19 I've been a resident Clairton for over 20 seventy years. Also worked for US Steel for over 21 thirty some years. During this time, I found out 22 US Steel really knows what palms to grease, as

Page 138 1 far as getting things done when they violate the rules. 2 I was on safety for about twenty years 3 for US Steel. If they had a oil spill on the 4 Since I was on safety, I knew I was going 5 to eat well that day because it was dinner in the 6 executive dining room, first of all. It's all, 7 beside myself, the captain of the boat, the crew, 8 and the executives of US Steel. It's how they 9 business. On safety, I've had people my people 10 be exposed to different chemicals. US Steel 11 wouldn't even tell them what the chemicals were 12 13 doing anything about it. US Steel used to be in 14 business for long-term, setting long-term goals. 15 Now they're in business for making short-term profits. 16 There was a movie called The Deer 17 Hunter on TV one time. During that movie they 18 called Burton, Pennsylvania, the armpit of the 19 20 universe, and nothing's changed on that. 21 didn't get sued for it so that must be true. 22 Okay.

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1	And by the way, my wife suffers from		
2	sarcoidosis, went into neurosarcoidosis. Every		
3	time they help have a fire; her condition gets		
4	worse. She may have a stroke; she may get weak,		
5	can't get up, can't walk, all that kind of stuff.		
6	And the sarcoidosis, when I was back in safety		
7	for US Steel back in the day, we didn't have all		
8	these computers, we had a book called the Thomas		
9	Registry. I found out through that book that		
10	sarcoidosis was directly caused by people using		
11	coal byproducts, coal tar, to suppress the dust		
12	in the Rural South. And when it came back up,		
13	people breathe it, and they have a case of		
14	sarcoidosis.		
15	Right now, when I go to a class		
16	reunion, because we since we live in Clairton,		
17	most of our class reunions, we don't go		
18	Pittsburgh or we are very local. There'd be		
19	more people from out of state then there is from		
20	Clairton. When you look around and you see how		
21	many classmates you've lost during the last five		
22	years or so, you start to realize the ones that		

Page 140 live in Clairton all their lives are dying 1 quicker. The others are living. 2 I was surprised to find out the other 3 day, Mon Valley is in the top 5% in cancer case 4 -- in cancer deaths in the United States. 5 think that's pretty bad. I can get on -- I can 6 go to the Weather Channel. I can get pollution 7 8 count for Bethel Park. I can get the air conditioned for Bethel Park. Bethel Park is more 9 affluent neighborhood than Clairton. 10 11 therefore, they don't put Clairton on the -- The Weather Channel, and we're living right in the 12 middle of all -- of all this. If the Clairton 13 Mills can't be cleaned up, they need to shut it 14 15 down now. 16 Thank you. Bye-bye. 17 MR. STEVE FRUH: Thank you for your 18 testimony. 19 Any questions -- additional questions 20 from the Panelist? 21 Okay. The Hearing Host, please call 22 the next speaker.

Page 141 1 THE HEARING HOST: Thank you very much. Our next two speakers are Johnny Perryman and 2 Melanie Meade. 3 All right. Johnny, I can see your 4 video. Please begin your testimony whenever 5 you're ready. 6 Hello, my name is 7 MR. JOHNNY PERRYMAN: Johnny Perryman and I live in Clairton, 8 9 Pennsylvania. I'm 80 years old. I've been here for fifteen years, sixteen years, and in 2019, my 10 11 doctor told me that if I wanted to live, I had to get out of Clairton. But by then, I had breathed 12 13 in so many -- so much air pollution that I couldn't -- I had a hard time going upstairs to 14 15 the bathroom, let alone, packing up a whole house and moving far enough away to get away from this 16 pollution. 17 Now, I went down to a hearing County 18 Health Department about the pollution and they 19 20 were getting fined money from United States Steel 21 and they were fixing up their offices, I reckon. 22 So I says (sic), why don't you use some of that

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1 fined money on Clairton where people are dying from a heart disease, from cancer from -- from 2 all kinds of things. There's all kinds of 3 statistics that show you what percentage of the 4 5 people that die of cancer is from air pollution, and so we know that it actually kills somebody. 6 But what we don't know is who's going to be 7 charged for murder because the answer is nobody. 8 But they know it's going to kill somebody. 9 don't -- and I'm going to be one of those 10 statistics, but I'm a human being that didn't 11 volunteer to be a statistic. 12 13 Now, since -- since then, because I was unable to leave Clairton, the doctors couldn't --14 15 my chest opened, they put a pump in my heart. walk around with a regulator that regulates the 16 17 -- the pump in my heart. I have two batteries on either side I have a plug into the wall at night 18 for -- to -- to keep the pump going, and the pump 19 may have been made by some Chinese guys five 20 21 years old and it's operating twenty-four hours a 22 day, seven days a week in my chest, and it's been

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1
      doing it since July of '19 -- excuse me, 2020 --
      2019, I'm sorry.
2
3
                And so now -- and so I said this, you
      send some of the money out to the boroughs so
4
5
      that we can buy air purifiers, masks, or
      something to help us live longer. So they sent
6
      90% of the money out to the boroughs -- the five
7
      boroughs that was affected the most, and we were
8
9
      supposed to pick a committee to determine how
10
      that money was spent.
                             And the Mayor decided that
      the committee was him plus one Council Member,
11
12
      and that money was spent for a dump truck; it was
13
      then spent for traffic light; it was spent for a
14
      police car.
                   It -- none of it helps me to breathe
15
      any better. So the County cut down the amount of
      money they were sending to the boroughs because
16
17
      it wasn't used for what they were sending it for,
      to 75%. And I would like to see the EPA take
18
      some of the money that they get from fines from
19
      air pollution and send it out to the non-profit
20
21
      organizations that are actually doing something
22
      in the community to help.
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		Page	144
1	We've sent out several air purifiers		
2	all over the City of Clairton, and we're going to		
3	send out another one hundred of them here in the		
4	very near future, and to help people breathe.		
5	And when I was testifying at the		
6	Allegheny County, I didn't know if I was going to		
7	live to that day. And I've gone through a lot of		
8	days since then, where I didn't know if I was		
9	going to live through that day. And how and		
10	and just to come down here to testify, is just		
11	it takes out a lot of effort from me. So I		
12	just think that if you should lower the the		
13	amount of pollution allowed from the Clairton		
14	Coke Works from the United States Steel. And we		
15	know it's causing global warming.		
16	I mean, let's just be an example.		
17	Let's just do something right. And I thank you		
18	very much for listening to us and I just		
19	MR. STEVE FRUH: Thank you for your		
20	testimony.		
21	Any questions from the Panel?		
22	Okay, I'll turn it back to the Hearing		

Page 145 1 Host. THE HEARING HOST: Thank you very much. 2 Our next speaker is Melanie Meade. After the 3 speaker, we will take a short break. 4 5 Melanie, I see your video coming up. Please begin your testimony when ready. 6 Thank you. 7 MS. MELANIE MEADE: I am the last living immediate relative 8 9 of my family at age 46. I am also trained by Climate Reality Project, and I was educated in 10 Northern Virginia, in 90 -- in the early 1990s 11 12 when climate change was being pushed, but people 13 were ignoring it, and now I'm living what they -what we were discussing at that time. 14 15 buried everyone from 2011 to 2020, from chronic kidney failure, chronic heart failure, cancer, 16 and blood clots to the lung. 17 I'm happy for all of you who have good 18 health, but we cannot ignore the truth about what 19 20 this is doing to the community. Fenceline 21 monitoring is vital to our community because we 22 cannot trust what the EPA sees or notices.

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1	cannot trust an industry that chose to burn fires
2	for a hundred days, and we cannot trust a Mayor
3	who's willing to allow an industry to harm the
4	health of his constituents who have supported
5	him. I would like to see you charge US Steel
6	with fines that are comparable to the life lost.
7	I do not have any of my siblings or my parents
8	here with me, and it is unfortunate that I do not
9	have a Mayor or City Council Board who's willing
10	to talk about health harms by industry because
11	they are paid off, likely, by the industry.
12	Our children do not know what
13	environmental justice means, nor do they know
14	that they live in environmental justice area. So
15	how can we say that we are preparing our youth
16	here. This is not a happy home. This community
17	does not have good stores. Most of you would
18	never shop in these stores; Family Dollar; Rite
19	Aid. Our children eat out of boxes; they eat
20	
20	processed food, which is also a contributing
21	processed food, which is also a contributing factor to their poor health. Weakened immune

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1	havoc, in most cases, and those cases where it
2	hasn't, we're very thankful that a person has
3	been able to live a long life. What we are not
4	thankful for is an EPA and a Mayor and City
5	Council who ignore this test the statistics.
6	We need fenceline monitoring for
7	additional chemicals. We definitely need
8	increased fines. We also need a rule that
9	doesn't allow a Mayor that supports industry to
10	spend the fine money. We should also allow that
11	a Mayor couldn't be Mayor, if the people in the
12	community are not informed about what is going
13	on. He's invited many families to move here.
14	He's a a homeowner, and he also rents Section
15	8 out to many of the community members. They
16	should be informed about where they're moving to,
17	they should have a right to know that this is an
18	environmental justice system that may cause
19	potential harm to health. Please increase fines
20	for US Steel and provided fenceline monitoring
21	for additional chemicals that will not allow any
22	mischief by industry to get in the way.

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1
                We need the truth, and we need the
      truth to be heard by you all now.
2
                Thank you.
3
                MR. STEVE FRUH: Thank you for your
4
5
      comments and testimony.
                Panelists, any additional questions?
6
                Okay, I'll turn it back to the Hearing
7
8
      Host.
9
                THE HEARING HOST: Great, thank you so
      much.
10
                At this time, we're going to take a
11
      short break for ten minutes, as you will see on
12
13
      screen. We will reconvene at 2:45 p.m. Eastern.
                So at this time, we will take a short
14
15
      break and reconvene the hearing in about ten
      minutes. Thank you very much.
16
                          (THEREUPON, AFTER A BRIEF
17
           RECESS, THE HEARING CONTINUED AS FOLLOWS:)
18
19
                THE HEARING HOST: Welcome back from
      the break.
20
21
                At this time, I'd like to invite the
22
      Hearing Chair and the Panelists to introduce
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Page 149 1 themselves. MR. STEVE FRUH: Welcome back. 2 My name is Steve Fruh. I'm a Senior Adviser at the 3 Office of Air Quality Planning and Standards. 4 Thank you very much. 5 MS. KATIE BOAGGIO: I'm Katie Boaggio. 6 I'm in the Office of Air Quality Planning and 7 Standards as well. 8 9 MS. MANDY HANSEN: Hello, my name is I also work in the Office of Air Mandy Hansen. 10 11 Quality Planning and Standards in the Metals and Inorganic Chemicals Group. 12 13 THE HEARING HOST: All right. Thank 14 you very much. 15 As reminder, today's hearing is being recorded and transcribed to produce a written 16 transcript of the hearing. We will add the 17 transcript to the public docket for this 18 rulemaking, and we'll carefully consider your 19 20 comments as we develop a final rule. 21 For those of you on Zoom, if you have 22 questions about today's hearing or interested in

Page 150 1 registering to speak, please send a direct message to Attendee Support in the chat box. 2 Ιf you're joining us via the phone, you can raise 3 your hand by pressing \*9, our logistics team will 4 add you to today's agenda if there are any time 5 slots available. If you are watching the hearing 6 7 on YouTube and are interested in speaking, please email our registration support team that email 8 addresses under the video screen and on our 9 website. 10 Please note by registering for this 11 12 event, you are agreeing to abide by the ground 13 rules of the hearing that include the Rules of 14 Behavior, the EPA is committed to an environment 15 of mutual respect and safety. The Agency will not tolerate harassment, discrimination, 16 17 intimidation, inappropriate language and images, or sustained disruption of the public hearing 18 event meeting. EPA expects all participants, 19 including panelists, registered speakers, and 20 21 attendees to conduct themselves in a respectful, 22 professional, and civil manner. We will monitor

Page 151 1 and moderate this virtual event to ensure that common standards of decency are upheld. 2 When you're called to speak, please 3 mute your line. While you're providing 4 testimony. You're also welcome to activate your 5 camera by clicking on the Start Video icon. 6 Please state your state and spell your name for 7 the record and a format timer will be started 8 9 when you state your name. The next few speakers are Kim Meacham 10 11 and Tom Bailey. MS. KIM MEACHAM: Hello, my name is Kim 12 13 Meacham, K-I-M, M-E-A-C-H-A-M. I'm a lifelong resident of Clairton. 14 can honestly say that I have actually suffered 15 the effects of the benzene exposure at Clairton 16 I had a father who died from acute 17 Mill. leukemia, leukemia, which is a direct result of 18 being exposed to benzene. He worked in the Mill 19 20 for forty-four years out of his life and died at 21 My mother died from lung cancer, which we 22 know is a direct problem from benzene exposure.

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1	I've lost grandparents (sic); bronchitis,
2	(asthma, all kinds of direct result from being
3	exposed from this benzene, and my parents and
4	grandparents moved here after they were passed,
5	let's say, childhood. They haven't been exposed
6	their entire life. But me, my sisters, and
7	brothers, have. And they're also suffering from
8	the effects of benzene exposure. My sister has
9	severe asthma, which her doctor has sent her a
10	nebulizer at her home, so she must have treatment
11	on a regular basis. My both my sisters, both
12	have had thyroid cancer. My brother has suffered
13	from a cancer episode, and I have brought (sic)
14	bronchitis, which I've got (sic) diagnosed about
15	ten years ago and have been living with the
16	inhaler on occasions when I have flare ups.
17	Where do I start with this bandwagon
18	that I've been on. And I want to thank you all
19	for your time today. And I'm very interested and
20	this benzene fenceline monitoring. We know that
21	we're still suffering from effects due to the
22	fire and all the flare ups at the Mill, and we're

Page 153 1 not just asking, we're begging for you to take the time to find out how bad we're suffering 2 here. We would like to see the benzene fenceline 3 monitoring be at three micrograms. We've known 4 5 for years, the exposure we suffered, we see family and friends and different people from the 6 community who have suffered, and if someone 7 doesn't take the time out to listen to our 8 9 problems, to even care about what's happening to us here in Clairton, nothing's going to be done. 10 11 The EPA, they stepped up, they helped with the fines, to secure the fines for us, but 12 13 there is no one who was truly shown any 14 compassion for us. At this point, you know, 15 we've asked our Mayor to get involved and supply monitors, or either air purifiers for the homes. 16 I mean, this is a direct correlation to the 17 exposure we're having here and nobody wants to 18 step up and make sure that the residents are safe 19 20 here. You know, this -- this time of life, it's 21 very hard to just pick up and move but I'm 22 seriously considering leaving the area due to

Page 154 1 health problems. When you go outside on a sunny day, usually when the weather is right, we have 2 air inversions that keeps the pollution right 3 here, on top of our heads for longer than 4 5 twenty-four hours. In most cases, I have all kinds of warnings coming up on my phone. 6 Um, is it too much to ask for someone 7 come steps up and help us like they did for the 8 9 people in East Palestine? Or up there at the shell cracker plant? What is the problem here 10 11 that we can't find someone anyone to step up and help us live and breathe in this community? 12 13 Thank you. 14 MR. STEVE FRUH: Thank you for your 15 testimony. Any questions from the Panel? 16 Thank you, I'll turn it back to the 17 Hearing Host. 18 19 THE HEARING HOST: Thank you very much. 20 Our next speaker is Tom Bailey. 21 MR. TOM BAILEY: Hello, my name is Tom 22 Bailey, T-O-M, B-A-I-L-E-Y. I live in Allegheny

Page 155 1 County; I have many friends in the Mon Valley and I have some good aspects and some bad aspects 2 about these EPA proposed regulations. But I must 3 say, I'm a retired high school teacher. 4 5 economics and government for over twenty-six years, and so I got to ask, in regards to the 6 government, the government has to be focused on 7 the public interest. But economics is also 8 9 important. So what we're doing here is weighing these back and forth. 10 So for you, Panelists, I'm looking at 11 now, you folks have had one question for all the 12 speakers that have just spoken to you. Is that 13 14 public engagement? Or is that -- are you just 15 filling a position by standing there and watching? You're there for a purpose. The one 16 17 woman asked a great question. I really think, as a public school teacher, there's so much that was 18 demanded of us, I'm going to ask that of 19 20 yourself. Take this seriously. Maybe if you 21 lived near these plants, you'd be a little 22 different yourselves. The hearing and timing of

22

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Page 156 1 these items is 3:00 in the afternoon. people are working now. If you really want to 2 find out what people think, you have to have in 3 person proceedings so they can come, and you need 4 to see them face to face, not over computer. 5 That's what -- what government is based one --6 you have on in the morning, one in the afternoon. 7 It's not sufficient, and you've heard many, 8 9 telling vivid explanations, what's it's like and brawl on computers. 10 In regards to the good, the fenceline 11 monitoring is needed. The fenceline monitoring 12 13 is way overdue. You know, for the -- if there's 14 an oil refinery here in Clairton, there -- they 15 would have been shut down by now because of the benzene levels. Ortiz came here, from Region 3, 16 17 and the first thing he said was, I'm a political appointee of the Joe Biden Administration. 18 Politics once again comes up. But benzene is 19 20 injuring the families of many of my friends here. 21 So it's about time that the fenceline lawmakers

are also required for the coke plants.

Page 157 1 Now, even if they're put into effect, and let me know if I'm wrong, that will be until 2 3 about a year from now. What about my friends are having benzene -- benzene in their families now, 4 with their children here, and you heard about the 5 woman talk about from Alabama. You think people 6 are making this up? 7 What needs to be done is to use the 8 9 power the Allegheny County Health Department has, they're violating -- Clairton Coke Works is 10 violating their Title V permit; close them down. 11 12 If they comply and the air regulations meet, then 13 start them back up. I don't hear anybody from 14 EPA saying that. Yes, I think it is something 15 maybe people ought to start paying attention to, and believe me, if you lived here, you'd be doing 16 the same thing we're doing. 17 What else is good? I was thinking 18 should keep at it at three micrograms, the 19 benzene. I agree completely with Mr. Bickerton 20 21 and Mr. Yong who spoke earlier. You can't drop 22 it any lower. Enforce it as if you live next

Page 158 1 door. I'll give you an example. I had a chance to go to Fukushima, Japan, a number of years ago. 2 Yeah, you've heard about because now they're 3 releasing the water that was generated during the 4 nuclear accident, but when you drive down a 5 highway, less than a mile away from that plant, 6 they have the radiation levels in digital right 7 above the street. You hear these people here 8 9 that live in this area saying we want to know what's coming out of the plant. They're living 10 in the stone age. You can't tell me that you 11 12 can't take that data and put it right there so 13 you can see what you're breathing now. The economic clout that Clairton Coke 14 15 Works and these other coke plants try to exhibit, and you folks are going to be asked to rubber 16 stamp, is inexcusable if you take your role as a 17 government public service person seriously. 18 19 So what's bad? If you know the 20 Hamilton play, the Broadway play, where Thomas 21 Jefferson gets into Hamilton face, and Hamilton 22 explodes and says you're out of your G-D mind.

Page 159 1 Why? The Mayor just spoke to you earlier and said the first thing out of his mouth, if you 2 think about it, was there's many good jobs at 3 that plant. Well, there may be, Mayor, but the 4 5 first thing for government, which he's an elected official, and for you folks, if you work for the 6 government, is the public interest and public 7 health. 8 9 What is the role of public health for the EPA? Many of us know that during the Trump 10 Administration they had a tough time with the 11 12 administration. You went to the Supreme Court; 13 they were knocked back. They have to rebuild. 14 You need to take that position, and Allegheny 15 County Health Department, ladies and gentlemen, if you look at their enforcement actions to clean 16 17 the -- against Clairton Coke Works, in the last four years, they have five different enforcement 18 actions each year. So when Mayor Lattanzo (sic) 19 20 says --21 (SIMULTANEOUS SPEAKING.) 22 THE HEARING HOST: Mr. Bailey, your

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1	time has concluded. If you could, please
2	(SIMULTANEOUS SPEAKING.)
3	MR. TOM BAILEY: for whom.
4	And I'll wrap up as other speakers
5	have.
6	The Allegheny County Health Department
7	needs to take their rules seriously, as you folks
8	do, and these EPA regulations of benzene, that's
9	fine, but it's not the whole picture. It should
10	not be politics first. This should be public
11	health first in public service.
12	Thank you.
13	MR. STEVE FRUH: Thank you, sir, for
14	your impassioned comments and testimony.
15	Any additional questions?
16	Thank you. I'll turn it back to the
17	Chair Hearing Hearing Chair for the next
18	speaker.
19	THE HEARING HOST: Thank you very much.
20	The next two speakers are David Meckel and
21	Daniela Guerrero.
22	David, please unmute and start your

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1
      camera when ready.
2
                         (PAUSE.)
3
                         (VIDEO AND AUDIO FROZEN.)
                MR. DAVID MECKEL: -- name is David
4
      Meckel, D-A-V-I-D, M-E-C-K-E-L. I am a resident
5
      in Glassport. I moved here in 1999 after getting
6
      out of the Marine Corps. Everything was fine in
7
      Glassport from '99 until 2018. 2018. I came back
8
9
      from Claritin (sic), Clairton, Pennsylvania, back
      into Glassport, and when I got to the Pittsburgh
10
      Mills, I noticed that terrible smell. And by the
11
      time we got into Glassport, we realized that the
12
      Claritin Coke Works had had a fire and their
13
14
      batteries were damaged. Well, their batteries
15
      are still damaged, and they haven't fixed
16
      anything.
                And as far as the Fenceline monitoring
17
      goes, I participated in the particulate
18
      collection of the stuff that US Steel is putting
19
20
      in the air, i.e. benzene, and the benzene level
21
      at my monitoring station in my yard was 17, that
22
      17 micrograms that I gotta breathe every single
```

Page 162 day. I can't -- it takes me -- it used to take

- 1
- me 45 minutes to cut my grass. Now, I have to 2
- stop and take a break because I can't get any 3
- air. There's no oxygen to breathe. I stagger 4
- around like a fish out of water. I have to go in 5
- the house and sit down and wait twenty minutes, 6
- and then I can come back outside and take care of 7
- the rest of my grass. 8
- 9 And the particulate matter from US
- Steel, Mr. Mayor, my house is full of it. It's 10
- on my windowsill. It's on my walls. It's on my 11
- 12 curtains. It's in my bathroom. It's in my
- 13 bedroom. It's everywhere. I don't know where
- 14 you live, but I live in Glassport and it's pretty
- 15 bad there, and the particulate matter is
- ridiculous. I have to wash down my house three 16
- 17 times a year. That takes me 23 hours to scrub it
- off with a scrub brush. 18
- 19 And you people, I'd like to take all my
- grass clippings and throw them in your conference 20
- 21 room at US Steel and see how you like cleaning up
- 22 my dirt. And you violate my constitutional

Page 163 1 rights by not letting me breathe clean air. Ι get clean water, but I sure don't get the clean 2 air to breathe because my benzene count in my 3 yard is 17 from the particular collector that's 4 collected every two weeks, and we did it for 18 5 months. And you managed to screw it up every day 6 for 18 months, US Steel. 7 8 You are my enemy. You are hurting 9 thousands of us. You are making us sick. this is not fair. It's not right. 10 And you should be responsible for your actions, which you 11 12 are not. And it seems like it's hurray for us 13 and the hell with you, you little peasants. 14 know we can get plenty of you that make our steel 15 for us. But you know you're a usable subject one you use this stuff, you know, you just brush us 16 off like it don't matter. Life doesn't have any 17 meaning to you people at US Steel. I dislike you 18 and you need to shut your business down if you 19 20 can't run it clean. 21 Thank you. 22 Thank you for your MR. STEVE FRUH:

22

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Coke Ovens: NESHAP Page 164 1 testimony. Any additional questions? 2 Thank you. I'll turn it back to the 3 Hearing Host. 4 5 THE HEARING HOST: Thank you very much. Our next speaker is Daniela Guerrero. 6 Daniela is your video up please start 7 your testimony when ready. 8 9 MS. DANIELA GUERRERO: Thank you so much. 10 My name is Daniela, D-A-N-I-E-L-A, 11 G-U-E-R-R-E-R-O. I work for Just Transition 12 13 Northwest Indiana. We are a grassroots 14 organization located in Northwest Indiana, right 15 now we're in Michigan City. We spend most of our time in US EPA hearings because every so often, 16 the EPA decides to revise a rule, which I thank 17 you so much for being able to revise the National 18 Emission Standards for Hazardous Air Pollutants 19 20 on Coke Ovens at Steel and Iron Plants today. 21 However, I need to urge you to not stop

here and to actually go further. We have three

Page 165 1 basic demands and these are very similar to the people that have spoken. 2 3 First, you need to increase appropriately cited fenceline benzene air 4 monitoring starting now. Our communities cannot 5 afford to wait any longer. 6 Two, you need to establish a benzene 7 action level that protects workers and 8 communities right now. this is -- this is 9 people's life. This is not something that can 10 wait. 11 12 Number three, you gotta include a rule 13 for byproduct recovery plans and you gotta do it right now. 14 15 The proposed rules are a great advance, however, we got to go further to protect 16 communities and workers. I also wanted to add, I 17 was born and raised in Bogota, Colombia. Right 18 now I have the privilege to be in my country, I'm 19 20 here for a week, and as you can see, it's just 21 nature and its mountains, and it's beautiful. 22 And here, I don't have any asthma. When I am in

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- 1 Northwest Indiana, where I live, right now I live
- in Chicago, but I work in Northwest Indiana.
- 3 Every single time I go on and take the train, I
- 4 have to ensure I have my inhaler because I cannot
- 5 breathe. This is something that I only suffered
- 6 when I moved to the US and not in Columbia. And
- 7 being here being between the mountains is not
- 8 fair that I have to come to a whole other country
- 9 and be in between the mountains, like not even
- 10 close, in the mountains, to be able to breathe
- 11 clean air.
- We all deserve clean air. We all
- 13 deserve clean water. And in Northwest Indiana at
- 14 a local level, we have tried to really work with
- our local authorities and he has not worked our
- 16 state representatives they are simply not being
- 17 willing to help us this is because Northwest
- 18 Indiana, many of the workers depend on steel.
- 19 However, it is time to make sure that these
- 20 workers are protected, essentially make sure that
- 21 communities are protected. And we cannot wait.
- 22 In June earlier this month, we had an EPA hearing

Page 167 1 based on coal ash, which I know it's a whole other issue. 2 However, I did want it to highlight one 3 of our members, one of our community members who 4 wrote this, sorry, so much, much cleaner, wrote 5 this poem about her experience testifying in 6 front of the EPA. She said, Having faced worth I 7 understood, it was worth to speak my life to 8 9 Even if that power was just EPA kits trained to sit there neutral writing notes and 10 trying not to take our stories or tears 11 12 personally, which at this meeting, I really 13 haven't seen nothing like that. I know this, you don't live here. And I know this is not 14 15 affecting you directly . But this is people's life, and you have the power that we are all 16 fighting for. 17 So it's time for you to take action. 18 You cannot just sit here and assume meeting and 19 looking like you don't care. This is people's 20 21 life. This is our stories. People are dying 22 people are losing their families. And if this

Page 168 1 was your family, you would not just look there with absolutely no emotion in your face. 2 Thank you so much. 3 MR. STEVE FRUH: Thank you for comments 4 and testimony. I would like to remind all 5 commenters that written comments are encouraged 6 as well and be part of -- will be part of the 7 record for this rulemaking. 8 9 Are there any other questions from the Panel? 10 Thank you. We'll turn it back to the 11 Hearing Host. 12 13 THE HEARING HOST: Thank you very much. 14 The next speaker will be Germaine Peterson, 15 sorry, Germaine Patterson. Germaine, when you're ready. Great. 16 17 see your video. Please unmute and begin your testimony when you're ready. 18 MS. GERMAINE PATTERSON: Good 19 afternoon. Thank you for allowing me to speak. 20 21 I didn't register. So I really appreciate you 22 allowing me to speak. I am driving. So if I'm

Page 169 1 not looking at the camera, it's because I'm paying attention to the road. 2 I am a lifelong resident of the Mon 3 And I've lived in Clairton, the home of Valley. 4 the US Steel Coke Works, for 18 years. 5 I have three children. Right after the pandemic, I 6 started working in the -- (unintelligible) -- and 7 it really wasn't until then, that I really 8 started to notice the effects on health. 9 only my health, but the health of residents. 10 knew, you know, I pretty -- I knew air pollution 11 I knew that. That was a given. 12 13 once I started working in the community, I really started to notice the extreme effects. 14 I mean, 15 it's unheard of to have an asthma clinic in the school, right? Just so you know, I'm a community 16 17 health worker, and my work is centered around air quality and asthma. So to have an asthma clinic 18 and the school is telling right there. I wanted 19 20 to mention that first. 21 I want to acknowledge that I hosted a 22 benzene monitor on my home for -- for two years

Page 170 1 and it was very awakening for me to know that the benzene, you know, was reaching my home. 2 if it's reaching my home, it's reaching the homes 3 of my neighbors. So it's affecting me and my 4 5 family, as well as the -- the neighbors around me, behind me in front of me. 6 So fenceline monitoring is important, 7 not only for benzene, but for other chemicals, 8 9 very important. Another thing that I want to mention is that the alert system is very 10 11 important to the residents. Mr. Dixon, Mark Dixon, he showed you a video of the fires that 12 13 happened recently. The community had no idea, 14 right? This happened while we were asleep. 15 Imagine if that was worse. Imagine if God forbid, you know that the meal was on fire. 16 17 mean, which it was, but literally, if it caused greater harm, because it did cause harm to folks. 18 We have no alert system in the community. 19 20 So I'm asking the EPA to make it 21 mandatory. For us still to have an alert system 22 that will notify community members when such

Page 171 1 things happen. Hydrogen Sulfide is another that I want to talk about. It's, it's to be awakened 2 at three o'clock in the morning. From number one 3 stitch, an irritated throat, irritated eyes. 4 5 Because hydrogen sulfide is not fun. It's not at all i in, I think it was 2021. I thought I had 6 COVID really scared me. I went to urgent care. 7 And they told me I had environmental allergies. 8 9 And I want you to keep in mind that I didn't have any type of illness. And still until I started 10 working in the community. And what that means is 11 that I spent a lot more time in my community than 12 13 I ever had in my 18 years of living there. So 14 once I started working in the community spending 15 more time there, that's when I noticed a difference in my health --16 17 THE HEARING HOST: Germaine, your -your time is concluded. If you could please wrap 18 19 up. Thank you very much. 20 MS. GERMAINE PATTERSON: I'm done. 21 Thank you. Thank you for allowing me to speak. 22 Thank you for taking MR. STEVE FRUH:

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Coke Ovens: NESHAP

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1
      the time and providing your testimony.
                Any additional questions from the
2
3
      panel?
4
                MS. MANDY HANSEN: I just have one
      question for you, Germaine. I -- you broke up a
5
6
      little bit. I don't know if it was on my end or
      yours, but I was wondering if you could say
7
8
      again, I know you said you work at a school, and
      you --
9
10
                MS. GERMAINE PATTERSON: No.
                                               No, I
      don't work at a school. What I did say was --
11
                MS. MANDY HANSEN: Okay. Can you
12
13
      clarify that, please? And sort of just --
14
                         (SIMULTANEOUS SPEAKING.)
15
                MS. GERMAINE PATTERSON: Yes, I work in
16
               Can you hear me?
      -- yes.
17
                Can you hear me okay?
                         (MS. MANDY HANSEN NODDS.)
18
19
                MS. GERMAINE PATTERSON: Okay.
20
      right.
21
                MS. MANDY HANSEN: Yes.
22
                   GERMAINE PATTERSON: What I said
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Page 173 1 was I work -- I work in the community. So I work for women for a healthy environment and what we 2 do is we provide education and resources when it 3 comes to environmental exposures and built 4 environments. And so I'm a community health 5 worker. I work under our Healthy Homes program. 6 We also have a Healthy Schools, and we have a 7 healthy early learning. 8 9 But what I did say is in the schools and Claritin, there is an asthma clinic that's 10 run by Duquesne University. There's an asthma 11 clinic. And that is unheard of for a school. 12 13 And that's not the only school and Allegheny 14 County that has an asthma clinic. So they're there because the -- the asthma rates are so high 15 in the school. 16 MS. MANDY HANSEN: Yes. 17 That clarified. 18 MR. STEVE FRUH: Thank you for the 19 20 clarification. 21 Any other questions? 22 With that, we'll turn it back to the

Page 174 1 Hearing Host. THE HEARING HOST: Thank you so much 2 all of our speakers provide a testimony and thank 3 you to our chair, persons, and panelist. 4 concludes today's hearing. 5 The Hearing Chairman -- Chair will now 6 adjourn today's hearing and this session. Thank 7 8 you. 9 10 MR. STEVE FRUH: Thank you. 11 My name is Steve Fruh. I'm a Senior Advisor in the Office of Air Quality Planning and 12 13 Standards. We have no additional speakers slated at this time. I want to thank all the panelists 14 15 that participated today, every -- and everyone who offered testimony and everyone who took time 16 out of their schedule to listen in to the 17 hearing. 18 19 This is for the Coke Ovens Pushing, 20 Quenching, and Battery Stacks National Emission 21 Standards and Coke Coke Oven Batteries in NESHAP. 22 As a reminder, please, you can also

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      submit written comments on the proposal
1
      through the date of October 23rd, 1923 (sic).
2
      [The comment period closes October 2, 2023.]
3
                With that, the hearing is now
4
        concluded. adjourned. Thank you very much
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                            ~ 000 ~
                          (WHEREUPON, SESSION 2 OF THE
7
           PUBLIC HEARING WAS CONCLUDED.)
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## CERTIFICATE OF COURT REPORTER

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