### **Cover Letter**

Per my conversation of 18 January 2022 with Emad Al-Haddad:

- 1. Change application to an import only application
- 2. move application data from amendment to Section 10A.
- 3. Indicate there are no sales at this time as this is a premarket notification
- 4. include the address of the public warehouse were the product will likely be imported to.



		Forn		070-0012. Approval Expires 12/31/2022						
U.S. ENVIRONMENTAL PROTECTION	AGENCY		AG	ENCY USE ONLY						
	MANUFACT NOTICE	URE	Date of receipt:	01/19/2022						
EPA FOR NEW C	HEMICAL SUI	BSTANCES								
When Completed, send this US EPA. 1201 Constitution Ave NW	Office of Polluti Document Cont	nding by US Mail: on Prevention and Toxic: rol Office (7407M) ennsylvania Ave NW	s Submis	sion Report Number						
form to: WASHINGTON, D.C. 20460 Contact Numbers: 202-564-8930/8940	WASHINGTON,	D.C. 20460								
Total Number of Pages		TS Number								
33		583151								
You must provide all information requested in this form to the exemple before you complete this form, you should read the "Instructions (TSCA) Information Service by calling 202-554-1404, or faxing a lf a fee has been remitted for this notice (40 CFR 700.45), indicappear on your corresponding fee remittance. For mailing addr	ktent that it is knowr s Manual for Prema 202-554-5603). ate in the boxes abo	nufacture Notification" (the ove the TS fee identification	Instructions Manual is availab n number you have generated.	le from the Toxic Substances Control Act						
Part I – GENERAL INFORMATION	TES	T DATA AND OTH	ER DATA							
You must provide the currently correct Chemical Abstracts (CA) Name of the new chemical substance, even if you claim the identity as confidential. You may authorize another person to submit chemical identity information for you, but your submission will not be complete and the review will not begin until EPA receives this information. A letter in support of your submission should reference your TS fee identification number. For all Section 5 Notice submissions (paper or electronic) you must submit an original notice including all test data; if you claimed any information as confidential, an original sanitized copy must also be submitted.										
Part II – HUMAN EXPOSURE AND ENVIRONMEN	ITAL	Test Da	ta (Check Below any inc	luded in this notice)						
If there are several manufacture, processing, or use operat be described in Part II, sections A and B of this notice, repr the sections as needed.		Environmental fa	_	Other Data Risk Assessments						
Part III – LIST OF ATTACHMENTS		X Environmental e		 						
For paper submissions, attach additional sheets if there is a enough space to answer a question fully. Label each continuous sheet with the corresponding section heading. In Part III, list	not L nuation [.	Physical/Cher		Structure/activity relationships al and chemical properties worksheet is						
attachments, any test data or other data and any optional information included in the notice.		Test data not in	the possession or control	of the submitter						
OPTIONAL INFORMATION			TYPE OF NOTICE (Chec	k Only One)						
You may include any information that you want EPA to con evaluating the new substance. On page 11 of this form, spate been provided for you to describe pollution prevention and		Y PMN (Premanuf	acture Notice)							
recycling information you may have regarding the new sub- "Binding" boxes are included throughout this form for you to		SNUN (Significa	int New Use Notice)							
indicate your willingness to be bound to certain statements make in this section, such as use, production volume, prote equipment The intention is to reduce delays that routine	ective	TMEA (Test Ma	rketing Exemption Applica	tion)						
accompany the development of consent orders or Significa Use Rules. Checking a "binding" box in a PMN does not by	nt New L	LVE (Low Volun	ne Exemption) @ 40 CFR	723.50(c)(1)						
prohibit the submitter from later deviating from the informat (except chemical identity) reported in the form; however, in	the	LOREX (Low Re	elease/Low Exposure Exer	mption) @ 40 CFR 723.50(c)(2)						
case of exemption applications (such as TMEA, LVE, LOR certain information provided in such notifications is binding	on the	LVE Modification	n							
submitter when the Agency approves the exemption applic especially if the production volume "binding" box is chosen LVE.		LOREX Modifica								
CONFIDENTIALITY CLAIMS		Mock Submiss								
You may claim any information in this notice as confidential assert a claim on the form, mark (X) the confidential box ne	ext to		nding Letter of Support							
the information that you claim as confidential. To assert a can attachment, circle or bracket the information you claim a confidential. If you claim information in the notices as confidential.	as dential,	# of chemica	SOLIDATED PMN (Y/N)?	Communication # required, enter # on						
you must also provide a sanitized version of the notice, (inc attachments). For additional instructions on claiming inform as confidential, read the Instructions Manual.	<u></u>	$\overline{\neg}$	nformation in this notice is	claimed as confidential.						



The public reporting and recordkeeping burden for this collection of information is estimated to average 93 hours per response. Send comments on the Agency's need for this information, the accuracy of the provided burden estimates, and any suggested methods for minimizing respondent burden, including through the use of automated collection techniques to the Director, Collection Strategies Division, U.S. Environmental Protection Agency (2822T), 1200 Pennsylvania Ave., NW, Washington, D.C. 20460. Include the OMB control number in any correspondence. Do not send the completed EPA Form 7710-25 to this address.

**CERTIFICATION** -- A printed copy of this signature page, with original signature, must be submitted with CD or paper submission.

I hereby certify to the best of my knowledge and belief that all information entered on this form is complete and accurate. I further certify that, pursuant to 15 U.S.C. § 2613(c), for all claims for protection for any confidential information made with this submission, all information submitted to substantiate such claims is true and correct, and that it is true and correct that the person submitting the claim has:

- (i) taken reasonable measures to protect the confidentiality of the information;
- (ii) determined that the information is not required to be disclosed or otherwise made available to the public under any other Federal law
- (iii) a reasonable basis to conclude that disclosure of the information is likely to cause substantial harm to the competitive position of the person; and
- (iv) a reasonable basis to believe that the information is not readily discoverable through reverse engineering.

Any knowing and willful misrepresentation is subject to criminal penalty pursuant to 18 U.S.C. § 1001.

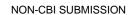
#### **Additional Certification Statements:**

If you are submitting a PMN, SNUN, LoREX, LVE, or TMEA, check the following Fees Certification statement that applies:

X		med in Part I, Section A is a "small business concern" as 40 CFR 700.45(c).	defined ur	nder 40 CFR 700.43 and will r	emit the			
	The Company nan	ned in Part I, Section A will remit the fee as specified in 40	CFR 700.4	45(c).				
	not a "small busine	ion includes at least one Company which is a "small busine ess concern," as defined under 40 CFR 700.43. The fee will be due for this joint submission is to be paid by the secondary	ll be remitt	ed with the joint submission. A				
	The company named in Part I, Section A is submitting a sustainable futures TME. The company has graduated from EPA's Sustainable Futures program and is therefore exempt from fees for this sustainable futures TME.							
If you are submitting a <b>Low Volume Exemption (LVE)</b> application in accordance with 40 CFR 723.50(c)(1) or a <b>Low Release and Low Exposure Exemption (LoRex)</b> application in accordance with 40 CFR 723.50(c)(2), check the following certification statements:								
	The manufacturer submitting this notice intends to manufacture or import the new chemical substance for commercial purposes, other than in small quantities solely for research and development, under the terms of 40 CFR 723.50.							
	The manufacture	r is familiar with the terms of this section and will comply wi	ith those te	erms; and				
	The new chemica	al substance for which the notice is submitted meets all app	olicable ex	emption conditions.				
		is for an LVE in accordance with 40 CFR 723.50(c)(1), the ostance for commercial purposes within 1 year of the date of						
					Confidential			
Signature ar Authorized ( Signature Re	Official (Original	ES/Thomas P Daly	Date	01/19/2022				

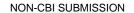


Socti	on A	A – SUBMITTER II	ENTIFIC		I GEN	ERALI	NFORMATION				
Secti	OH P				tial" box nex	kt to any	subsection you clair	m as co	nfidential		
1a.		Person Submitti	ng Notic	e (in U.S	S.)						Confidential
Name	of Au	thorized Official	(first) Th	omas			(last) Daly				
Positio	on		Not App	licable							
Compa	any		CRISON	N, LLC							
Mailing	g Add	Iress (number & street)	2225 W	HARRISC	N ST.						
City		CHICAGO			State	IL	Postal Code	606	12		
email		tom@crison.net									
b.		Agent (if Applica	T				(1 )				Confidential
Name	of Au	thorized Official	(first) Th	omas			<sup>(last)</sup> Daly				
Positio	on		Technic	al Manage	r						
Compa	any		CRISON	N, LLC							
Mailing	g Add	Iress (number & street)	2201 W	Campbell	Park Dr., S	uite 5					
City		CHICAGO			State	IL	Postal Code	606	12		
e-mail		tom@crison.net				Teleph (include	one e area code)	708	2747661		
C.		Joint Submitter	(if applic	able)		,	,				Confidential
If you	are si	are submitting this notice as part of a joint submission, mark (X)									
Name	of Au	thorized Official	(first)				(last)				
Positio	on										
Compa	ompany									l 🖂	
Mailing	g Add	lress (number & street)									
City					State		Postal Code				
e-mail						Telep (inclu	hone de area code)				
2.		Technical Conta	ct (in U.	S.)							Confidential
Name	of Au	uthorized Official	(firet)	omas			(last) Daly				
Positio	on			al Manage	r						1
Compa	any		CRISON	N. LLC							1
Mailing	g Add	Iress (number & street)			ark Dr., Su	ite 5					1 📙
City		CHICAGO			State	IL	Postal Code	606	12		
e-mail						Teleph	one				-
o man		tom@crison.net	communic	ration (PC)	concerning		e area code)	708	2747661 Mark (X) i	f none	Confidential
3.	this	notice and EPA assigner the number.				8372				THOTIC	
		ou previously submitted							Mark (X) i	f none	Confidential
4.	chemical substance covered by this notice, enter the exemption number assigned by EPA. If you previously submitted a PMN for this substance enter the PMN number assigned by EPA (i.e. withdrawn or incomplete).								X		
		ou have submitted a no			t to				Mark (X) i	f none	Confidential
5.	mar	nanufacture or import for the chemical substance covered y this notice, enter the notice number assigned by EPA.									
6. Type of Notice – Mark (X)											
	Mar	nufacture Only			port Only		X	2	Doth		
1.	Bind	ding Option		2. Bi	nding Optio	n		3.	Both		





	Part I – GEN	IERAL INFORM	ATION Cor	ntinued		
Section B – CHEMICAL IDENTI	TY INFORMATION:			et Chemical Abstracts (Callature rules and convent		ostance
	Mark (X) the "Confide	ential" box next to an	y item you claim	as confidential		
Complete either item 1 (Class 1 c	or 2 substances) or 2 (Pe	olymers) as appropri	ate. Complete all	l other items.		
If another person will submit cher the name, company, and address			em 1 or 2), mark	(X) the box at the right.	Identify	
<ol> <li>Class 1 or 2 chemical substart</li> <li>substances, see the Instruction</li> </ol>	•	lass 1 and class	Class 1	Cla	ass 2	СВІ
a. Class of substance - Mark (X)	)					
b. Chemical name (Currently co substances. For Class 1 subs Preferred Name must be prov	rrect Chemical Abstract	ne must be provided.	For Class 2 subs	stances either a CA Inde	x Name or CA	
CAS Registry Number (if a nu	ımber already exists for	the substance)				
c. Please identify which method			chemical identity			one).
Method 1 (CAS Inventory Exp Identification report obtained the Services must be submitted a	from the CAS Inventory	Expert	IES Order Number	Metho (Othe Source	r	
Enter Attachment filename for P	Part I, Section B, 1. c.					
d. Molecular formula						
e. For a class 1 substance, prov representative or partial chem						
representative of partial enem	near structure diagram, a	as complete as can be	e kilowii, ii olie s	can be reasonably ascer	realited.	





# PMN Page 4a

For a class 2 substance - (1) List the immediate precursor substances with their respective CAS Registry Numbers. (2) Describe the nature of the reaction or process. (3) Indicate the range of composition and the typical composition (where appropriate).	Confidential
e. (1) List the immediate precursor substance names with their respective CAS Registry Numbers.	
Enter Attachment filename for Part I, Section B, 1. e. (1)	
e. (2) Describe the nature of the reaction or process.	
Enter Attachment filename for Part I, Section B, 1. e. (2)	
e. (3) Indicate the range of composition and the typical composition (where appropriate).	
Enter Attachment filename for Part I, Section B, 1. e. (3)	



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Ocadian B. OUENIOAI		I GENERAL			Con	tinuea				
Section B CHEMICAL				ied					Confide	atial
Polymers (For a definition of a. Indicate the number-average)				ition of the po	lvmer	vou intend to	manufactu	re.	Confider	าแลเ
Indicate maximum weight p	ercent of I	ow molecular weight spe	ecies (not inclu							
below 500 and below 1,000	absolute	molecular weight of that	composition.							
	Des	cribe the methods of me	asurement or	the basis for y	our es	timates:				
GPC X	Other	(Specify Below)								
Specify Other:	0 11101	(Opcomy Bolom)								
Opeony Other.										
(h) 1					1					
(i) lowest number average mo weight:	olecular	(ii) maximum weigh	it % below 500 veight:	molecular	(111	i) maximum w	eight % be weight		00 molecu	ıar
			9					-		
291		85			99					
Enter Attachment filenan	ne for Part	I, Section B, 2. a.								
b. You must make separate co				identity, com	positio	n information	, and resid	ual info	rmation. M	1ark
(X) the "Confidential" box next (1) - Provide the specific ch				mhar avists) o	f each	monomer or	other reac	tant ilea	ad in the	
manufacture of the pol		ine and one registry in		TIDOT CAISIS) O	Cacii	monomer or	otrici icaci	iani usi	,a iii tiic	
(2) - Mark (X) this column it				. ()						
<ul><li>(3) - Indicate the typical we</li><li>(4) - Choose "yes" from dro</li></ul>						veiaht percent	or less to	be liste	ed as part c	of
the polymer descriptio	n on the T	SCA Chemical Substance	ce Inventory.							
<ul><li>(5) - Mark (X) this column it</li><li>(6) - Indicate the maximum</li></ul>				nt that may h	o proc	ont as a rasid	ual in the r	olymor	. 00	
manufactured for com			oi otilei leacta	ini inai may bi	e biesi	enii as a resiu	uai iii iiie p	Jolymei	as	
(7) - Mark (X) this column it	entry in c	olumn (6) is confidential.	•					1	т	
Monomer of	or other rea	actant specific chemical	name		СВІ	Typical composition	Include in identity	СВІ	Max residual	СВІ
		(1)			( <b>2</b> )	(3)	( <b>4</b> )	(5)	( <b>6</b> )	(7)
Oxirane, 2-methyl-						71.0	Χ		0.05	
CAS Registry Nur	mbor (1)	75-56-9								
	libel (I)	75-56-9								
2-Propenenitrile						13.0	X		0.05	
CAS Registry Nur	mber ( <b>1</b> )	107-13-1								
2-Propanol						15.0	Χ		0.05	
CAS Registry Nur	mbor (1)	67-63-0								
	libel (I)	07-03-0								
Hydrogen						1.0	X		0.0	
CAS Registry Nur	mber ( <b>1</b> )	1333-74-0								
37.0 1.0 g.o y 1401	(•)	1000-14-0								
CAS Registry Nur	mber ( <b>1</b> )									
Mark (X) this box if the data co		the next page.		<u>,                                    </u>		•				•



I2022P5AX1 PMN Page 5a

NON-CBI SUBMISSION

Method 1 (CAS Inventory Expert Service must be a submitted as an attachment to this notice)	c. Please identify which method you used to develop or obtain (check one).	the specified of		ation reported in this notice	СВІ
Enter Attachment filename for Part I, Section B, 2. c.  Original Document: 1 CAS IES 445880-1 iPX1.pdf  d. The currently correct Chemical Abstracts (CA) name for the polymer that is consistent with TSCA Inventory listings for similar polymers.  Poly[oxy(methyl-1,2-ethanediyl)], alpha-(3-aminopropyl)-omega-(1-methylethoxy)-  CAS Registry Number (if a number already exists for the substance)  2304726-48-3  e. Provide a correct representative or partial chemical structure diagram, as complete as can be known, if one can be reasonably ascertained.	Method 1 (CAS Inventory Expert Service - a copy of the identification report obtained from CAS Inventory Expert Service must be		445880-1		
Poly[oxy(methyl-1,2-ethanediyl)], alpha-(3-aminopropyl)-omega-(1-methylethoxy)-  CAS Registry Number (if a number already exists for the substance)  e. Provide a correct representative or partial chemical structure diagram, as complete as can be known, if one can be reasonably ascertained.	· ·		Original Document: 1	CAS IES 445880-1 iPX1.pdf	
Poly[oxy(methyl-1,2-ethanediyl)], alpha-(3-aminopropyl)-omega-(1-methylethoxy)-  CAS Registry Number (if a number already exists for the substance)  e. Provide a correct representative or partial chemical structure diagram, as complete as can be known, if one can be reasonably ascertained.		polymer that i	s consistent with TSCA	Inventory listings for similar	
e. Provide a correct representative or partial chemical structure diagram, as complete as can be known, if one can be reasonably ascertained.	Poly[oxy(methyl-1,2-ethanediyl)], alpha-(3-aminop	ropyl)-omeç	ga-(1-methylethoxy	)-	
ascertained.	CAS Registry Number (if a number already exists for the	substance)	2304726-48-3		
See Attachment (Original Document: 2 iPX1.png )		re diagram, as	complete as can be kn	own, if one can be reasonably	



Part I GENERAL INFORMA	TION Con	tinued					
Section B CHEMICAL IDENTITY INFORMATION Continued							
Impurities     (a) - Identify each impurity that may be reasonably anticipated to be present purpose. Provide the CAS Registry Number if available. If there are unit (b) - Estimate the maximum weight % of each impurity. If there are unidentify.	dentified impurities	enter "unidentified."		cial			
Impurity (a)	ieu impuniies, esiin	CAS Registry Number (a)	Maximum Percent % (b)	Confi- dential			
		,					
Mark (X) this box if the data continues on the next page.							
Enter Attachment filename for Part I, Section B, 3.							
4. Synonyms - Enter any chemical synonyms for the new chemical identified in sub propoxy ether amine,	section 1 or 2.						
Enter Attachment filename for Part I, Section B, 4.							
5. Trade identification - List trade names for the new chemical substance identified Proxamine,	in subsection 1 or 2						
Enter Attachment filename for Part I, Section B, 5.							
<ol> <li>Generic chemical name - If you claim chemical identify as confidential, you must specific chemical identity of the new chemical substance Substance Inventory, 1985 Edition, Appendix B for guid</li> </ol>	e to the maximum e	xtent possible. Refer					
Enter Attachment filename for Part I, Section B, 6.							
Byproducts - Describe any byproducts resulting from the manufacture, processin CAS Registry Number if available.	g, use, or disposal	of the new chemical s	substance. Prov	ride the			
Byproduct (1)		CAS Reg	gistry Number (2)	Confi- dential			
2-Propenenitrile, homopolymer		250	14-41-9				
Mark (X) this hav if the data continues on the next page							



Pai	rt I GENERAL II	NFORMA		Con	tinued				
Section B CHEMICAL IDEN			ed						
<ul><li>2. Polymers (For a definition of polymer)</li><li>a. Indicate the number-average weight</li></ul>			tion of the not	vmer v	ou intend to	manufactu	rο	Confide	ntial
Indicate the number average weight Indicate maximum weight percent of below 500 and below 1,000 absolute	low molecular weight spec	ies (not inclu							
De	scribe the methods of meas	surement or t	he basis for y	our es	timates:				
GPC X Othe	r (Specify Below)								
Specify Other:									
(i) lowest number average molecular weight:	(ii) maximum weight we	% below 500 eight:	molecular	(iii	) maximum w	reight % be weight		00 molecu	ılar
303	85			99					
Enter Attachment filename for Par	rt I, Section B, 2. a.								
(X) the "Confidential" box next to any ite (1) - Provide the specific chemical n manufacture of the polymer. (2) - Mark (X) this column if entry in (3) - Indicate the typical weight perc (4) - Choose "yes" from drop down r the polymer description on the (5) - Mark (X) this column if entries i (6) - Indicate the maximum weight manufactured for commercial p	ame and CAS Registry Nur column (1) is confidential. ent of each monomer or oth menu if you want a monome TSCA Chemical Substance n columns (3) and (4) are cercent of each monomer or urposes.	nber (if a nur ner reactant in er or other rea Inventory. onfidential.	n the polymer. actant used at	i two w	eight percent	or less to	be liste	ed as part o	of
(7) - Mark (X) this column if entry in	eactant specific chemical na	ame			Typical	Include in		Max	
Monomer of other is	(1)	ame		CBI ( <b>2</b> )	composition (3)	identity ( <b>4</b> )	CBI ( <b>5</b> )	residual (6)	CBI (7)
Oxirane, 2-methyl-					69.0	X		0.005	
CAS Registry Number (1)	75-56-9								
1-Butanol					17.0	X		0.1	
CAS Registry Number (1)	71-36-3								
2-Propenenitrile					13.0	X		0.01	
CAS Registry Number (1)	107-13-1								
Hydrogen					1.0	Х		0.0	
CAS Registry Number (1)	1333-74-0								
CAS Registry Number (1)									
Mark (X) this box if the data continues o	n the next page.		•						



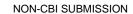
PMN Page 5a

NON-CBI SUBMISSION

<ul> <li>c. Please identify which method you used to develop or obtain the sp (check one).</li> </ul>	pecified chemical identity inform	ation reported in this notice	СВІ
Method 1 (CAS Inventory Expert Service	Order hber 445880-2	Method 2 (other source)	
Enter Attachment filename for Part I, Section B, 2. c.	Original Document: 4	CAS IES 445880-2 nBX1.pdf	
<ul> <li>d. The currently correct Chemical Abstracts (CA) name for the polymory polymers.</li> </ul>	mer that is consistent with TSCA	Inventory listings for similar	
Chemical Name:Poly[oxy(methyl-1,2-ethanediyl)], alpha	a-(3-aminopropyl)-omega	-butoxy-	
CAS Registry Number (if a number already exists for the substa	ance) 2304726-50-7		
<ul> <li>e. Provide a correct representative or partial chemical structure diagascertained.</li> </ul>	gram, as complete as can be kr	own, if one can be reasonably	
See Attachment (Original Document: 5 nBX1.png )  Enter Attachment filename for Part I, Section B, 2. e.	Original Document: 5 nBX1.pn		



Part I GENERAL INFORMA	TION Cont	tinued					
Section B CHEMICAL IDENTITY INFORMATION Continued							
Impurities     (a) - Identify each impurity that may be reasonably anticipated to be present purpose. Provide the CAS Registry Number if available. If there are unit (b) - Estimate the maximum weight % of each impurity. If there are unidentifications.	dentified impurities,	enter "unidentified."		cial			
Impurity (a)		CAS Registry Number (a)	Maximum Percent % (b)	Confi- dential			
Mark (X) this box if the data continues on the next page.							
Mark (X) this box if the data continues on the next page.							
Enter Attachment filename for Part I, Section B, 3.							
4. Synonyms - Enter any chemical synonyms for the new chemical identified in subsection 1 or 2.							
Enter Attachment filename for Part I, Section B, 4.							
5. Trade identification - List trade names for the new chemical substance identified	in subsection 1 or 2						
Enter Attachment filename for Part I, Section B, 5.							
6. Generic chemical name - If you claim chemical identify as confidential, you must specific chemical identity of the new chemical substance Substance Inventory, 1985 Edition, Appendix B for guida	to the maximum e	xtent possible. Refer					
Enter Attachment filename for Part I, Section B, 6.							
7. Byproducts - Describe any byproducts resulting from the manufacture, processin CAS Registry Number if available.	g, use, or disposal o						
Byproduct (1)		-	istry Number (2)	Confi- dential			
2-Propenenitrile, homopolymer		250	25014-41-9				
Mark (X) this box if the data continues on the next page							





PMN2022P7 PMN Page 7												
Part I GENERAL INFORMATION Continued												
Section C PRODUCTION, IMPORT, AND USE INFORMATION:												
The information on this page refers to consolidated	chemic	al numbe	r(s):	<u>X</u> 1	2		3	4		5	6	
Mark (X) the "Confidential" box next to any item you claim as confidential.  1. Production volume Estimate the maximum production volume during the first 12 months of production. Also estimate the maximum production volume for any consecutive 12-month period during the first three years of production. Estimates should be on 100% new chemical substance basis. For a Low Volume Exemption application, if you choose to have your notice reviewed at a lower production volume than 10,000 kg/yr, specify the volume and mark (x) in the binding box. If granted, you are bound to this volume.												
Maximum first 12-month production (kg/yr) (100% new chemical substance basis)					ction (kg/yi ance basis		С	onfiden	tial		ling Opt //ark (X)	
240000	3600	360000										
Enter Attachment filename for Part I, Section C	, 1.									CBI		
<ul> <li>2. Use Information You must make separate confidentiality claims for the description of the category of use, the percent of production volume devoted to each category, the formulation of the new substance, and other use information. Mark (X) the "Confidential" Box next to any item you claim as confidential.</li> <li>a. (1)Describe each intended category of use of the new chemical substance by function and application.</li> <li>(2)Mark (X) this column if entry column (1) is confidential business information (CBI).</li> <li>(3)Indicate your willingness to have the information provided in column (1) binding.</li> <li>(4)Estimate the percent of total production for the first three years devoted to each category of use.</li> <li>(5)Mark (X) this column if entry in column (4) is confidential business information (CBI).</li> <li>(6)Estimate the percent of the new substance as formulated in mixtures, suspensions, emulsions, solutions, or gels as manufactured for commercial purposes at sites under your control associated with each category of use.</li> <li>(7)Mark (X) this column if entry in column (6) is confidential business information (CBI).</li> <li>(8)Indicate % of product volume expected for the listed "use" sectors. Mark more than one box if appropriate. Mark (X) to indicate your willingness to have the use type provided in (8) binding.</li> <li>(9)Mark (X) this column if entry(ies) in column (8) is (are) confidential business information (CBI).</li> </ul>												
Category of use (1) (by function and application i.e. a dispersive dye for	СВІ	Binding Option	Prod uction	СВІ	% in Form-	СВІ	% of	% of substance expected per use (8) CBI				СВІ
finishing polyester fibers)	(2)	Mark (X) (3)	% ( <b>4</b> )	(5)	ulation ( <b>6</b> )	(7)	Site- limited	Con- sumer*	Industrial	Com- mercial	Binding Option	(9)
See continuation page. id: <p7sc2a1c0r1></p7sc2a1c0r1>			20.0		1.5		0	0.0	100. 0	0		
See continuation page. id: <p7sc2a1c0r2></p7sc2a1c0r2>			80.0		4.0		0	0	100. 0	0		
* If you have identified a "consumer" use, please prov consumer products. In addition include estimates of t the chemical reactions by which this substance loses	he conc	entration o	f the new	chemic	al substan							
Mark (X) this box if the data continues on the next page											χ	(
b. Generic use description If you claim any category of use description in subsection 2a as confidential, enter a generic description of that category. Read the Instruction Manual for examples of generic use descriptions.												
Enter Attachment filename for Part I, Section	C, 2. b.								CE	31		
3. Hazard Information Include in the notice a copy of data sheet, or other information which will be provide regarding protective equipment or practices for the sa hazard information you include.  Mark (X) this box if you attach hazard information the same should be said to be said	d to any afe hand	person wh	no is reaso	nably li	kely to be	expose	d to this	substa	nce	ty	Binding Mark	



ID	P7SC2a1C0R1	Field	Part I, Section C, 2.a.(1) Category of Use, Row 1
----	-------------	-------	---

Proxamine as an asphalt emulsifier: Proxamine is added to water and the pH brought down to 2, this creates a cationic surfactant (most are anionic, i.e. work in alkaline systems). The cationic surfactant is then added to bitumen (asphalt) with extreme shear to create an emulsion of the asphalt in water. Other surfactants are added to either stabilize or destabilize the emulsion so that it breaks when desired. For example, polyamines are added to destablize the emulsion, and non-ionic surfactants are added to stablize the emulsion. The emulsion is added to aggregate (rocks) in a mixing box that coats the aggregate with the emulsified asphalt. Aggregates are anionic in nature, so the aggregate reacts with the Proxamine emulsifier and creates a salt. This reaction causes the emulsion to break and the water is released, leaving the aggregate coated in just asphalt. This is the environmentally advanced way to apply maintennence coatings to roadways, parking lots and other asphalt surfaces. The Proxamine is now bound to the aggregate and not released because the salt that has formed is very stable and the Proxamine is surrounded by the aggregate and the asphalt. The only way to free the Proxamine is chemically dissolve the asphalt, or melt the asphalt. This would be extremely rare for this to happen in actual use.





ID P7SC2a1C0R2 Field Part I, Section C, 2.a.(1) Category of Use, Row 2

#### Mining Collector:

The product of this PMN is typically added at a rate of 3-5% of the collector package. The product is added after the grinding of the ore, along with copious amounts of water to enable the flotation of the desired mineral. The product binds to the target mineral and makes it hydrophobic, enabling the dissolved gas flotation system to float the target mineral. The collected target mineral concentrate (with the product bound to them) is then sent to a metullurgy plant for further purification. The high temperature processing results in all the organics (including the product) being burned off. The resulting combustion products are scrubbed as required by the mettullurgical plants permits. A very small amount of product settles with the larger particles of ore that contain target mineral. This product goes with the gangue to the tailing ponds. The tailing ponds have there own set of permits, but are isolated with various membrane and other groundwater protection methods that are beyond the scope of this application. It is worth noting that only 3-5% of the collector package at this time is made up of the product of this PMN. The chemistry is an incremental improvement on the currently commercially practiced collection method, containing the same functional groups and similar solubilities. Thus, the product of this PMN is readily detected or measured with current monitoring at the use sites. Because the product is added at a stage where large amounts of water are also added, the current international users wash the drums with large amounts of water, and the wash water is added to the process with the prime material as it is added.

#### Additional information on use – Tailing Ponds:

The material that finds it way to the tailing ponds as described previously is chemically bound to the minerals in a non-reversible reaction. The tailing ponds are large settling areas where water is sometimes reused for flotation and re enters the process, other times, the tailing ponds act as storage and concentration of the solids where the water evaporates. The tailing ponds are lined with an impermeable membrane that is specified based on the geology of the site. Membranes are typically made of HDPE, high density polyethylene, in layers, and sometimes, when necessary, layers of other materials are incorporated as well to ensure that there is not seepage. The linings are designed to prevent any material contained in the tailing pond from seeping through and entering the groundwater. The solids that enter the tailing pond are occasionally evaluated for their suitability for reprocessing. In this case, the tailings would go back to the beginning of the flotation process. The tailing ponds are not part of open waterways and are not flowing into natural bodies of water.

The site of a tailings pond is primarily chosen for its proximity to the ore processing operation, the natural geography, and the geology. Once the site is chosen, the prevention of contaminants from the mining and ore processing processes falls in large measure on the tailings pond liner. Currently, liners for the waste from the concentration of the target mineral (the part of the process that the molecule of this application is used in), are multi-layer with each layer performing a function. The top layer, which is in contact with the waste as it is delivered to the tailings pond has to be resistant to the physical and chemical makeup of the discharge. The physical stresses are the pressure placed on it from the weight and the forces that result in the discharge into the tailings pond. It must be strong enough to not tear or puncture from the materials being discharged into the tailings pond. Chemically, it must not weaken or dissolve from the chemical nature of the discharged material. Secondly, it must allow water without solids (the particle size is deemed soluble is determined based on the nature of the materials, entry rate and capacity of the tailings dam to manage the flow and level of the dammed solids. The water that seeps through the first layer is pumped back into the tailings pond as it has the most solids. Intermediate layers typically perform a similar filtering function, with a reduction in solids as it passes through. The material that passes through the lower layers is pumped back to the head of the process, the grinding step. Below this section is an impermeable layer designed to prevent any seepage into the ground and hence prevent any contaminants entering the ground water.

Each tailings pond and its lining system is a unique design to ensure that the location, and materials used in its construction and lining will prevent contamination of the environment.



NON-CBI SUBMISSION

#### **Continuation Sheet**

Field Part I, Section C, 2.a. Additional Consumer Use Text

Category of Use: Proxamine as an asphalt emulsifier: Proxamine is added to water and the pH brought down to 2, this creates a cationic surfactant (most are anionic, i.e. work in alkaline systems). The cationic surfactant is then added to bitumen (asphalt) with extreme shear to create an emulsion of the asphalt in water. Other surfactants are added to either stabilize or destabilize the emulsion so that it breaks when desired. For example, polyamines are added to destablize the emulsion, and non-ionic surfactants are added to stablize the emulsion. The emulsion is added to aggregate (rocks) in a mixing box that coats the aggregate with the emulsified asphalt. Aggregates are anionic in nature, so the aggregate reacts with the Proxamine emulsifier and creates a salt. This reaction causes the emulsion to break and the water is released, leaving the aggregate coated in just asphalt. This is the environmentally advanced way to apply maintennence coatings to roadways, parking lots and other asphalt surfaces. The Proxamine is now bound to the aggregate and not released because the salt that has formed is very stable and the Proxamine is surrounded by the aggregate and the asphalt. The only way to free the Proxamine is chemically dissolve the asphalt, or melt the asphalt. This would be extremely rare for this to happen in actual use.

Consumer Use: null

ID

Attachments:
Category of Use: Mining Collector:

The product of this PMN is typically added at a rate of 3-5% of the collector package. The product is added after the grinding of the ore, along with copious amounts of water to enable the flotation of the desired mineral. The product binds to the target mineral and makes it hydrophobic, enabling the dissolved gas flotation system to float the target mineral. The collected target mineral concentrate (with the product bound to them) is then sent to a metullurgy plant for further purification. The high temperature processing results in all the organics (including the product) being burned off. The resulting combustion products are scrubbed as required by the mettullurgical plants permits. A very small amount of product settles with the larger particles of ore that contain target mineral. This product goes with the gangue to the tailing ponds. The tailing ponds have there own set of permits, but are isolated with various membrane and other groundwater protection methods that are beyond the scope of this application. It is worth noting that only 3-5% of the collector package at this time is made up of the product of this PMN. The chemistry is an incremental improvement on the currently commercially practiced collection method, containing the same functional groups and similar solubilities. Thus, the product of this PMN is readily detected or measured with current monitoring at the use sites. Because the product is added at a stage where large amounts of water are also added, the current international users wash the drums with large amounts of water, and the wash water is added to the process with the prime material as it is added.

#### Additional information on use - Tailing Ponds:

The material that finds it way to the tailing ponds as described previously is chemically bound to the minerals in a non-reversible reaction. The tailing ponds are large settling areas where water is sometimes reused for flotation and re enters the process, other times, the tailing ponds act as storage and concentration of the solids where the water evaporates. The tailing ponds are lined with an impermeable membrane that is specified based on the geology of the site. Membranes are typically made of HDPE, high density polyethylene, in layers, and sometimes, when necessary, layers of other materials are incorporated as well to ensure that there is not seepage. The linings are designed to prevent any material contained in the tailing pond from seeping through and entering the groundwater. The solids that enter the tailing pond are occasionally evaluated for their suitability for reprocessing. In this case, the tailings would go back to the beginning of the flotation process. The tailing ponds are not part of open waterways and are not flowing into natural bodies of water.

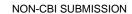
The site of a tailings pond is primarily chosen for its proximity to the ore processing operation, the natural geography, and the geology. Once the site is chosen, the prevention of contaminants from the mining and ore processing processes falls in large measure on the tailings pond liner. Currently, liners for the waste from the concentration of the target mineral (the part of the process that the molecule of this application is used in), are multi-layer with each layer performing a function. The top layer, which is in contact with the waste as it is delivered to the tailings pond has to be resistant to the physical and chemical makeup of the discharge. The physical stresses are the pressure placed on it from the weight and the forces that result in the discharge into the tailings pond. It must be strong enough to not tear or puncture from the materials being discharged into the tailings pond. Chemically, it must not weaken or dissolve from the chemical nature of the discharged material. Secondly, it must allow water without solids (the particle size is deemed soluble is determined based on the nature of the materials, entry rate and capacity of the tailings dam to manage the flow and level of the dammed solids. The water that seeps through the first layer is pumped back into the tailings pond as it has the most solids. Intermediate layers typically perform a similar filtering function, with a reduction in solids as it passes through. The material that passes through the lower layers is pumped back to the head of the process, the grinding step. Below this section is an impermeable layer designed to prevent any seepage into the ground and hence prevent any contaminants entering the ground water.

Each tailings pond and its lining system is a unique design to ensure that the location, and materials used in its construction and lining will prevent contamination of the environment.

Consumer Use: null



ID	Field	Part I, Section C, 2.a. Additional Consumer Use Text
Attachments:		
Allacilitetis.		





PMIN2022P7 PMIN Page /												
Part I GENERAL INFORMATION Continued												
Section C PRODUCTION, IMPORT, AND USE INFORMATION:												
The information on this page refers to consolidated				1	X 2		3	4		5	6	
Mark (X) the "Confidential" box next to any item you claim as confidential.  1. Production volume Estimate the maximum production volume during the first 12 months of production. Also estimate the maximum production volume for any consecutive 12-month period during the first three years of production. Estimates should be on 100% new chemical substance basis. For a Low Volume Exemption application, if you choose to have your notice reviewed at a lower production volume than 10,000 kg/yr, specify the volume and mark (x) in the binding box. If granted, you are bound to this volume.  Maximum first 12-month production (kg/yr)  Maximum 12-month production (kg/yr)  Binding Option												
Maximum first 12-month production (kg/yr) (100% new chemical substance basis)					ction (kg/yı ance basis		С	onfiden	tial		ling Opt //ark (X)	
240000	360000											
Enter Attachment filename for Part I, Section C, 1. Original Document: 6 Proxmine nB51 SDS.pdf CBI  2. Use Information You must make separate confidentiality claims for the description of the category of use, the percent of production volume devoted												
to each category, the formulation of the new substance, and other use information. Mark (X) the "Confidential" Box next to any item you claim as confidential.  a. (1)Describe each intended category of use of the new chemical substance by function and application.  (2)Mark (X) this column if entry column (1) is confidential business information (CBI).  (3)Indicate your willingness to have the information provided in column (1) binding.  (4)Estimate the percent of total production for the first three years devoted to each category of use.  (5)Mark (X) this column if entry in column (4) is confidential business information (CBI).  (6)Estimate the percent of the new substance as formulated in mixtures, suspensions, emulsions, or gels as manufactured for commercial purposes at sites under your control associated with each category of use.  (7)Mark (X) this column if entry in column (6) is confidential business information (CBI).  (8)Indicate % of product volume expected for the listed "use" sectors. Mark more than one box if appropriate. Mark (X) to indicate your willingness to have the use type provided in (8) binding.  (9)Mark (X) this column if entry(ies) in column (8) is (are) confidential business information (CBI).												
Category of use (1) (by function and application i.e. a dispersive dye for finishing polyester fibers)	СВІ	Binding Option Mark (X)	Prod uction %	СВІ	% in Form- ulation	СВІ	% of	substar	(8)	Com Binding		
inishing polyester libers)	(2)	(3)	<b>(4</b> )	(5)	( <b>6</b> )	(7)	limited	sumer*	Industrial	mercial	Option	(9)
Mining collector, see application information for previous consolidated chemical.			80.0		3.0		0	0	100.	0		
asphalt emulsifier. See use data given for previous consolidated chemical.			20.0		2.0		0	0	100.	0		
* If you have identified a "consumer" use, please pro- consumer products. In addition include estimates of t the chemical reactions by which this substance loses	he conc	entration o	f the new	chemic	al substan							
Mark (X) this box if the data continues on the next page		·,	3 2								Σ	
b. Generic use If you claim any category description Read the Instruction Man						ential, er	nter a g	eneric d	escription	on of th		
Enter Attachment filename for Part I, Section	C, 2. b.								CE	31		
3. Hazard Information Include in the notice a copy of data sheet, or other information which will be provide regarding protective equipment or practices for the same hazard information you include.  Mark (X) this box if you attach hazard information.	d to any afe hand	person wl	no is reaso	nably li	kely to be	expose	d to this	substa	nce		Binding Mark	



Field Part I, Section C, 2.a. Additional Consumer Use Text ID Category of Use: Mining collector, see application information for previous consolidated chemical. Consumer Use: null Attachments: Category of Use: asphalt emulsifier. See use data given for previous consolidated chemical. Consumer Use: null Attachments:



NON-CBI SUBMISSION

Part II HUMAN EXPOSURE AND ENVIRONMENTAL RELEASE													
Section A INDUSTRIAL SITES CONTROLLED BY THE SUBMITTER  Mark (X) the "Confidential" box any item you claim as confidential and item you claim and item you clai													
		consolidated chemical number(s		]1 [	2	3		]4 [	5		]6		
you control. Importers do not requirements if there are furth instructions manual	have to con	ufacture, processing, or use open nplete this section for operations of processing or use operations a	outside	the U.S	i.; howeve	r, you m	nay	still have	e repor	ting e			
<ol> <li>Operation description         <ul> <li>Identity Enter the id</li> </ul> </li> </ol>	entity of the	e site at which the operation will	occur.								Confi- ential		
Name													
Site address (number and street)													
City			County	,									
State			ZIP cod	de									
If the same operation will occur at more than one site, enter the number of sites. Identify the additional sites on a continuation sheet, and if any of the sites have significantly different production rates or operations, include all the information requested in this section for those sites as attachments. →													
Mark (X) this box if the	data continue	es on the next page.											
b. Type Mark (X) Mani	ufacturing	Processing			Use	)							
c. Amount and Duration	Complete	e 1 or 2 as appropriate								_	Confi- ential		
1. Batch		Maximum kg/batch (100% new chemical substance)	Hours/batch					Batches/year					
		Maximum kg/day											
2. Continuous		(100% new chemical substance)		Ho	urs/day			Days/	year				
d. Process description					ate your will ss description								
pails, 55 gallon drum (2) Provide the identity, materials and feedst chemicals (note freq (3) Identify by number th	, rail car, tan the approxim ocks (includir uency if not u ne points of re	steps and chemical conversions. In k truck, etc.). late weight (by kg/day or kg/batch or ng reactants, solvents, catalysts, etc used daily or per batch.). elease, including small or intermitter ne step, assign a second release nu	n a 100% .), and o	6 new che f all produ es, to the e	mical subst cts, recycle environmen	ance bas streams	sis), s, an	and entr	y point o	of all s	starting aning		



NON-CBI SUBMISSION

Diagram of the major unit operation steps.			
Diagram of the major unit operation steps.			
Enter Attachment filename for Part II, Section A, 1. d.			



	NON-CBI SUBMISSION										
PMN2022P9	PMN2022P9 PMN Page 9										
Part II HUMAN EXPOSURE AND ENVIRONMENTAL RELEASE Continued  Section A INDUSTRIAL SITES CONTROLLED BY THE SUBMITTER Continued											
						ı	$\overline{}$		7		•
The information on pages	9 and	d 9a refer to consolidated chem	nical num	ber(s):	1	2	3		4	5 [](	6
<ul> <li>Coccupational Exposure You must make separate confidentiality claims for the description of worker activity, physical form of the new chemical substance, number of workers exposed, and duration of activity. Mark (X) the "Confidential" box next to any item you claim as confidential.</li> <li>(1) Describe the activities (i.e. bag dumping, tote filling, unloading drums, sampling, cleaning, etc.) in which workers may be exposed to the substance.</li> <li>(2) Mark (X) this column if entry in column (1) is confidential business information (CBI).</li> <li>(3) Describe any protective equipment and engineering controls used to protect workers.</li> <li>(4) and (6) Indicate your willingness to have the information provided in column (3) or (5) binding.</li> <li>(5) Indicate the physical form(s) of the new chemical substance (e.g., solid: crystal, granule, powder, or dust) and % new chemical substance (if part of a mixture) at the time of exposure.</li> <li>(7) Mark (X) this column if entries in columns (3) and (5) are confidential business information (CBI).</li> <li>(8) Estimate the maximum number of workers involved in each activity for all sites combined.</li> <li>(9) Mark (X) this column if entry in column (8) is confidential business information (CBI).</li> <li>(10) and (11) Estimate the maximum duration of the activity for any worker in hours per day and days per year.</li> <li>(12) Mark (X) this column if entries in columns (10) and (11) are confidential business information (CBI).</li> </ul>											
Worker activity (i.e., bag dumping, filling	СВІ	Protective Equipment/	Binding Option	Physical form(s) & % new	Binding Option	СВІ	# of CBI Workers CBI Maximum Du		Duration	СВІ	
drums) (1)	(2)	Engineering Controls (3)	Mark (X) (4)	Mark (X) (6)	(7)	Exposed (8)	(9)	Hrs/Day (10)	Days/Yr (11)	(12)	
				(5)							

Mark (X) this box if the data continues on the next page.

Enter Attachment filename for Part II, Section A on the bottom of page 9a.



## PMN Page 9a

- 3. Environmental Release and Disposal -- You must make separate confidentiality claims for the release number and the amount of the new chemical substance released and other release and disposal information. Mark (X) the "Confidential" box next to each item you claim as confidential.
  - (1) -- Enter the number of each release point identified in the process description, part II, section A, subsection 1d(3).
  - (2) -- Estimate the amount of the new substance released (a) directly to the environment or (b) into control technology (in kg/day or kg/batch).
  - 3) -- Mark (X) this column if entries in columns (1) and (2) are confidential business information (CBI).
  - (4) -- Identify the media (stack air, fugitive air (optional-see Instruction Manual), surface water, on-sité or off-site land or incineration, POTW, or other (specify)) to which the new substance will be released from that release point.
  - (5) -- a. Describe control technology, if any, and control efficiency that will be used to limit the release of the new substance to the environment. For releases disposed of on land, characterize the disposal method and state whether it is approved for disposal of RCRA hazardous waste. On a continuation sheet, for each site describe any additional disposal methods that will be used and whether the waste is subject to secondary or tertiary on-site treatment. b. Estimate the amount released to the environment after control technology (in kg/day).
  - (6) -- Mark (X) this column if entries in columns (4) and (5) are confidential business information (CBI).
  - (7) -- Identify the destination(s) of releases to water. Please supply NPDES (National Pollutant Discharge Elimination System) numbers for direct discharges or NPDES numbers of the POTW (Publicly Owned Treatment Works). Mark (X) if the POTW name or NPDES # is confidential business information (CBI).

Release Number	Amount Substance		СВІ	Medium of release e.g. Stack air	Control technolog optional	gy and effici lly attach eff	ency (you n iciency dat	nay wish to a)	СВІ
(1)	(2a)	(2b)	(3)	(4)	(5a)		Binding Mark (X)	(5b)	(6)
				on the next page.					
<b>(7)</b> Mark			of releas	ses to water.			NPDES	S#	CBI
	POTWpro name(s)	vide							
	Navigable v - provide na	waterway- ame(s)							
	OtherSpe	cify							
	Enter Attachm	ent filename	for Part II,	Section A.					



NON-CBI SUBMISSION

PMN2022P10 PMN Page 10											
Part II HUMAN EXPOSURE AND ENVIRON	MENTAL RE	ELEASE	E – C	ontinu	ued						
Section B INDUSTRIAL SITES CONTROLLED BY OTHERS											
The information on pages 10 and 10a refer to consolidated chemical number(s):	X 1	X 2		3	4	5	6				
Complete section B for typical processing or use operations involving the new chemical substance at sites you do not control. Importers do not have to complete this section for operations outside the U.S.; however, you must report any processing or use activities after import. See the Instructions Manual. Complete a separate section B for each type of processing, or use operation involving the new chemical substance. If the same operation is performed at more than one site describe the typical operation common to these sites. Identify additional sites on a continuation sheet.  1(a). Operation Description To claim information in this section as confidential, bracket (e.g. {}) the specific information that you claim as confidential.  (1) Diagram the major unit operation steps and chemical conversions, including interim storage and transport containers (specify - e.g. 5 gallon pails, 55 gallon drums, rail cars, tank trucks, etc). On the diagram, identify by letter and briefly describe each worker activity.  (2) Either in the diagram or in the text field 1(b) below, provide the identity, the approximate weight (by kg/day or kg/batch, on an 100% new chemical substance basis), and entry point of all feedstocks (including reactants, solvents and catalysts, etc) and all products, recycle streams, and wastes. Include cleaning chemicals (note frequency if not used daily or per batch).  (3) Either in the diagram or in the text field 1(b) below, identify by number the points of release, including small or intermittent releases, to the environment of the new chemical substance.  (4) Please enter the # of sites (remember to identify the locations of these sites on a continuation sheet):											
	Number o	f Sites	2		Cor	nfidential					
<b>1(b).</b> (Optional) This space is for a text description to clarify the diagram above.					Cor	nfidential					
Product will be wholly manufactured in Mexico initially and imported. I predict the process. Guadalajara - El Salto El Salto, Jalisco 45680 Mexico. Product will be imported.			red at 0	Quimi K	ao SA, de	e C.V., Km.	. 22.5				
There are no customers at this time, but target customers are the iron ore mines in the	ne USA.										
Please see the attached flow diagrams and description.											
Enter Attachment filename for Part II, Section B on the bottom of page 10a.	Attachment C	ontinuatio	on Pag	е							



ID	Field	Process Description
Original Document: 7 Flow Diagram description . Original Document: 8 Proxamine iPX1 Flow Diag		
Original Document: 9 Proxamine nBX1 Flow Diag	gr	



ID	Field	Process Description
Original Document: 7 Flow Diagram description		
Original Document: 8 Proxamine iPX1 Flow Diagr.		
Original Document: 9 Proxamine nBX1 Flow Diagr	·	



	Continuation oneet	
ID P10SB1(a)(4)1	Field Part II, Section B, 1(a)(4). Operation Site Locations	
CITY OF COLUMBIA BRIDGE LAREDO 1 4 MILE SOUTH OF FM 1472 ON FM 255 LAREDO, TX 78041		



I2022P10A PMN Page 10a

#### 2. Worker Exposure/Environmental Release

- (1) -- From the diagram above, provide the letter for each worker activity. Complete 2-8 for each worker activity described.
- (2) -- Estimate the number of workers exposed for all sites combined.
- (4) -- Estimate the typical duration of exposure per worker in (a) hours per day and (b) days per year.
- (6) -- Describe physical form of exposure and % new chemical substance (if in mixture), and any protective equipment and engineering controls, if any, used to protect workers.
- (7) -- Estimate the percent of the new substance as formulated when packaged or used as a final product.
- (9) -- From the process diagram above, enter the number of each release point. Complete 9-13 for each release point identified.
- (10) -- Estimate the amount of the new substance released (a) directly to the environment or (b) into control technology to the environment (in kg/day or kg/batch).
- (12) -- Describe media of release i.e. stack air, fugitive air (optional-see Instructions Manual), surface water, on-site or off-site land or incineration, POTW, or other (specify) and control technology, if any, that will be used to limit the release of the new substance to the environment.
- (14) -- Identify byproducts which may result from the operation.
  - (3), (5), (8), (11), (13) and (15) -- Mark (X) this column if any of the proceeding entries are confidential business information (CBI).

Letter of Activity	# of Workers Exposed	СВІ		ion of osure	СВІ	Protecti	ive Equip./Engineering Controls/Physical Form	% new substance	% in Formulation	СВІ
(1)	(2)	(3)	(4a)	(4b)	(5)		(6)	(6)	(7)	(8)
Contain er	1		0.082 5	365		See conti	nuation page. id: <p10asb2(6)c1r1></p10asb2(6)c1r1>	80	4	
Release Number			Substan	ostance Released CBI			Media of Release & Control		СВІ	
(9)	(10	0a)		(10b)		(11)	(12)			(13)
	Mark (X) this	box if th	ne data co	ntinues or	the ne	xt page.				
<b>(14)</b> Byp	roducts:								(15) CBI	
	Enter Attach	ment file	name for	Part II, Se	ction B.		-			



Continuation Sheet								
ID	P10ASB2(6)C1R1	Field Part II, Section B, 2.(6) Protective Equip./Eng. Controls, etc., Row 1						
the additional directly from outlined a connector	on point of the process, without being om the container in which it is supplied already, but basically, splash goggles, r of the hose that feeds the pump. Th	olication is that they are liquid, stable and can be pumped directly from a tote, drum, or is neutralized. This is not true of the current collectors in use. By being able to pump the d, into the process, limits worker exposure. The exposure is limited by using proper PP gloves and general protective clothing. Second, the only interaction needed is to connect ese are quick connect hoses that have minimal interaction. The valve for the tote or iso that the product at this stage. Unless equipment failure, there will be no exposure to the stage.	material E as ect the hose , or the					



NON-CBI SUBMISSION

#### OPTIONAL POLLUTION PREVENTION INFORMATION

To claim information in the following section as confidential, bracket (e.g. {}) the specific information that you claim as confidential.

In this section you may provide information not reported elsewhere in this form regarding your efforts to reduce or minimize potential risks associated with activities surrounding manufacturing, processing, use and disposal of the PMN substance. Please include new information pertinent to pollution prevention, including source reduction, recycling activities and safer processes or products available due to the new chemical substance. Source reduction includes the reduction in the amount or toxicity of chemical wastes by technological modification, process and procedure modification, product reformulation, and/or raw materials substitution. Recycling refers to the reclamation of useful chemical components from wastes that would otherwise be treated or released as air emissions or water discharges, or land disposal. Quantitative or qualitative descriptions of pollution prevention, source reduction and recycling should emphasize potential risk reduction in addition to compliance with existing regulatory requirements. The EPA is interested in the information to assess overall net reductions in toxicity or environmental releases and exposures, not the shifting of risks to other media (e.g., air to water) or nonenvironmental areas (e.g., occupational or consumer exposure). To the extent known, information about the technology being replaced will assist EPA in its relative risk determination. In addition, information on the relative cost or performance characteristics of the PMN substance to potential alternatives may be provided.

Describe the expected net benefits, such as

- (1) an overall reduction in risk to human health or the environment:
- (2) a reduction in the generation of waste materials through recycling, source reduction or other means;
- (3) a reduction in the use of hazardous starting materials, reagents, or feedstocks:
- (4) a reduction in potential toxicity, human exposure and/or environmental release; or

<ul><li>(5) the extent to which the new chemical substance may be a substitute for an existing health or the environment.</li></ul>	ig substance that poses a greater overall risk to human	n
Information provided in this section will be taken into consideration during the re and Pollution Prevention Guidance manual for guidance and examples.	view of this substance. See PMN Instructions Man	ual
•		
Enter Attachment filename for Pollution Prevention Page 11.		



#### **Part III -- LIST OF ATTACHMENTS**

Attach continuation sheets for sections of the form, test data and other data (including physical/chemical properties and structure/activity information), and optional information after this page. Clearly identify the attachment and the section of the form to which it relates, if appropriate. Number consecutively the pages of any paper attachments. In the Number of Pages column below, enter the inclusive page numbers of each attachment for paper submissions or enter the total number of pages for each attachment for electronic submissions. Electronic attachments can be identified by filename.

Mark (X) the "Confidential" box next to any attachment name or filename you claim as confidential. Read the Instructions Manual for guidance on how to claim any information in an attachment as confidential. You must include with the sanitized copy of the

notice form a sanitized version of any attachment in which you claim information as confidential.

#	ce form a sanitized version of any attachme  Attachment Name	Attachment Filename	Number of Pages	Associated PMN Section	СВІ
1	MSDS	Proxmine iP51 SDS.pdf	6	Number  Hazard Information Section (Proxamine-i)	
2	Structure	iPX1.png	1	Polymers Identification Substances Chemical Structure Diagram	
3	IES Report	CAS IES 445880-1 iPX1.pdf	1	Polymers Identification Substances ID Method (Proxamine-i)	
4	nB51 MSDS	Proxmine nB51 SDS.pdf	6	Production Information Section (Proxamine-nB)	
5	structure image	nBX1.png	1	Polymers Identification Substances Chemical Structure Diagram	
6	IES Report	CAS IES 445880-2 nBX1.pdf	1	Polymers Identification Substances ID Method (Proxamine-nB)	
7	Flow diagram description.	Flow Diagram description nB and i.txt	1	Industrial Sites Controlled By Others (Mexican)	
8	Proxamine i flow diagram	Proxamine iPX1 Flow Diagram.pdf	1	Industrial Sites Controlled By Others (Mexican)	
9	Proxamine nB flow diagram	Proxamine nBX1 Flow Diagram.pdf	1	Industrial Sites Controlled By Others (Mexican)	
10	Worker Exposure and Mining application	Worker Exposure 5-11-2021.txt	1	Additional Attachments	
11	Provides additional information about manufacturing the product.	Additional Manufacturing information 5-11-2021.txt	1	Additional Attachments	
					<u> </u>
	Mark (X) this box if the data continues on the				



PHYSICAL AND CHEMICAL PROPERTIES WORKSHEET										
The information on this page refers to chemical number(s): X 1 2 3 4 5 6										
To assist EPA's review of physical and chemical properties data, please complete the following worksheet for data you provide and include it in the notice. Identify the property measured, the value of the property, the units in which the property is measured (as necessary), and whether or not the property is claimed as confidential. Give the attachment number (found on page 12) in column (b). The physical state of the neat substance should be provided. These measured properties should be for the neat (100% pure) chemical substance. Properties that are measured for mixtures or formulations should be so noted (% PMN substance in). You are not required to submit this worksheet; however, EPA strongly recommends that you do so, as it will simplify the review and ensure that confidential information is properly protected. You should submit this worksheet as a supplement to your submission of test data. This worksheet is not a substitute for submission of test data.										
Property (a)		Unit	Mark X if Provided	Attachment Number (b)		Value (c)	Measured or Estimate (M or E)	CBI Mark (X) (d)		
Physical state of neat sub	estance				(solid)	(liquid)	(gas)			
Vapor Pressure @ Temperature		°C					Torr			
Density/relative density			X		0.972		g/cm3	Measured		
Solubility										
@ Temperature		°C					g/L			
Solvent										
Solubility in Water @ Temperature		°C					g/L			
Melting Temperature			X		< -23		°C	Measured		
Boiling / Sublimation temperature @	760	Torr	X		407		°C	Estimate		
Spectra										
Dissociation constant										
Octanol / water partition o	oefficient									
Henry's Law constant										
Volatilization from water										
Volatilization from soil										
pH@ concentration										
Flammability										
Explodability										
Adsorption / Coefficient										
Particle Size Distribution										
Other – Specify										



PMN2022P13X1

PHYSICAL AND CHEMICAL PROPERTIES WORKSHEET										
The information on th	is page refers to ch	emical r	number(s):	□1	X 2	3	]4 [	5	<b>6</b>	
To assist EPA's review of physical and chemical properties data, please complete the following worksheet for data you provide and include it in the notice. Identify the property measured, the value of the property, the units in which the property is measured (as necessary), and whether or not the property is claimed as confidential. Give the attachment number (found on page 12) in column (b). The physical state of the neat substance should be provided. These measured properties should be for the neat (100% pure) chemical substance. Properties that are measured for mixtures or formulations should be so noted (% PMN substance in). You are not required to submit this worksheet; however, EPA strongly recommends that you do so, as it will simplify the review and ensure that confidential information is properly protected. You should submit this worksheet as a supplement to your submission of test data. This worksheet is not a substitute for submission of test data.										
Proper (a)	ty	Unit	Mark X if Provided	Attachment Number (b)		or E	asured stimate I or E)	CBI Mark (X) (d)		
Physical state of neat s	ubstance				(solid)	(liquid)	(gas)			
Vapor Pressure @ Temperature		°C					Torr			
Density/relative density			X		0.972		g/cm3	Mea	sured	
Solubility										
@ Temperatur	е	°C					g/L			
Solver	nt									
Solubility in Water @ Temperature	25	°C	X		1.2		g/L	Mea	sured	
Melting Temperature			$\mathbf{x}$		< -23		°C	Mea	sured	
Boiling / Sublimation temperature @	760	Torr	X		> 200		°C	Mea	sured	
Spectra										
Dissociation constant										
Octanol / water partition	n coefficient									
Henry's Law constant										
Volatilization from wate	r									
Volatilization from soil										
pH@ concentration										
Flammability										
Explodability										
Adsorption / Coefficient										
Particle Size Distribution										
Other – Specify										